

ROBOTICS

Product specification

Robot stopping distances according to ISO 10218-1

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Product specification Robot stopping distances according to ISO 10218-1

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Overview of this specification

About this specification

This specification contains stopping distances and times for category 0 and category 1 stops, as required by EN ISO 10218-1 Annex B.

Usage

This specification should be used when calculating the safe distance in applying safeguarding devices.

Who should read this manual?

This specification is intended for:

· Personnel working with planning of robot systems

References

Documentation referred to in the manual, is listed in the table below.

Document name	Document ID
Safety manual for robot - Manipulator and IRC5 or OmniCore controller i	3HAC031045-001
Product specifications for the respective robots	
Standard: EN ISO 10218-1, Annex B	

This manual contains all safety instructions from the product manuals for the manipulators and the controllers.

Revisions

Revision	Description
-	First edition. Release 13.2.
Α	Release 14.1. The following robots are added:
В	Release 15.1. The following robots are added:
С	Release 15.2. The following robots are added: • IRB 2400

Continued

Revision	Description	
	• IRB 4400	
	• IRB 8700	
	Note	
	Category 0 values are missing for IRB 7600 2.80 m 340 kg.	
D	Release 16.1.	
	The following robots are added: New variants for IRB 1600ID	
	 This revision includes the following additions and/or changes: A description of how to measure the stopping distance and time for your installation is added, see <i>Measuring stopping distance</i> and time on page 17. 	
E	Release 16.1. • Rename of the new variant IRB 1600ID - 6/1.55 to IRB 1660ID - 6/1.55.	
	 Re-inserted IRB 1600ID-4/1.5 that was missing in the previous revision. 	
F	Release 16.2.	
	 Improved measurements for 4-axis articulated robots. Category 0 values are added for IRB 7600 340/2.80. 	
G	Release 17.2.	
	Updated data for all previously published robots. Added information about naming conventions, and Naming of	
	 Added information about naming conventions, see Naming of product variants in this document on page 15. 	
	The following robots are added:	
	- IRB 360	
	Note	
	For stop category 0, the robot may hit the mechanical stops before the speed is reduced to 0.	
	- IRB 6700lnv	
Н	Release 19A.	
	The following robots are added: • IRB 6790	
	IRBP K, IRBP L, IRB R	
	Note	
	Data for IRBP C will be added in a later release.	
J	The following robots are added: • IRB 910SC	
К	The following robots are added: • IRBP A, IRBP B, IRBP D	
	Corrected names in tables for IRBP R.	
L	The following robots are added:	
	• IRB 910INV • IRB 1100	
	• IRBP C	
М	Added back IRB 2600, that was accidentally removed from revision L.	

Revision	Description
N	Added correct graphics for IRB 2600. The graphics used in revisions J to M are not correct.
Р	Release 20C. The category 0 stop data for all IRBP is updated with graphics. The following robots are added: IRB 1300
Q	Release 20C. The following robots are added:
R	Release 21A. The following robots are added: IRB 390
S	Release 21B. The following robots are added:
Т	Release 21C. The following robots are added:
U	Release 22A. The following robots are added:
V	Release 22B. The following robots are added: IRB 365
W	Release 22C. The following robots are added: IRB 1010 IRB 920, new variants
х	Release 22D. The following robots are added: CRB 1300
Υ	 Release 23A. IRB 365, new variants The robot IRB 140 is removed as it is phased out from the official product offer. The robot IRB 6640 is removed as it is phased out from the official product offer.
Z	Release 23B. The data for the CRB 15000 and IRB 5710/5720 robots is moved to their respective product specification. All documents are available on www.abb.com/robotics . The data for new robots is included in their respective product specification.

Continued

Revision	Description	
	Removed duplicated pages for IRB 1010.	
AA	Release 23C.	
	The following robots are added: • IRB 1510	
	The data for the CRB 1100, CRB 1300, IRB 1010, IRB 1100, IRB 1300, IRB 910INV, and IRB 920 robots is moved to their respective product specification. All documents are available on www.abb.com/robotics .	
	The data for new robots is included in their respective product specification.	
АВ	 Release 24A. Corrected the category 0 stop data for IRB 1600. IRB 120 is phased out from the product offer. 	

1 About the data

Robot stopping distances and times

For articulated and SCARA robots, all measurements and calculations of stopping distances and times are done according to ISO 10218-1, with single axis motion on axes 1, 2, and 3. If more than one axis is used for the movement, then the stopping distance and time can be longer. Normal delays of the hardware and software are taken into account.

For delta robots (parallel arm) the values are based on movement by all axes, as these axes always move together. Only stopping times are presented.

For positioners the values are based on single axis movement.

The stop categories 0 and 1 are according to IEC 60204-1.

Category 0 stops

The stopping distance and time for category 0 stops are simulated using maximum speed, maximum payload, and the arm stretched out to the maximum reach.



Note

For SCARA robots without brakes on axis 1 and 2, the stopping distances for category 0 stops in actual applications can be longer than those stated in this document because without brakes, it is the friction that will stop the robot (on axes without brakes).

Category 1 stops

The stop category 1 data are based on calculations in simulation of worst case scenarios. The data for stop category 1 are verified by measurements.

The simulations and verifications are done with the default value (100%) for the system parameter *AccSet*. Changing this value will affect the stopping distances and times (only for robots running on versions prior to RobotWare 6.01).



Note

The stop category 1 is a controlled stop and will therefore have less deviation from the programmed path compared with a stop category 0.

Robots

For robots the stopping distance and time for category 1 stop is provided for three arm extensions and three payloads. These variables are 100%, 66%, and 33% of the maximum values for the robot.

The speed and zone data in the simulations are based on TCP0.

Positioners

For positioners the stopping distance and time is provided for three payloads. No extension zones are applicable. The payloads are 100%, 66%, and 33% of the maximum values for the positioner.

Continued

Positioners with more than one station are presented with only one station data as the stations are identical.

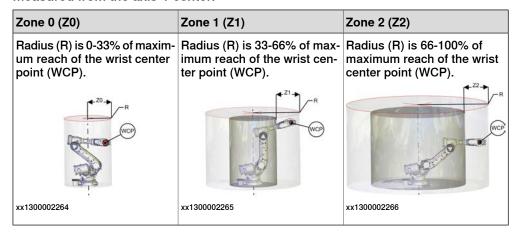
Loads

The used loads represent the rated load, with rated inertia in the load diagram, maximum cog z, and zero cog x and cog y. No arm load is used. The load diagrams are available in the respective product specification.

At 66% load and 33% load, the mass and inertia are reduced to 66% and 33% but cog z is the same as for 100% load.

Extension zones for articulated robots

The extension zone for the stop category 1 is based on the wrist center point (WCP). The extension zone limits describe the size of the respective zones. Radius R is measured from the axis-1 center.



Speed

For robots the TCP0 speed is measured in meters per second when the stop is triggered.

For positioners the speed is the angular speed in radians per second.

Stopping distances

The stopping distance is measured in degrees.



Note

The stopping distances are presented as angles. Large angles with TCP0 close to the rotation center do not necessarily correspond to a long stopping distance. Therefore a large stop angle can represent a short TCP stop distance.



Note

The stopping distance for delta robots is measured in meters.

Stopping times

The stopping time is measured in seconds.

Continued

Limitations

The stopping distance can vary depending on additional loads on the robot.

The stopping distance for category 0 stops can vary depending on the individual brakes and their friction.

This document includes the robot variants that are part of the official product offer at the time of the release of this revision.

Naming of product variants in this document

The product variants presented in this document are named according to their reach and capacity. This corresponds to their official variant name but there are a few exceptions where the the names do not match due to different data sources. For example, IRB 6650S 125/3.5 is listed as IRB 6650S 3.45 m 125 kg.



2 Measuring stopping distance and time

Preparations before measuring

For measurement and calculation of overall system stopping performance, see ISO 13855:2010.

The measurement shall be done for the selected stop category. The emergency stop button on the robot controller is configured for stop category 0 on delivery. A risk assessment can conclude the need for another stop category. The stop category can be changed through the system parameter *Function* (topic *Controller*, type *Safety Run Chain*). In case of deviations of the default configuration of stop category 0, then this is detailed in the product specification for the respective manipulator.



CAUTION

The measurement and calculation of overall stopping performance for a robot must be tested with its correct load, speed, and tools, in its actual environment, before the robot is taken into production.

All load and tool data must be correctly defined (weight, CoG, moment of inertia). The load identification service routine can be used to identify the data.



CAUTION

Follow the safety instructions in the respective product manual for the robot.

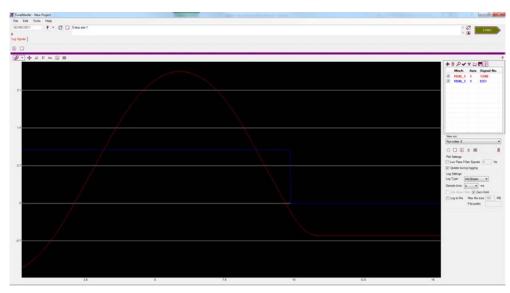
Measuring with TuneMaster

The software TuneMaster can be used to measure stopping distances and times for ABB robots. The TuneMaster software contains documentation on how to use it.

- 1 Download TuneMaster from <u>www.abb.com/robotics</u>, section RobotStudio Downloads - RobotWare Tools and Utilities.
- 2 Install TuneMaster on a computer. Start the TuneMaster app and select Log Signals.
- 3 Connect to the robot controller.
- 4 Define the I/O stop signal to use for measurement, for example, ES1 for emergency stop.
- 5 Define the signal number to use for measurement, 1298 for axis position. The value is given in radians.
- 6 Start the logging in TuneMaster.
- 7 Start the test program on the controller.
- 8 When the axis has reached maximum speed, press the emergency stop button.
- 9 In TuneMaster, measure the stopping distance and time.
- 10 Repeat for all installed emergency stop buttons until the identified hazards due to stopping distance and time for axes have been verified.

Continued

Example from TuneMaster



xx1600000386

3 IRB 910SC

3.1 IRB 910SC 0.45 m 3 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	42.9	0.21
2	72.2	0.22
3	3.98	0.16

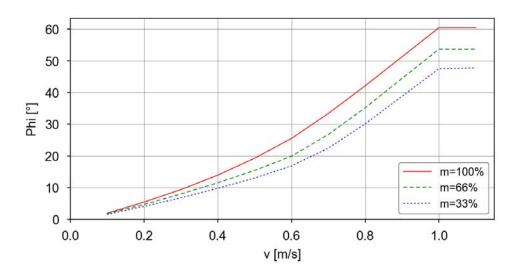
Category 1, extension zones

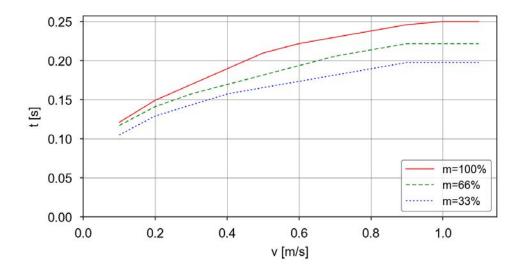
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.15
1	0.15	0.3
2	0.3	max reach

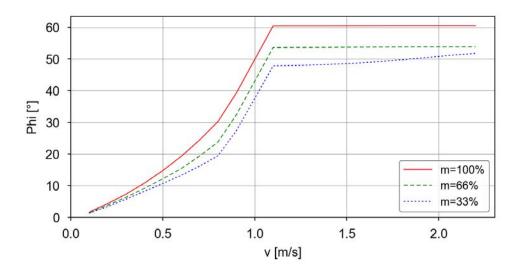
Category 1, Axis 1

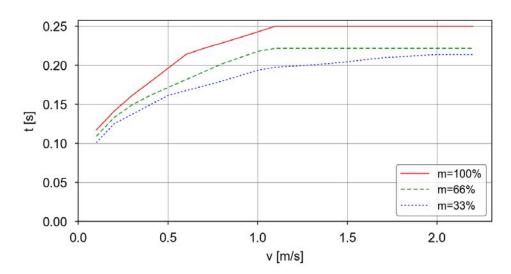
Extension zone 0, stopping distance and stopping time



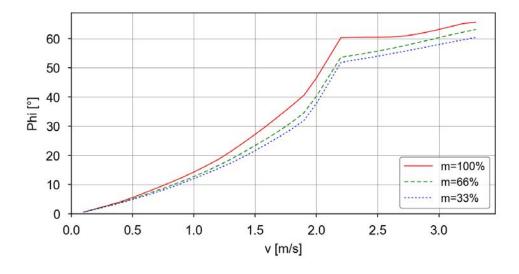


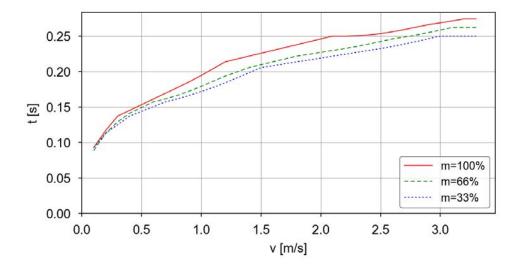
Extension zone 1, stopping distance and stopping time





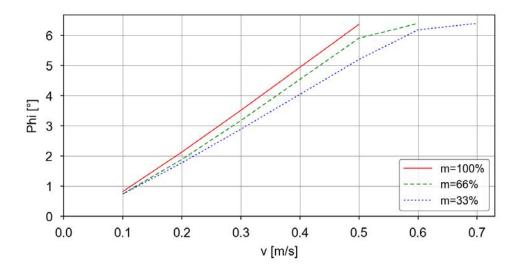
Extension zone 2, stopping distance and stopping time

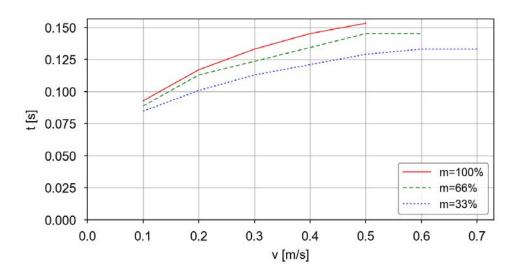




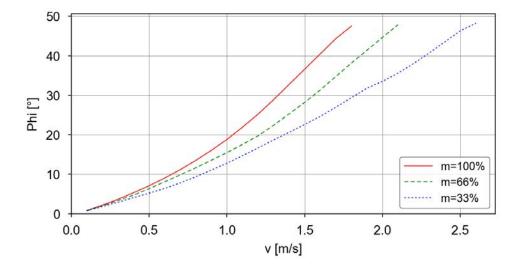
Category 1, Axis 2

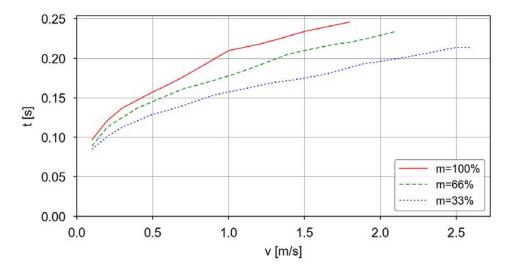
Extension zone 0, stopping distance and stopping time



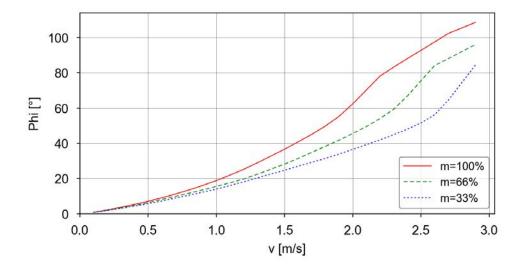


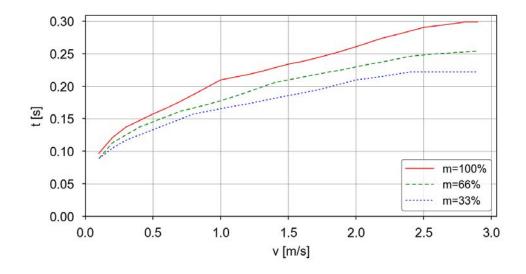
Extension zone 1, stopping distance and stopping time





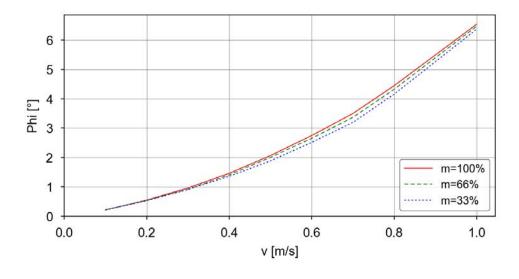
Extension zone 2, stopping distance and stopping time

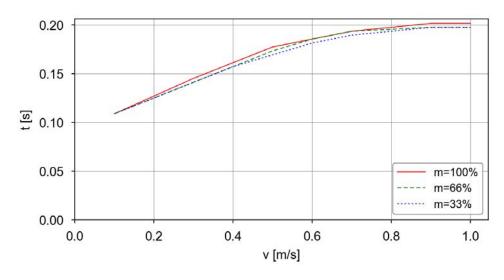




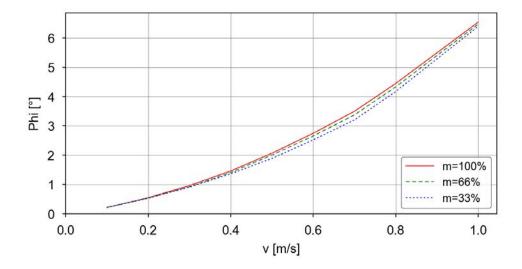
Category 1, Axis 3

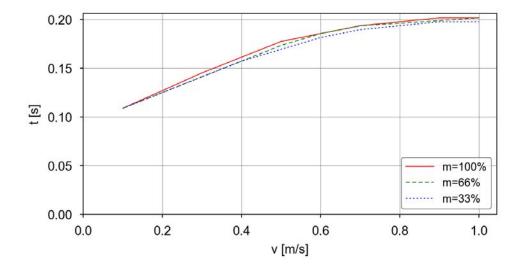
Extension zone 0, stopping distance and stopping time



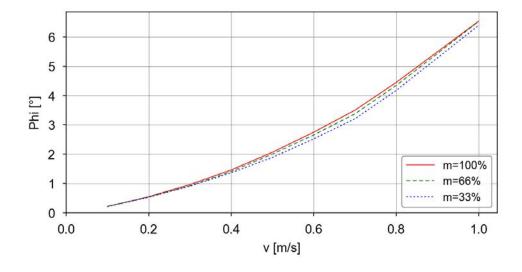


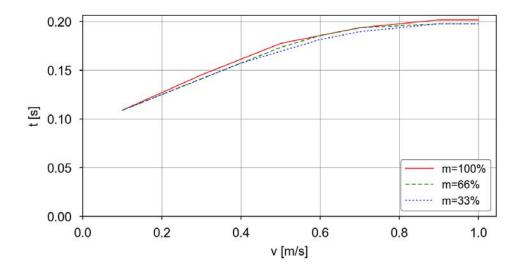
Extension zone 1, stopping distance and stopping time





Extension zone 2, stopping distance and stopping time





3.2 IRB 910SC 0.55 m 3 kg

3.2 IRB 910SC 0.55 m 3 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	52.75	0.27
2	71.9	0.23
3	3.98	0.16

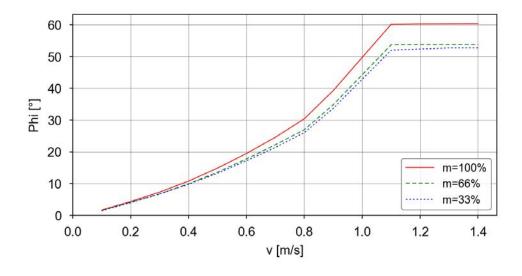
Category 1, extension zones

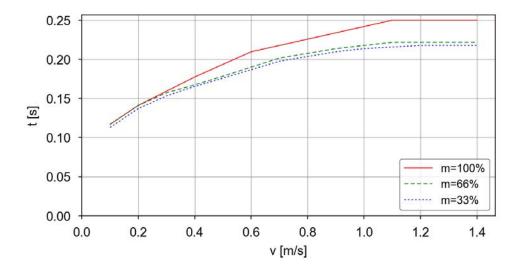
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.183
1	0.183	0.367
2	0.367	max reach

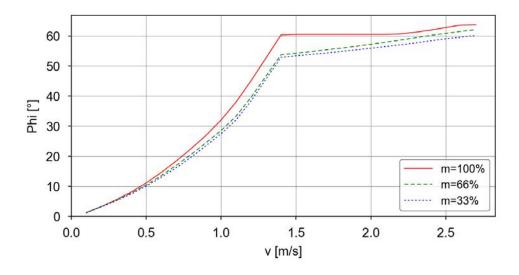
Category 1, Axis 1

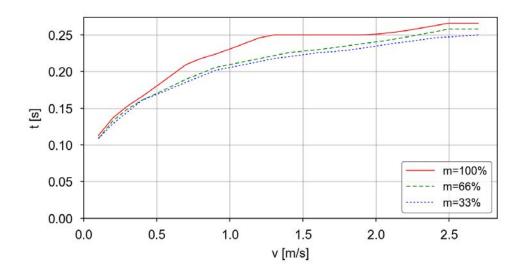
Extension zone 0, stopping distance and stopping time



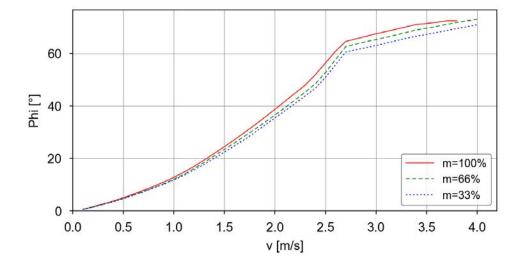


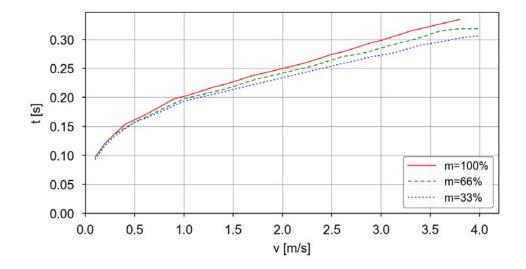
Extension zone 1, stopping distance and stopping time





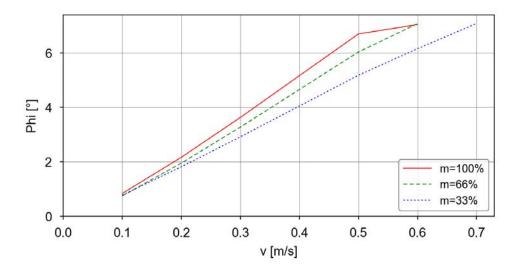
Extension zone 2, stopping distance and stopping time

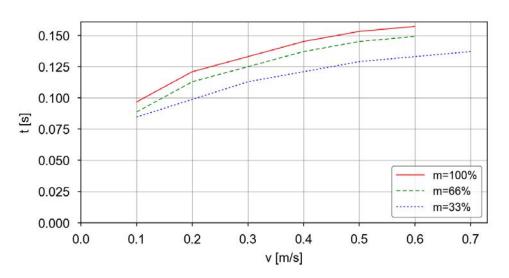




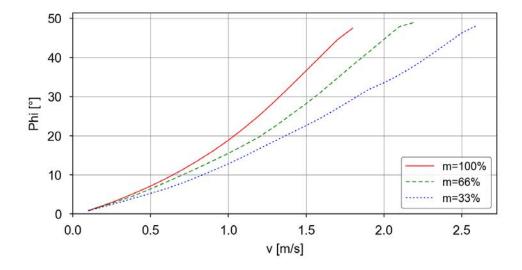
Category 1, Axis 2

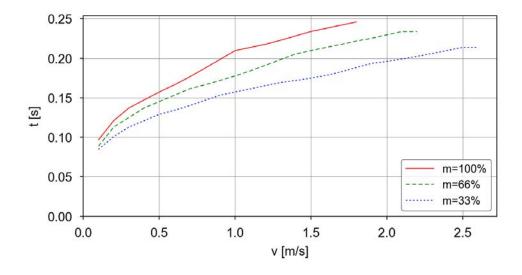
Extension zone 0, stopping distance and stopping time



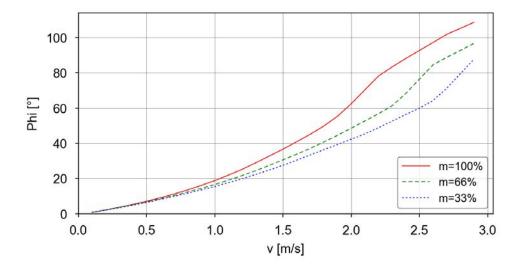


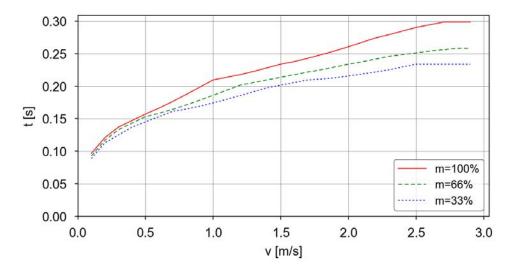
Extension zone 1, stopping distance and stopping time





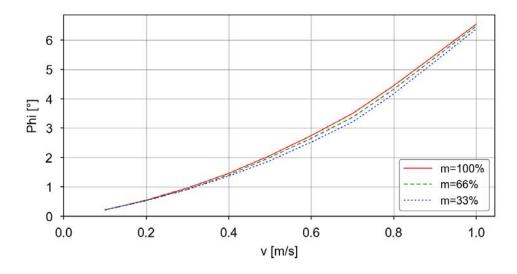
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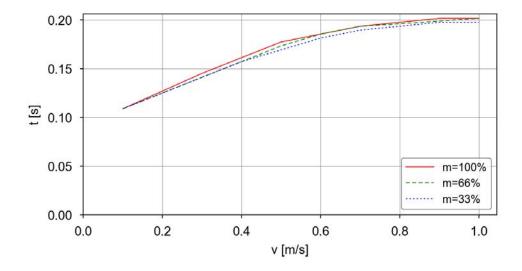




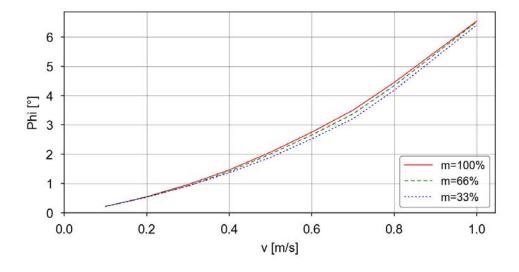
Category 1, Axis 3

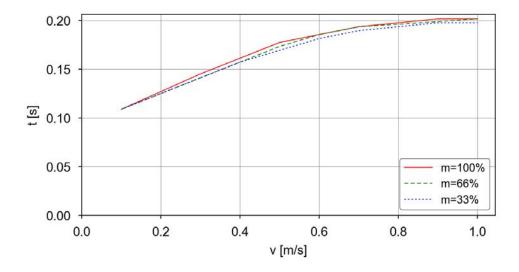
Extension zone 0, stopping distance and stopping time



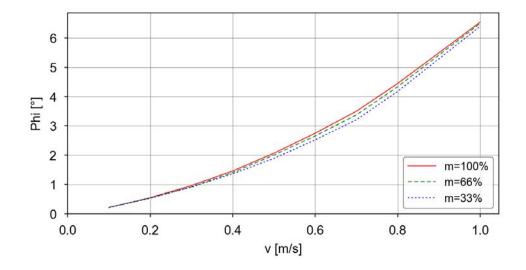


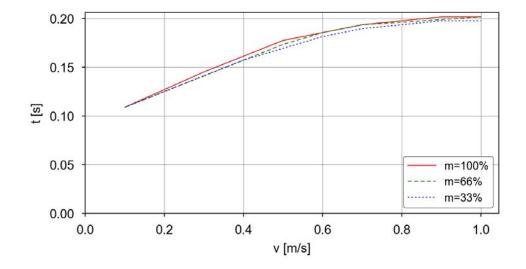
Extension zone 1, stopping distance and stopping time





Extension zone 2, stopping distance and stopping time





3.3 IRB 910SC 0.65 m 3 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

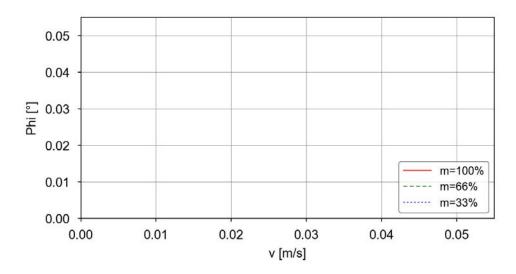
Axis	Distance (degrees)	Stop time (s)
1	49.33	0.29
2	66.6	0.22
3	3.98	0.16

Category 1, extension zones

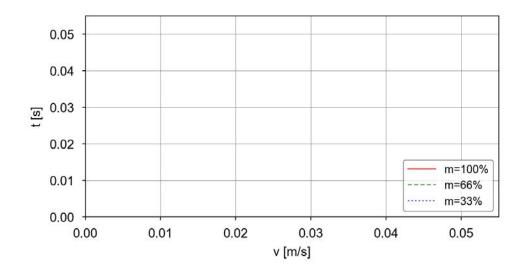
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.217
1	0.217	0.433
2	0.433	max reach

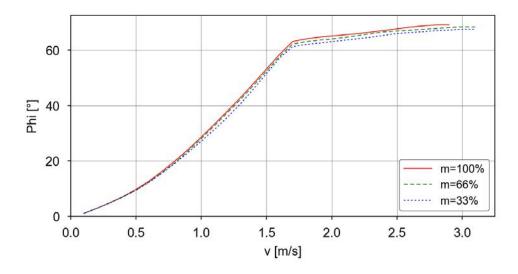
Category 1, Axis 1

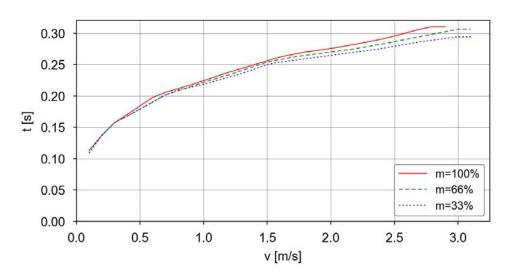


3.3 IRB 910SC 0.65 m 3 kg Continued

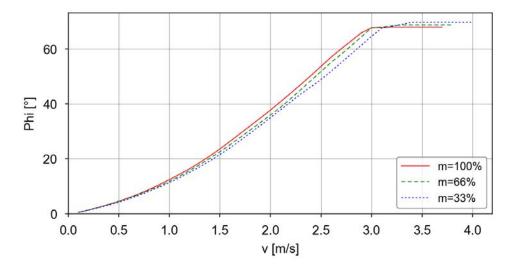


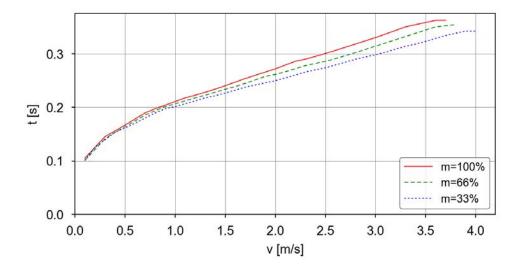
Extension zone 1, stopping distance and stopping time





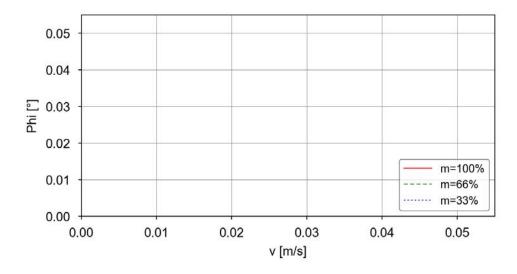
Continues on next page

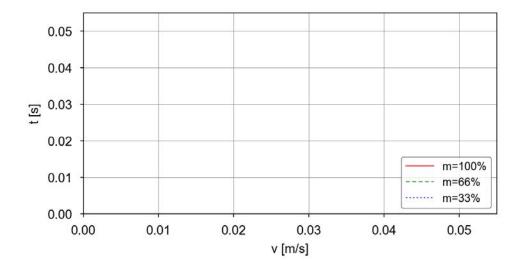


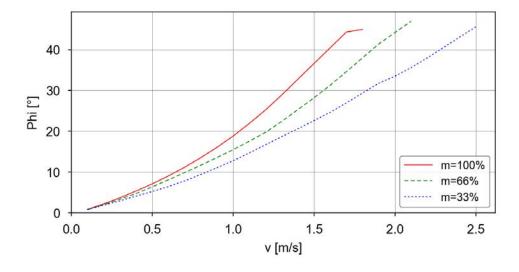


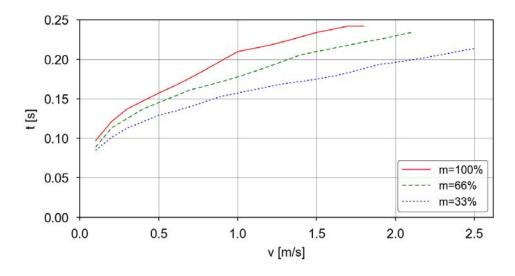
3.3 IRB 910SC 0.65 m 3 kg Continued

Category 1, Axis 2

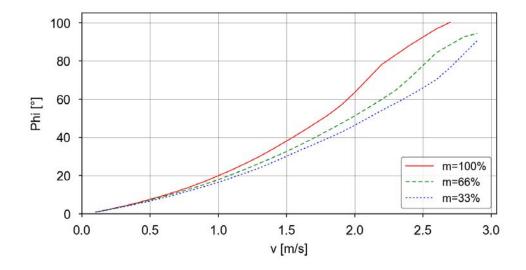


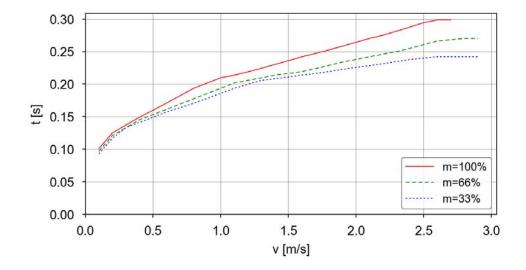






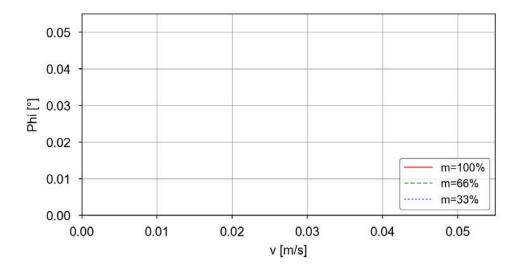
3.3 IRB 910SC 0.65 m 3 kg Continued

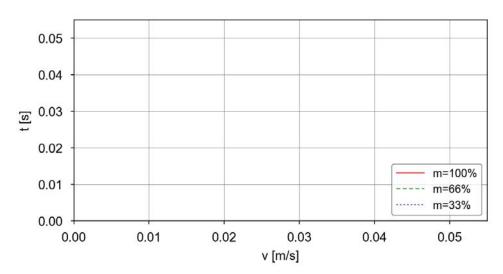




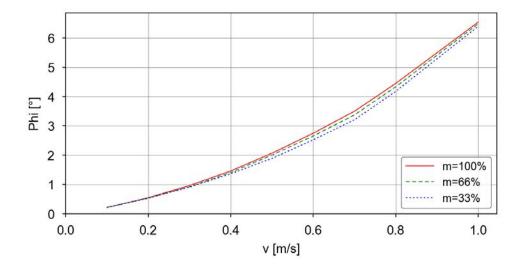
Category 1, Axis 3

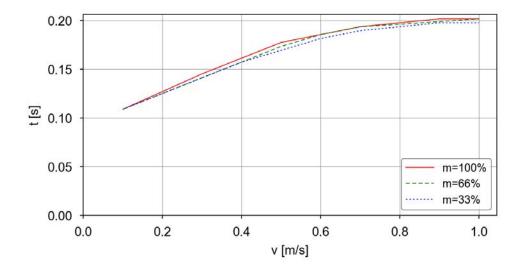
Extension zone 0, stopping distance and stopping time

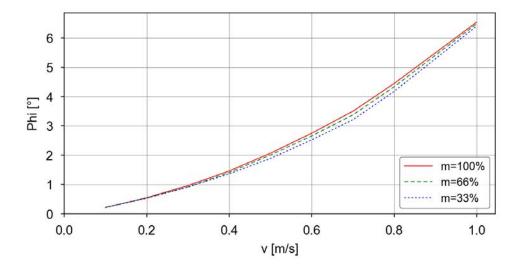


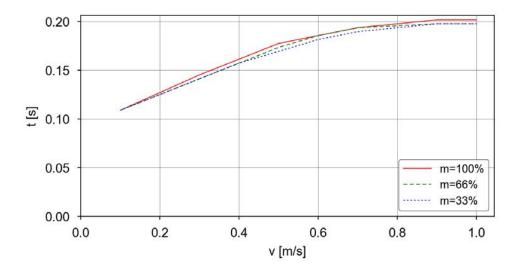


3.3 IRB 910SC 0.65 m 3 kg Continued











4 IRB 1200

4.1 IRB 1200 0.7 m 7 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

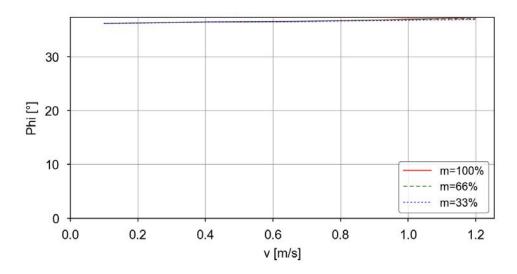
Axis	Distance (degrees)	Stop time (s)
1	32.7	0.14
2	37.2	0.22
3	37.6	0.16

Category 1, extension zones

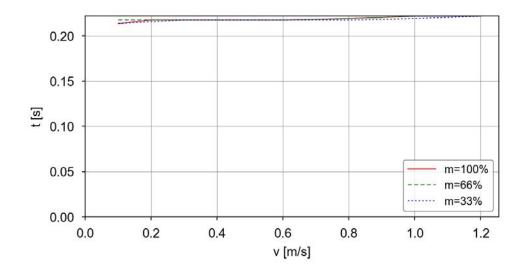
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.235
1	0.235	0.469
2	0.469	max reach

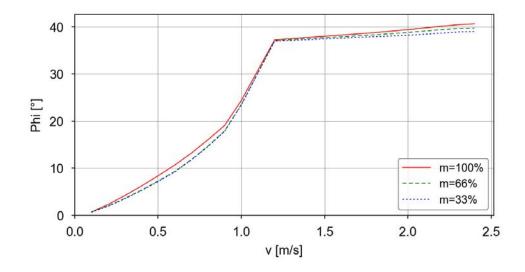
Category 1, Axis 1

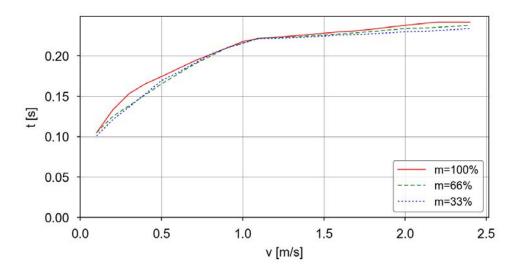


4.1 IRB 1200 0.7 m 7 kg Continued

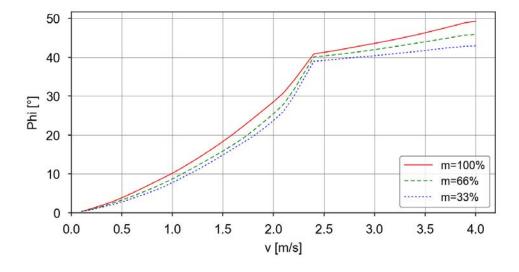


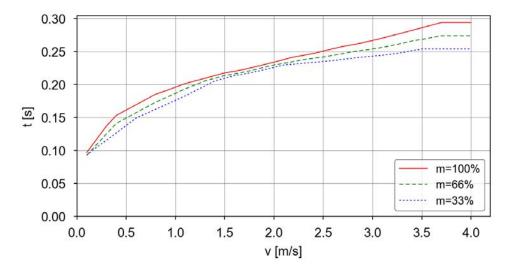
Extension zone 1, stopping distance and stopping time





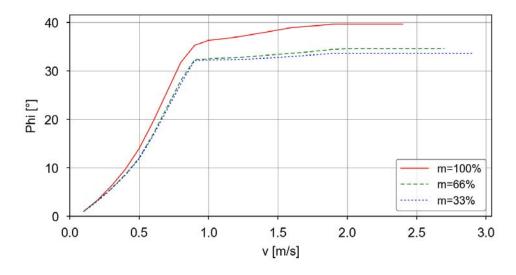
Continues on next page

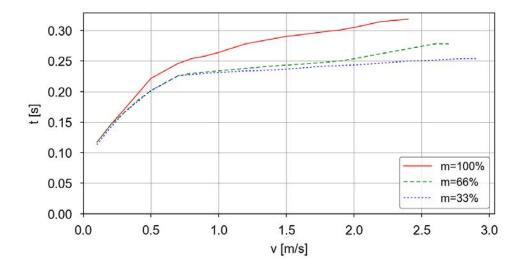


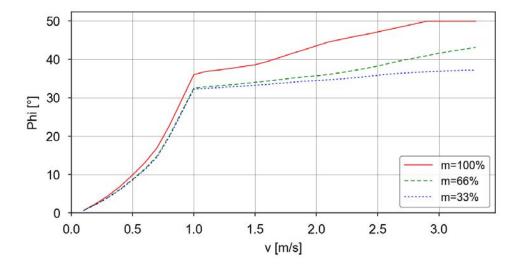


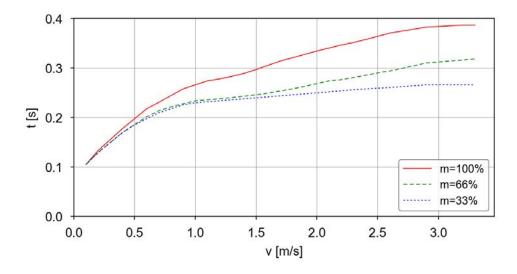
4.1 IRB 1200 0.7 m 7 kg Continued

Category 1, Axis 2

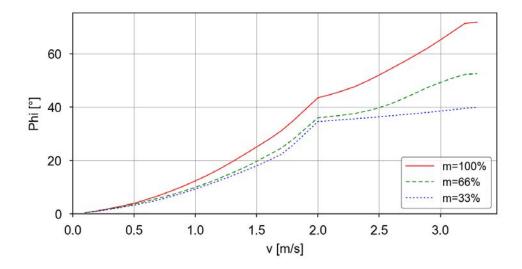


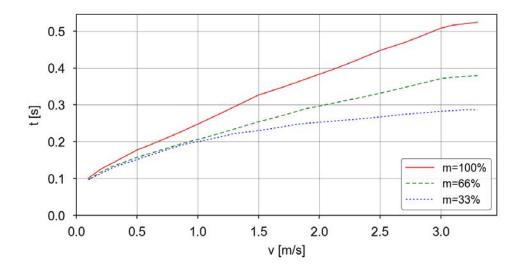






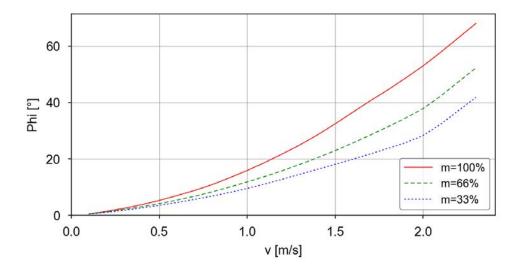
4.1 IRB 1200 0.7 m 7 kg Continued

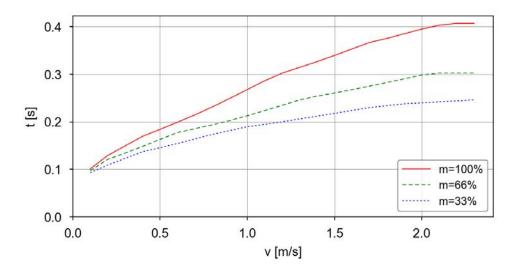




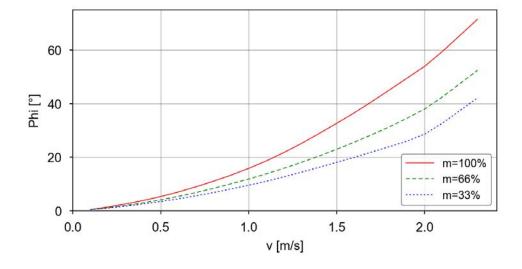
Category 1, Axis 3

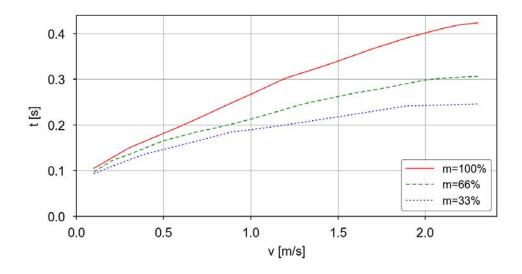
Extension zone 0, stopping distance and stopping time

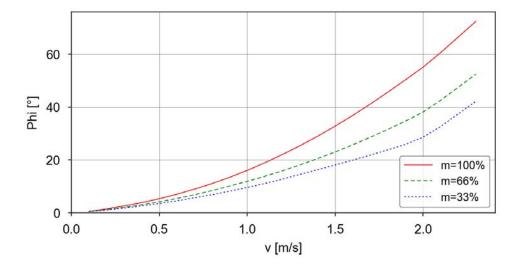


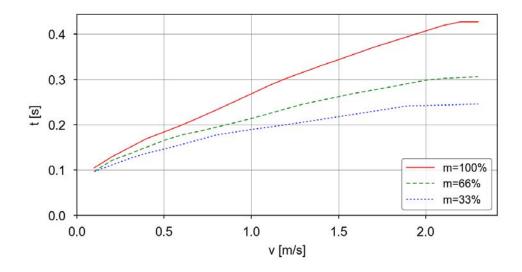


4.1 IRB 1200 0.7 m 7 kg Continued









4.2 IRB 1200 0.7 m 7 kg

4.2 IRB 1200 0.7 m 7 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	32.7	0.14
2	37.1	0.22
3	37.6	0.16

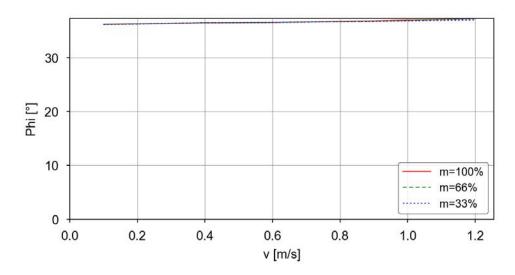
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.235
1	0.235	0.469
2	0.469	max reach

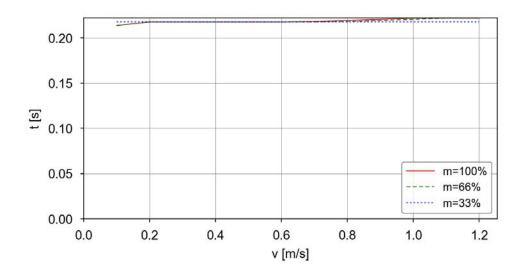
Category 1, Axis 1

Extension zone 0, stopping distance and stopping time

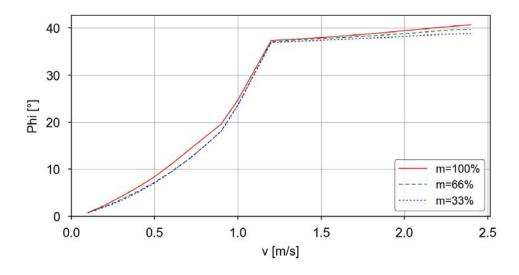


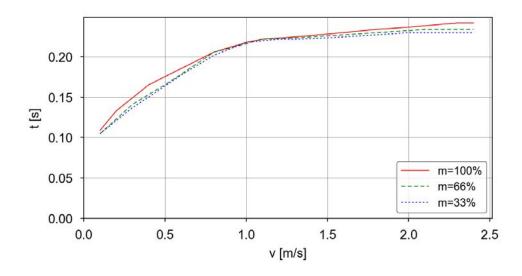
Continues on next page

4.2 IRB 1200 0.7 m 7 kg Continued



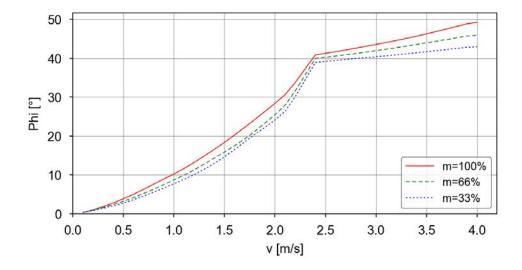
Extension zone 1, stopping distance and stopping time

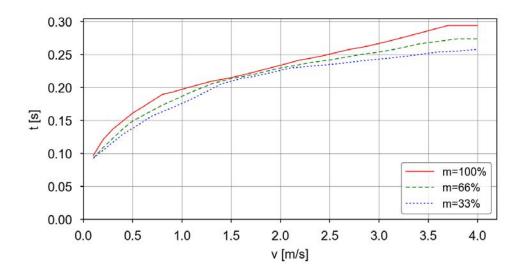




Continues on next page

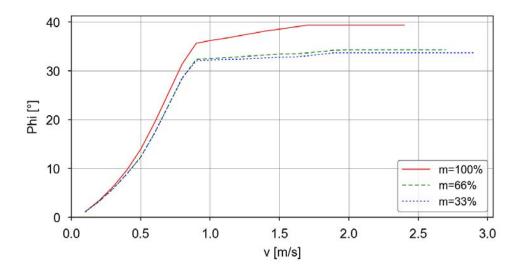
4.2 IRB 1200 0.7 m 7 kg Continued

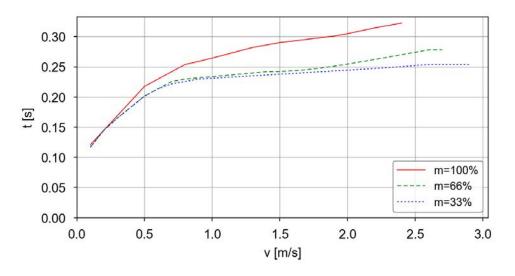




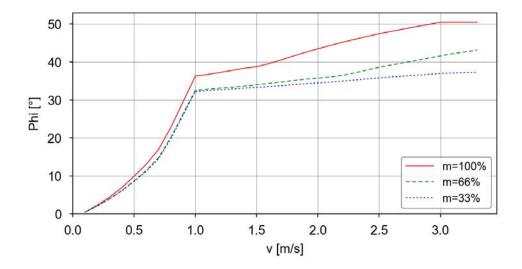
Category 1, Axis 2

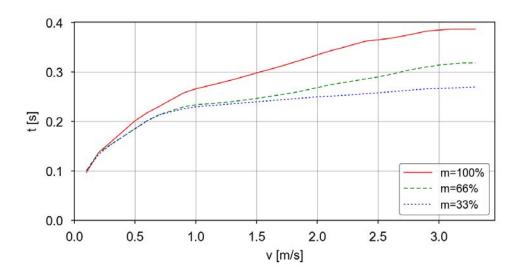
Extension zone 0, stopping distance and stopping time

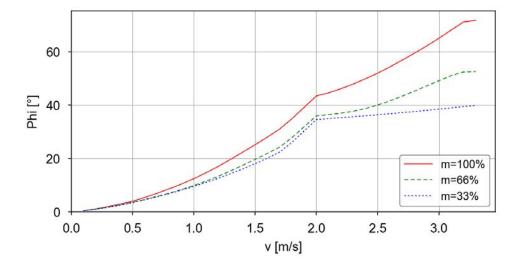


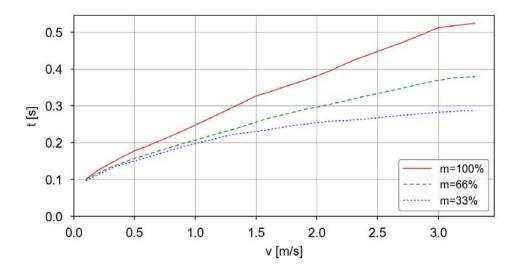


4.2 IRB 1200 0.7 m 7 kg Continued



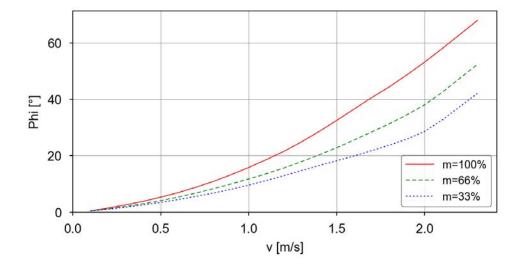


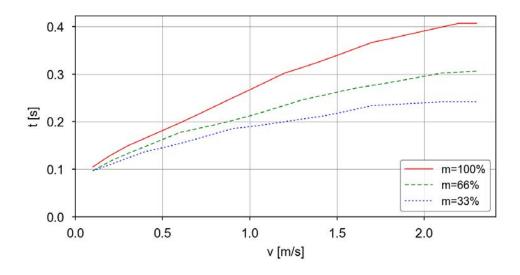


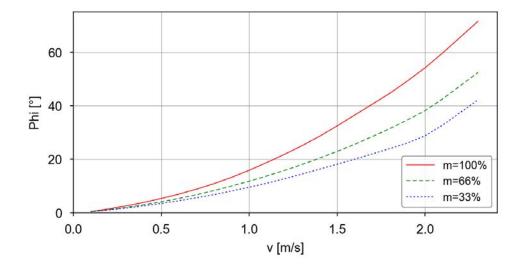


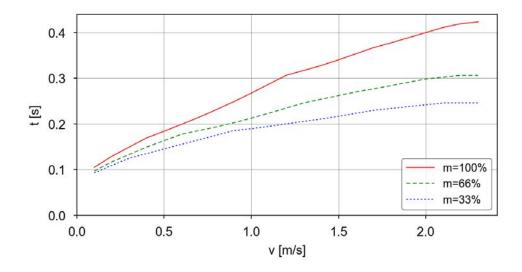
4.2 IRB 1200 0.7 m 7 kg Continued

Category 1, Axis 3

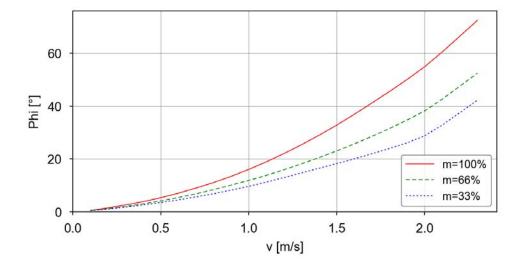


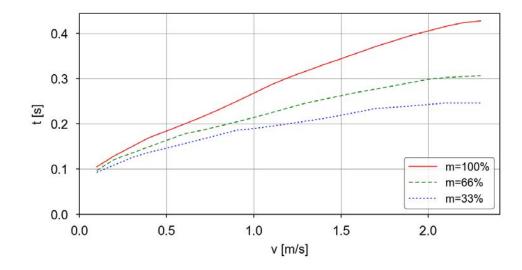






4.2 IRB 1200 0.7 m 7 kg Continued





4.3 IRB 1200 0.9 m 5 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

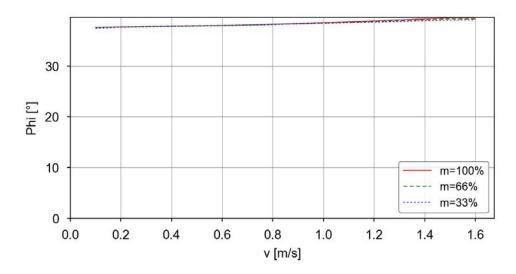
Axis	Distance (degrees)	Stop time (s)
1	39.1	0.19
2	45.8	0.29
3	42.1	0.2

Category 1, extension zones

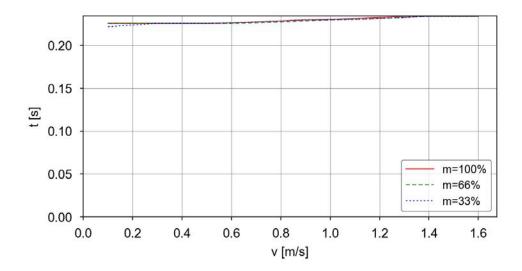
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.3
1	0.3	0.601
2	0.601	max reach

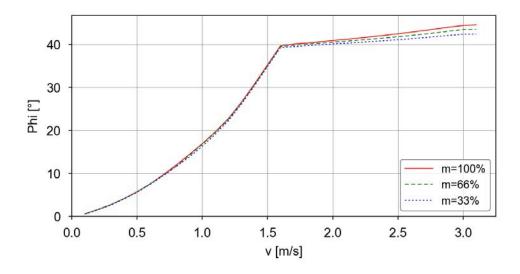
Category 1, Axis 1

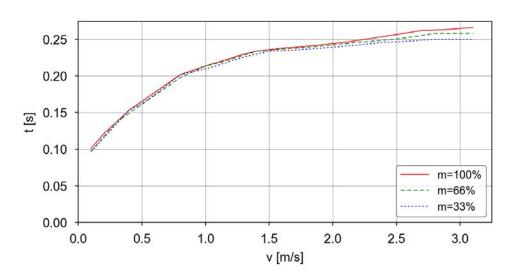


4.3 IRB 1200 0.9 m 5 kg Continued

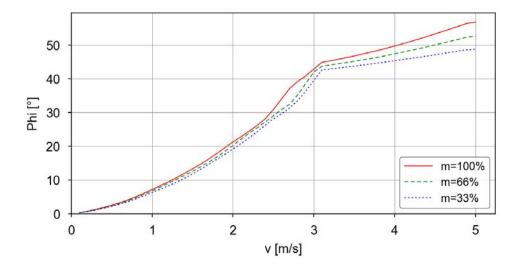


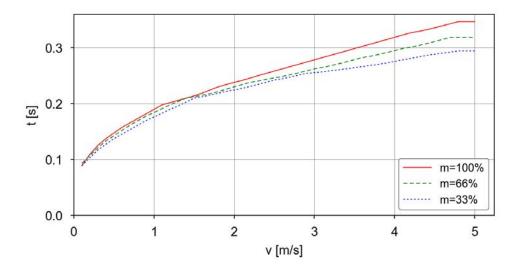
Extension zone 1, stopping distance and stopping time





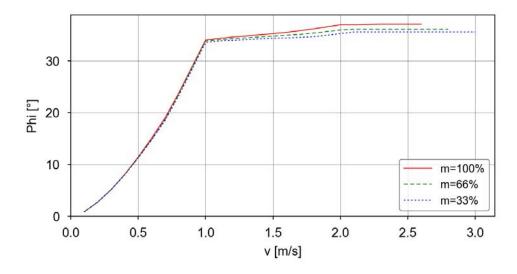
Continues on next page

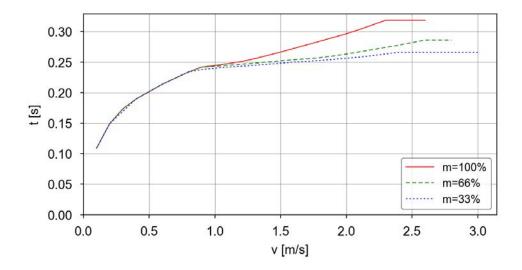


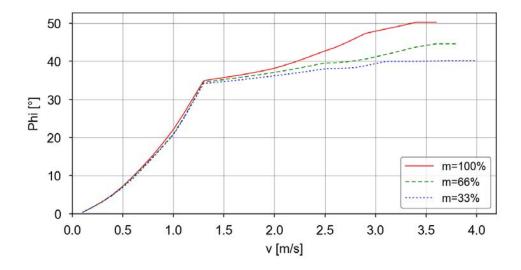


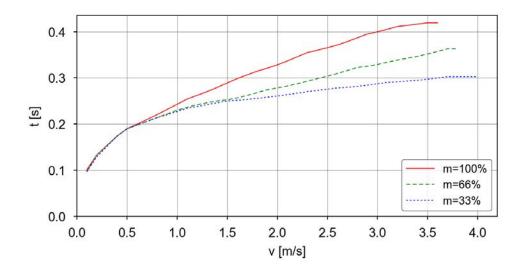
4.3 IRB 1200 0.9 m 5 kg Continued

Category 1, Axis 2

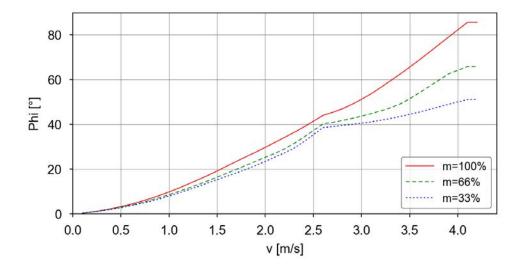


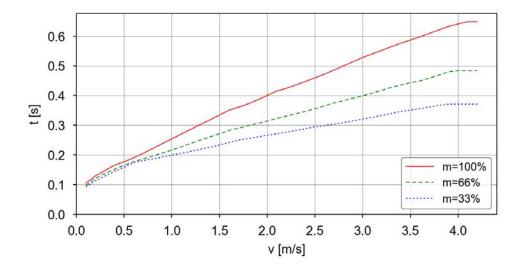






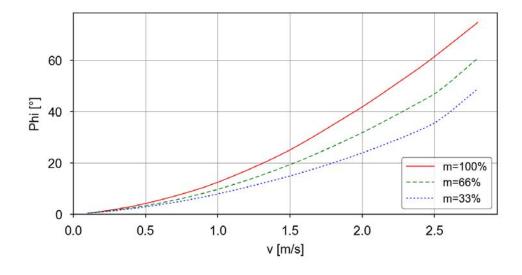
4.3 IRB 1200 0.9 m 5 kg Continued

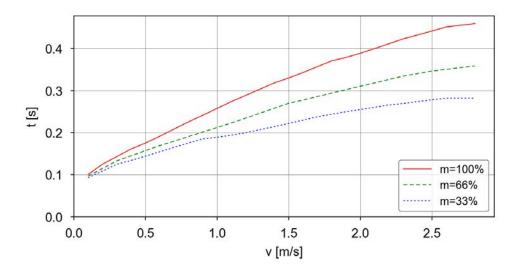




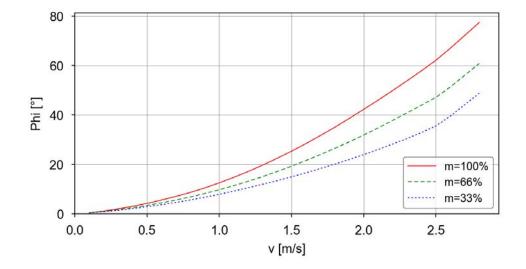
Category 1, Axis 3

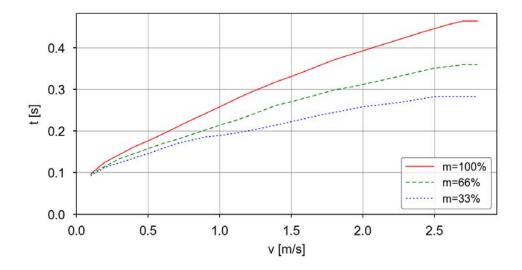
Extension zone 0, stopping distance and stopping time

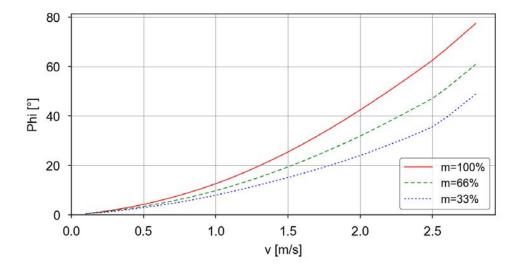


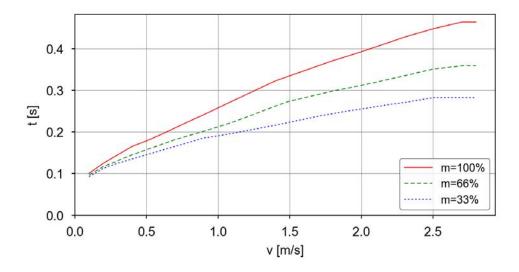


4.3 IRB 1200 0.9 m 5 kg Continued









4.4 IRB 1200 0.9 m 5 kg

4.4 IRB 1200 0.9 m 5 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	39.1	0.19
2	45.6	0.29
3	41.9	0.2

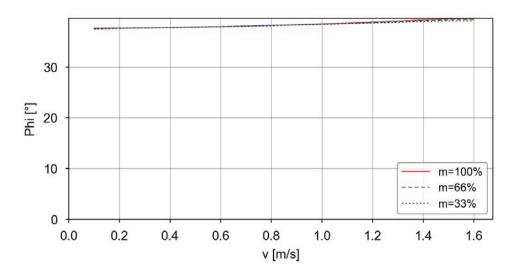
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.3
1	0.3	0.601
2	0.601	max reach

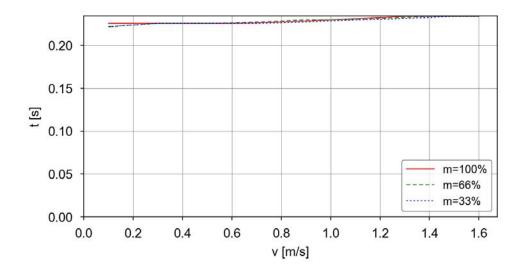
Category 1, Axis 1

Extension zone 0, stopping distance and stopping time

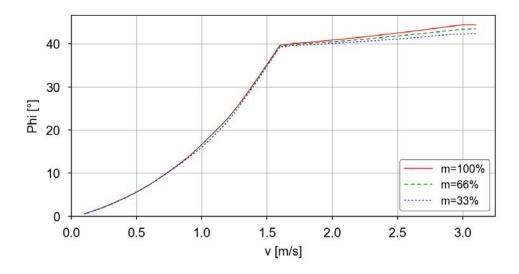


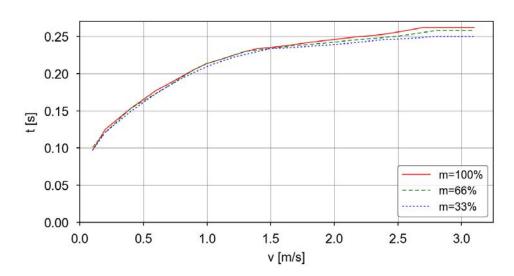
Continues on next page

4.4 IRB 1200 0.9 m 5 kg Continued



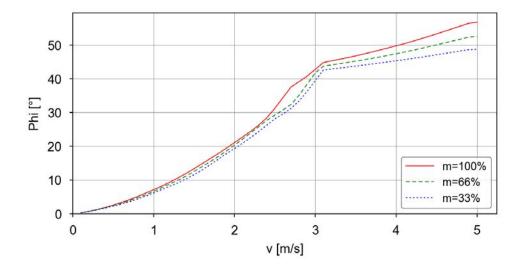
Extension zone 1, stopping distance and stopping time

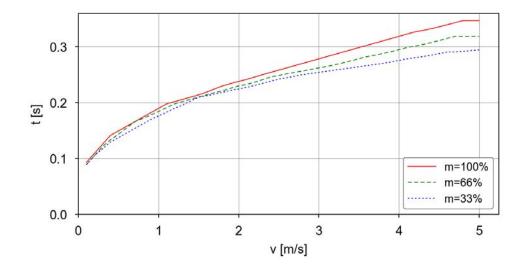




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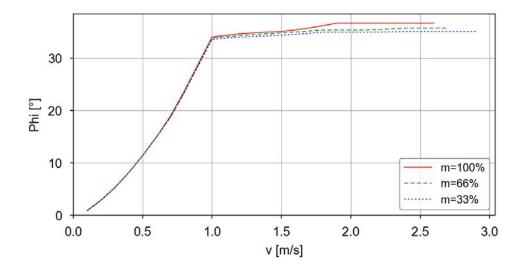
4.4 IRB 1200 0.9 m 5 kg Continued

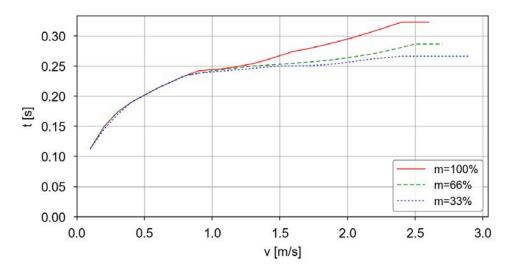




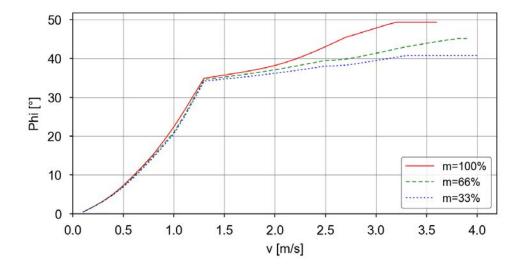
Category 1, Axis 2

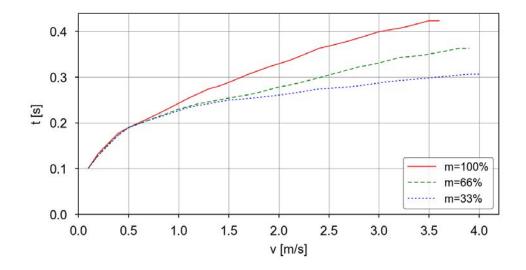
Extension zone 0, stopping distance and stopping time

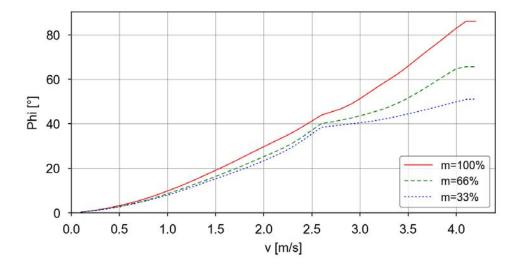


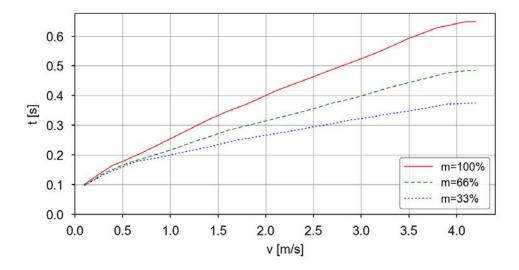


4.4 IRB 1200 0.9 m 5 kg Continued



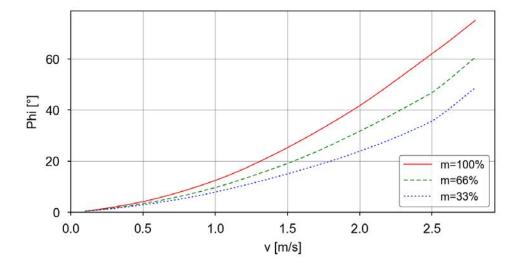


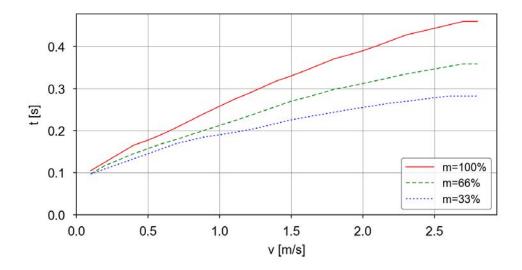


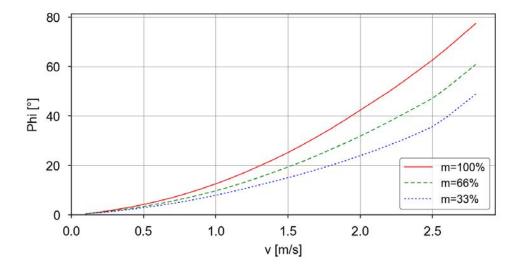


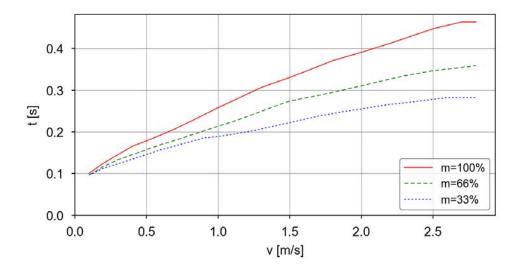
4.4 IRB 1200 0.9 m 5 kg Continued

Category 1, Axis 3

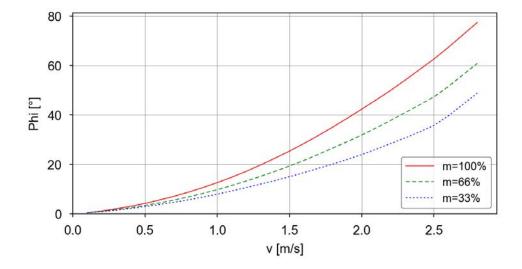


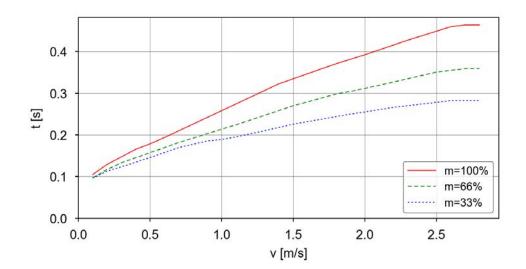






4.4 IRB 1200 0.9 m 5 kg Continued





5 IRB 1410

5.1 IRB 1410 1.44 m 5 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

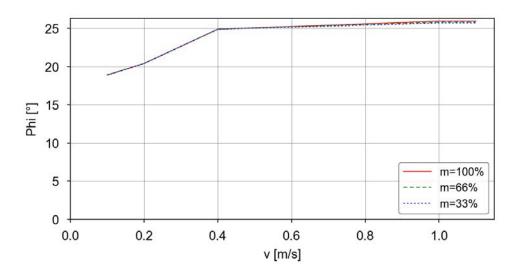
Axis	Distance (degrees)	Stop time (s)
1	26.2	0.34
2	19.4	0.2
3	14.0	0.15

Category 1, extension zones

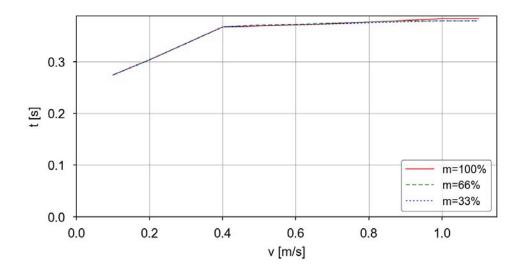
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.481
1	0.481	0.962
2	0.962	max reach

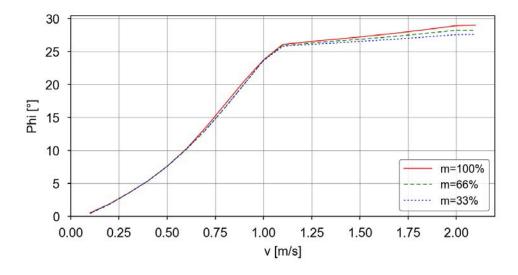
Category 1, Axis 1

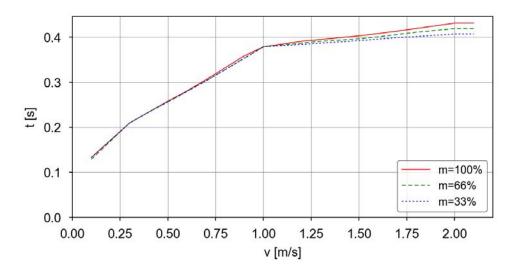


5.1 IRB 1410 1.44 m 5 kg Continued

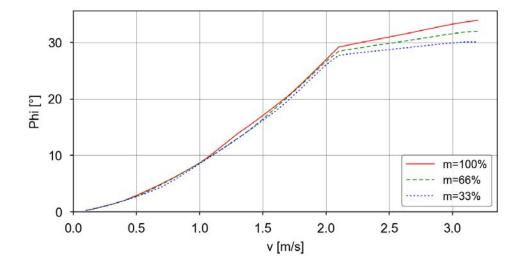


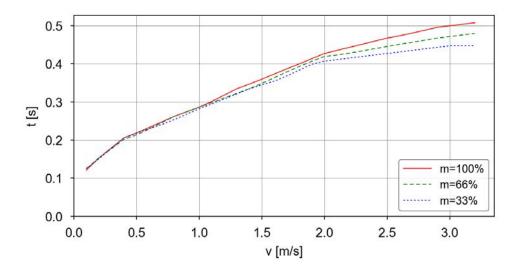
Extension zone 1, stopping distance and stopping time





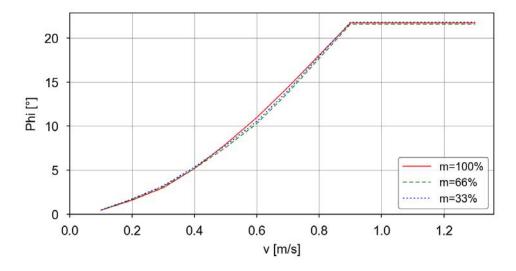
Continues on next page

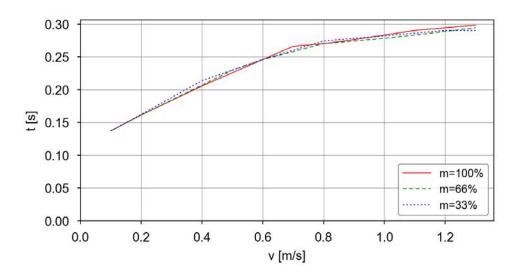


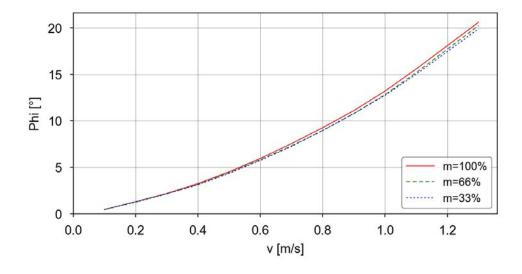


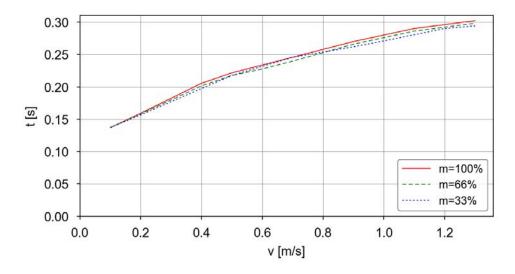
5.1 IRB 1410 1.44 m 5 kg *Continued*

Category 1, Axis 2

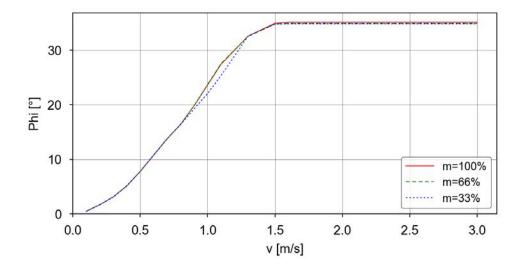


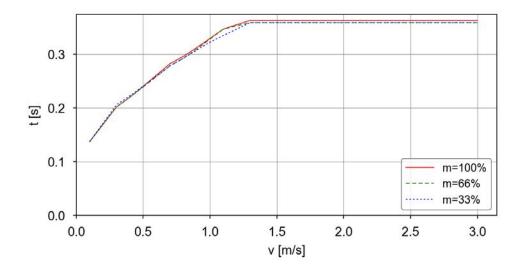




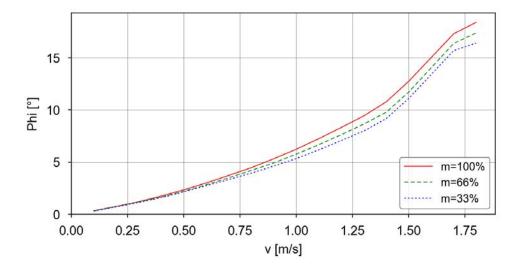


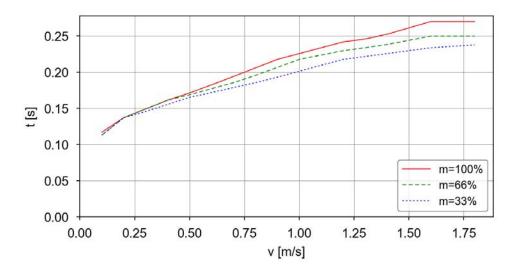
5.1 IRB 1410 1.44 m 5 kg *Continued*



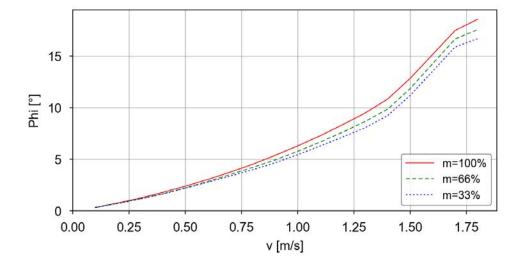


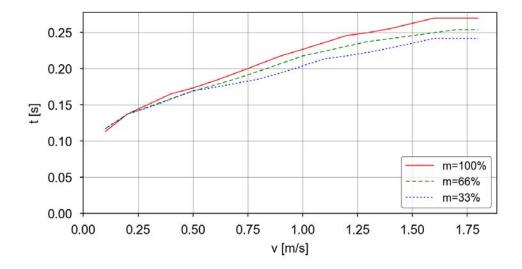
Category 1, Axis 3

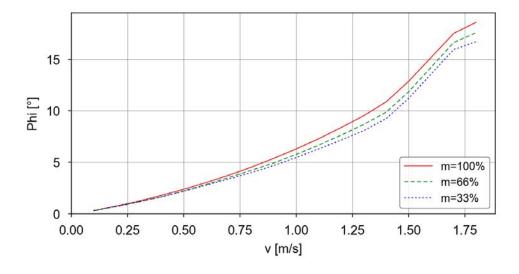


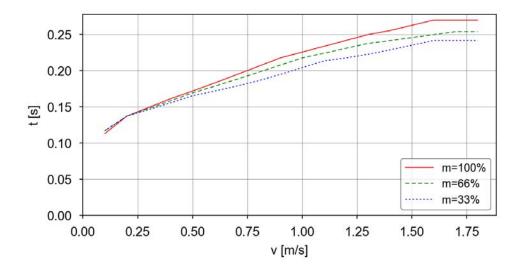


5.1 IRB 1410 1.44 m 5 kg *Continued*











6 IRB 1510

6.1 IRB 1510ID 1.5 m 4 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

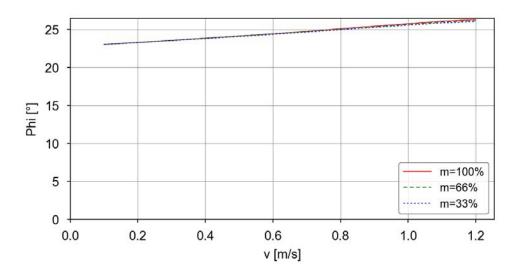
Axis	Distance (degrees)	Stop time (s)
1	20.2	0.22
2	18.5	0.17
3	15.0	0.12

Category 1, extension zones

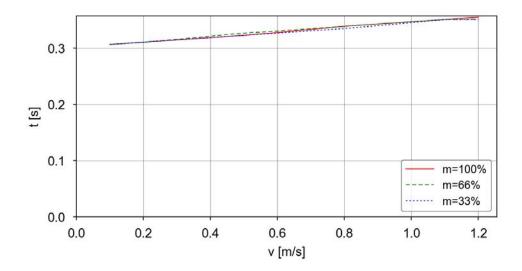
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.5
1	0.5	1.0
2	1.0	max reach

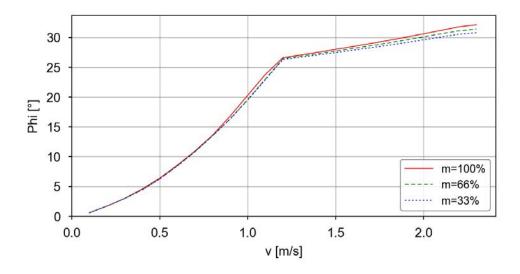
Category 1, Axis 1

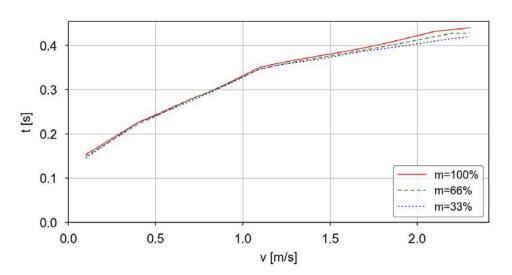


6.1 IRB 1510ID 1.5 m 4 kg Continued

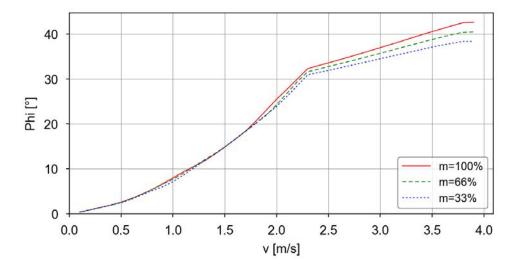


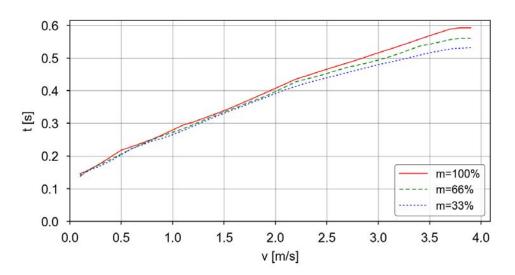
Extension zone 1, stopping distance and stopping time





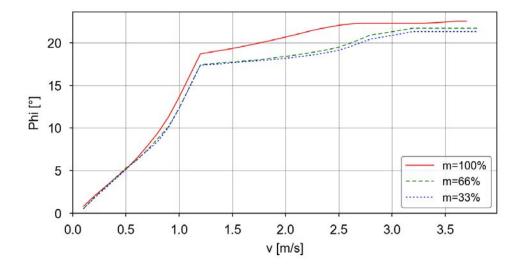
Continues on next page

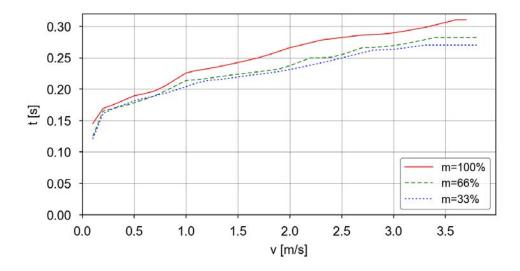


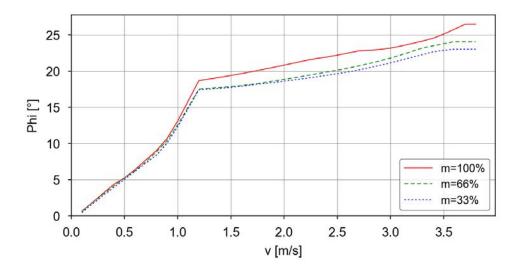


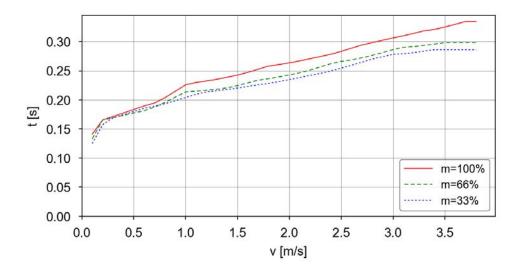
6.1 IRB 1510ID 1.5 m 4 kg Continued

Category 1, Axis 2

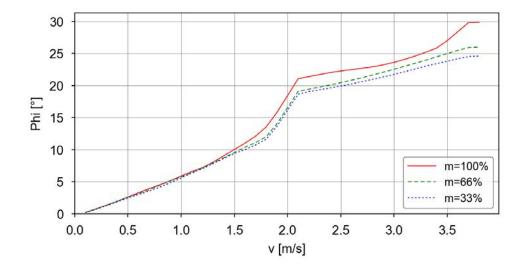


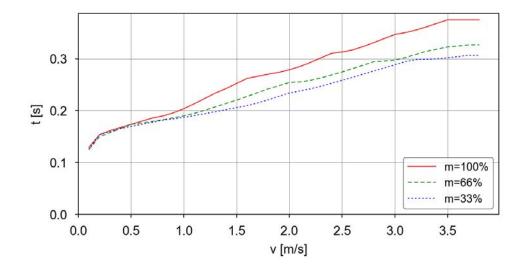






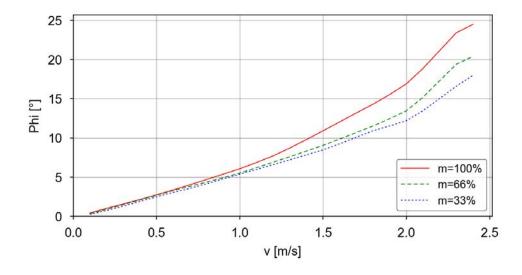
6.1 IRB 1510ID 1.5 m 4 kg Continued

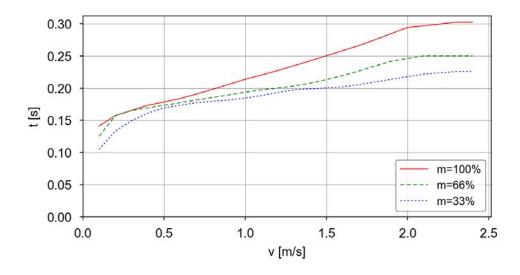




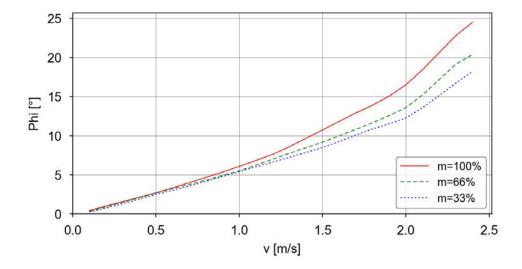
Category 1, Axis 3

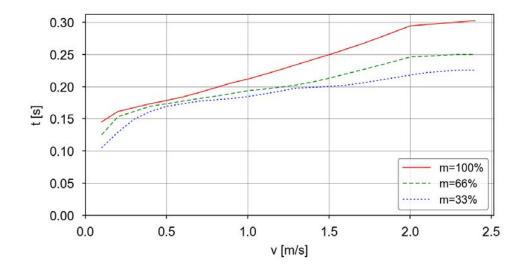
Extension zone 0, stopping distance and stopping time

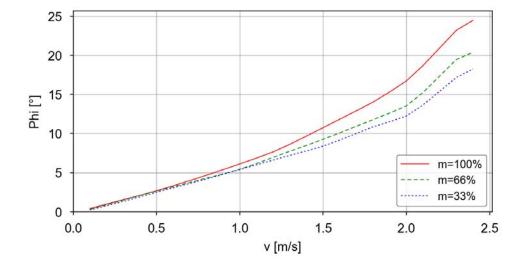


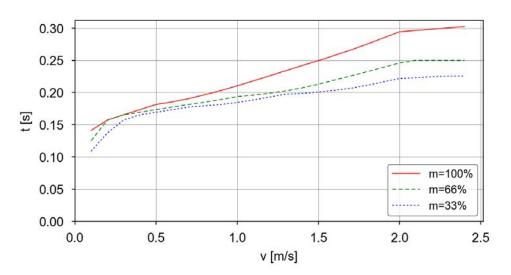


6.1 IRB 1510ID 1.5 m 4 kg Continued











7 IRB 1520

7.1 IRB 1520ID 1.5 m 4 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	20.2	0.22
2	18.5	0.17
3	15.0	0.12

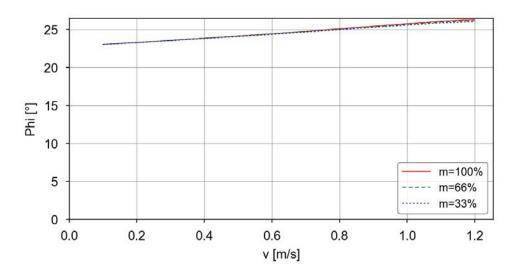
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.5
1	0.5	1.0
2	1.0	max reach

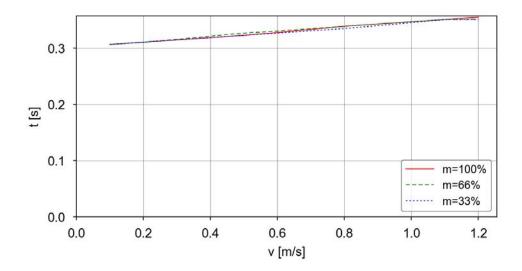
Category 1, Axis 1

Extension zone 0, stopping distance and stopping time

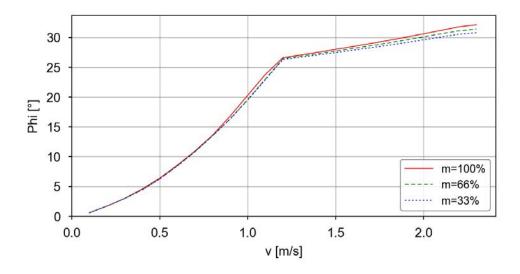


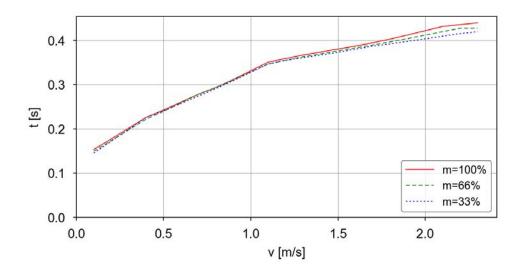
Continues on next page

7.1 IRB 1520ID 1.5 m 4 kg *Continued*

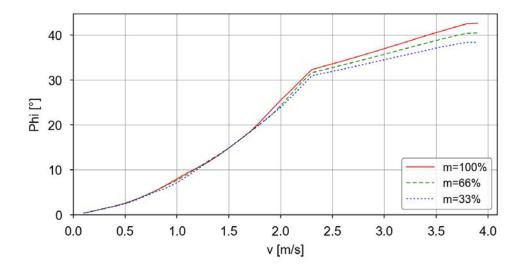


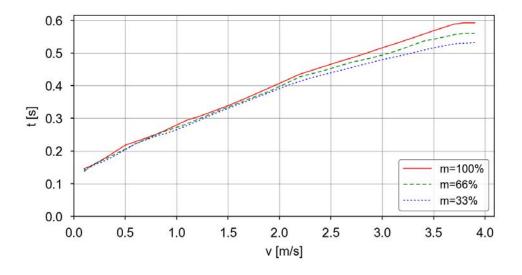
Extension zone 1, stopping distance and stopping time





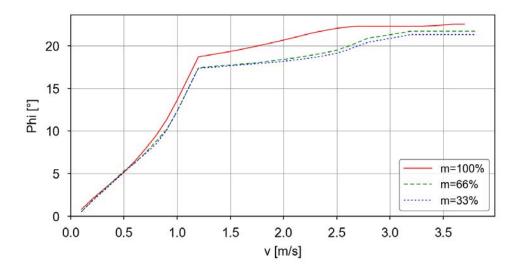
Continues on next page

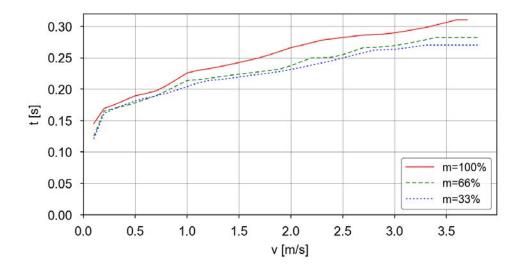


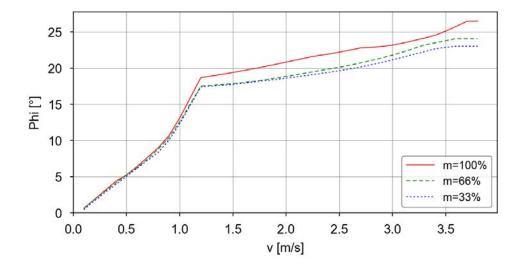


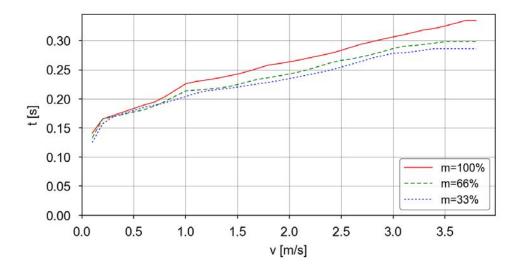
7.1 IRB 1520ID 1.5 m 4 kg *Continued*

Category 1, Axis 2

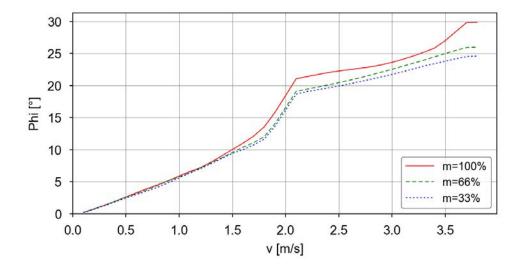


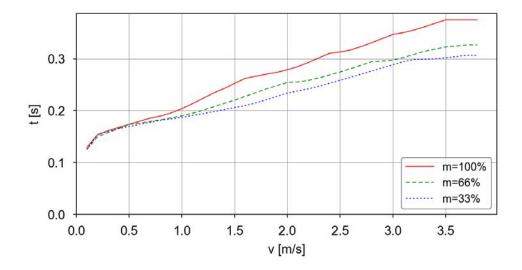






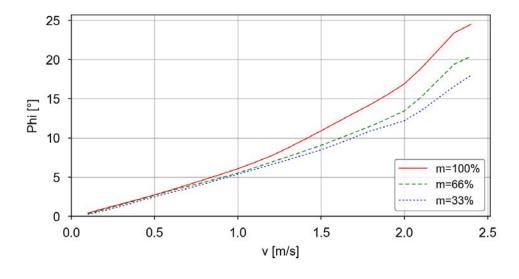
7.1 IRB 1520ID 1.5 m 4 kg *Continued*

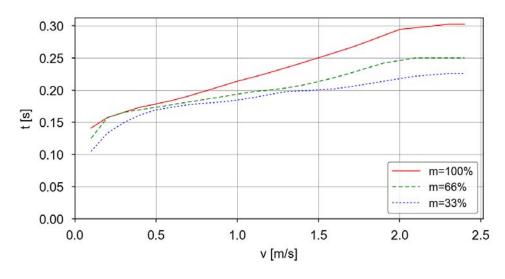




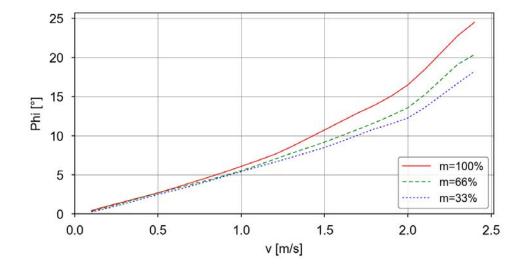
Category 1, Axis 3

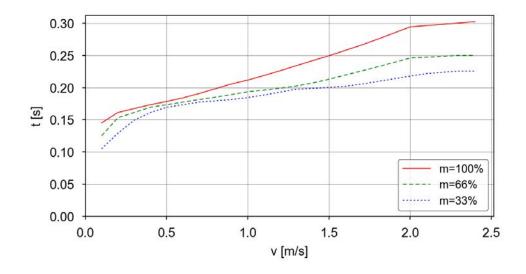
Extension zone 0, stopping distance and stopping time

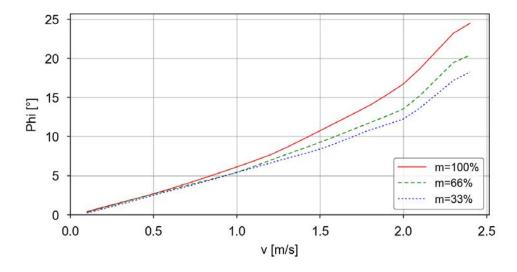


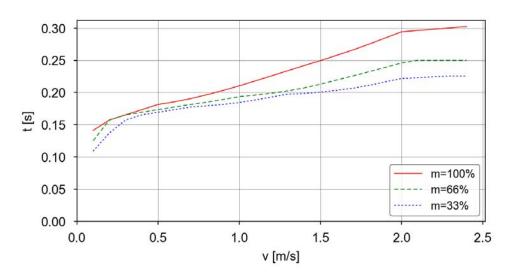


7.1 IRB 1520ID 1.5 m 4 kg *Continued*











8 IRB 1600

8.1 IRB 1600 1.2 m 6 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	19.7	0.17
2	16.8	0.12
3	16.1	0.1

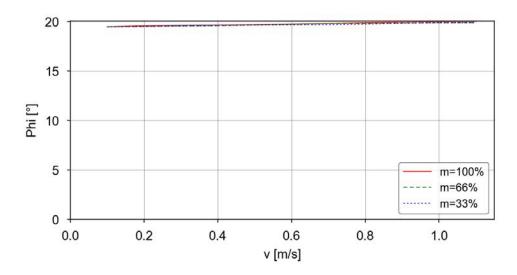
Category 1, extension zones

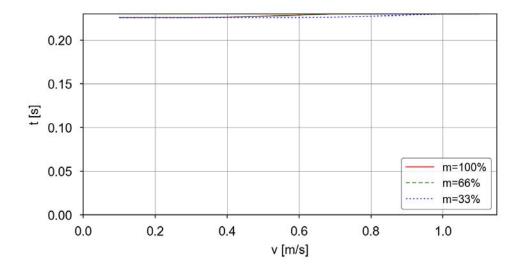
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.408
1	0.408	0.817
2	0.817	max reach

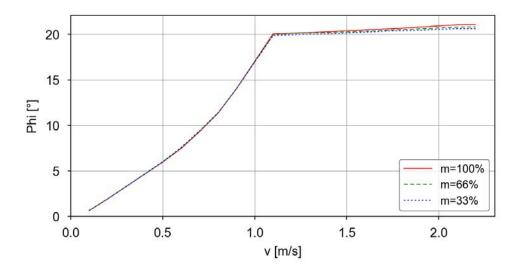
Category 1, Axis 1

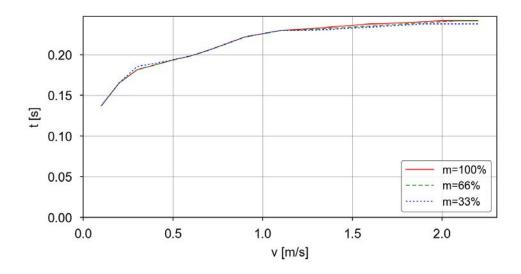
Extension zone 0, stopping distance and stopping time

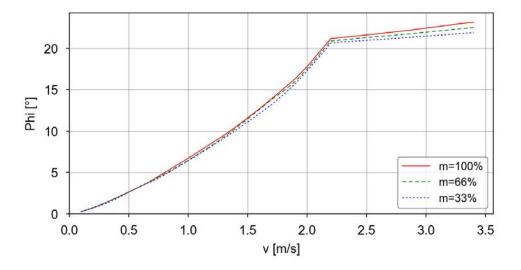


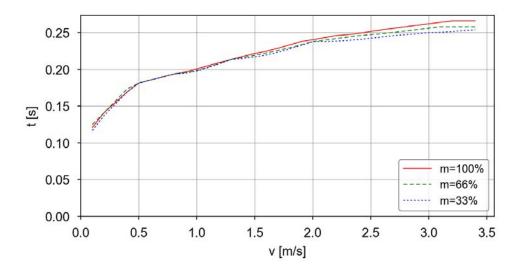


Extension zone 1, stopping distance and stopping time

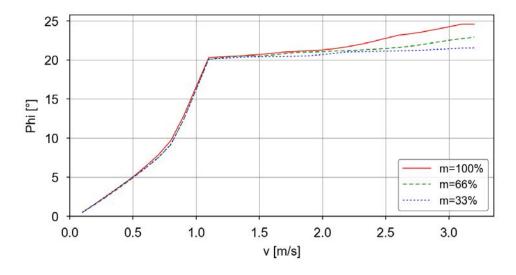


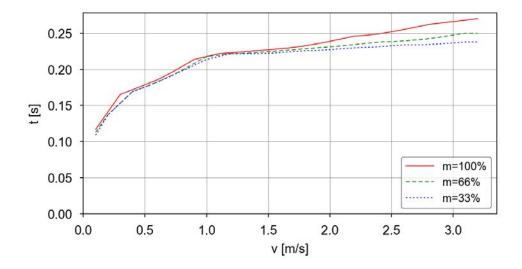


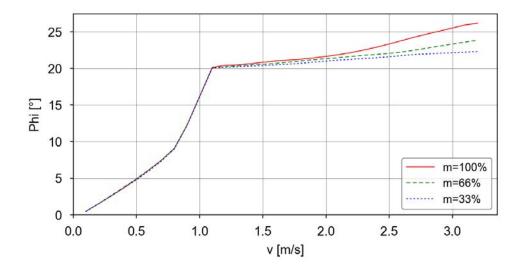


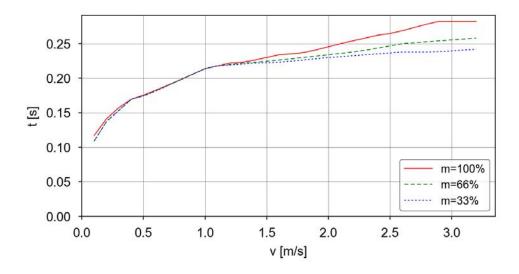


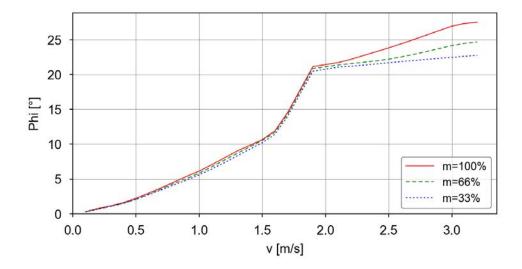
Category 1, Axis 2

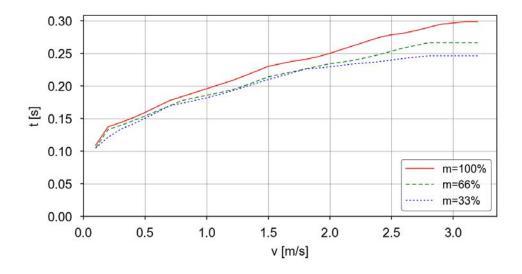






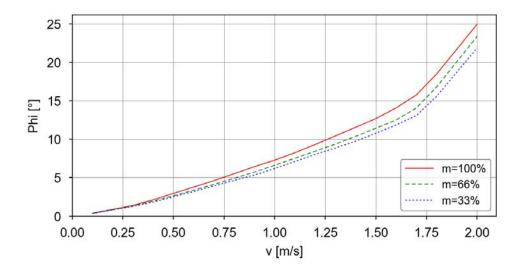


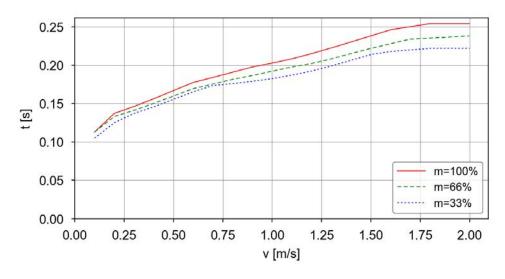


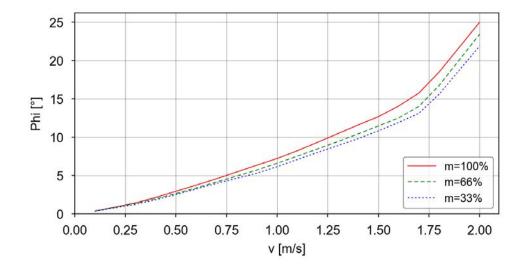


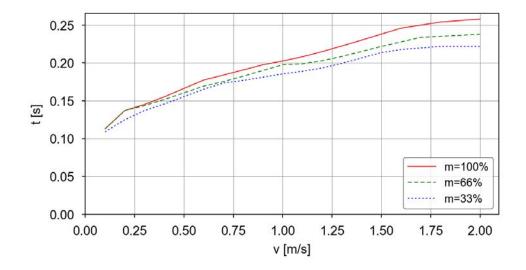
Category 1, Axis 3

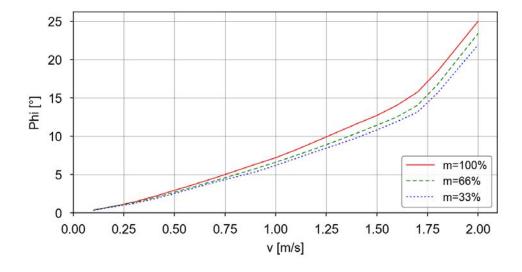
Extension zone 0, stopping distance and stopping time

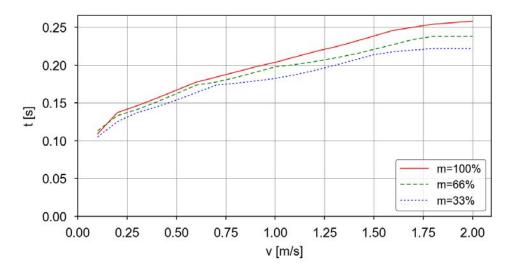












8.2 IRB 1600 1.2 m 10 kg

8.2 IRB 1600 1.2 m 10 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	22.7	0.17
2	26.1	0.2
3	22.3	0.15

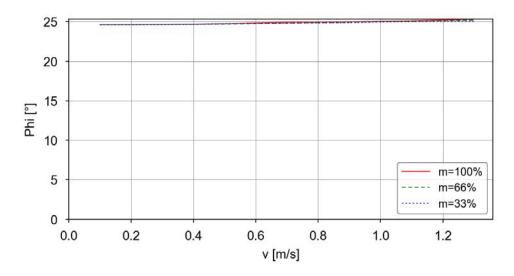
Category 1, extension zones

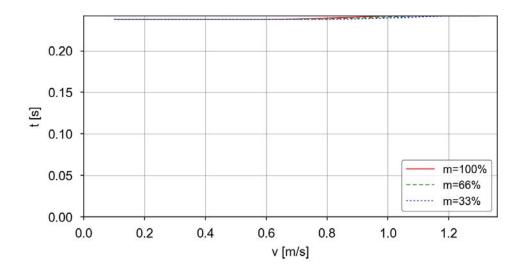
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.408
1	0.408	0.817
2	0.817	max reach

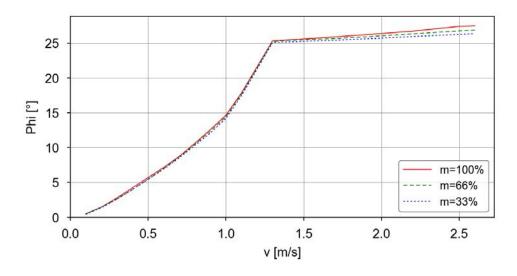
Category 1, Axis 1

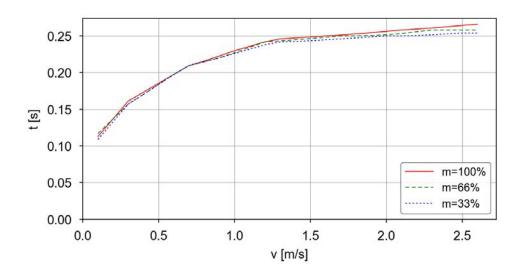
Extension zone 0, stopping distance and stopping time

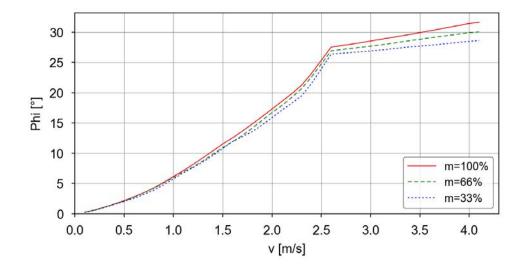


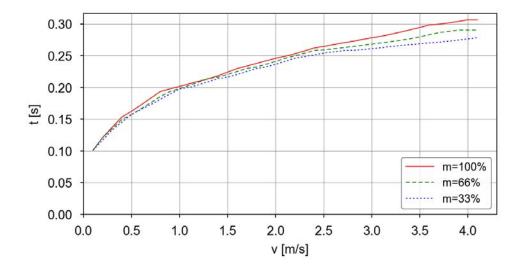


Extension zone 1, stopping distance and stopping time



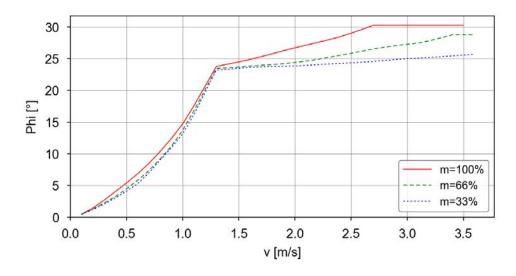


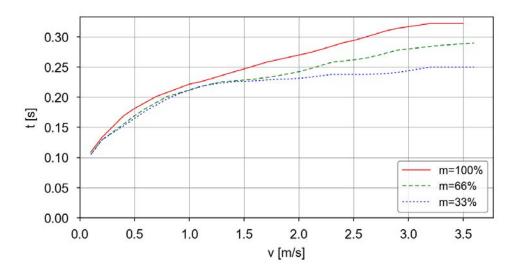


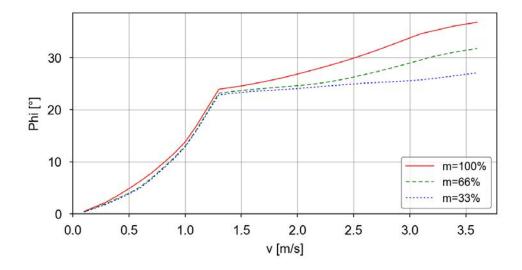


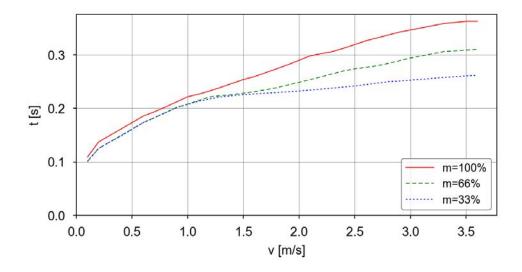
Category 1, Axis 2

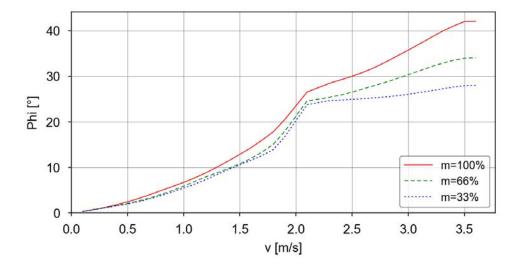
Extension zone 0, stopping distance and stopping time

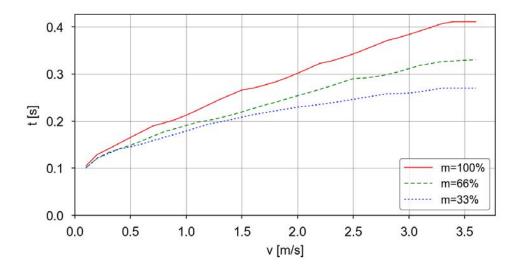




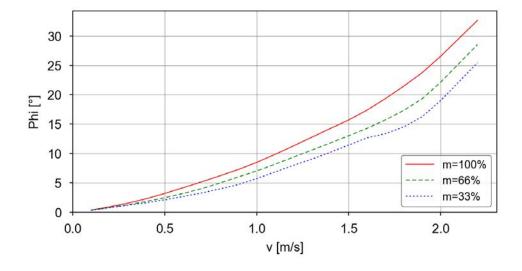


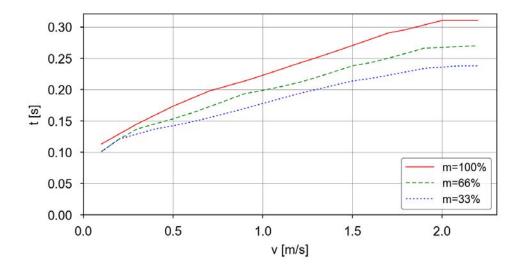


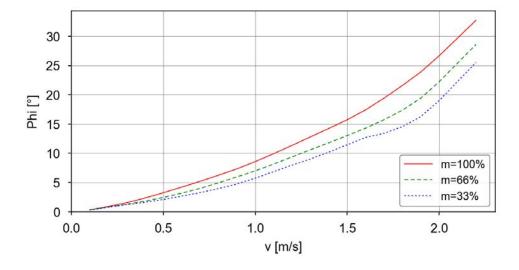


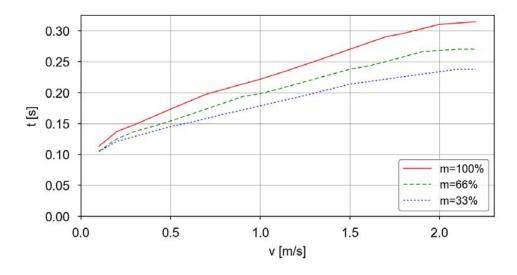


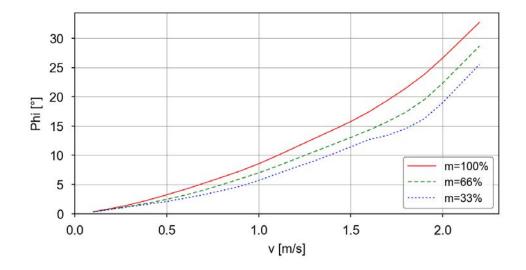
Category 1, Axis 3

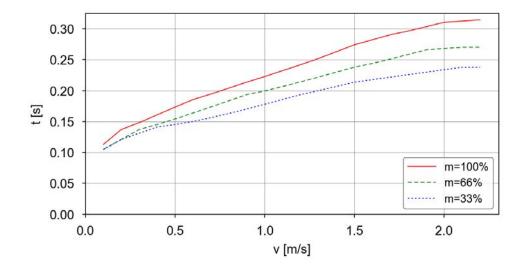












8.3 IRB 1600 1.45 m 6 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

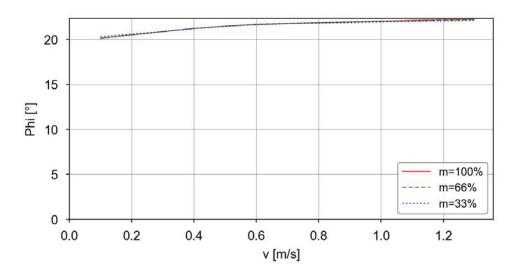
Axis	Distance (degrees)	Stop time (s)
1	23.4	0.2
2	22.0	0.17
3	15.8	0.1

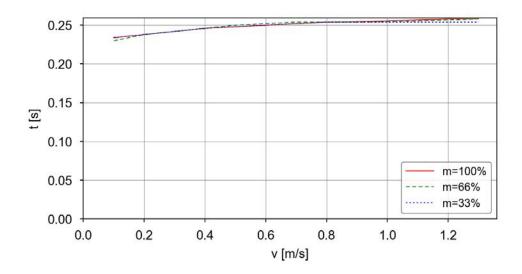
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

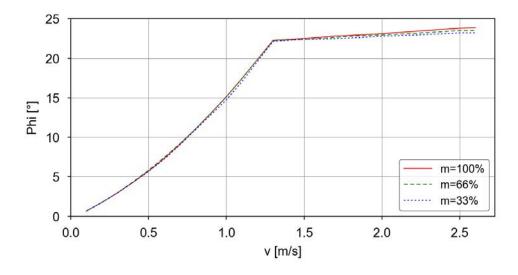
Zone	wcp min (m)	wcp max (m)
0	0	0.483
1	0.483	0.967
2	0.967	max reach

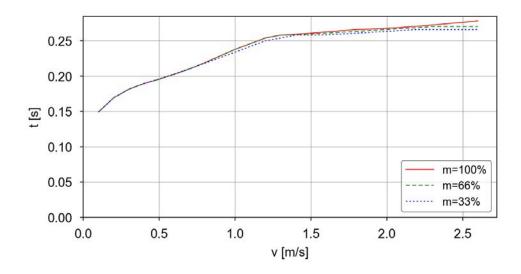
Category 1, Axis 1

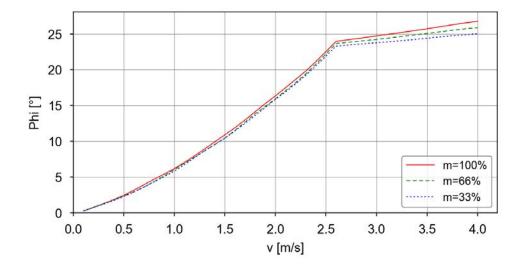


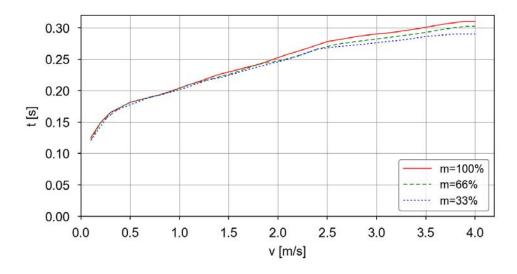


Extension zone 1, stopping distance and stopping time

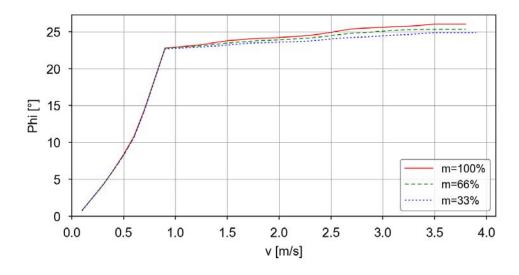


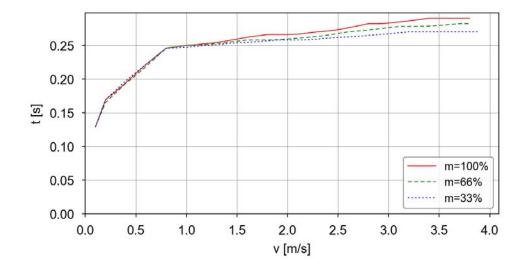


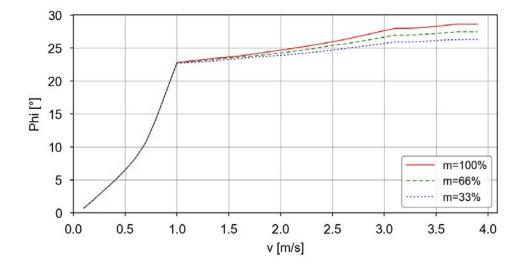


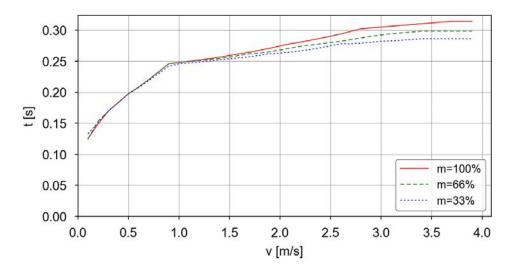


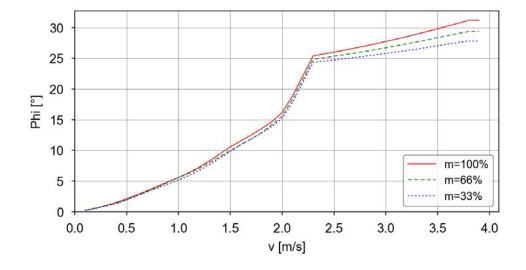
Category 1, Axis 2

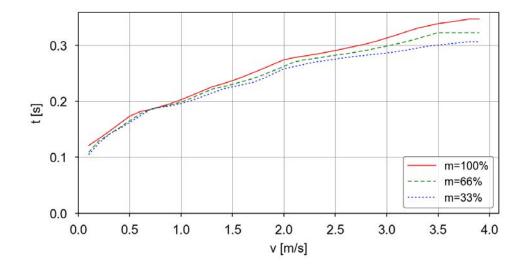






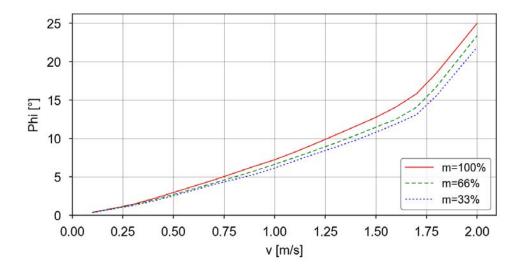


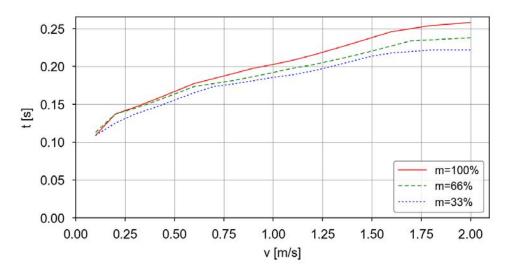


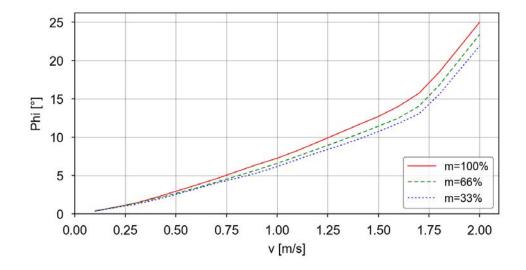


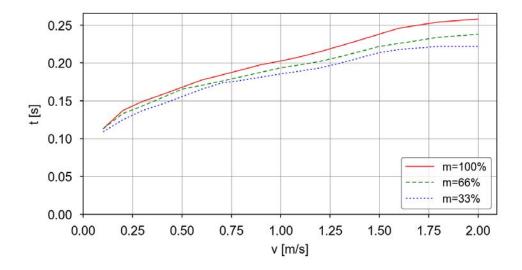
Category 1, Axis 3

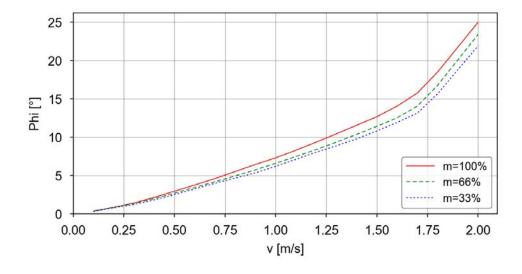
Extension zone 0, stopping distance and stopping time

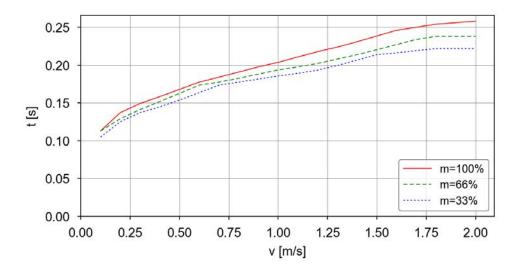












8.4 IRB 1600 1.45 m 10 kg

8.4 IRB 1600 1.45 m 10 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	33.1	0.28
2	38.5	0.34
3	29.4	0.22

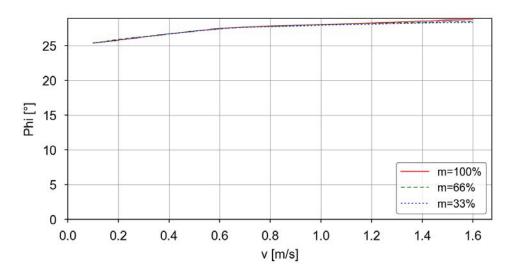
Category 1, extension zones

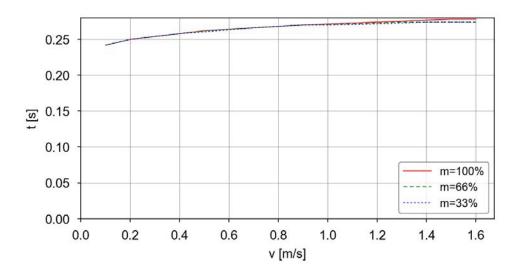
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.483
1	0.483	0.967
2	0.967	max reach

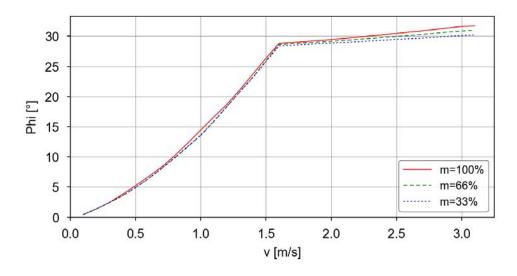
Category 1, Axis 1

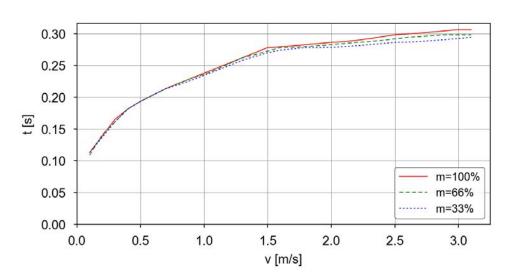
Extension zone 0, stopping distance and stopping time

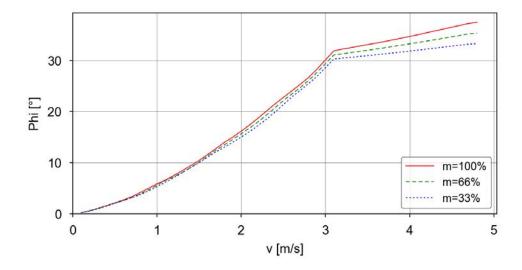


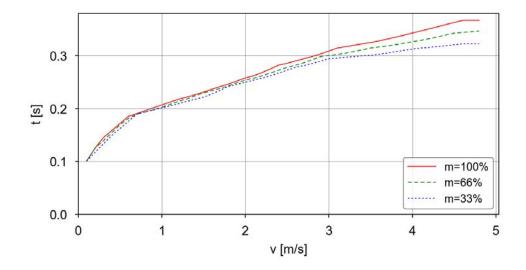


Extension zone 1, stopping distance and stopping time



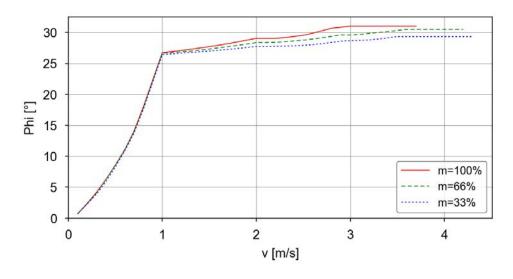


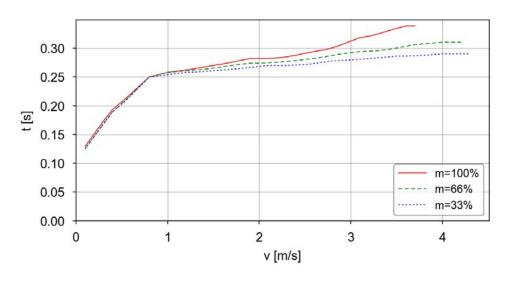


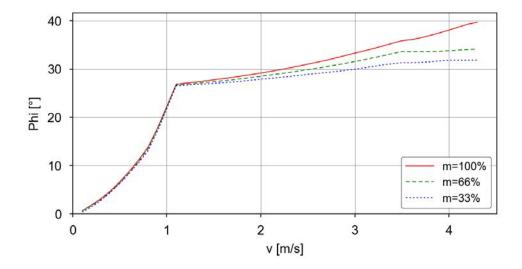


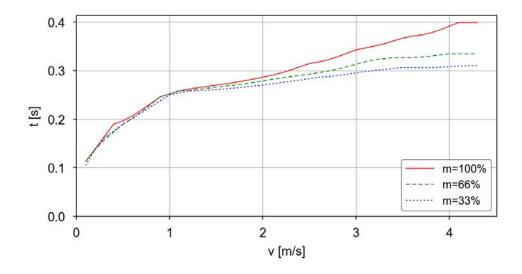
Category 1, Axis 2

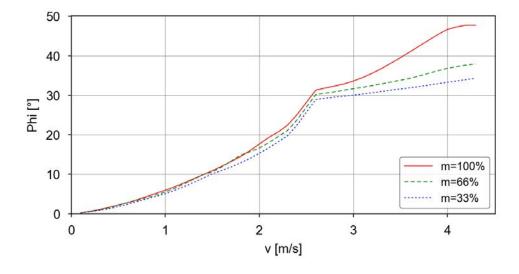
Extension zone 0, stopping distance and stopping time

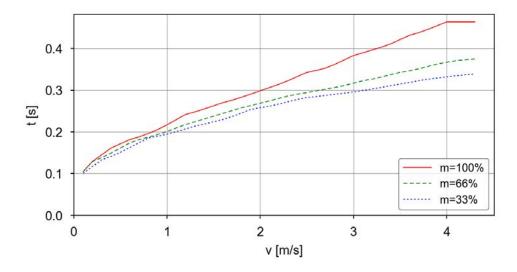






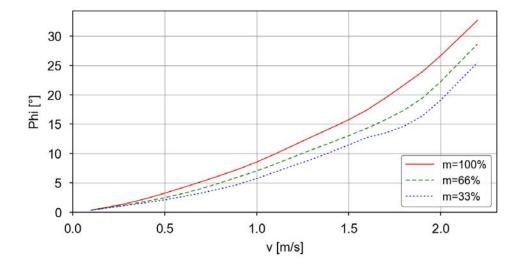


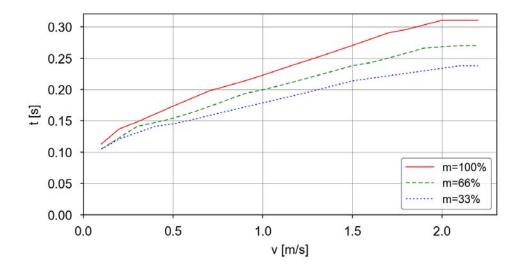


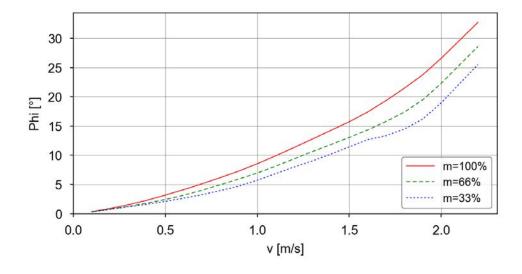


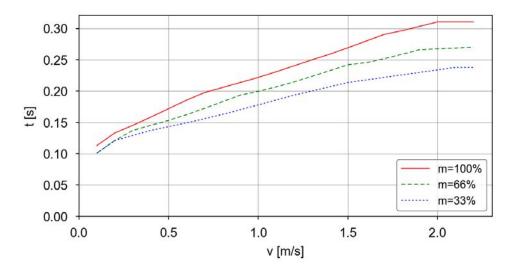
8.4 IRB 1600 1.45 m 10 kg Continued

Category 1, Axis 3

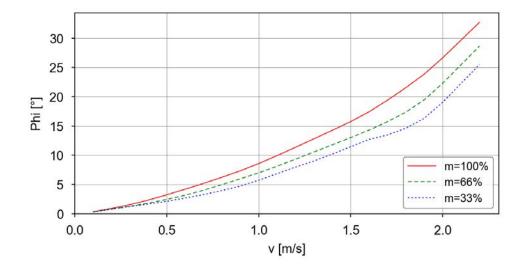


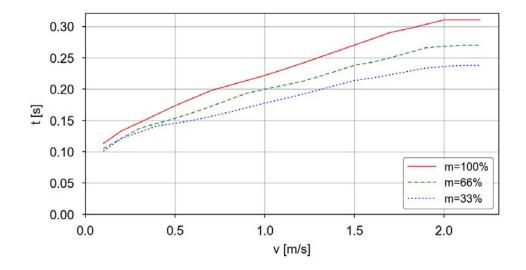






8.4 IRB 1600 1.45 m 10 kg Continued





8.5 IRB 1600ID 1.5 m 4 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

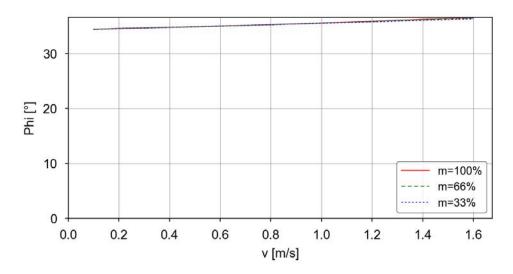
Axis	Distance (degrees)	Stop time (s)
1	32.2	0.25
2	29.1	0.22
3	21.5	0.15

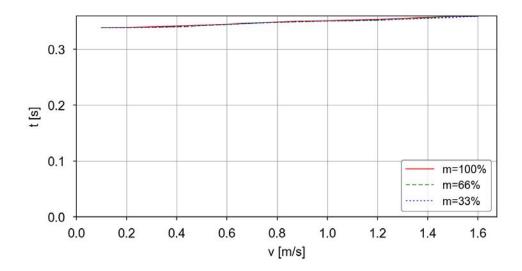
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

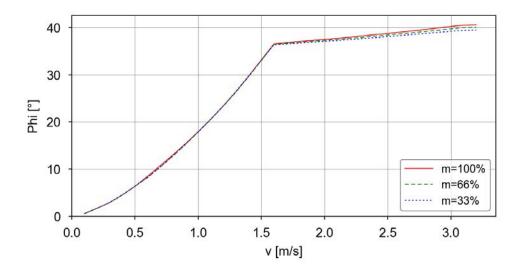
Zone	wcp min (m)	wcp max (m)
0	0	0.5
1	0.5	1.0
2	1.0	max reach

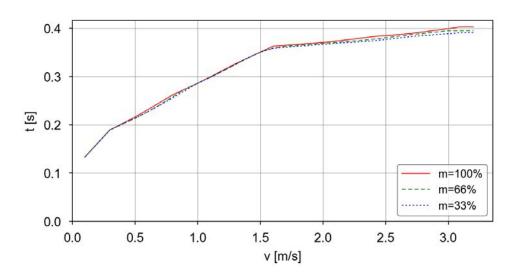
Category 1, Axis 1

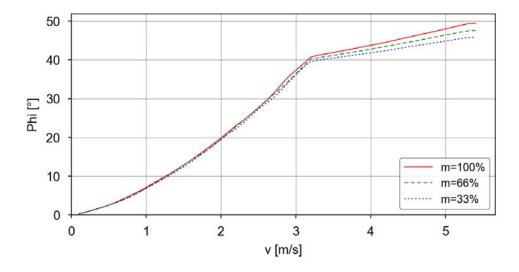


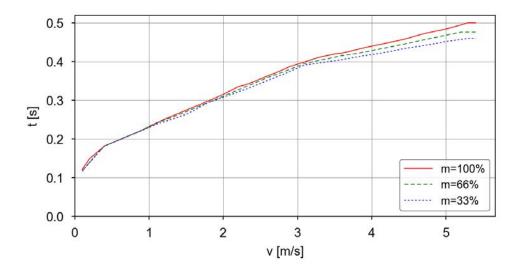


Extension zone 1, stopping distance and stopping time

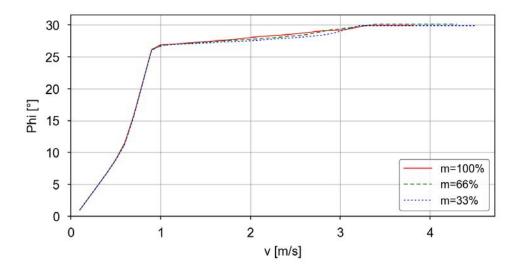


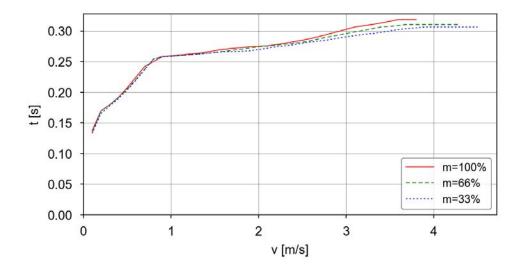


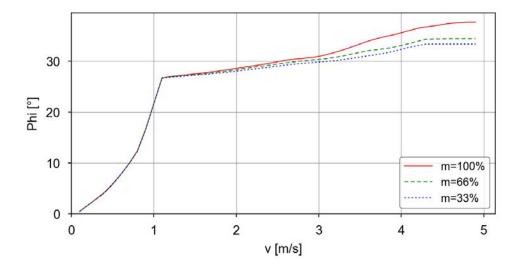


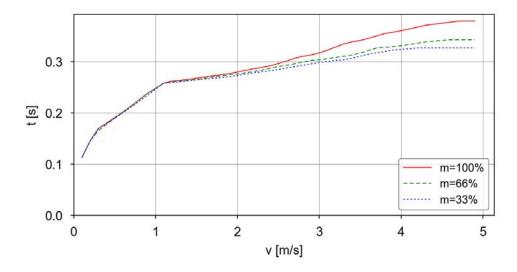


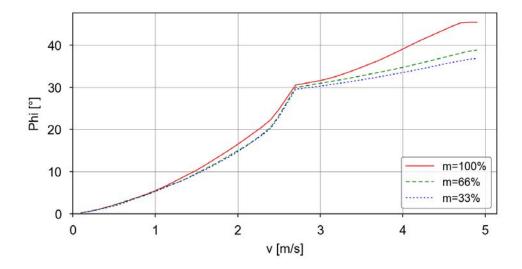
Category 1, Axis 2

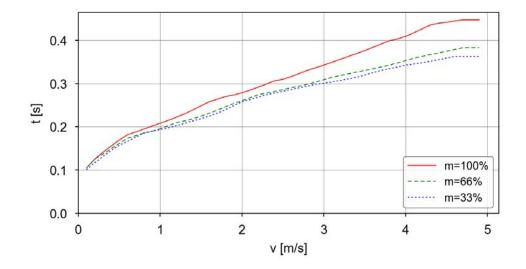






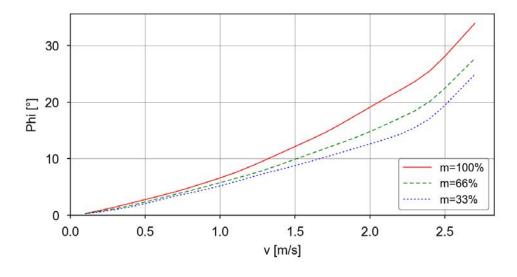


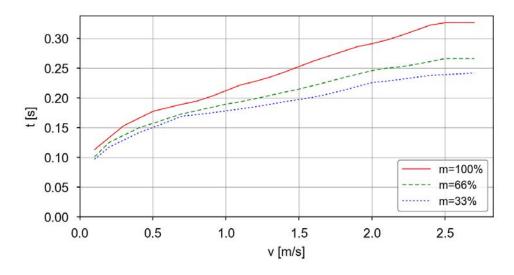


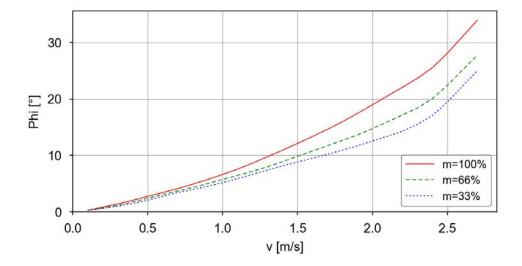


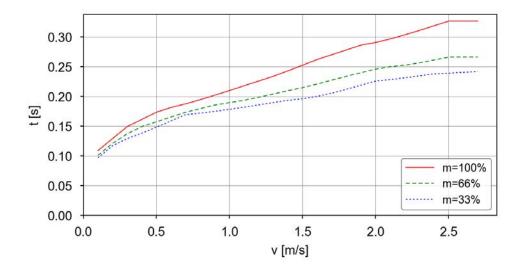
Category 1, Axis 3

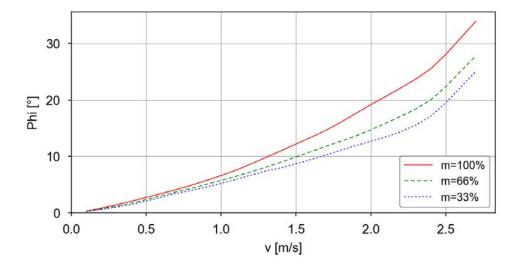
Extension zone 0, stopping distance and stopping time

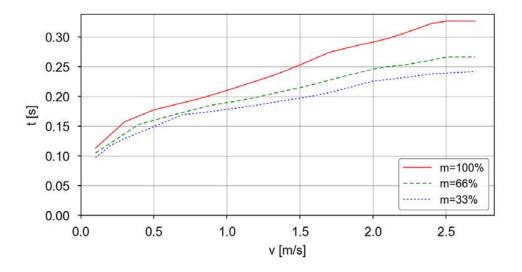














9 IRB 1660

9.1 IRB 1660ID 1.55 m 4 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	29.6	0.22
2	40.2	0.34
3	26.8	0.2

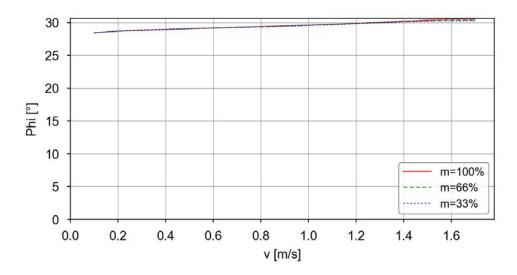
Category 1, extension zones

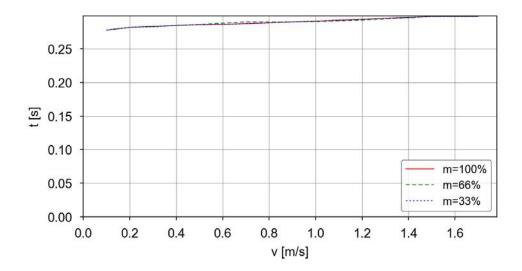
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.0
1	0.0	0.0
2	0.0	max reach

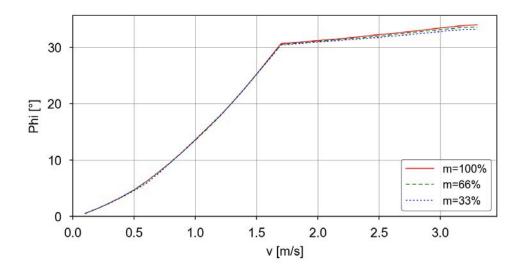
Category 1, Axis 1

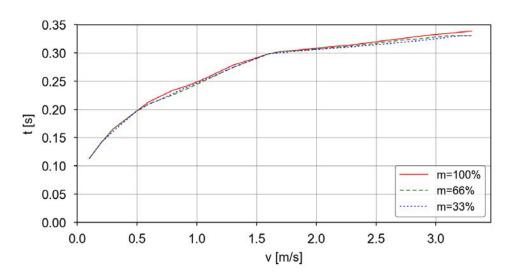
Extension zone 0, stopping distance and stopping time

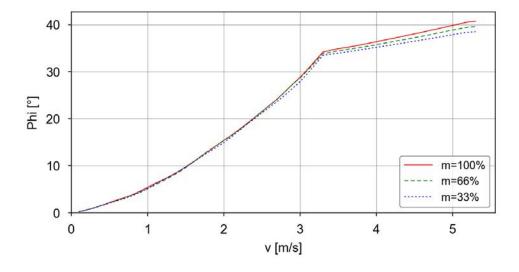


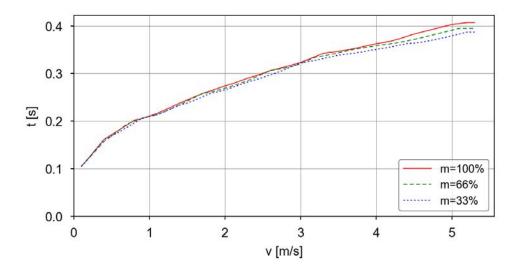


Extension zone 1, stopping distance and stopping time

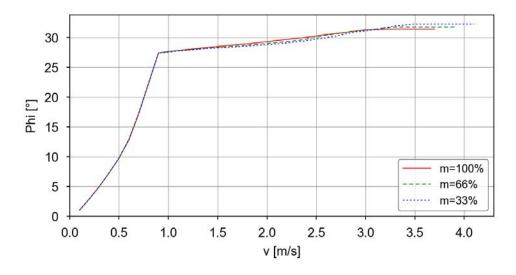


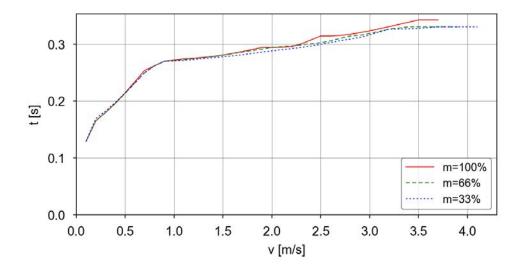


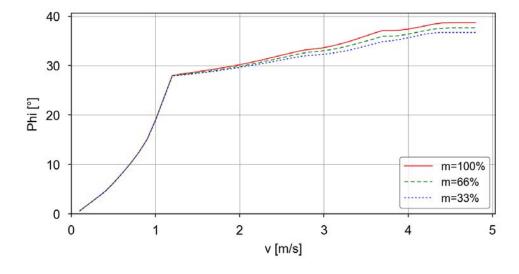


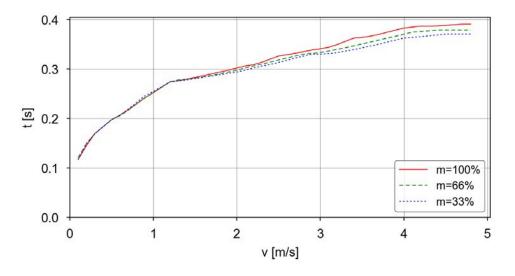


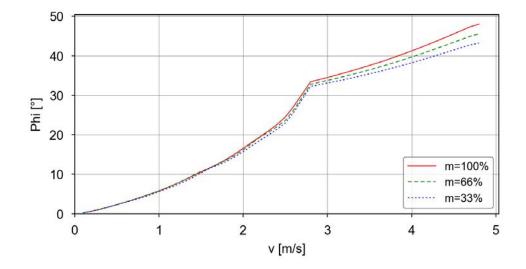
Category 1, Axis 2

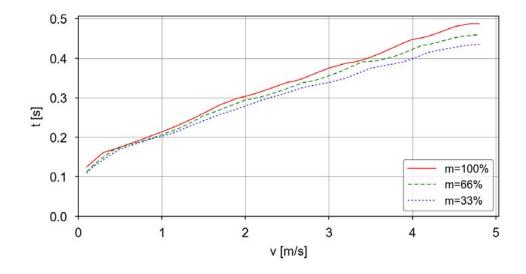






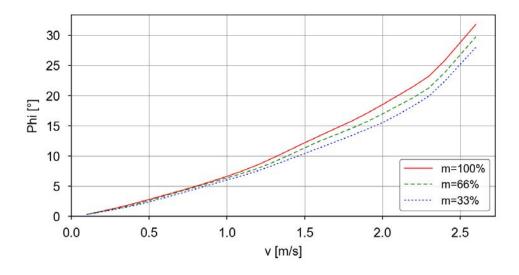


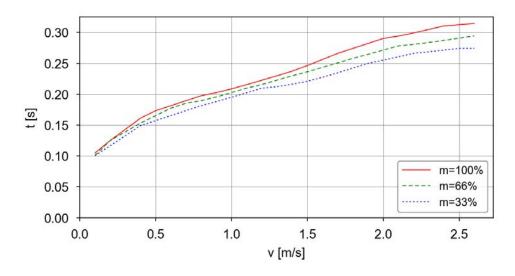


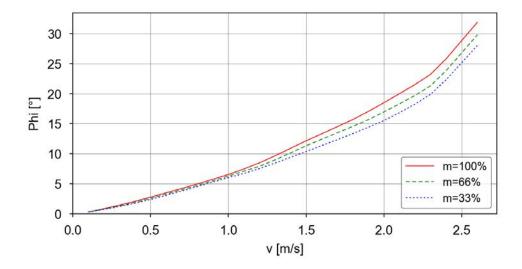


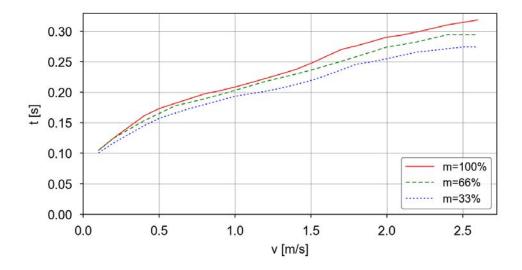
Category 1, Axis 3

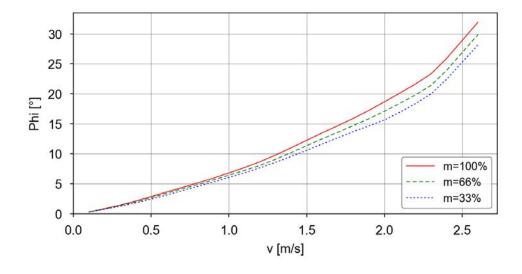
Extension zone 0, stopping distance and stopping time

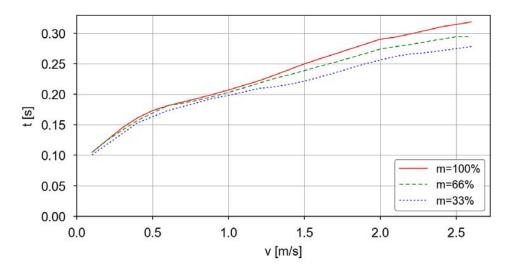












9.2 IRB 1660ID 1.55 m 6 kg

9.2 IRB 1660ID 1.55 m 6 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	29.5	0.22
2	39.5	0.32
3	26.6	0.2

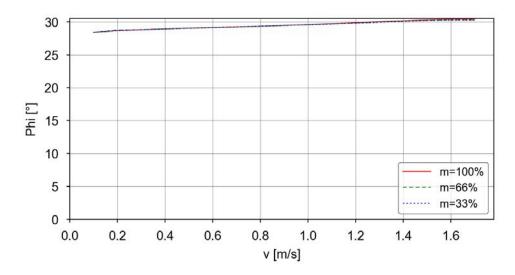
Category 1, extension zones

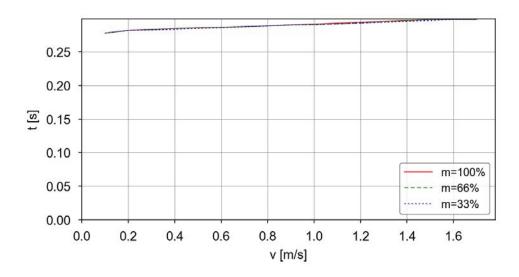
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.0
1	0.0	0.0
2	0.0	max reach

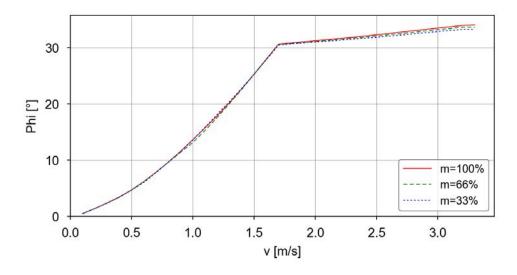
Category 1, Axis 1

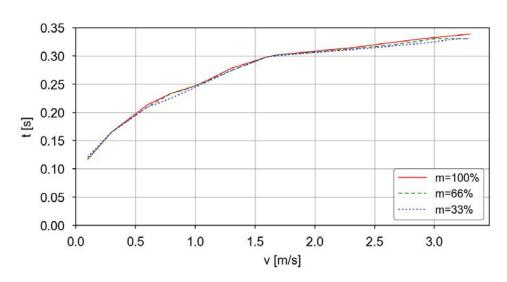
Extension zone 0, stopping distance and stopping time

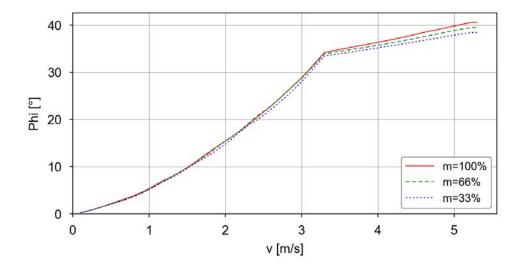


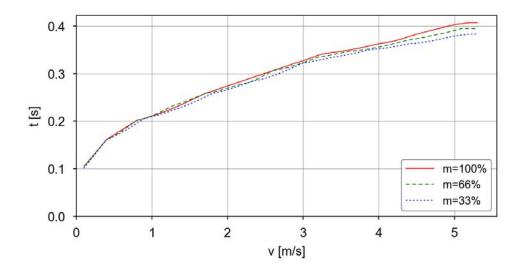


Extension zone 1, stopping distance and stopping time



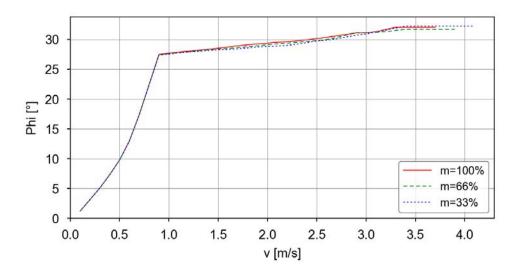


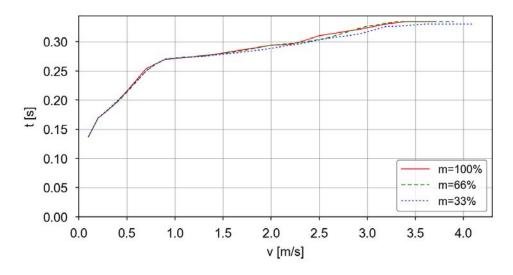


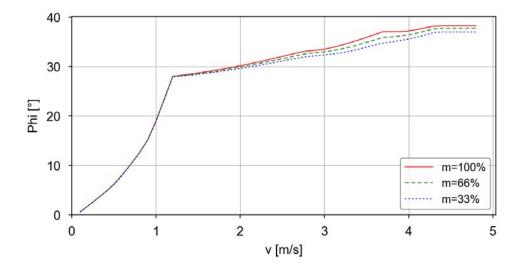


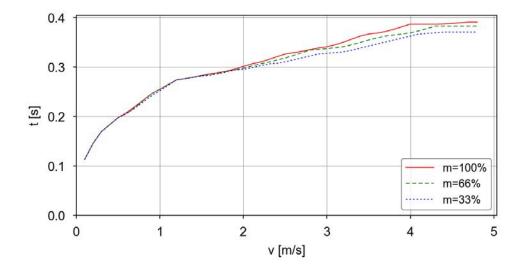
Category 1, Axis 2

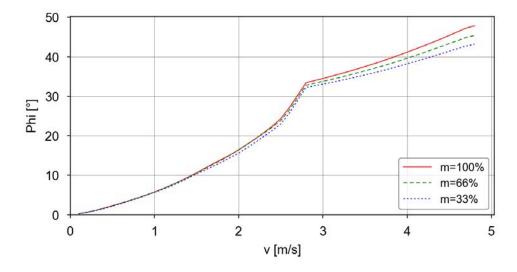
Extension zone 0, stopping distance and stopping time

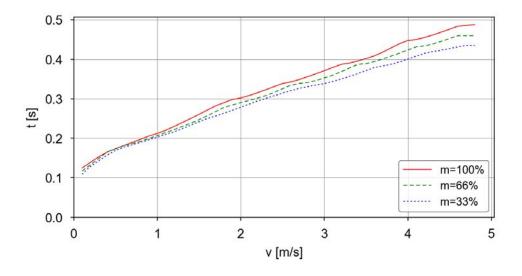




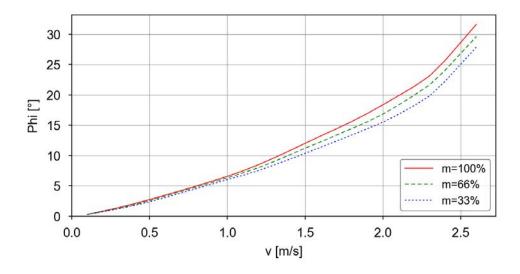


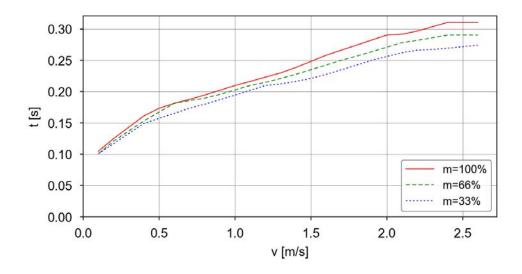


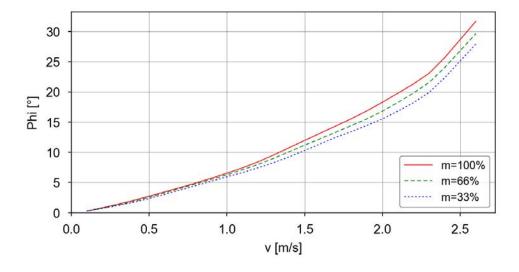


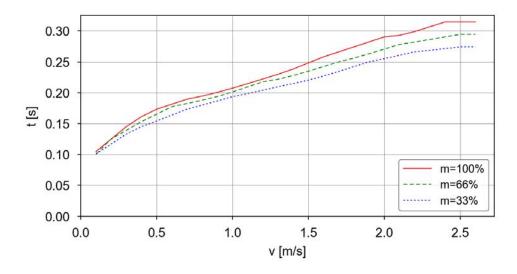


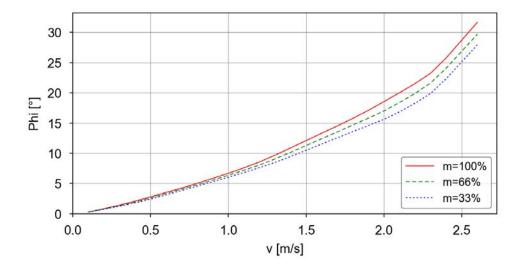
Category 1, Axis 3

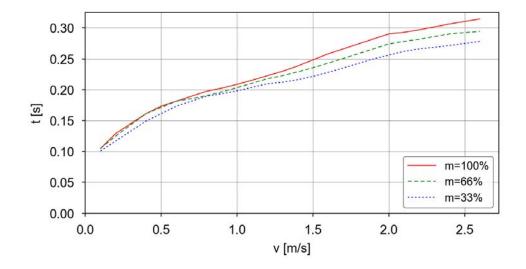












10 IRB 2400

10.1 IRB 2400 1.5 m 10 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	46.9	0.51
2	36.4	0.32
3	22.8	0.2

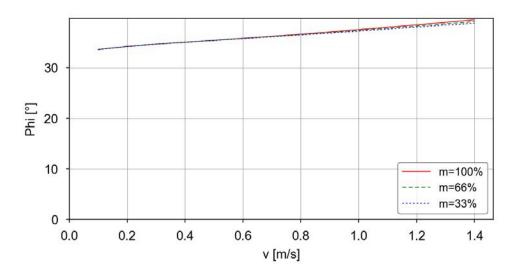
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

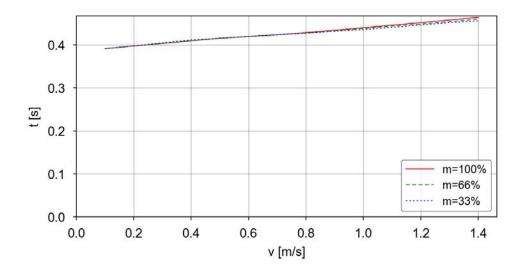
Zone	wcp min (m)	wcp max (m)
0	0	0.524
1	0.524	1.048
2	1.048	max reach

Category 1, Axis 1

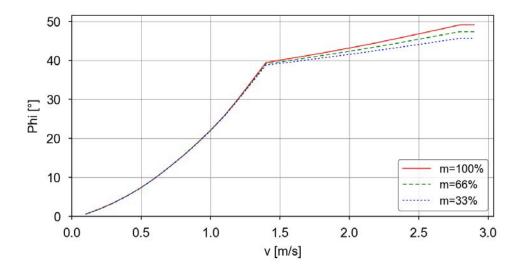
Extension zone 0, stopping distance and stopping time

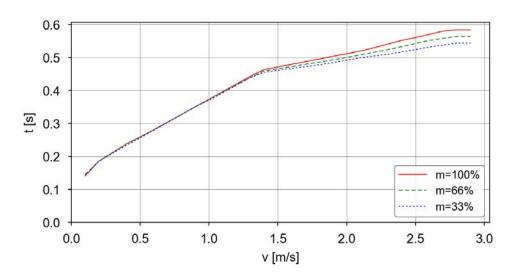


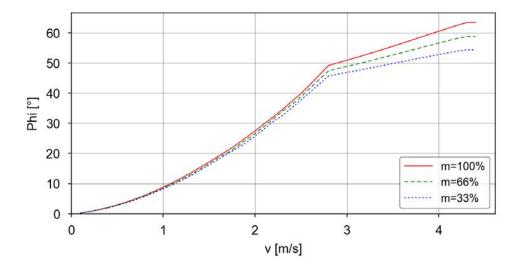
10.1 IRB 2400 1.5 m 10 kg Continued

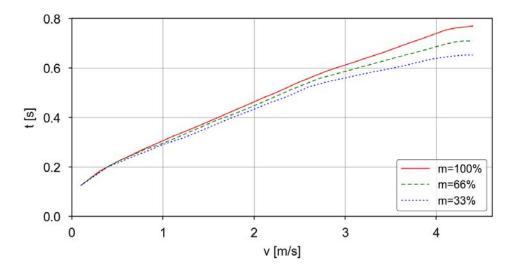


Extension zone 1, stopping distance and stopping time



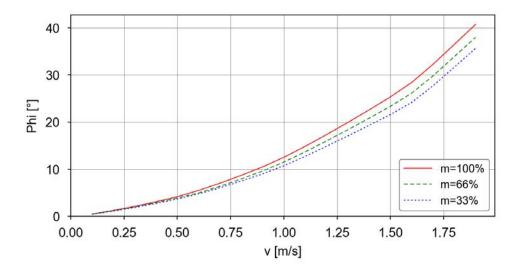


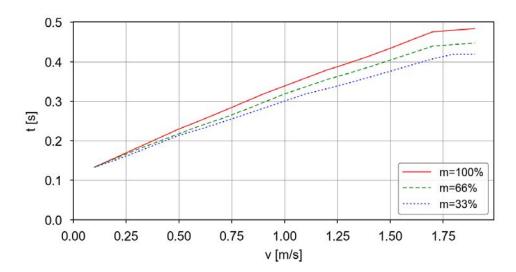


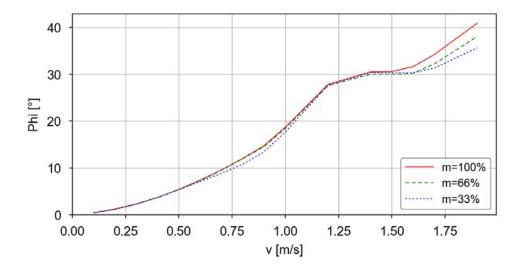


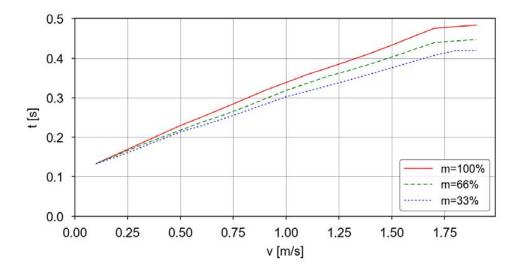
10.1 IRB 2400 1.5 m 10 kg Continued

Category 1, Axis 2

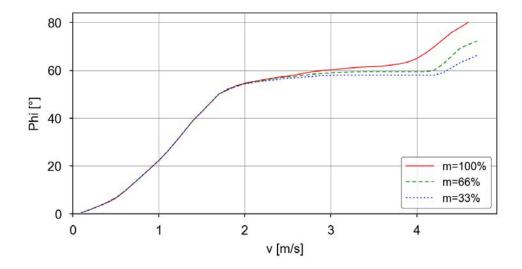


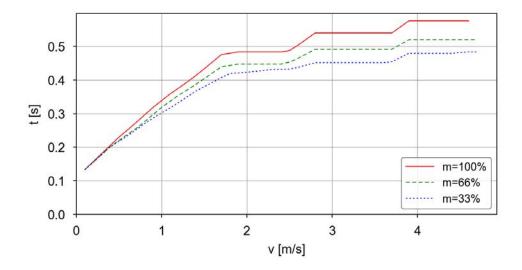






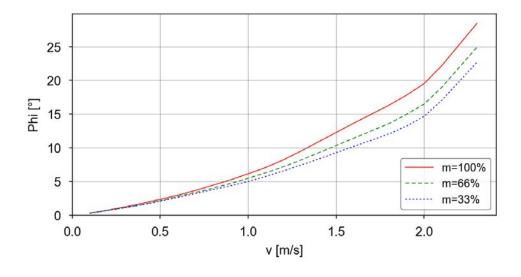
10.1 IRB 2400 1.5 m 10 kg Continued

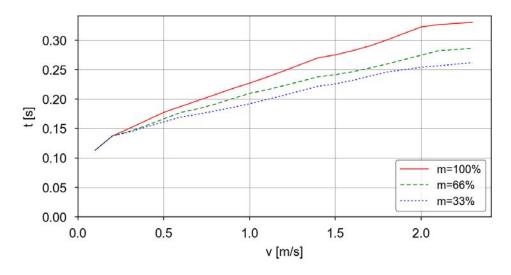




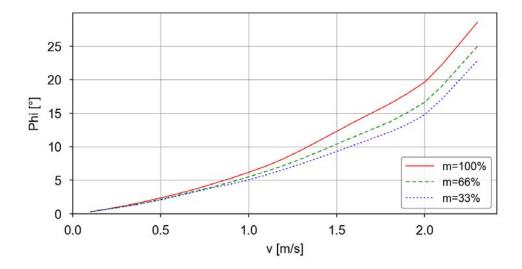
Category 1, Axis 3

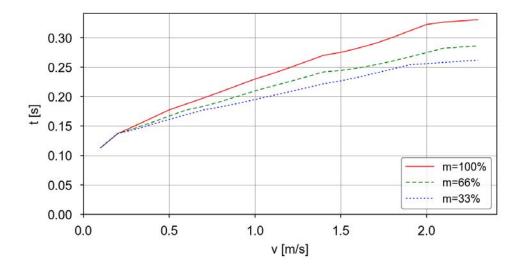
Extension zone 0, stopping distance and stopping time

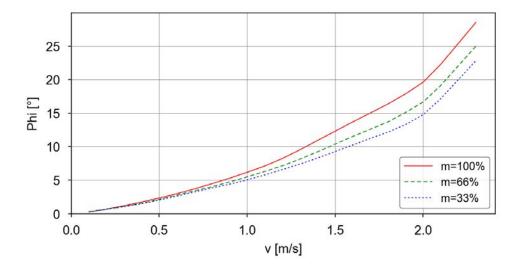


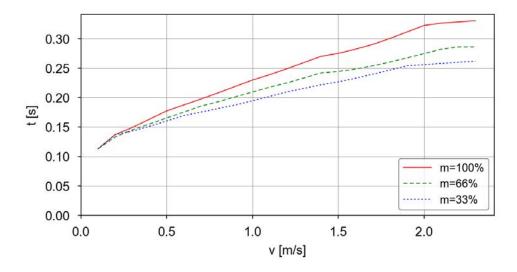


10.1 IRB 2400 1.5 m 10 kg Continued









10.2 IRB 2400 1.5 m 16 kg

10.2 IRB 2400 1.5 m 16 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	53.2	0.61
2	36.1	0.32
3	29.1	0.27

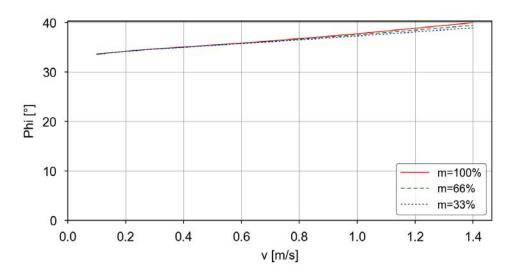
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.524
1	0.524	1.048
2	1.048	max reach

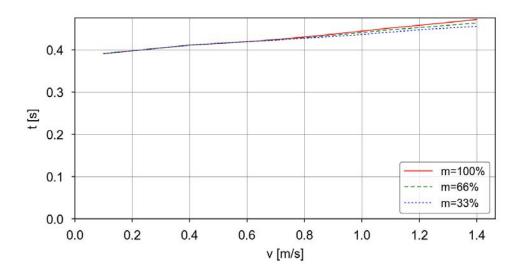
Category 1, Axis 1

Extension zone 0, stopping distance and stopping time

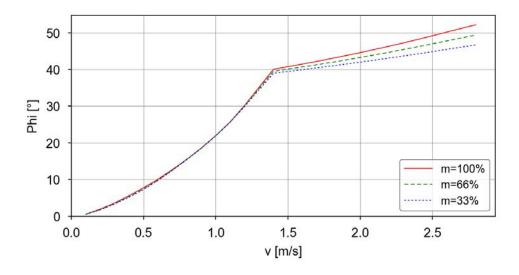


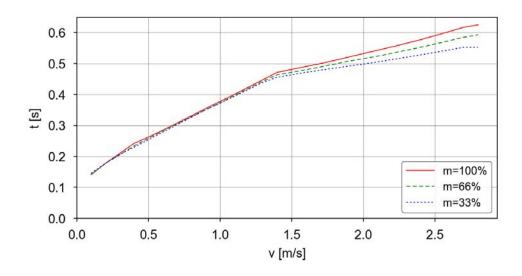
Continues on next page

10.2 IRB 2400 1.5 m 16 kg Continued



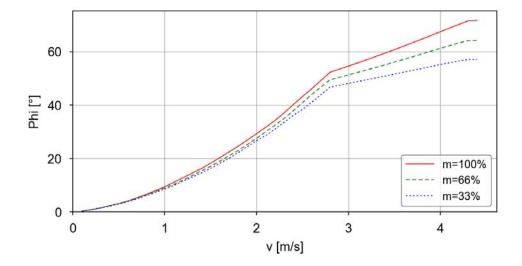
Extension zone 1, stopping distance and stopping time

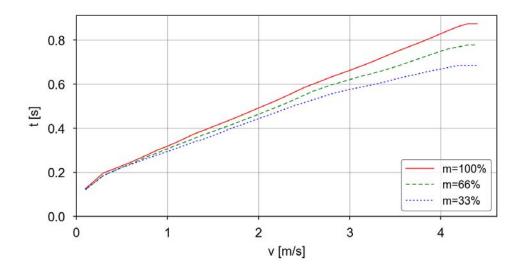




Continues on next page

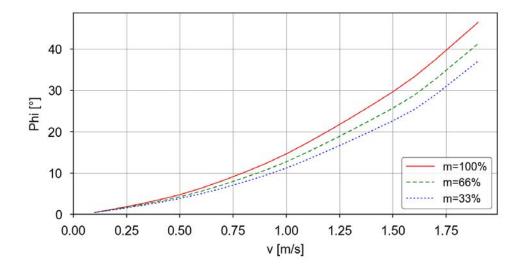
10.2 IRB 2400 1.5 m 16 kg Continued

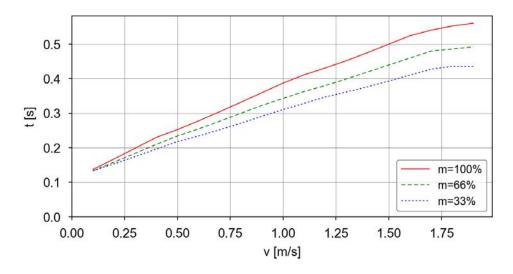




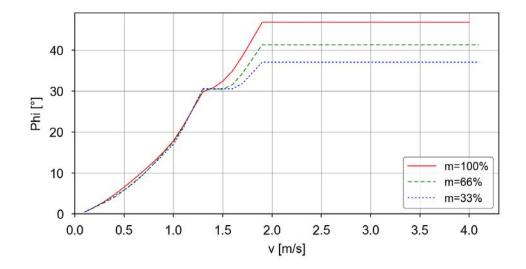
Category 1, Axis 2

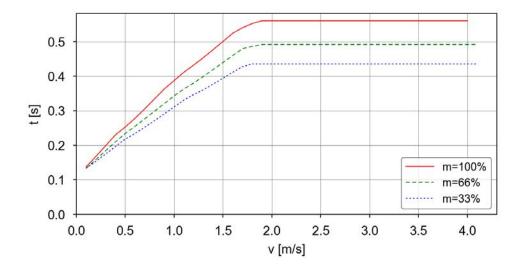
Extension zone 0, stopping distance and stopping time

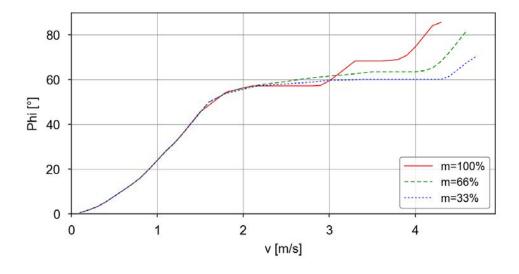


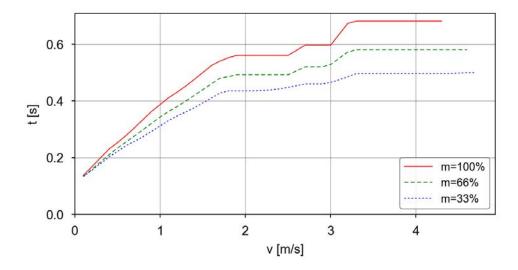


10.2 IRB 2400 1.5 m 16 kg Continued



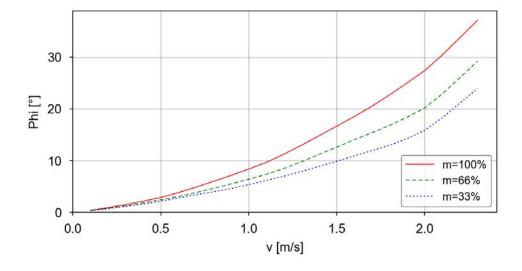


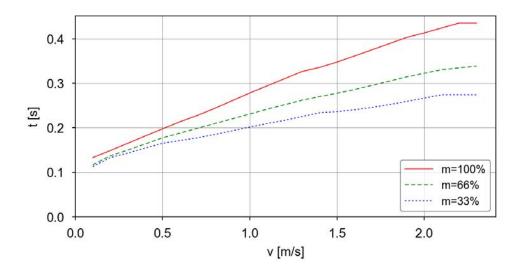


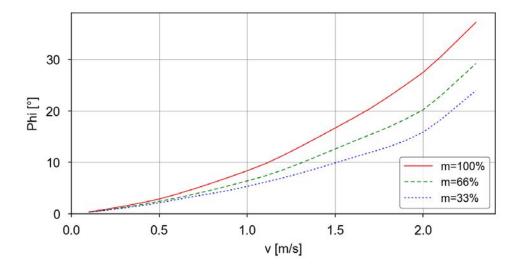


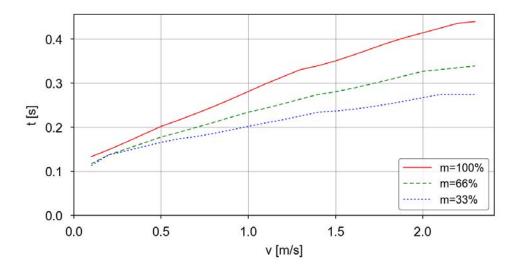
10.2 IRB 2400 1.5 m 16 kg Continued

Category 1, Axis 3

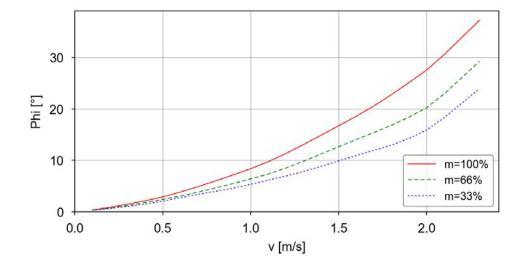


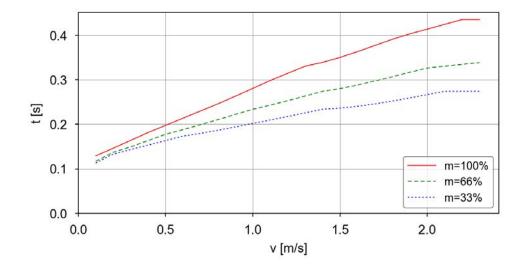






10.2 IRB 2400 1.5 m 16 kg Continued





11 IRB 2600

11.1 IRB 2600 1.65 m 12 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	26.6	0.2
2	26.9	0.2
3	18.2	0.12

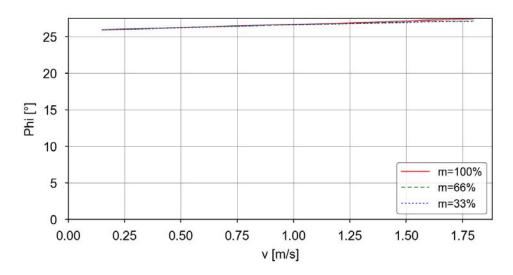
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

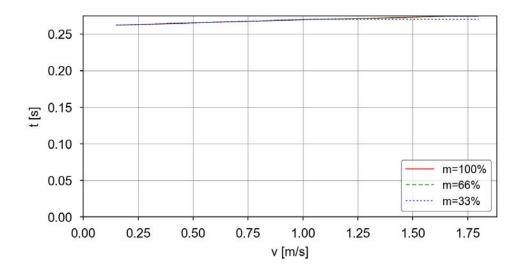
Zone	wcp min (m)	wcp max (m)
0	0	0.0
1	0.0	0.0
2	0.0	max reach

Category 1, Axis 1

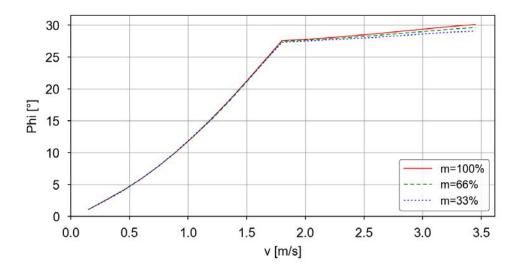
Extension zone 0, stopping distance and stopping time

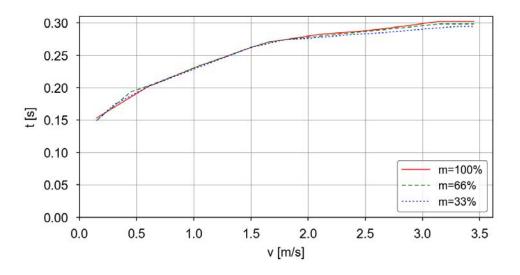


Continues on next page

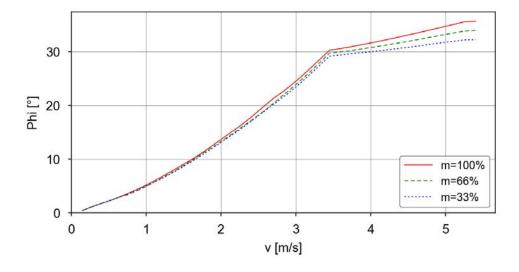


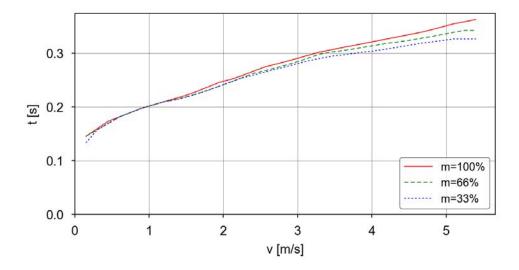
Extension zone 1, stopping distance and stopping time



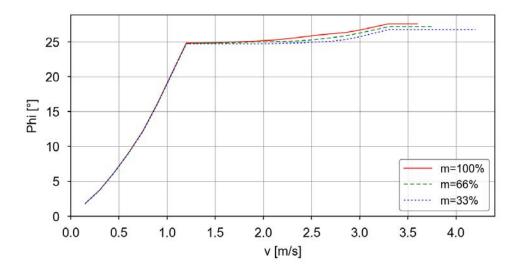


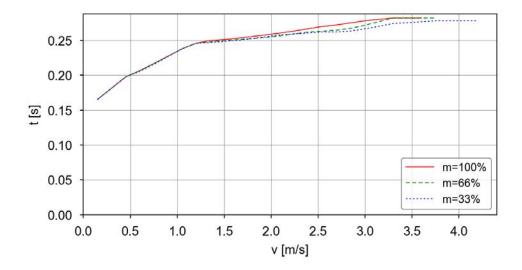
Continues on next page

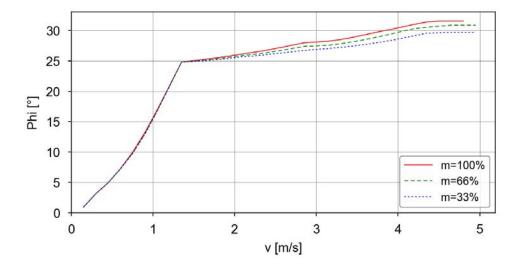


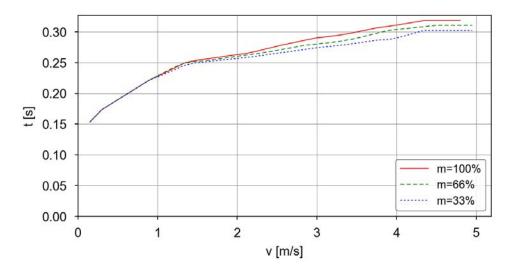


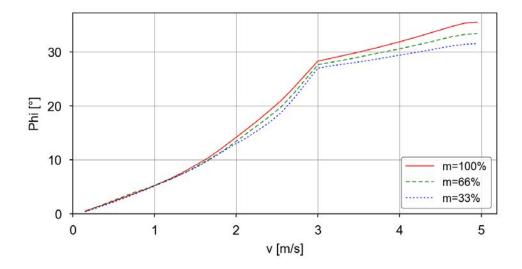
Category 1, Axis 2

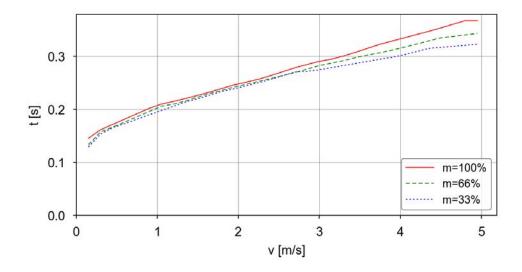






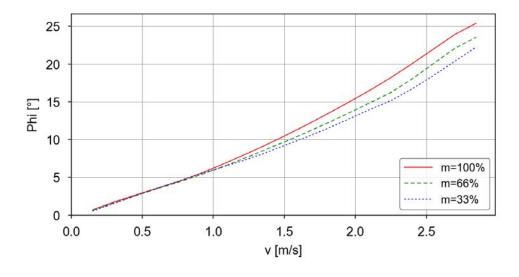


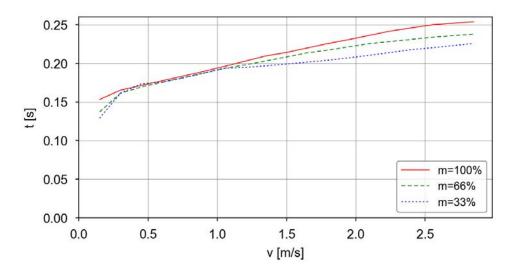


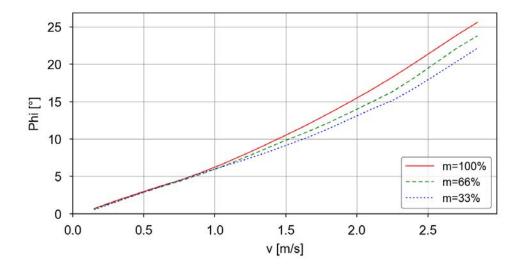


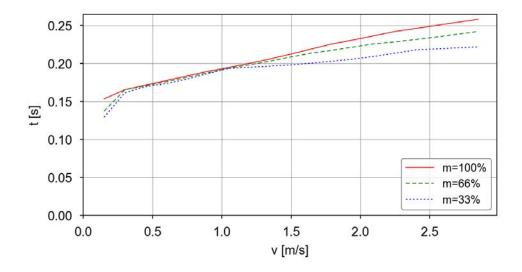
Category 1, Axis 3

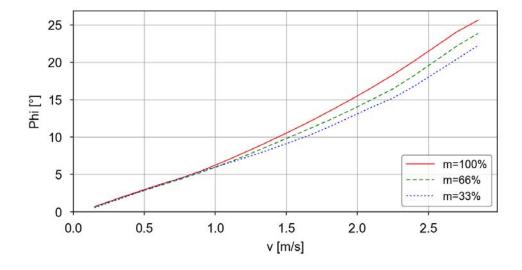
Extension zone 0, stopping distance and stopping time

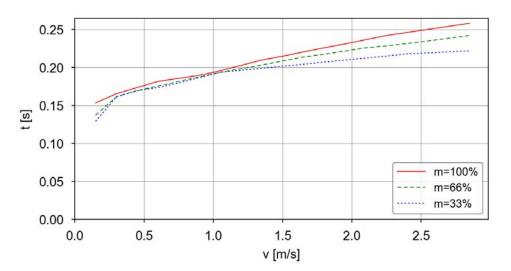












11.2 IRB 2600 1.65 m 20 kg

11.2 IRB 2600 1.65 m 20 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

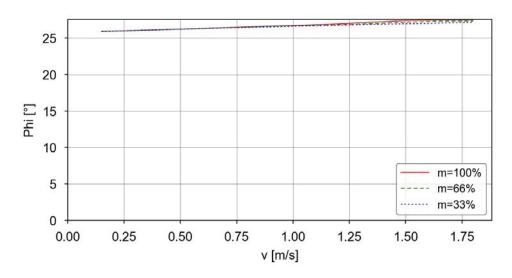
Axis	Distance (degrees)	Stop time (s)
1	28.7	0.22
2	30.5	0.25
3	22.4	0.17

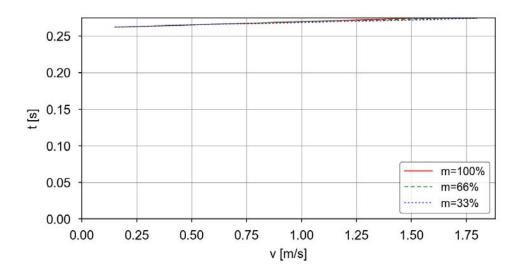
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

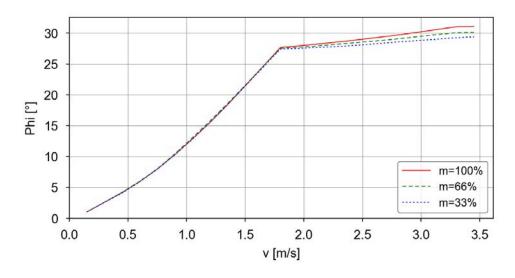
Zone	wcp min (m)	wcp max (m)
0	0	0.0
1	0.0	0.0
2	0.0	max reach

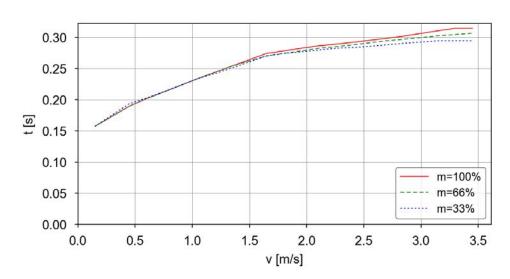
Category 1, Axis 1



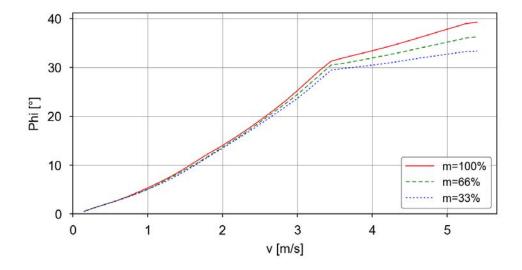


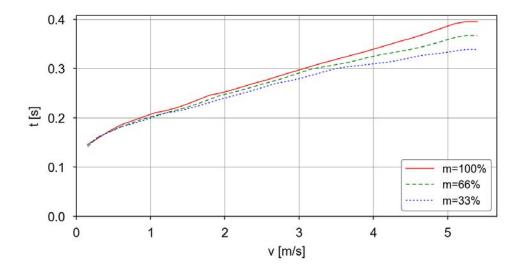
Extension zone 1, stopping distance and stopping time





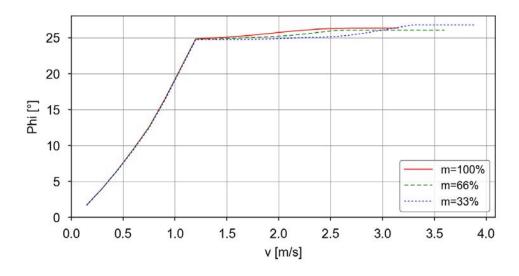
Continues on next page

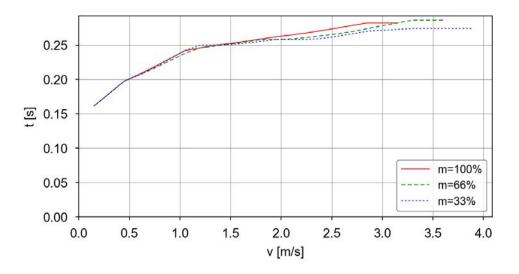


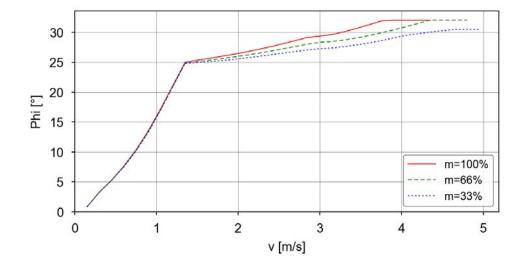


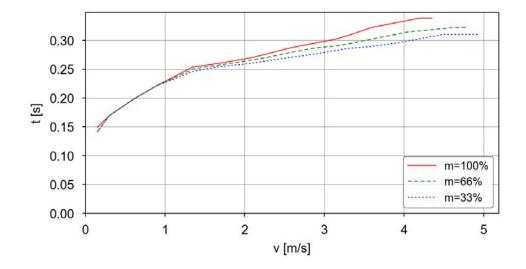
Category 1, Axis 2

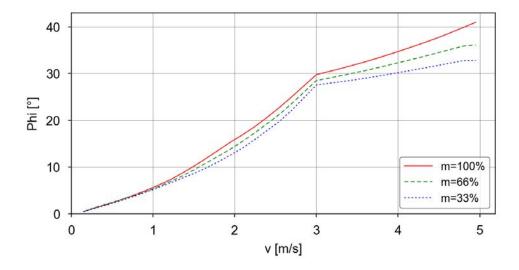
Extension zone 0, stopping distance and stopping time

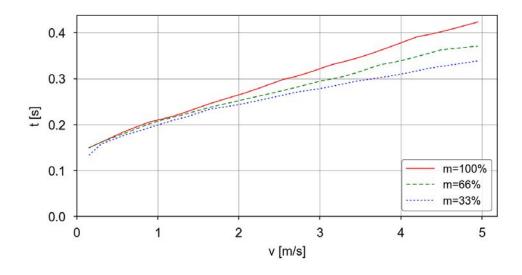




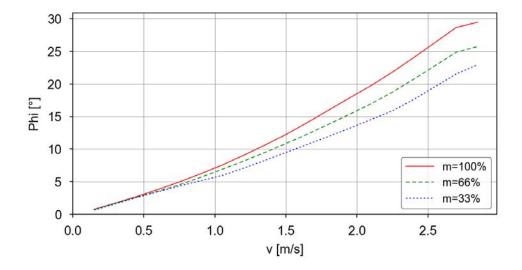


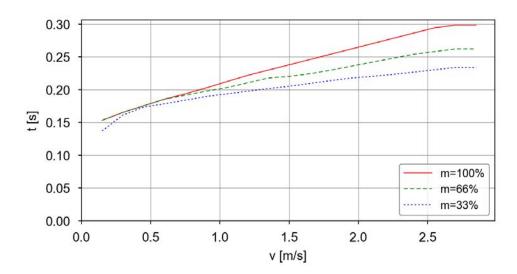


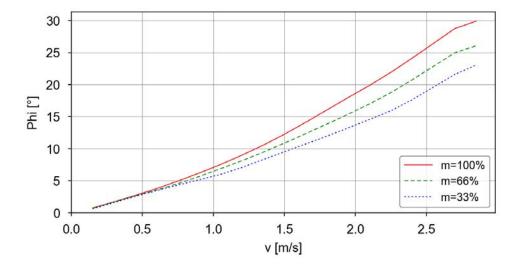


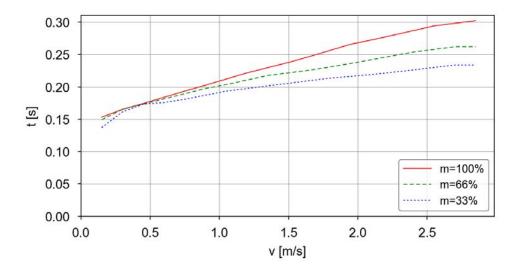


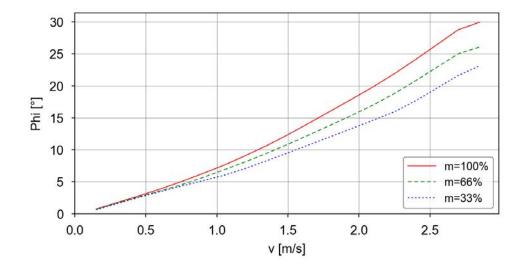
Category 1, Axis 3

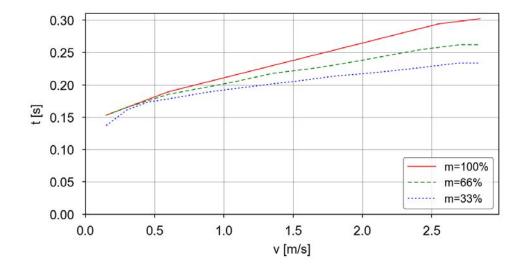












11.3 IRB 2600 1.85 m 12 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

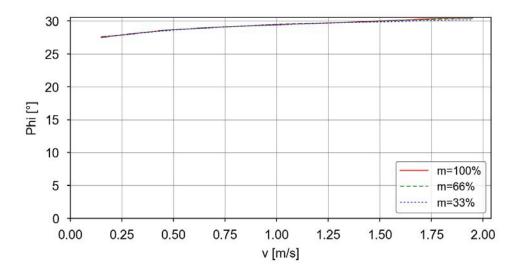
Axis	Distance (degrees)	Stop time (s)
1	30.3	0.25
2	30.9	0.25
3	17.8	0.12

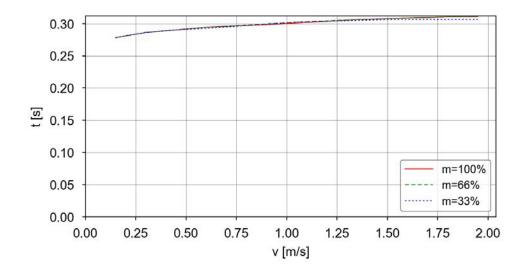
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

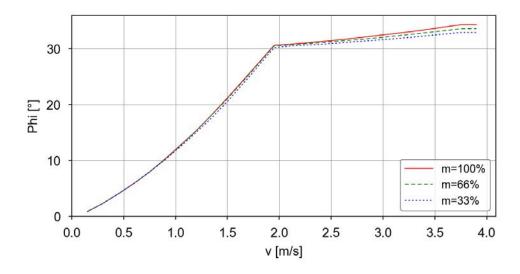
Zone	wcp min (m)	wcp max (m)
0	0	0.0
1	0.0	0.0
2	0.0	max reach

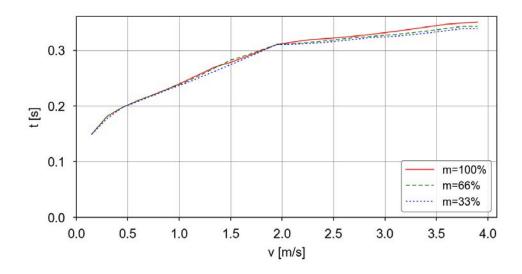
Category 1, Axis 1





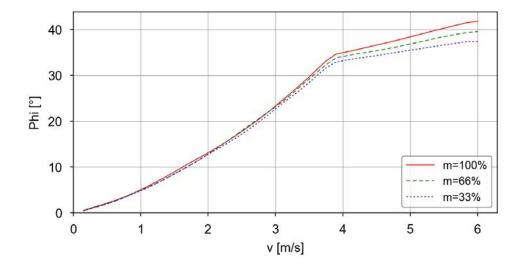
Extension zone 1, stopping distance and stopping time

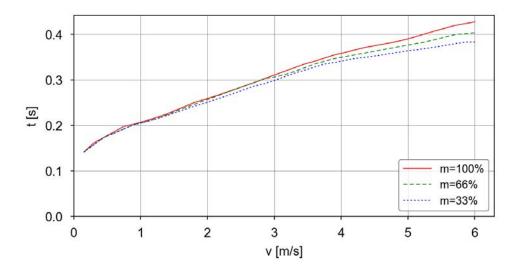




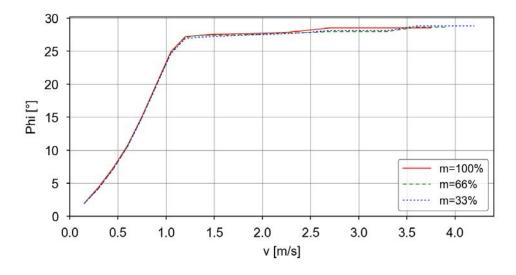
Continues on next page

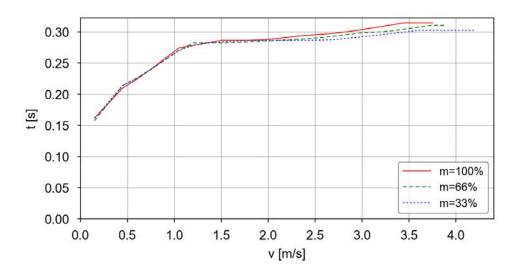
11.3 IRB 2600 1.85 m 12 kg Continued

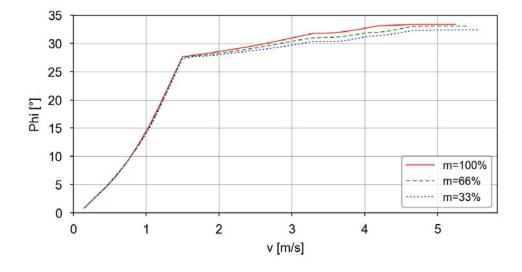


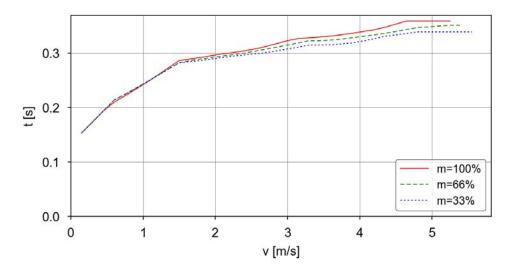


Category 1, Axis 2

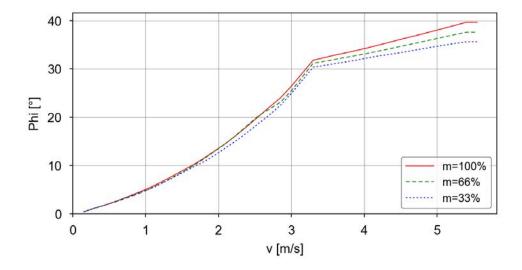


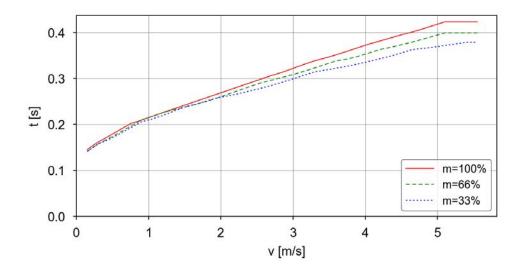






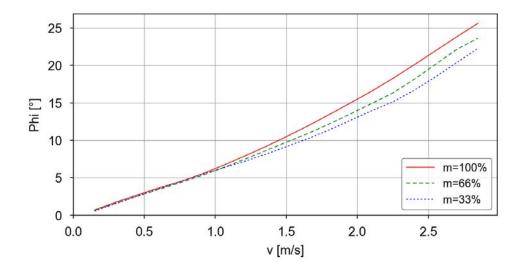
11.3 IRB 2600 1.85 m 12 kg Continued

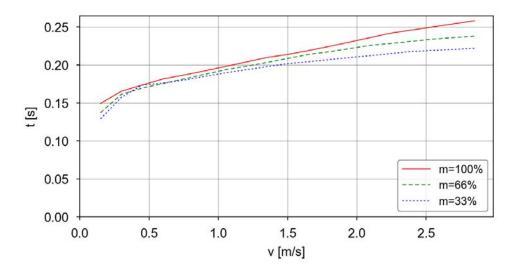




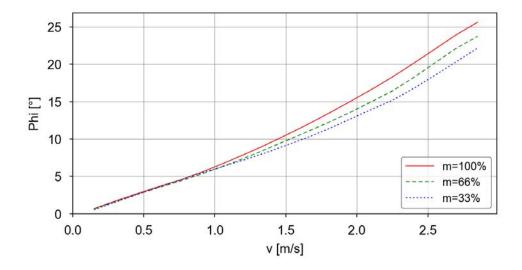
Category 1, Axis 3

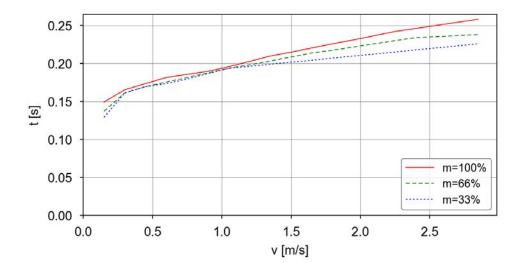
Extension zone 0, stopping distance and stopping time



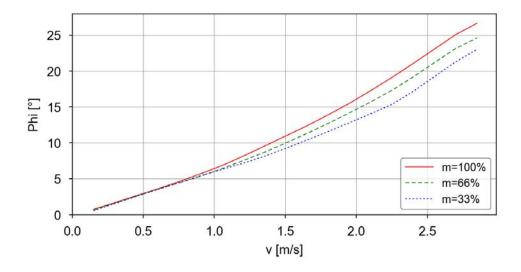


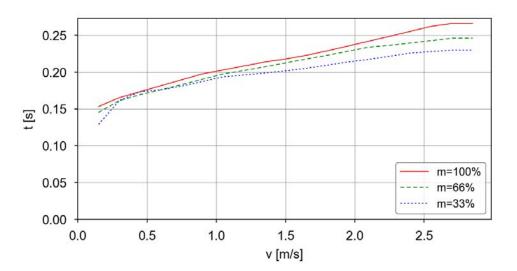
11.3 IRB 2600 1.85 m 12 kg Continued





11.3 IRB 2600 1.85 m 12 kg Continued





11.4 IRB 2600ID 1.85 m 15 kg

11.4 IRB 2600ID 1.85 m 15 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	33.1	0.27
2	34.4	0.27
3	20.7	0.15

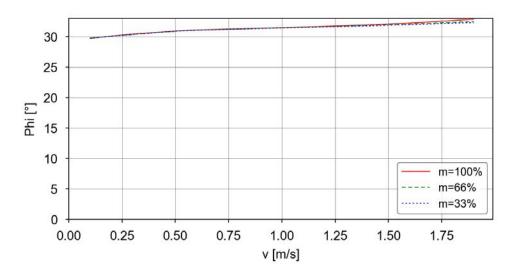
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

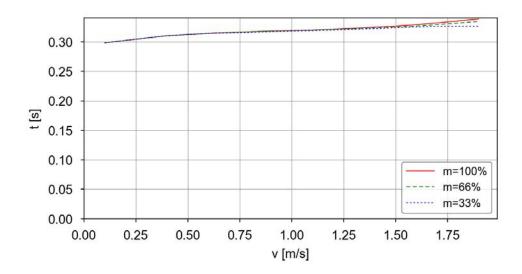
Zone	wcp min (m)	wcp max (m)
0	0	0.617
1	0.617	1.233
2	1.233	max reach

Category 1, Axis 1

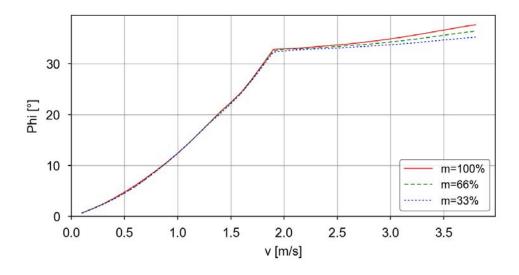
Extension zone 0, stopping distance and stopping time

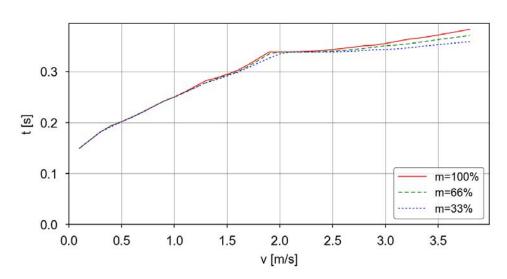


11.4 IRB 2600ID 1.85 m 15 kg *Continued*

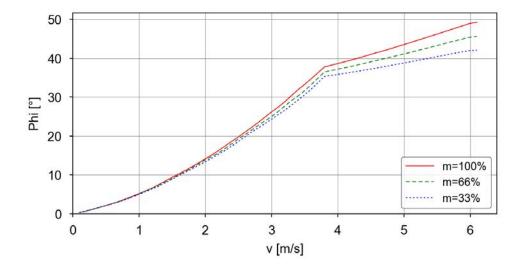


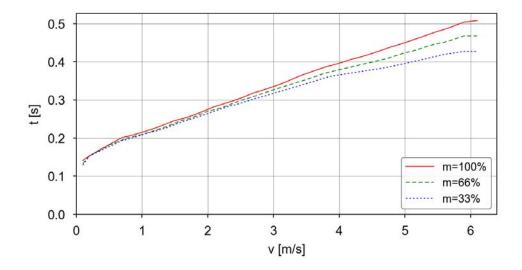
Extension zone 1, stopping distance and stopping time





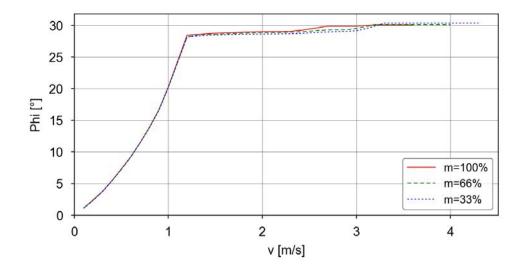
11.4 IRB 2600ID 1.85 m 15 kg *Continued*

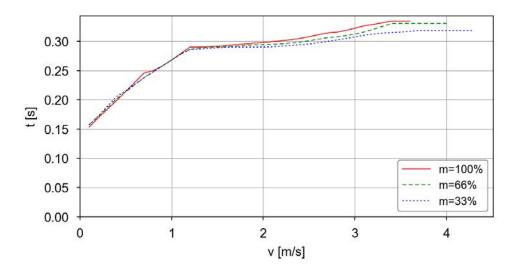




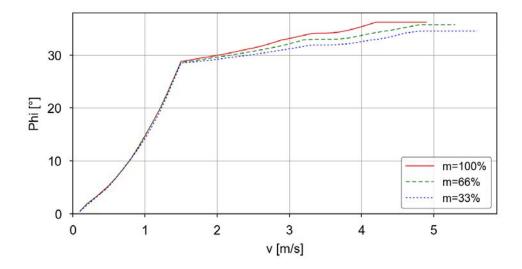
Category 1, Axis 2

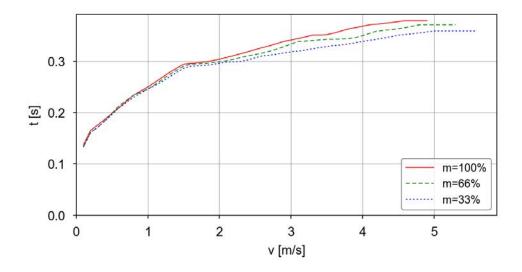
Extension zone 0, stopping distance and stopping time

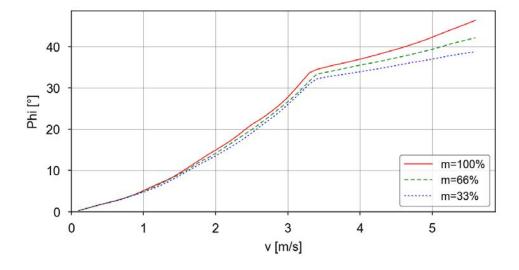


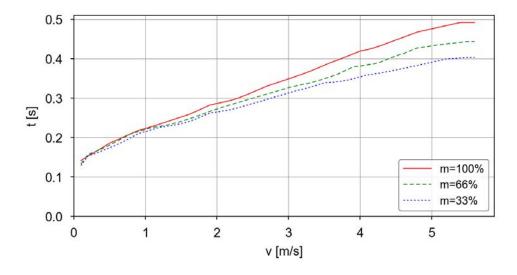


11.4 IRB 2600ID 1.85 m 15 kg Continued



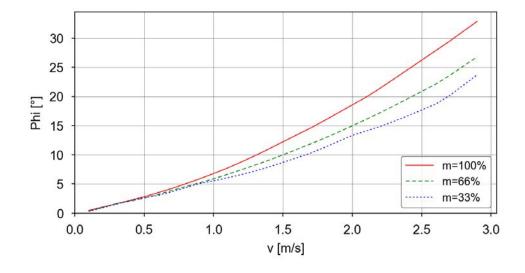


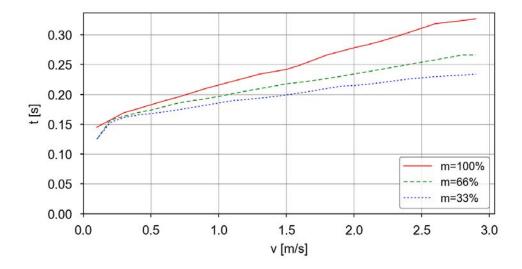


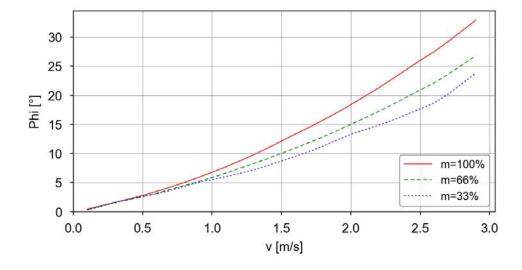


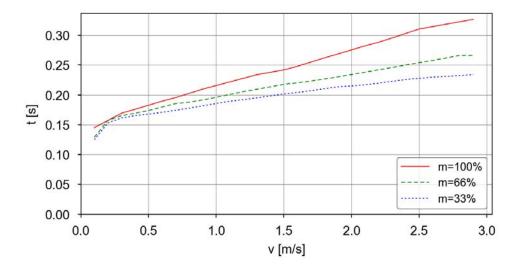
11.4 IRB 2600ID 1.85 m 15 kg Continued

Category 1, Axis 3

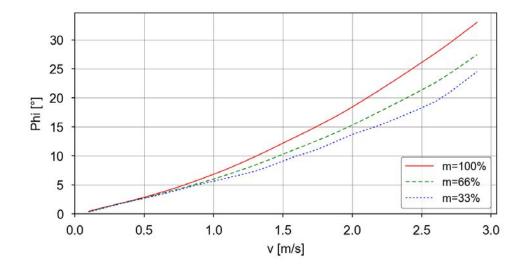


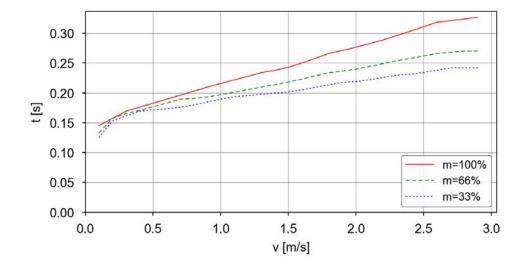






11.4 IRB 2600ID 1.85 m 15 kg *Continued*





11.5 IRB 2600ID 2.00 m 8 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

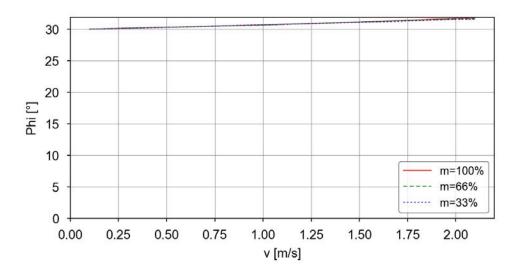
Axis	Distance (degrees)	Stop time (s)
1	31.8	0.27
2	33.7	0.29
3	23.0	0.17

Category 1, extension zones

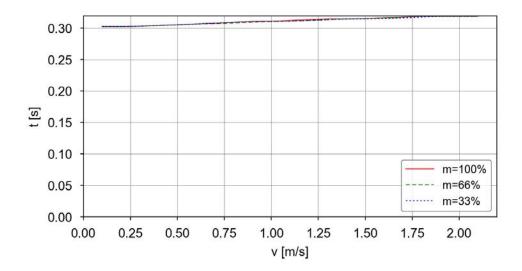
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.667
1	0.667	1.333
2	1.333	max reach

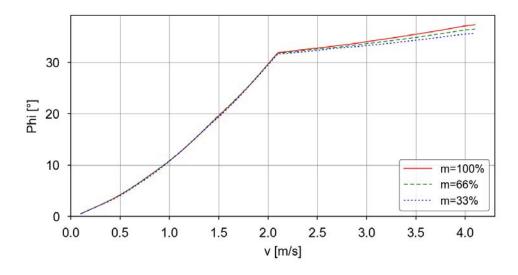
Category 1, Axis 1

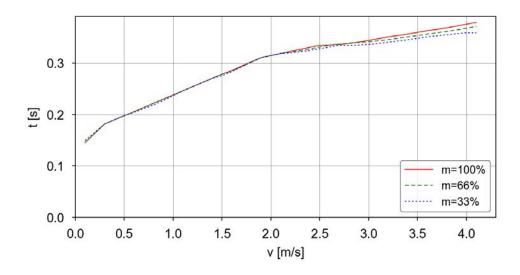


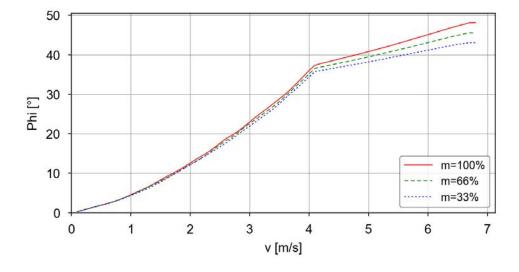
11.5 IRB 2600ID 2.00 m 8 kg *Continued*

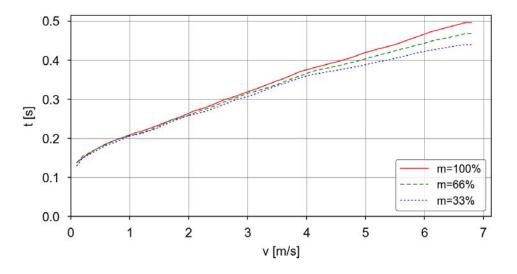


Extension zone 1, stopping distance and stopping time



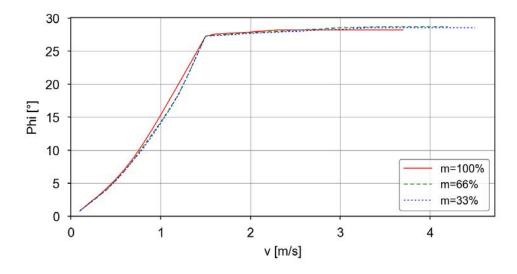


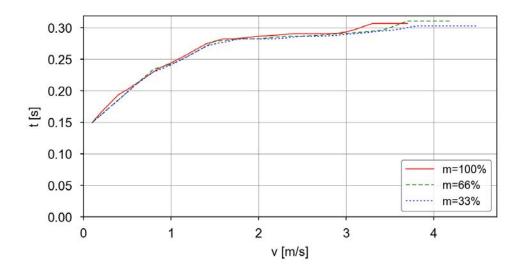


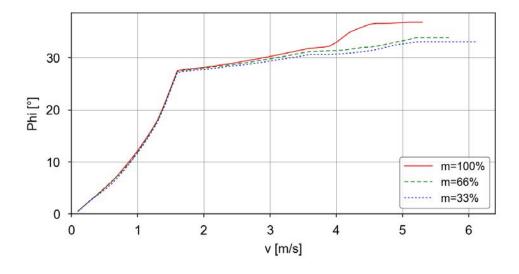


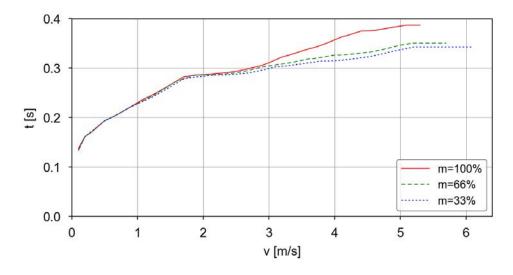
11.5 IRB 2600ID 2.00 m 8 kg *Continued*

Category 1, Axis 2

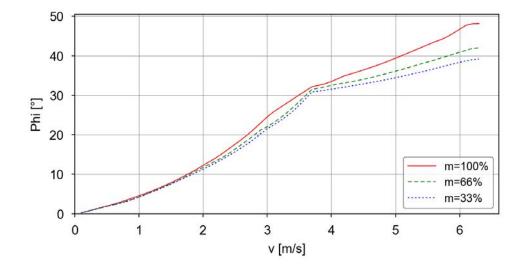


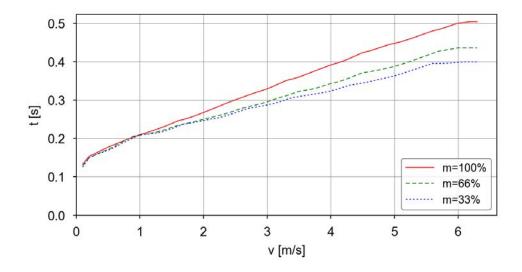






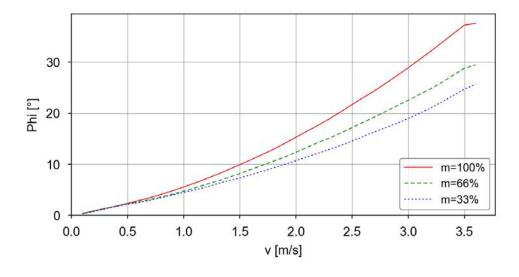
11.5 IRB 2600ID 2.00 m 8 kg *Continued*

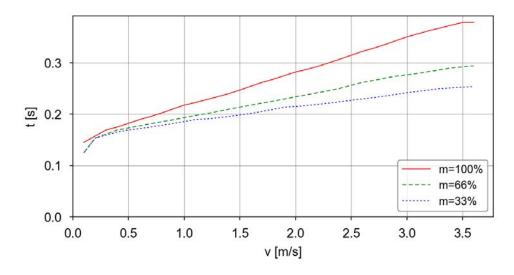




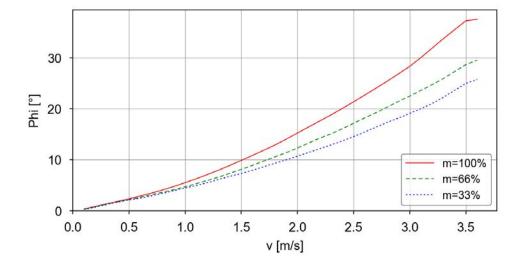
Category 1, Axis 3

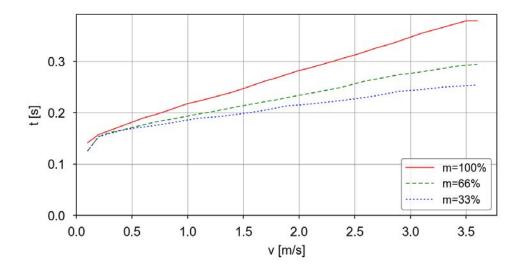
Extension zone 0, stopping distance and stopping time

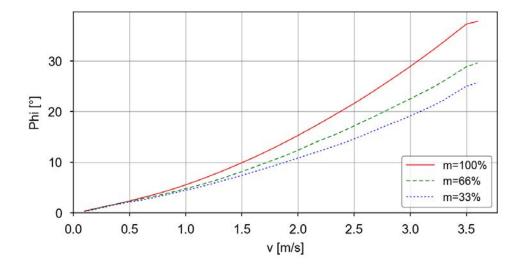


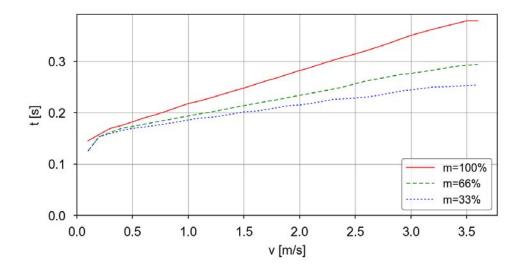


11.5 IRB 2600ID 2.00 m 8 kg *Continued*











12 IRB 4400

12.1 IRB 4400 1.95 m 45 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	67.8	0.8
2	18.8	0.22
3	18.2	0.22

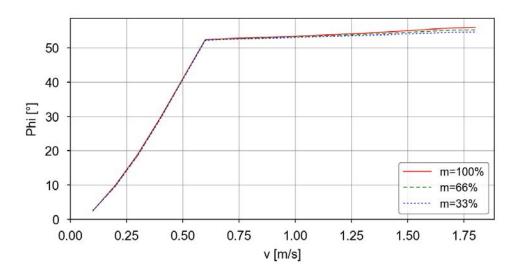
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

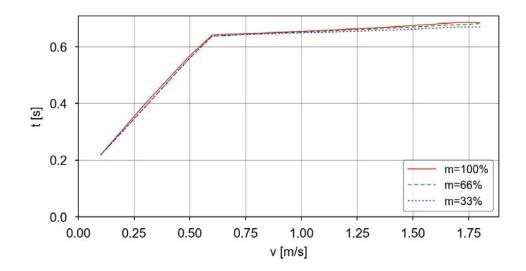
Zone	wcp min (m)	wcp max (m)
0	0	0.661
1	0.661	1.322
2	1.322	max reach

Category 1, Axis 1

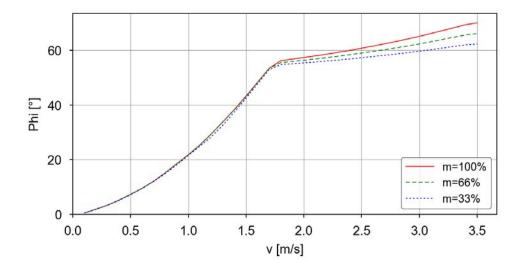
Extension zone 0, stopping distance and stopping time

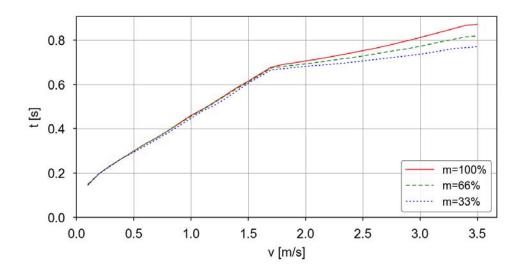


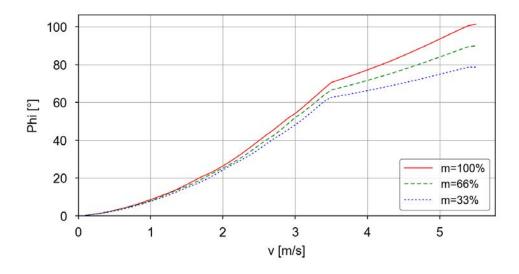
12.1 IRB 4400 1.95 m 45 kg Continued

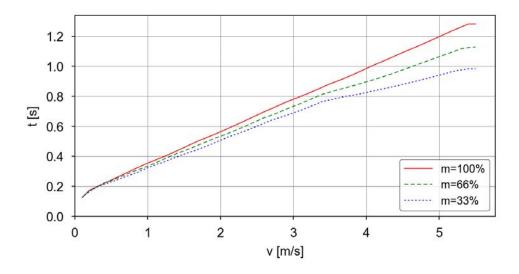


Extension zone 1, stopping distance and stopping time



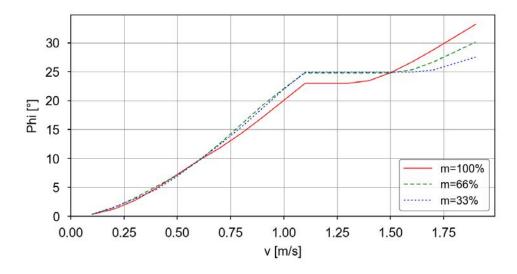


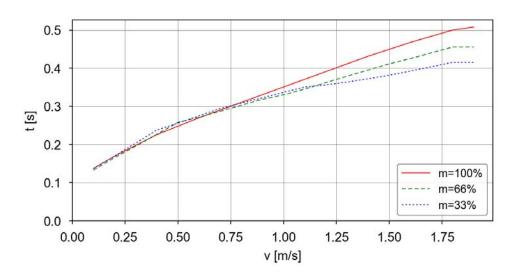


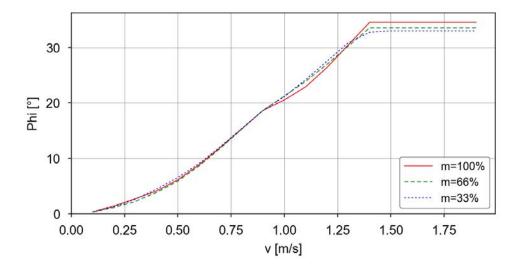


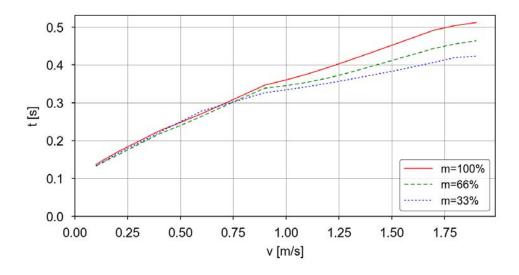
12.1 IRB 4400 1.95 m 45 kg Continued

Category 1, Axis 2

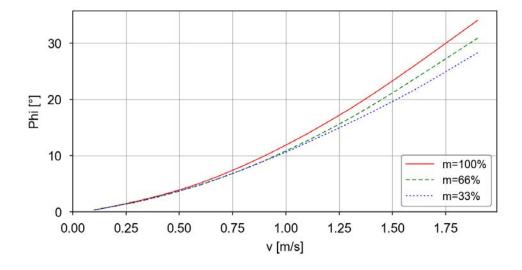


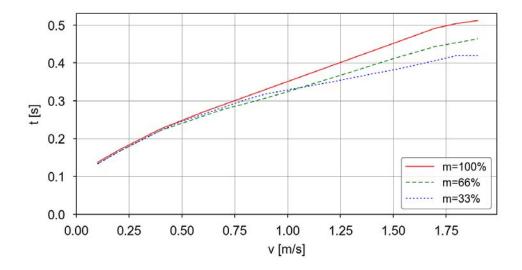






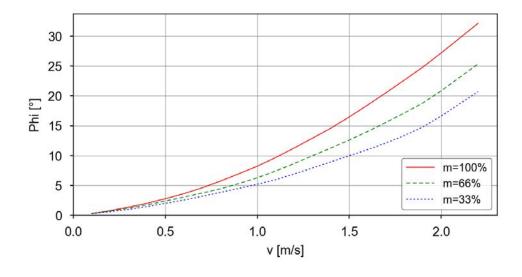
12.1 IRB 4400 1.95 m 45 kg Continued

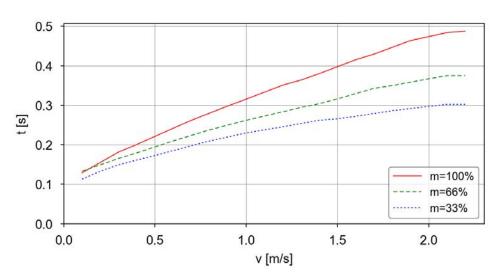




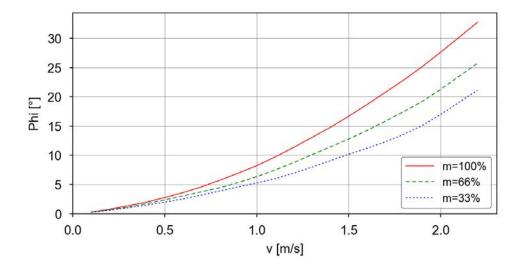
Category 1, Axis 3

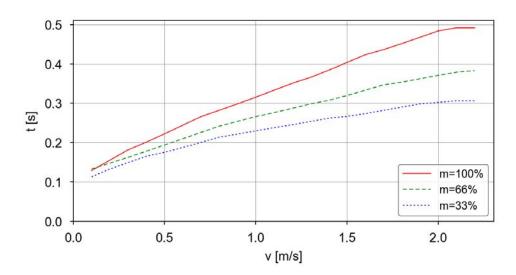
Extension zone 0, stopping distance and stopping time

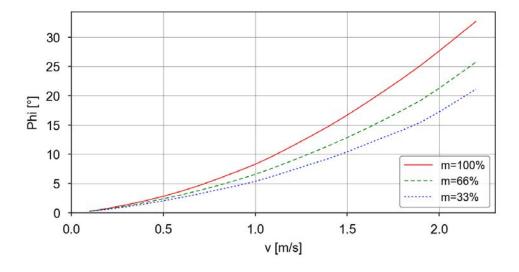


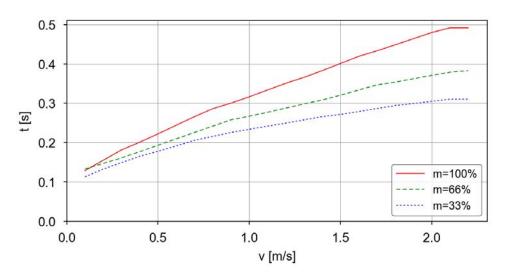


12.1 IRB 4400 1.95 m 45 kg Continued









12.2 IRB 4400 1.95 m 60 kg

12.2 IRB 4400 1.95 m 60 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	75.1	0.9
2	20.2	0.25
3	20.6	0.27

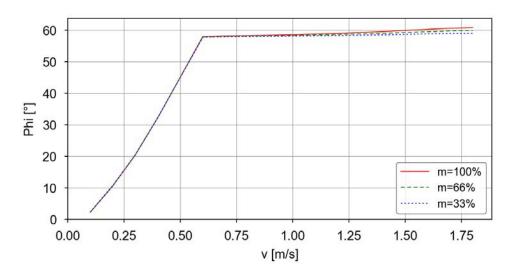
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

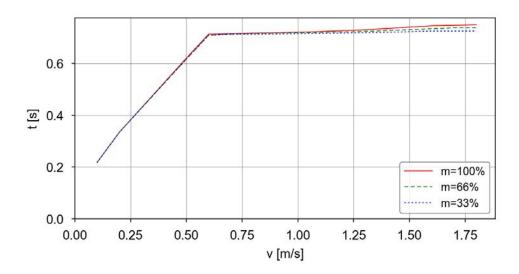
Zone	wcp min (m)	wcp max (m)
0	0	0.661
1	0.661	1.322
2	1.322	max reach

Category 1, Axis 1

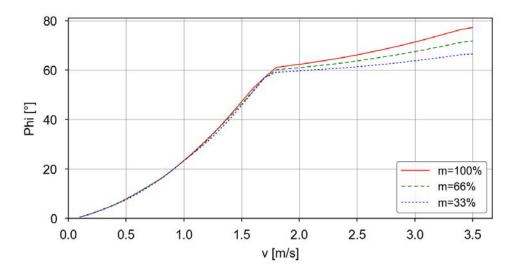
Extension zone 0, stopping distance and stopping time

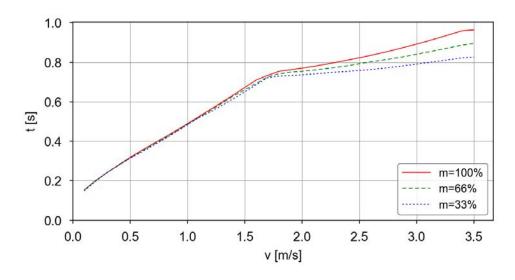


12.2 IRB 4400 1.95 m 60 kg Continued

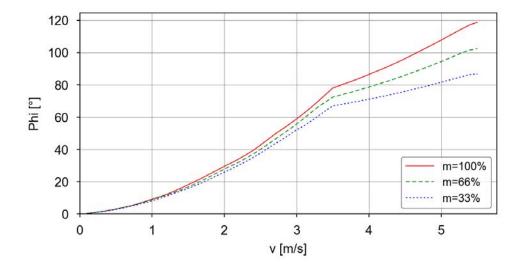


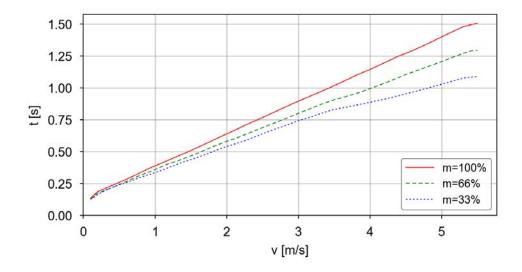
Extension zone 1, stopping distance and stopping time





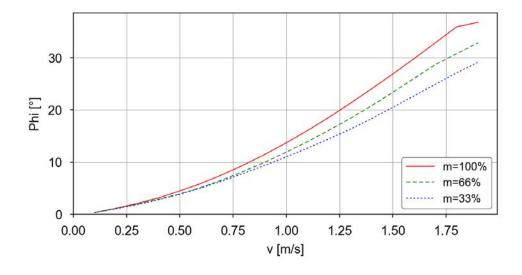
12.2 IRB 4400 1.95 m 60 kg Continued

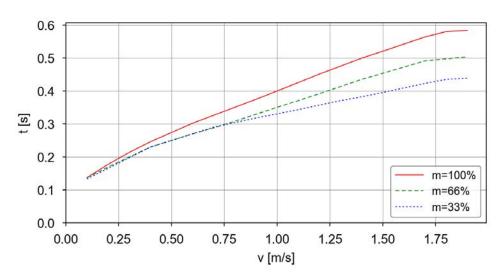


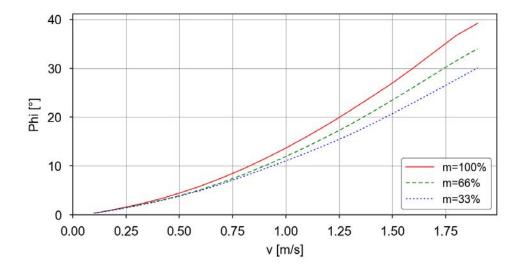


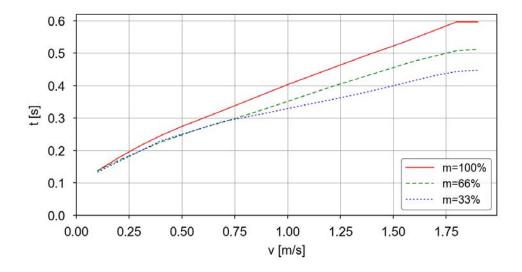
Category 1, Axis 2

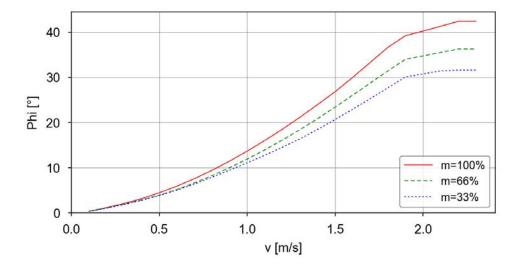
Extension zone 0, stopping distance and stopping time

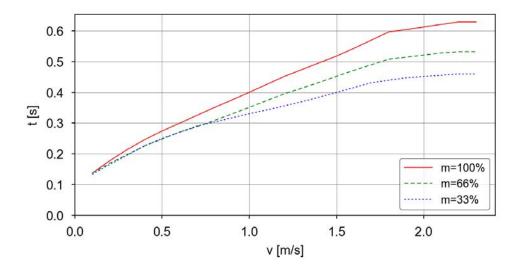




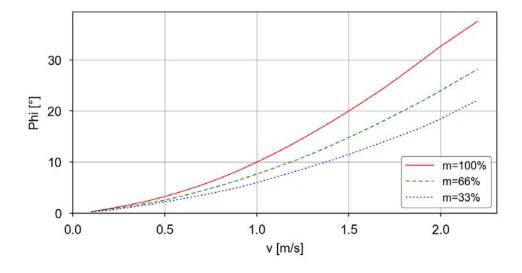


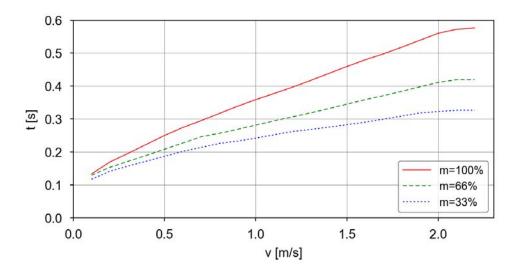


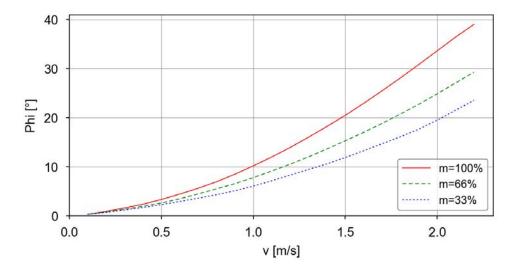


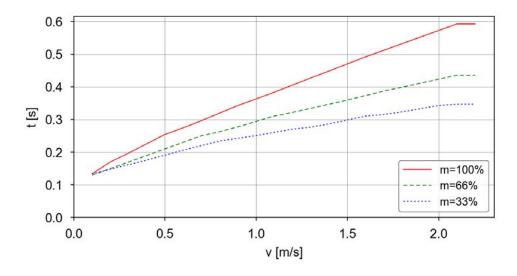


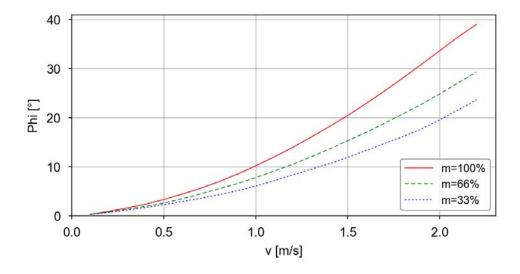
Category 1, Axis 3

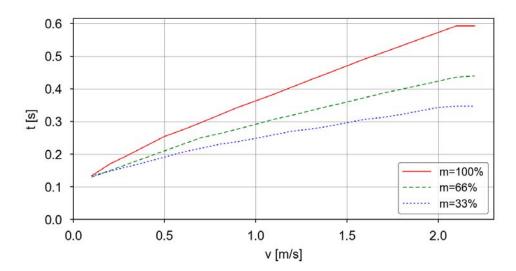












12.3 IRB 4400 2.6 m 10 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

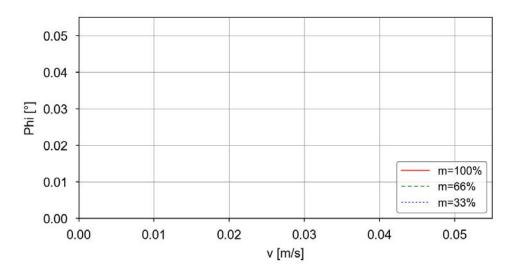
Axis	Distance (degrees)	Stop time (s)
1	51.3	0.58
2	21.1	0.2
3	19.0	0.17

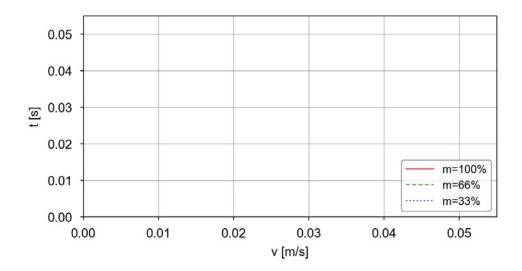
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

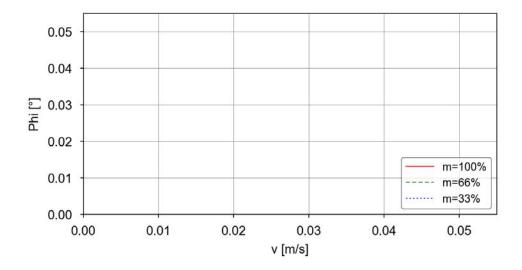
Zone	wcp min (m)	wcp max (m)
0	0	0.0
1	0.0	0.0
2	0.0	max reach

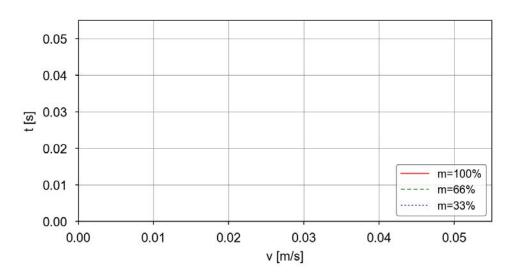
Category 1, Axis 1



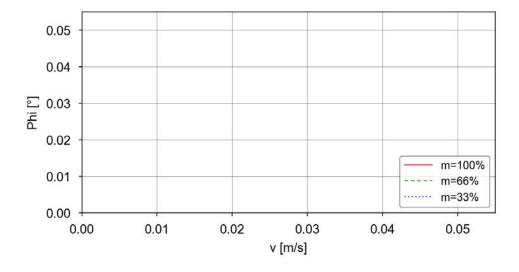


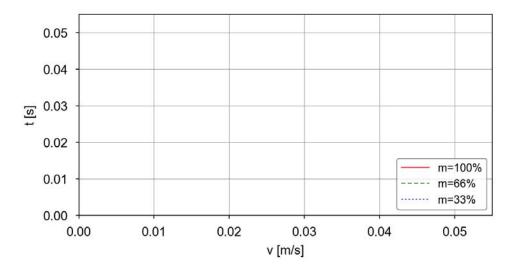
Extension zone 1, stopping distance and stopping time



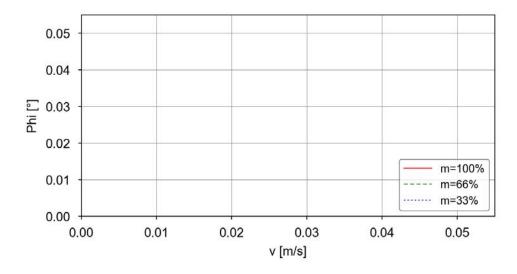


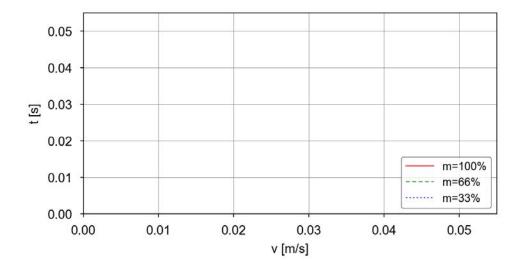
Continues on next page

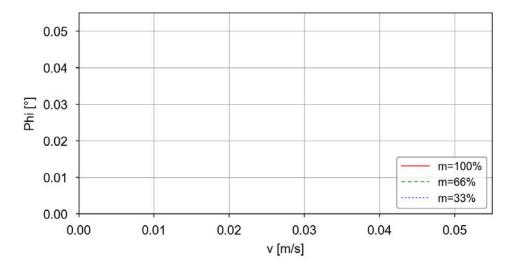


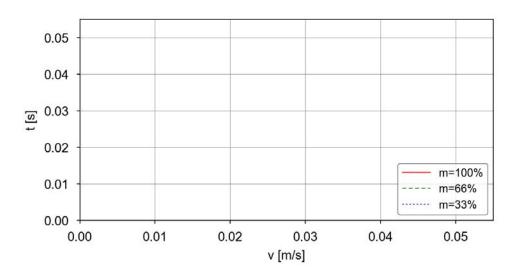


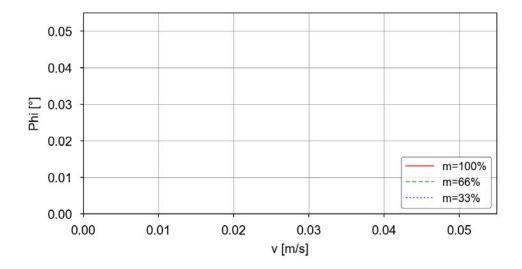
Category 1, Axis 2

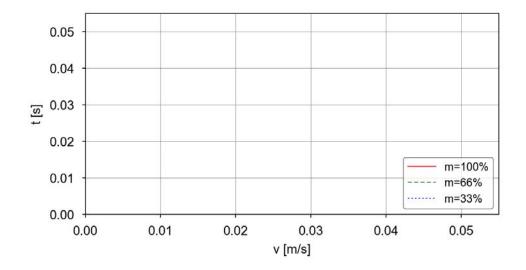






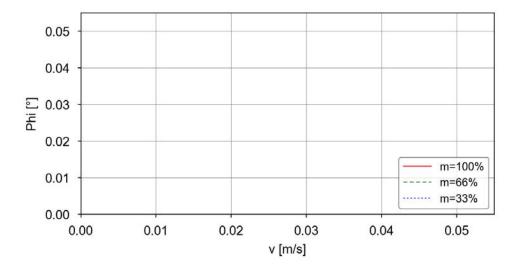


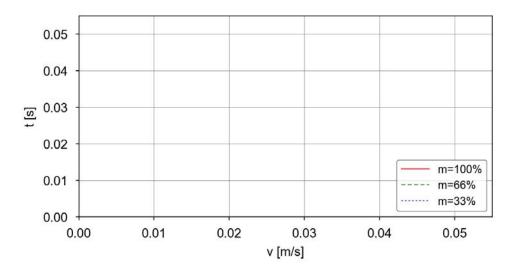


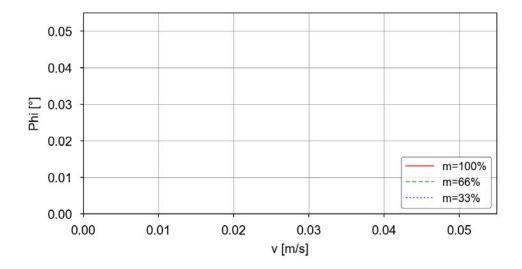


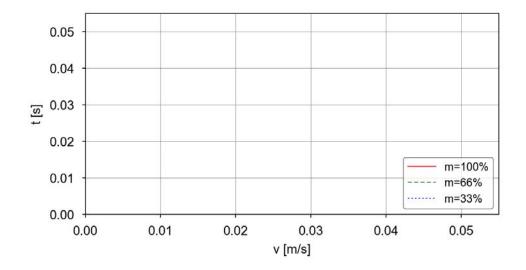
Category 1, Axis 3

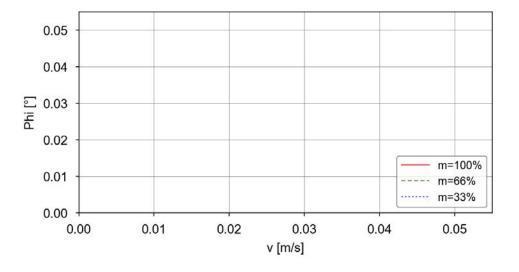
Extension zone 0, stopping distance and stopping time

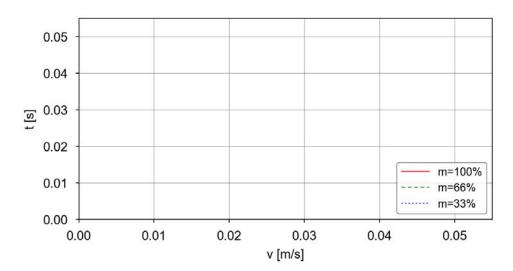














13 IRB 4600

13.1 IRB 4600 2.05 m 45 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	60.5	0.58
2	37.1	0.32
3	25.3	0.2

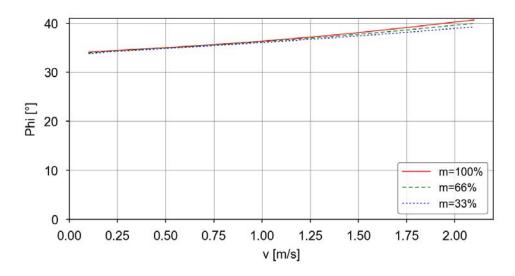
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

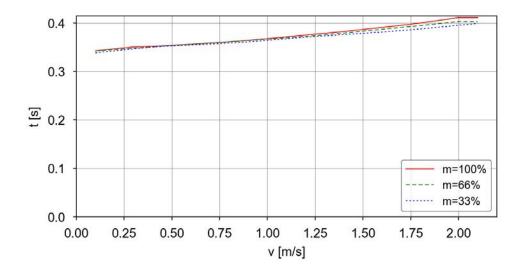
Zone	wcp min (m)	wcp max (m)
0	0	0.684
1	0.684	1.367
2	1.367	max reach

Category 1, Axis 1

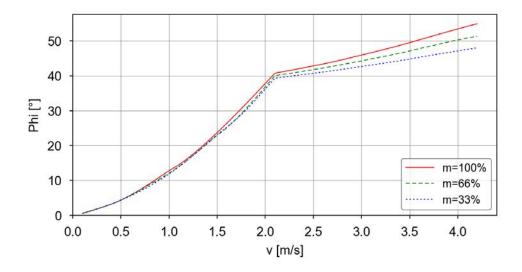
Extension zone 0, stopping distance and stopping time

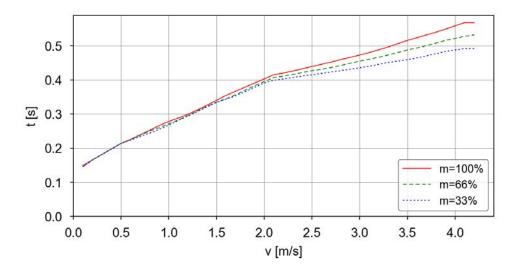


Continues on next page

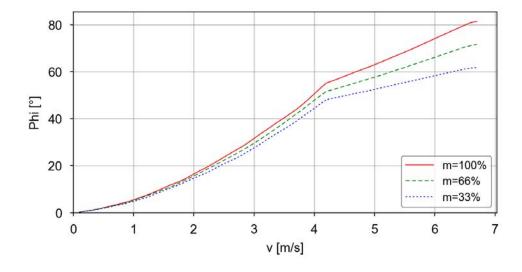


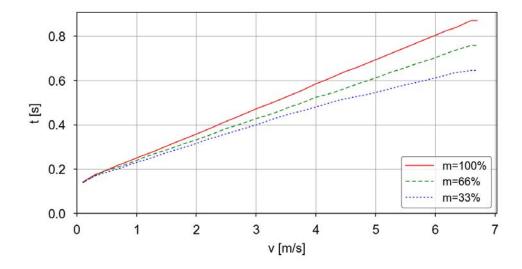
Extension zone 1, stopping distance and stopping time



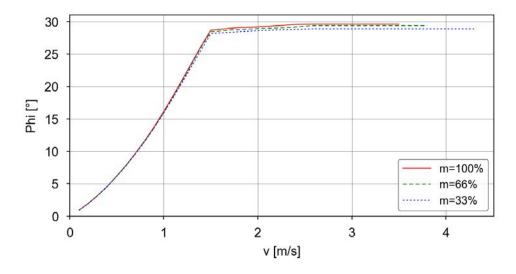


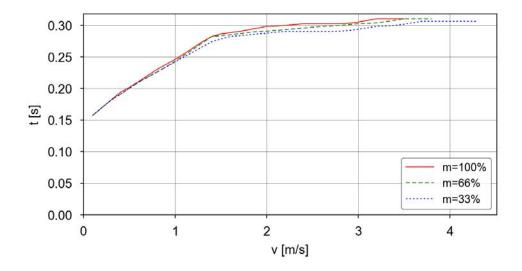
Continues on next page

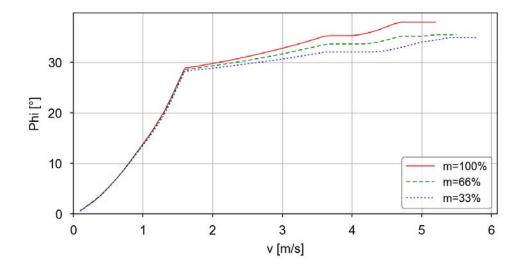


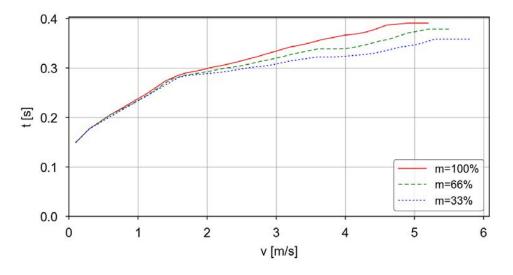


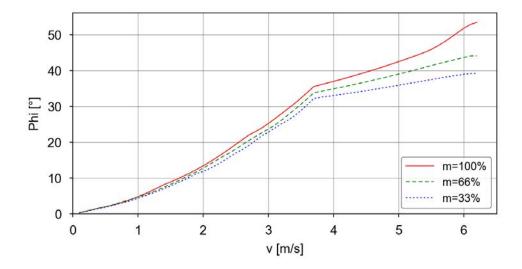
Category 1, Axis 2

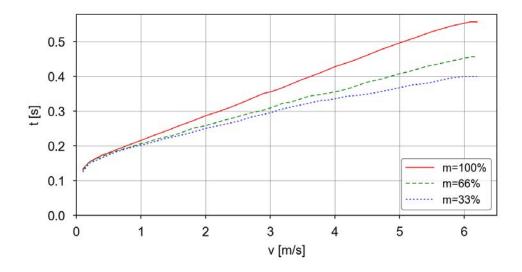






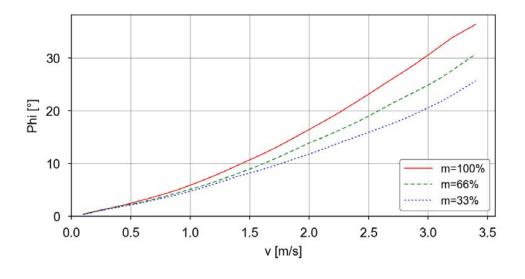


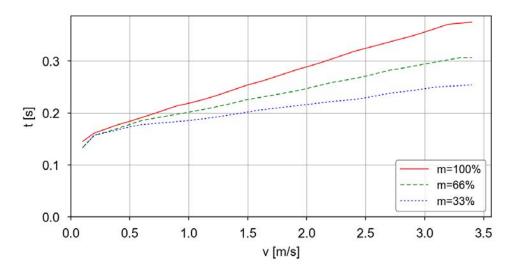


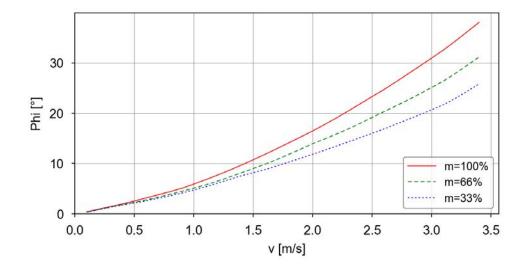


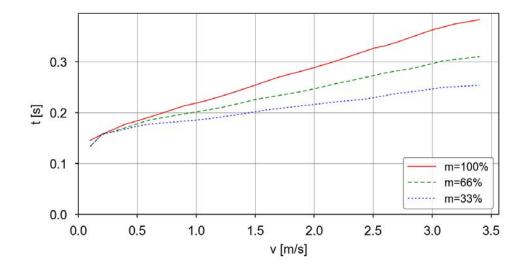
Category 1, Axis 3

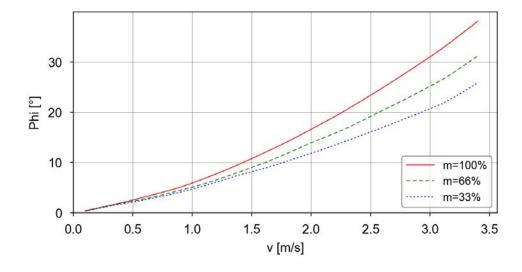
Extension zone 0, stopping distance and stopping time

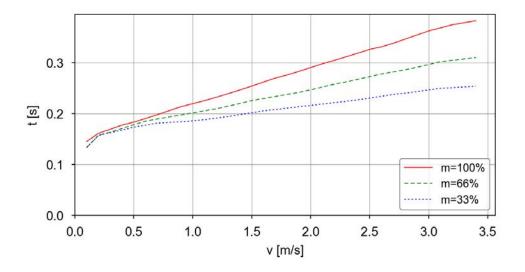












13.2 IRB 4600 2.05 m 60 kg

13.2 IRB 4600 2.05 m 60 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	62.9	0.66
2	40.3	0.37
3	32.8	0.27

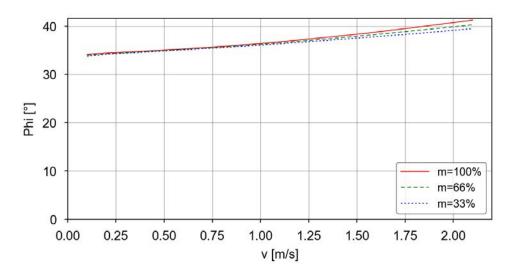
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

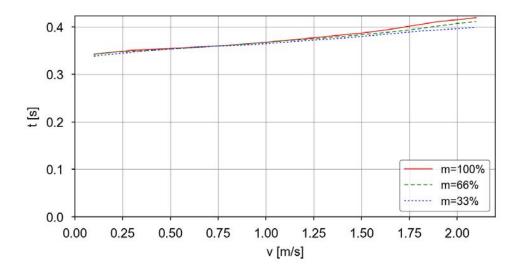
Zone	wcp min (m)	wcp max (m)
0	0	0.684
1	0.684	1.367
2	1.367	max reach

Category 1, Axis 1

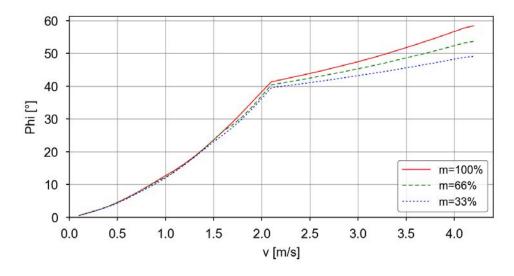
Extension zone 0, stopping distance and stopping time

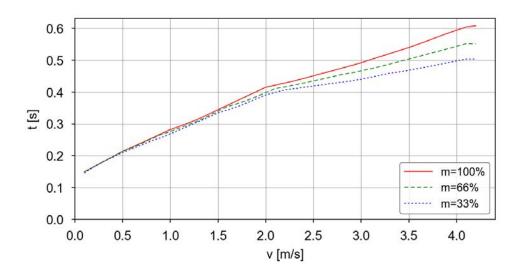


Continues on next page

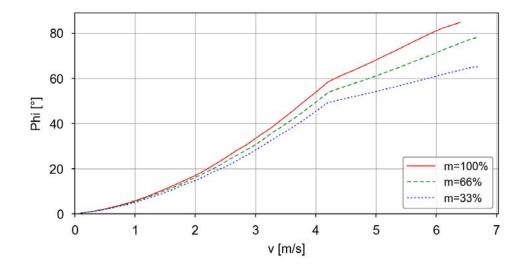


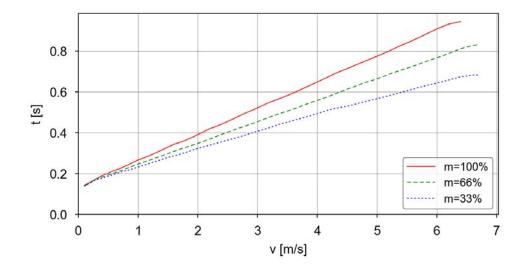
Extension zone 1, stopping distance and stopping time





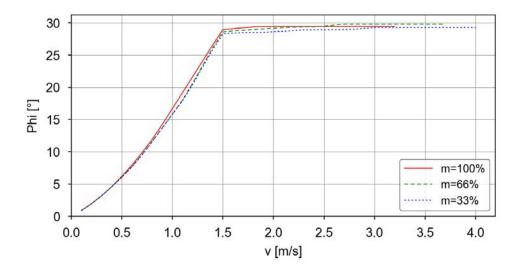
Continues on next page

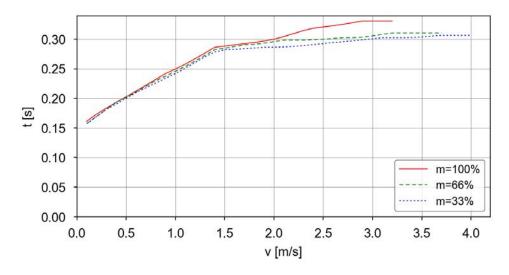


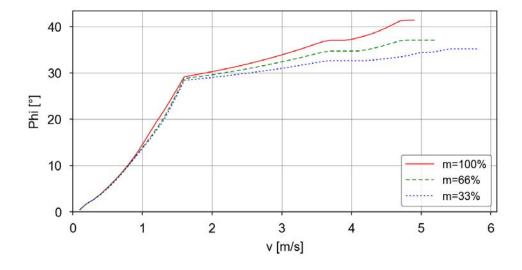


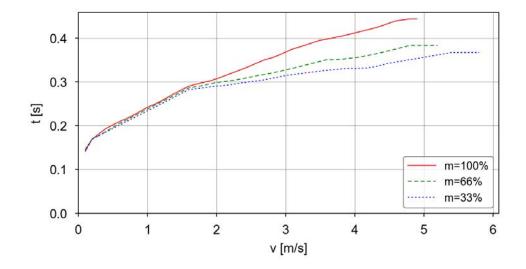
Category 1, Axis 2

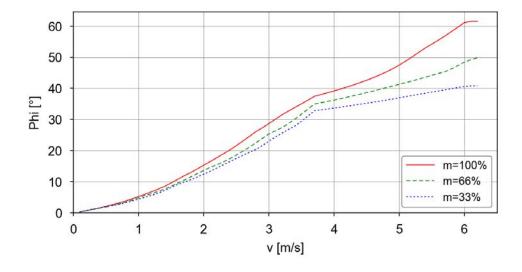
Extension zone 0, stopping distance and stopping time

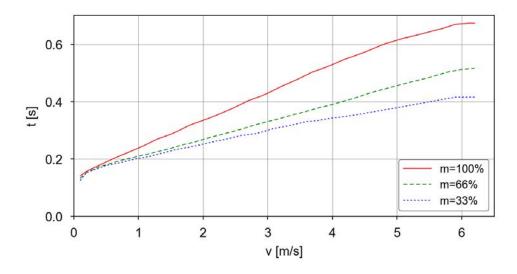




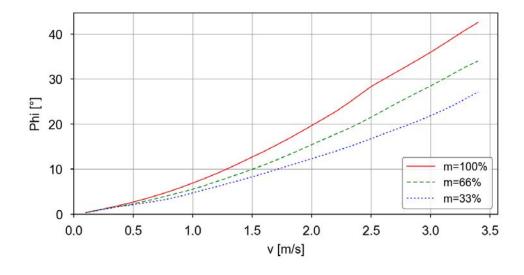


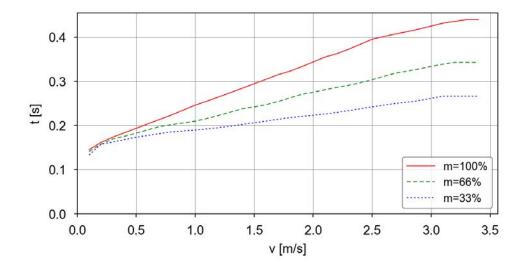


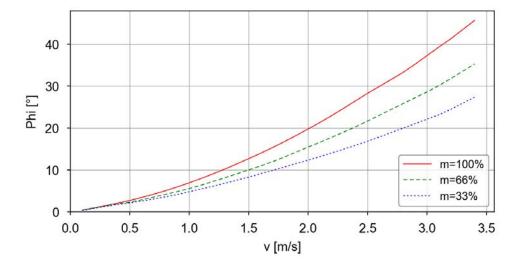


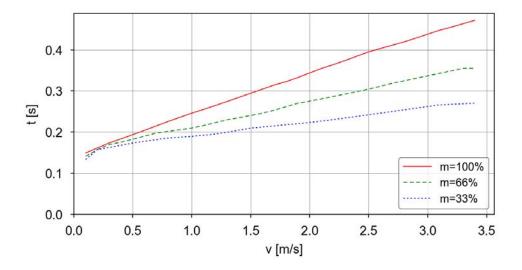


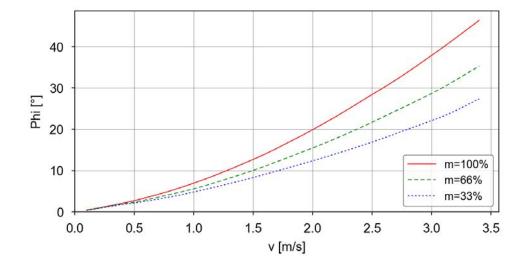
Category 1, Axis 3

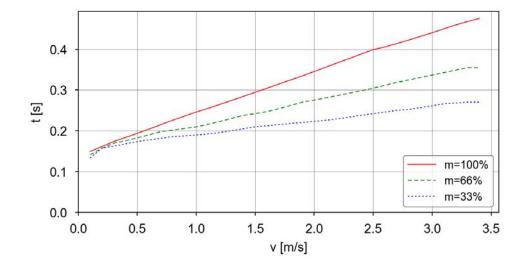












13.3 IRB 4600 2.50 m 20 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

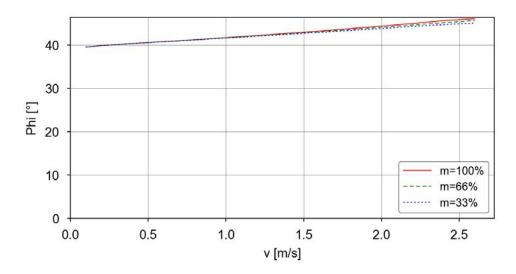
Axis	Distance (degrees)	Stop time (s)
1	53.9	0.51
2	33.9	0.29
3	22.2	0.17

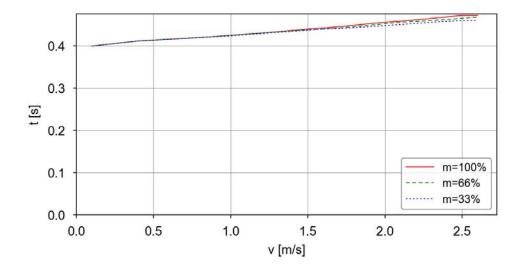
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

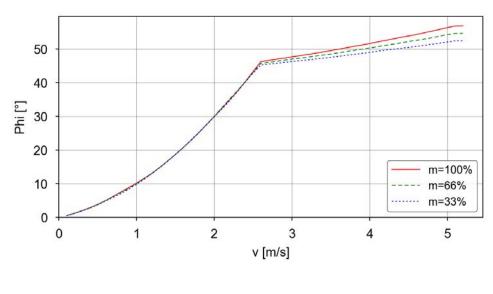
Zone	wcp min (m)	wcp max (m)
0	0	0.838
1	0.838	1.675
2	1.675	max reach

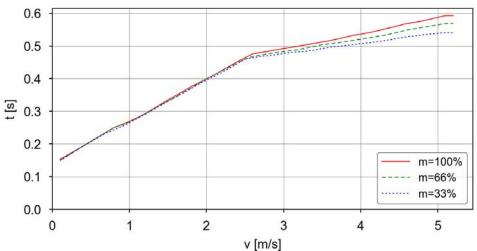
Category 1, Axis 1



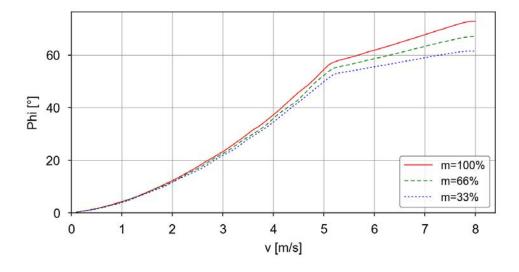


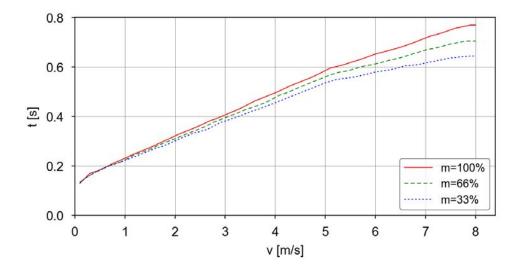
Extension zone 1, stopping distance and stopping time



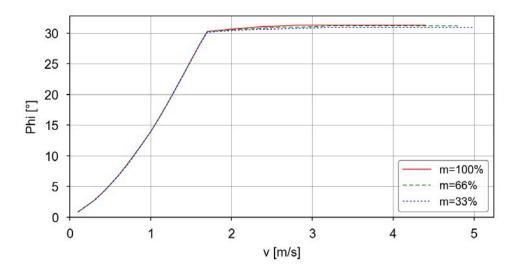


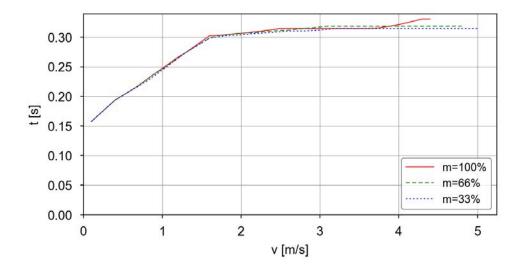
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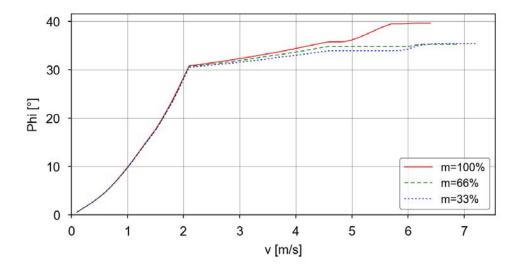


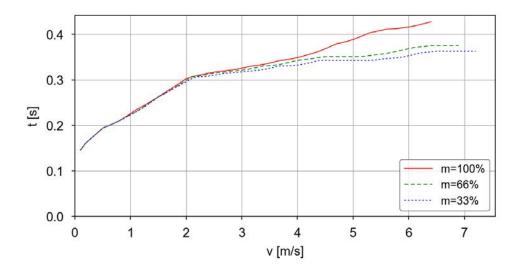


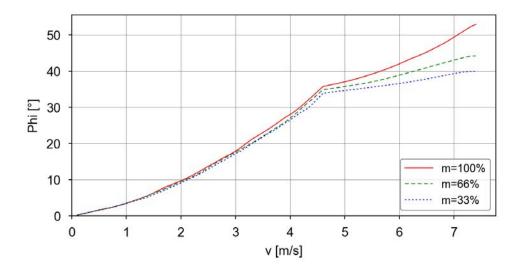
Category 1, Axis 2

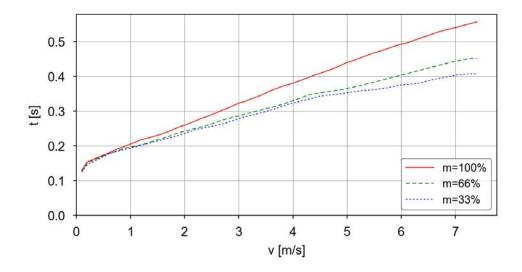






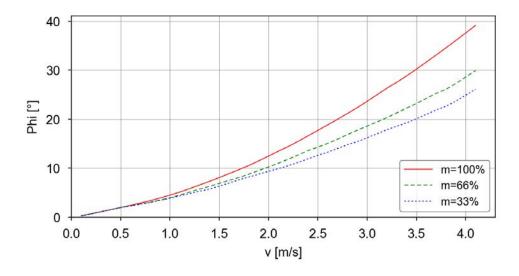


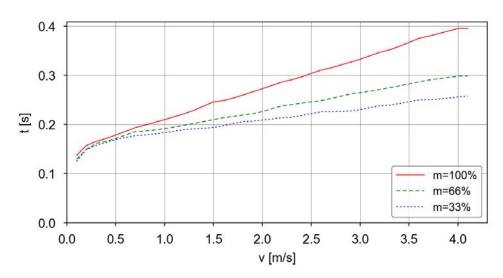


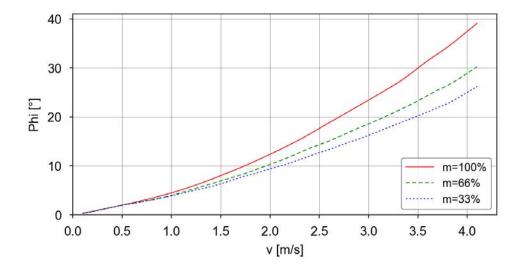


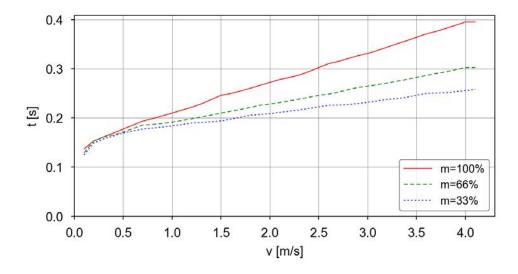
Category 1, Axis 3

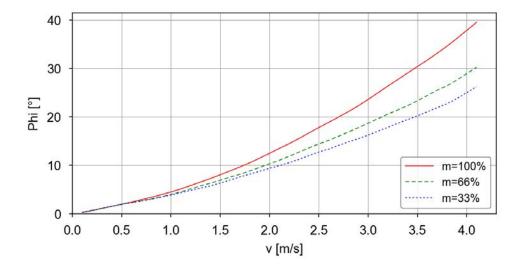
Extension zone 0, stopping distance and stopping time

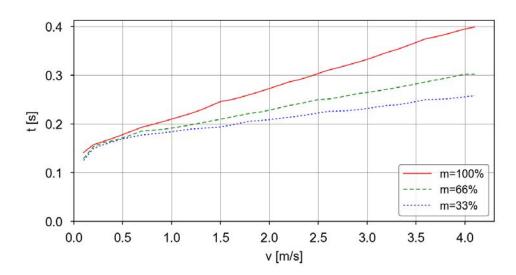












13.4 IRB 4600 2.55 m 40 kg

13.4 IRB 4600 2.55 m 40 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

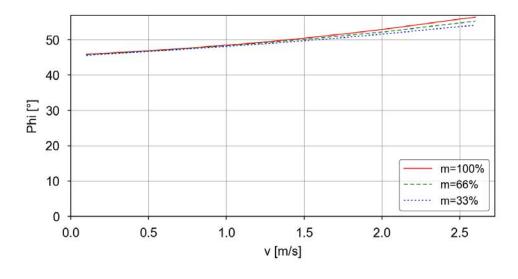
Axis	Distance (degrees)	Stop time (s)
1	61.7	0.71
2	41.9	0.37
3	30.2	0.25

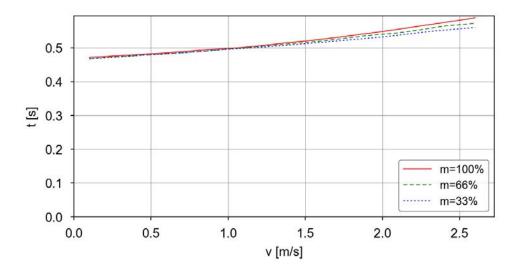
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

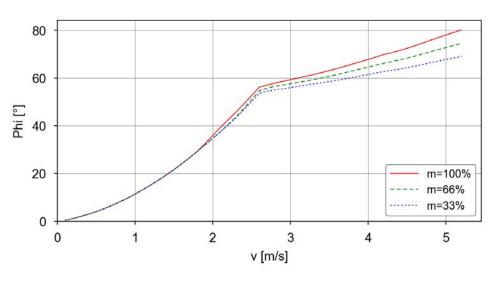
Zone	wcp min (m)	wcp max (m)
0	0	0.851
1	0.851	1.701
2	1.701	max reach

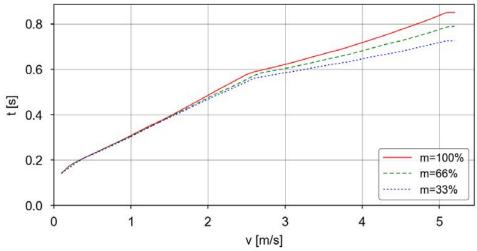
Category 1, Axis 1



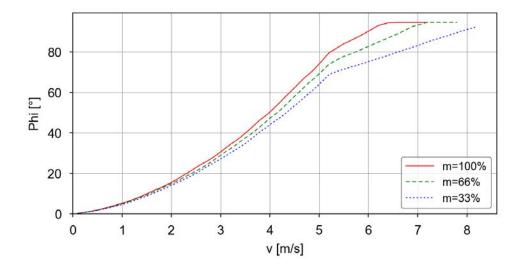


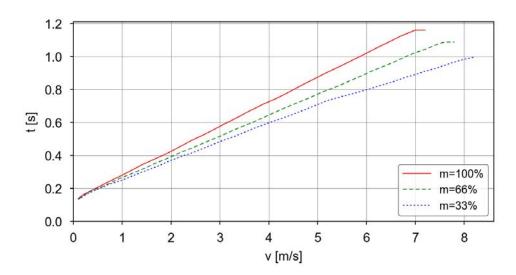
Extension zone 1, stopping distance and stopping time





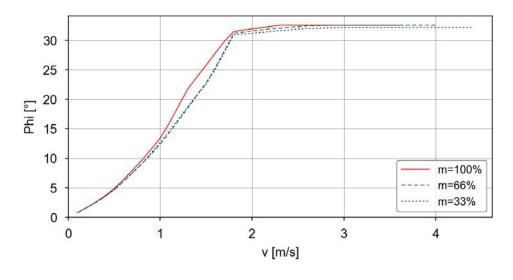
Continues on next page

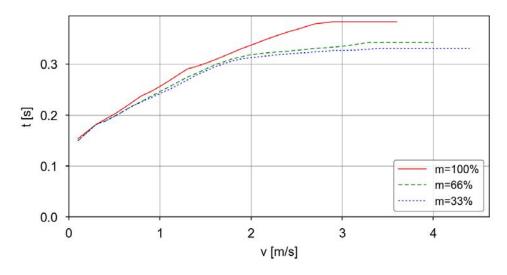


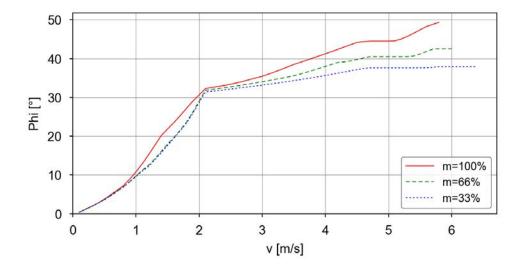


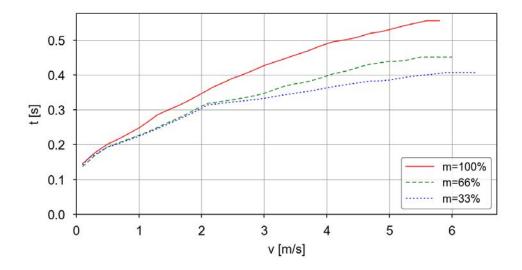
Category 1, Axis 2

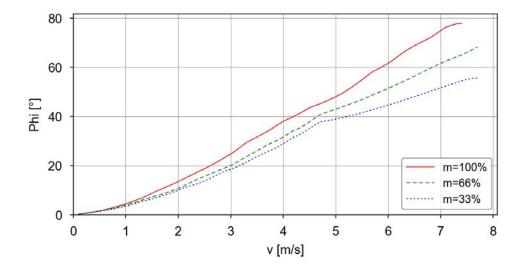
Extension zone 0, stopping distance and stopping time

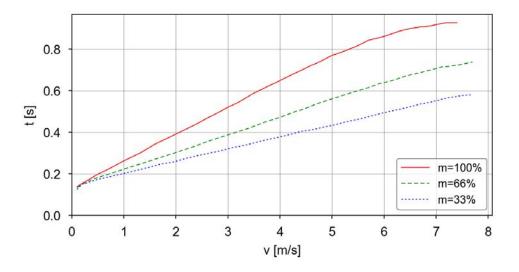




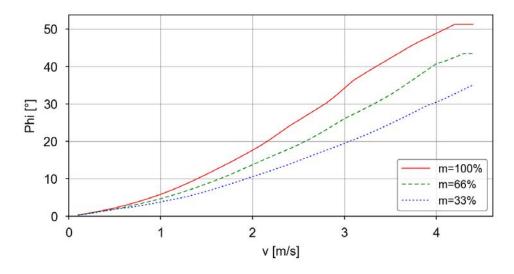


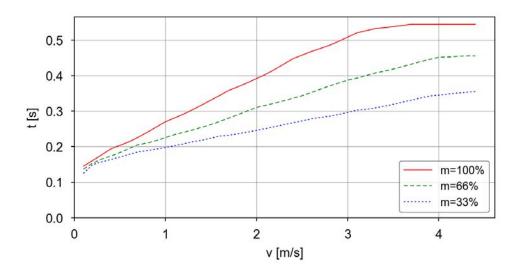


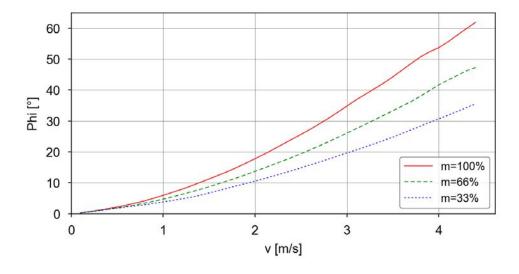


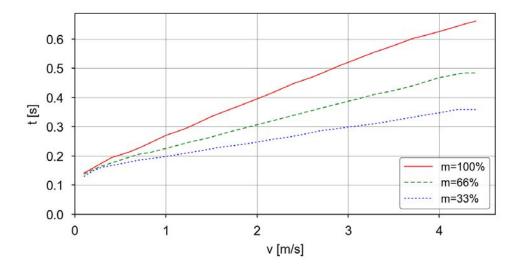


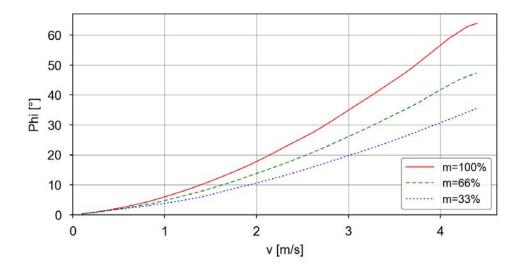
Category 1, Axis 3

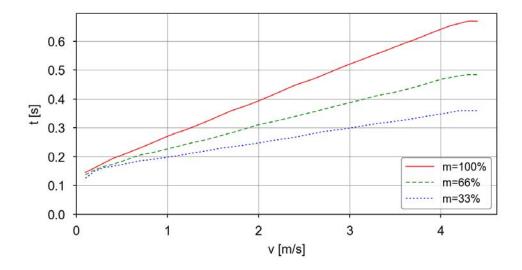












14 IRB 6620

14.1 IRB 6620 2.20 m 150 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	29.1	0.49
2	25.2	0.44
3	19.0	0.29

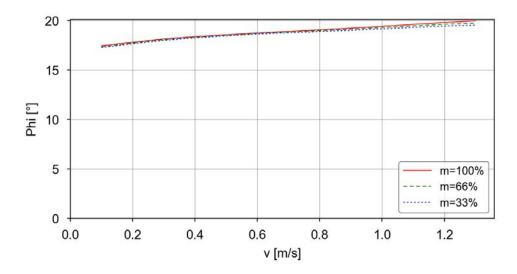
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.735
1	0.735	1.47
2	1.47	max reach

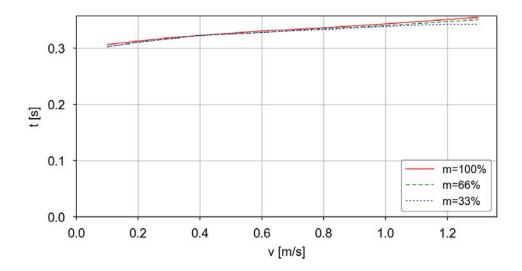
Category 1, Axis 1

Extension zone 0, stopping distance and stopping time

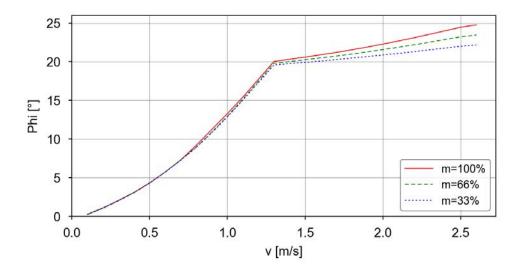


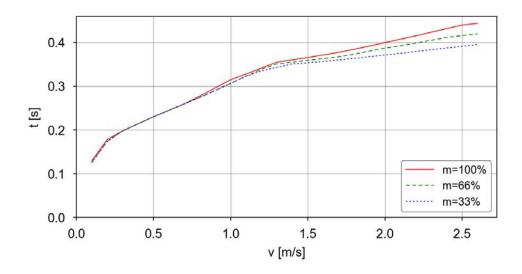
Continues on next page

14.1 IRB 6620 2.20 m 150 kg Continued

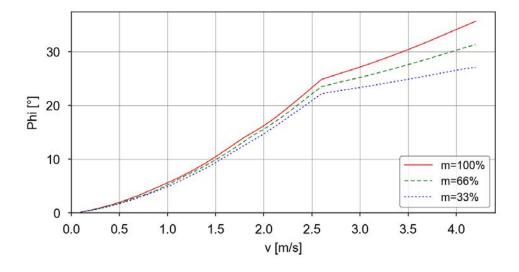


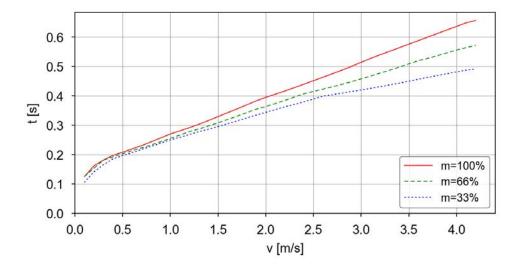
Extension zone 1, stopping distance and stopping time





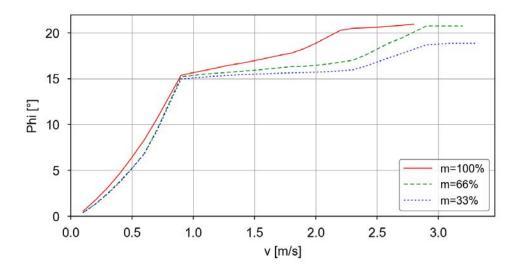
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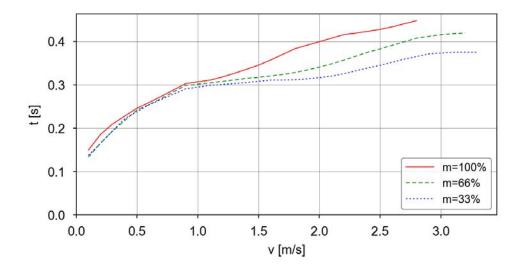


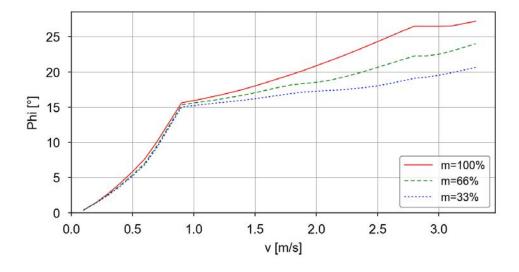


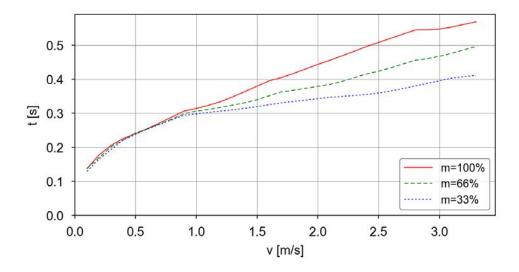
14.1 IRB 6620 2.20 m 150 kg Continued

Category 1, Axis 2

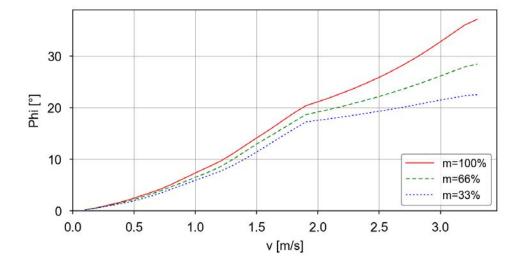


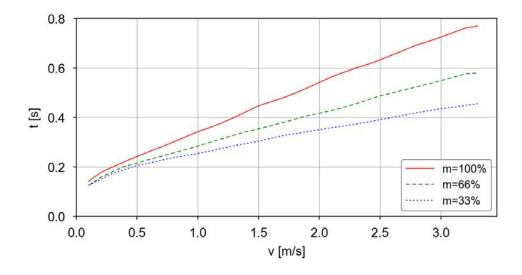






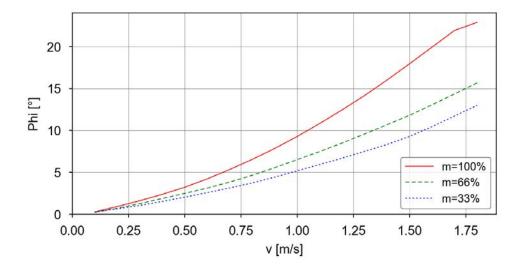
14.1 IRB 6620 2.20 m 150 kg Continued

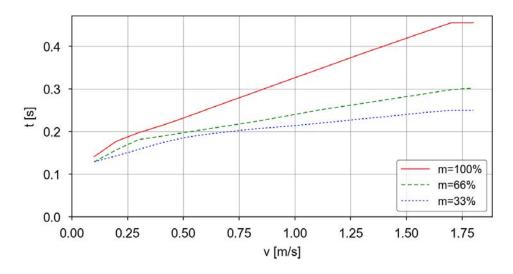




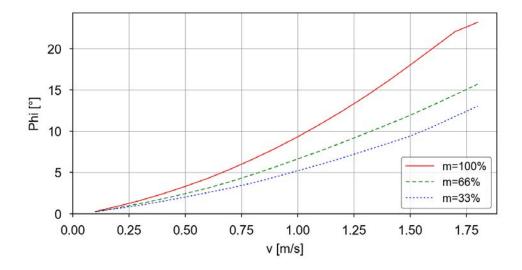
Category 1, Axis 3

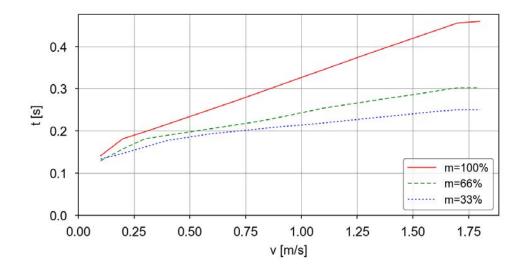
Extension zone 0, stopping distance and stopping time



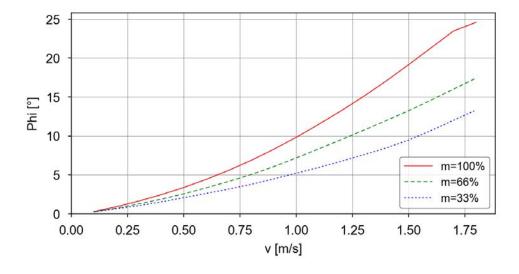


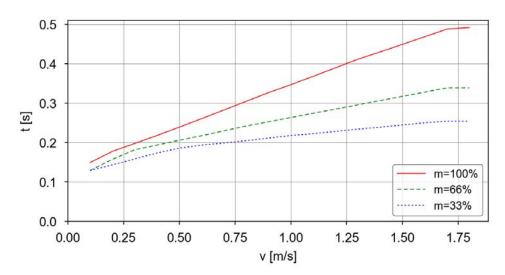
14.1 IRB 6620 2.20 m 150 kg Continued





14.1 IRB 6620 2.20 m 150 kg Continued







15 IRB 6650

15.1 IRB 6650S 3.00 m 200 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	51.5	0.95
2	34.5	0.63
3	20.0	0.32

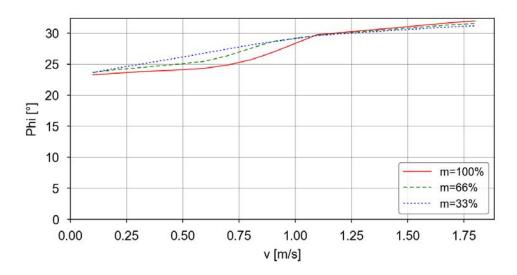
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

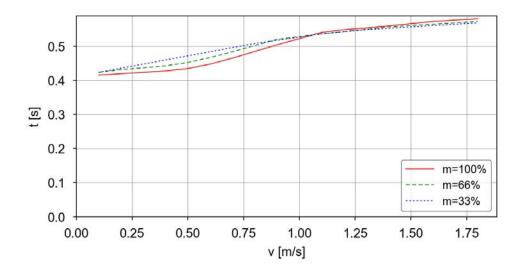
Zone	wcp min (m)	wcp max (m)
0	0	1.013
1	1.013	2.026
2	2.026	max reach

Category 1, Axis 1

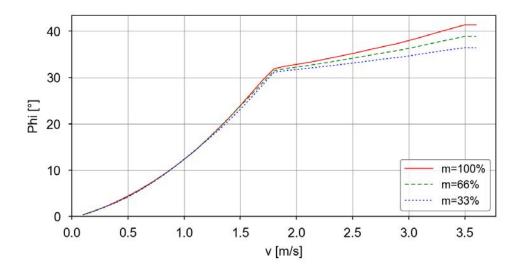
Extension zone 0, stopping distance and stopping time

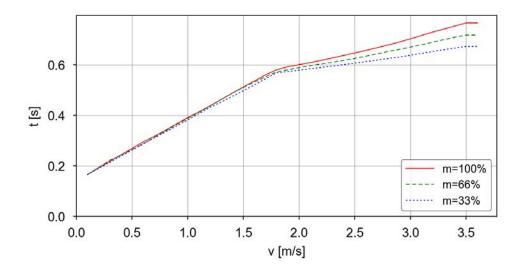


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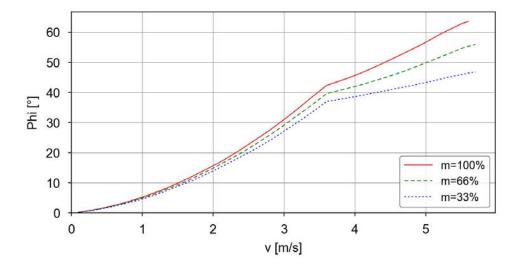


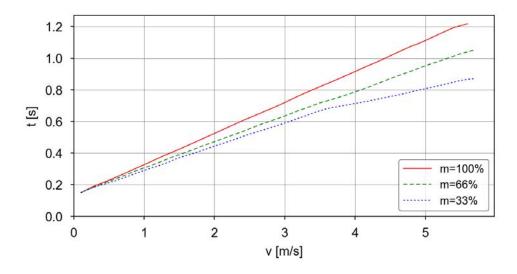
Extension zone 1, stopping distance and stopping time



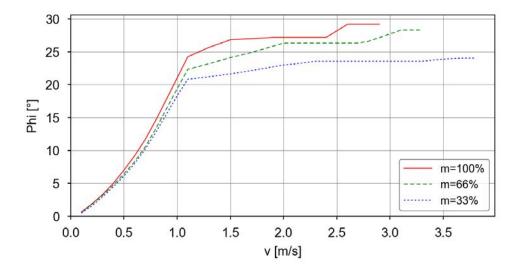


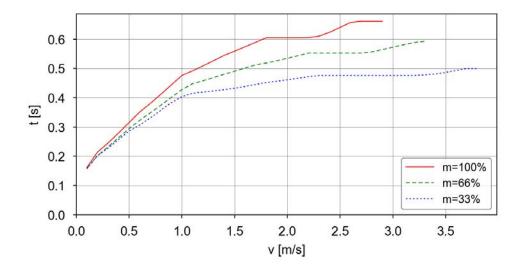
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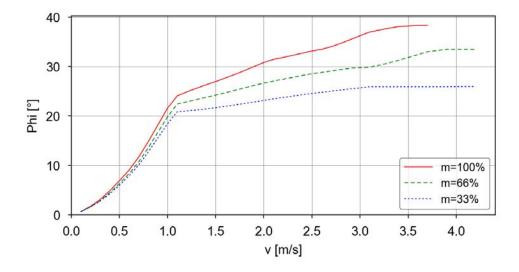


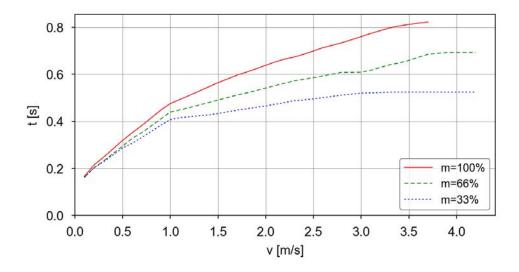


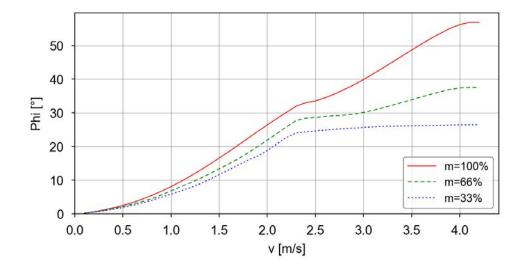
Category 1, Axis 2

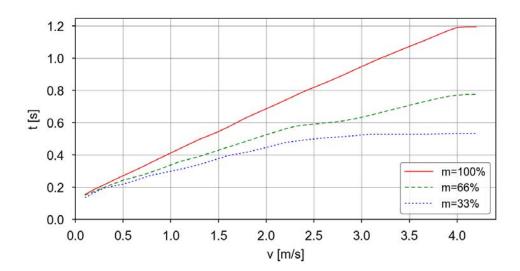






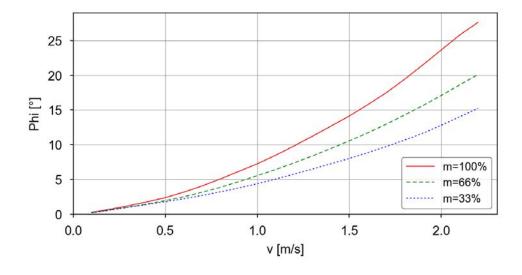


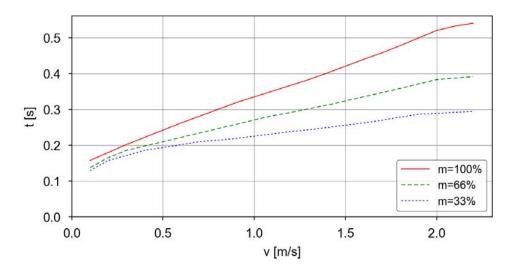


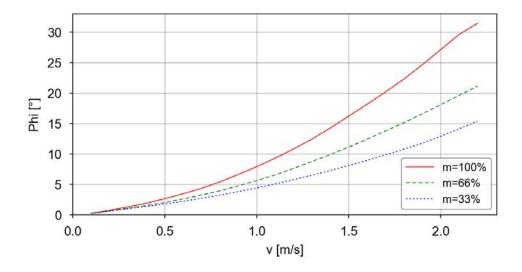


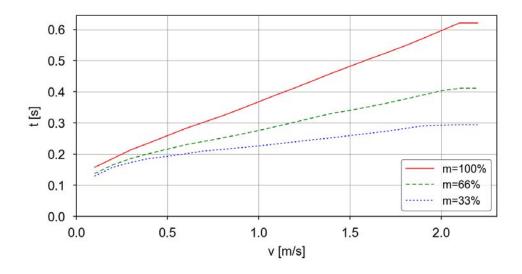
Category 1, Axis 3

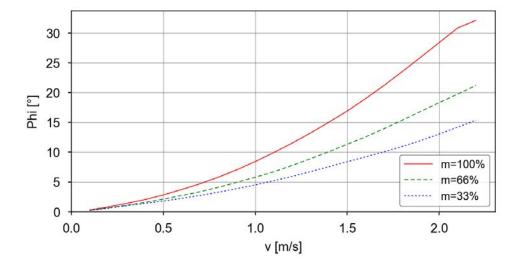
Extension zone 0, stopping distance and stopping time

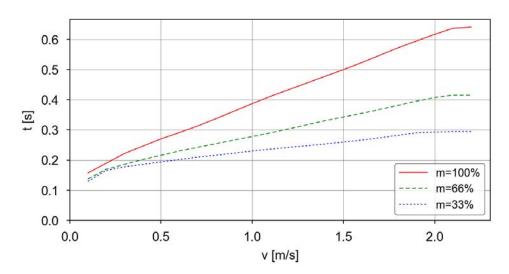












15.2 IRB 6650S 3.45 m 125 kg

15.2 IRB 6650S 3.45 m 125 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

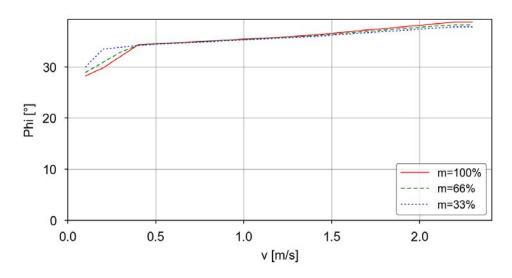
Axis	Distance (degrees)	Stop time (s)
1	52.8	0.95
2	33.4	0.61
3	20.3	0.32

Category 1, extension zones

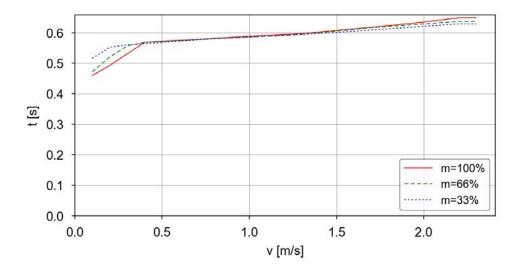
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	1.161
1	1.161	2.323
2	2.323	max reach

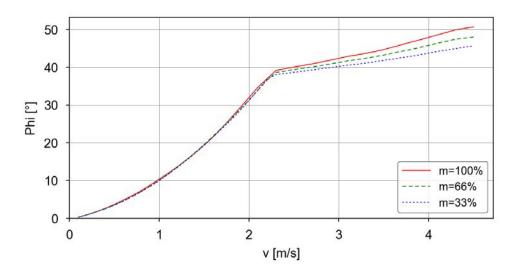
Category 1, Axis 1

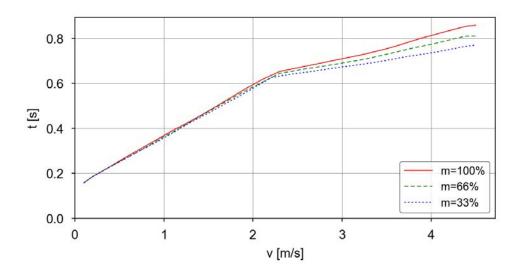


15.2 IRB 6650S 3.45 m 125 kg *Continued*



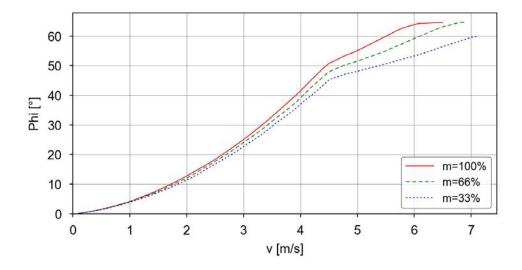
Extension zone 1, stopping distance and stopping time

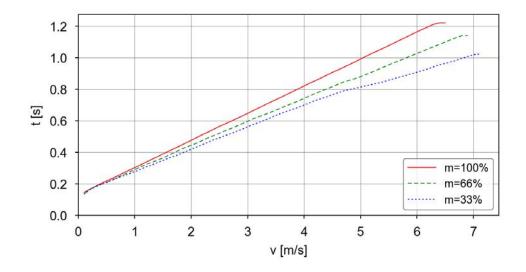




Continues on next page

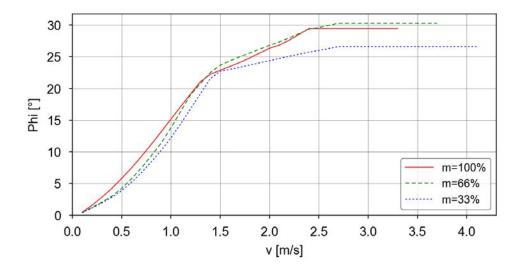
15.2 IRB 6650S 3.45 m 125 kg Continued

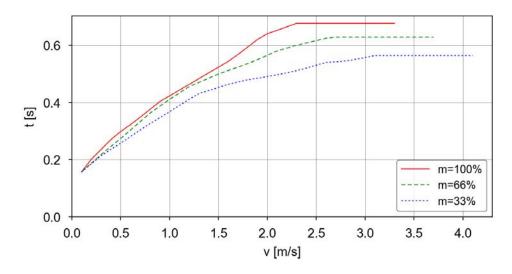




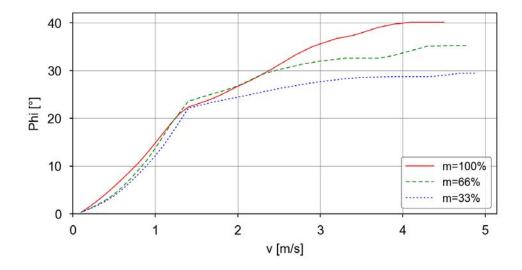
Category 1, Axis 2

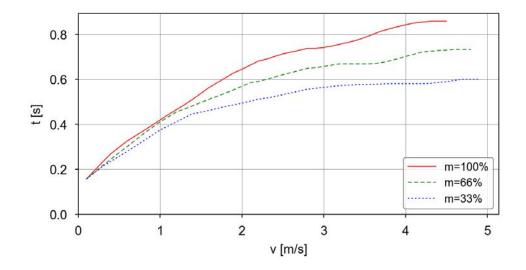
Extension zone 0, stopping distance and stopping time

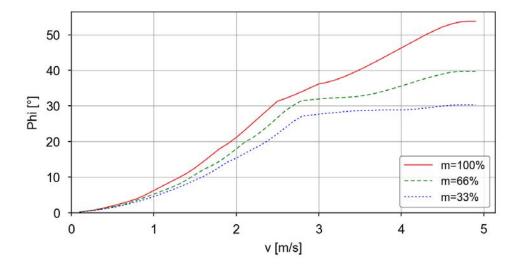


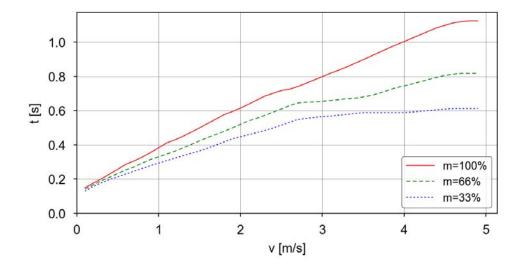


15.2 IRB 6650S 3.45 m 125 kg Continued



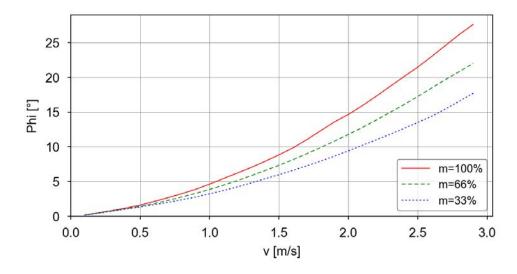


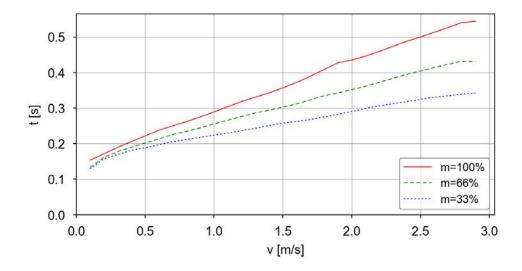


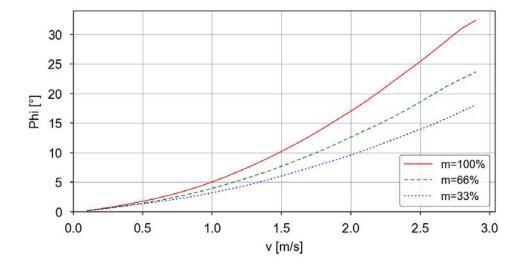


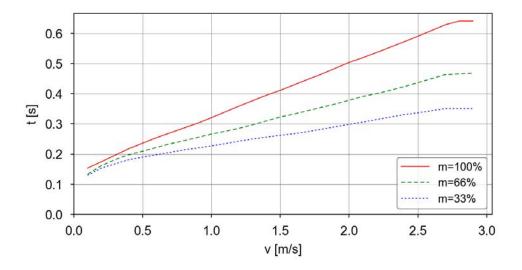
15.2 IRB 6650S 3.45 m 125 kg Continued

Category 1, Axis 3

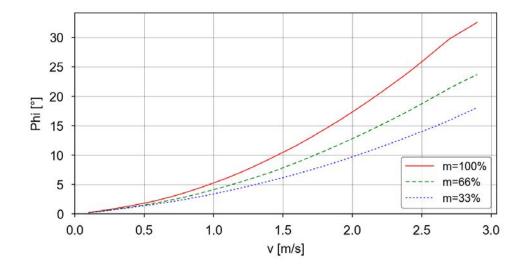


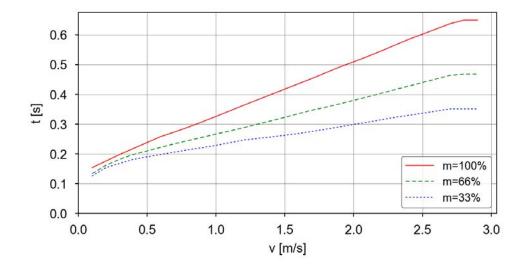






15.2 IRB 6650S 3.45 m 125 kg Continued





15.3 IRB 6650S 3.90 m 90 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

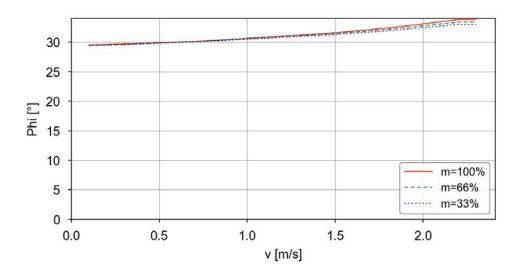
Axis	Distance (degrees)	Stop time (s)
1	51.2	0.97
2	37.0	0.68
3	23.9	0.39

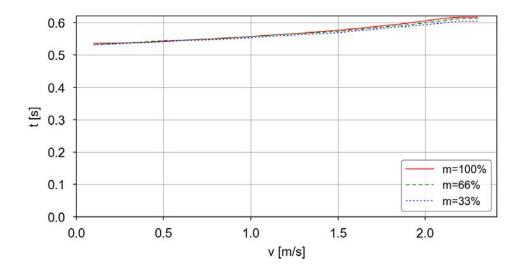
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

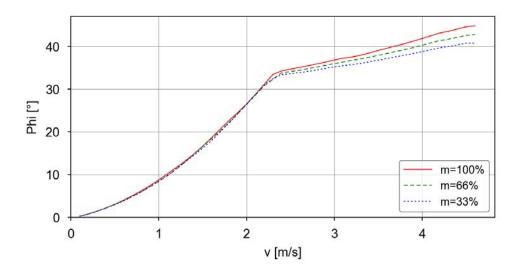
Zone	wcp min (m)	wcp max (m)
0	0	1.311
1	1.311	2.621
2	2.621	max reach

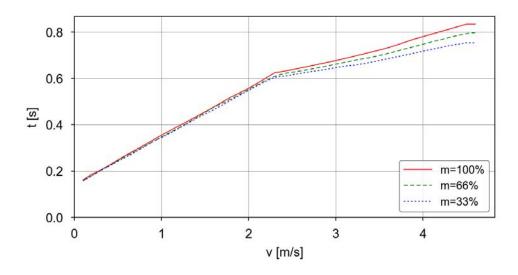
Category 1, Axis 1



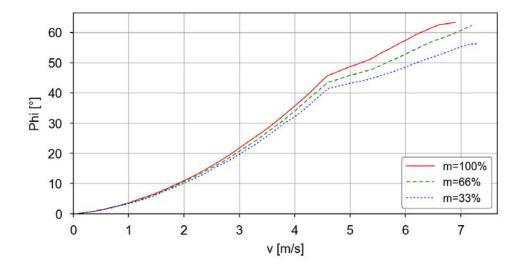


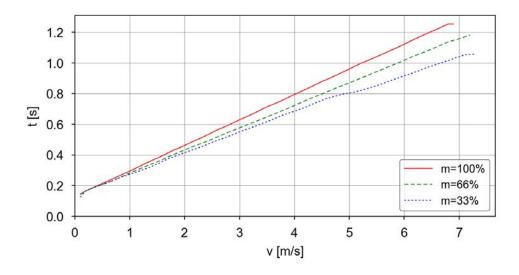
Extension zone 1, stopping distance and stopping time



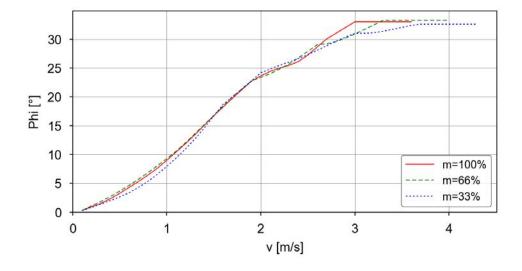


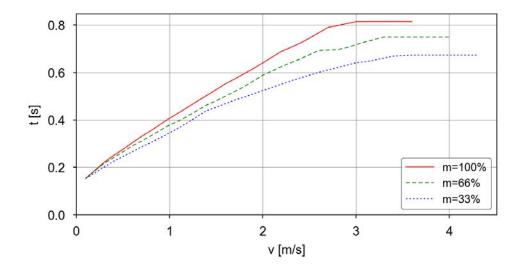
Continues on next page

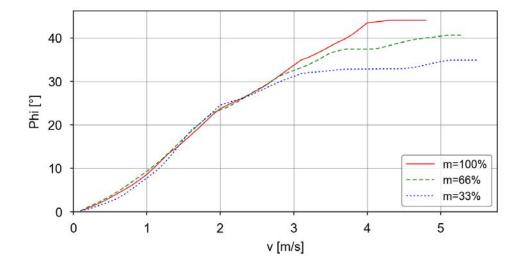


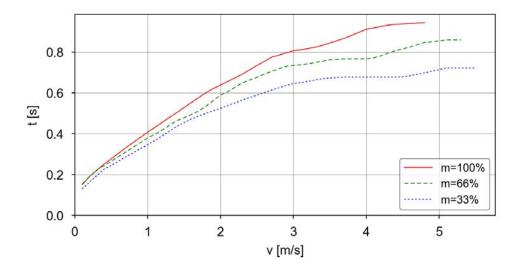


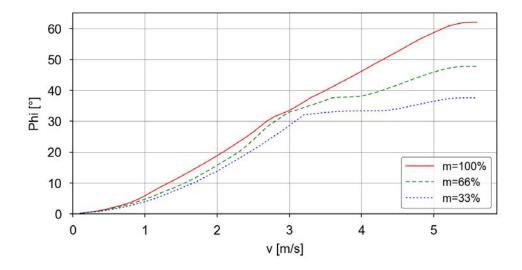
Category 1, Axis 2

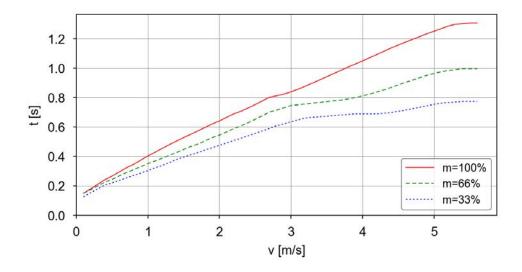






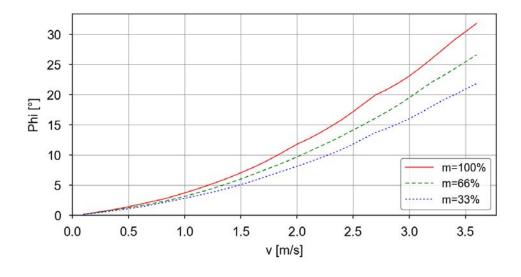


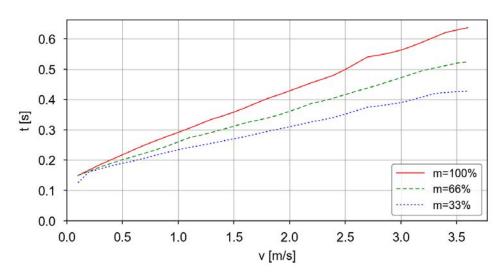


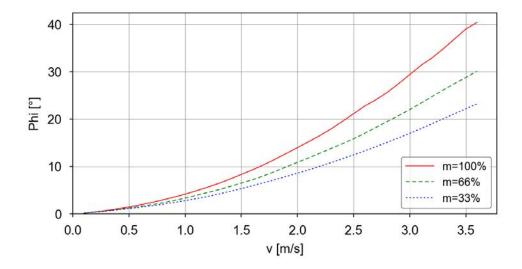


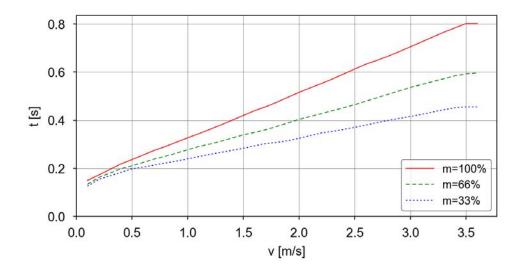
Category 1, Axis 3

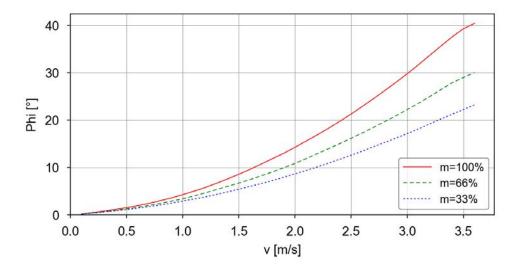
Extension zone 0, stopping distance and stopping time

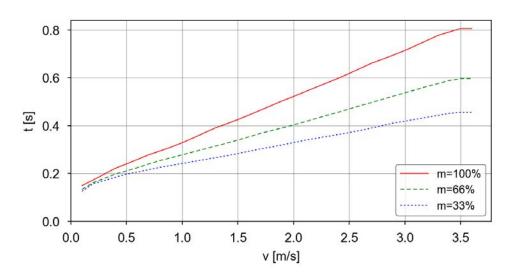












15.4 IRB 6650SLeanID 3.0 m 190 kg

15.4 IRB 6650SLeanID 3.0 m 190 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

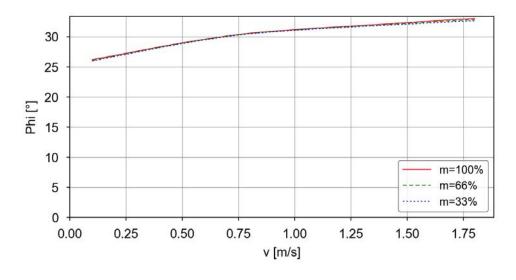
Axis	Distance (degrees)	Stop time (s)
1	45.7	0.83
2	26.2	0.46
3	13.8	0.22

Category 1, extension zones

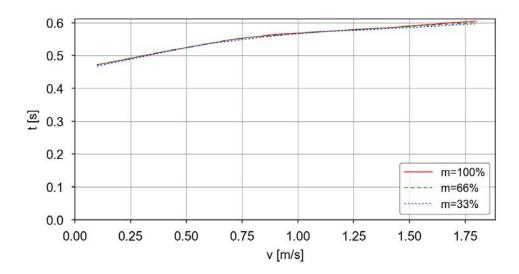
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	1.013
1	1.013	2.027
2	2.027	max reach

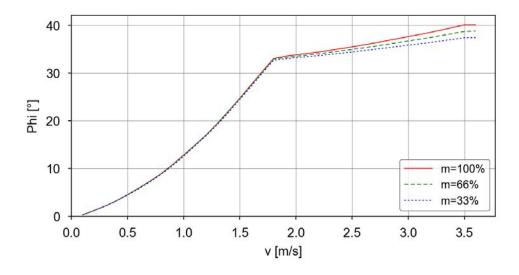
Category 1, Axis 1

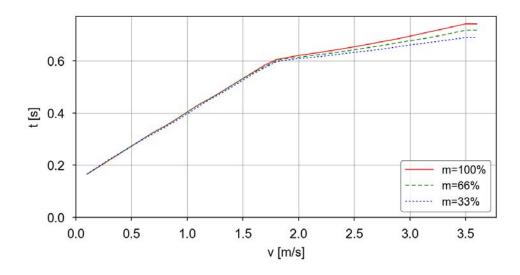


15.4 IRB 6650SLeanID 3.0 m 190 kg Continued



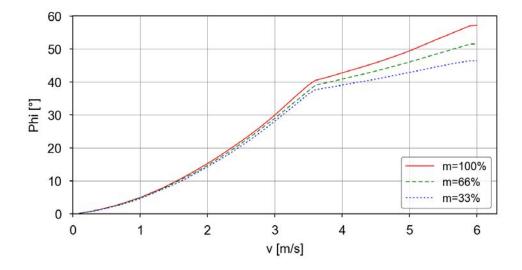
Extension zone 1, stopping distance and stopping time

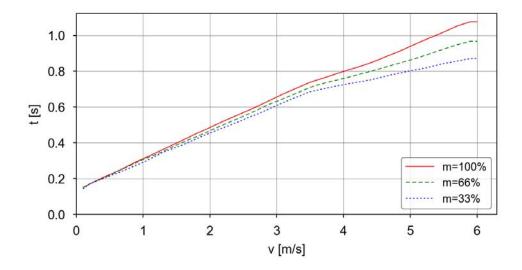




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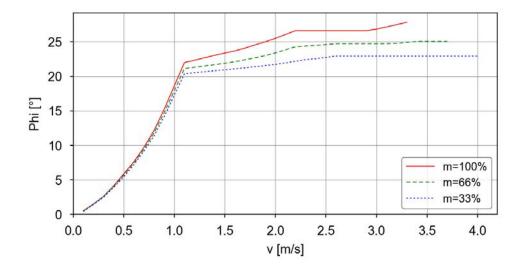
15.4 IRB 6650SLeanID 3.0 m 190 kg *Continued*

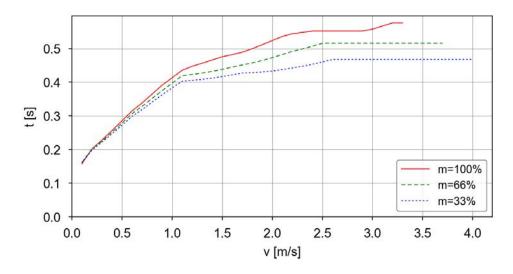




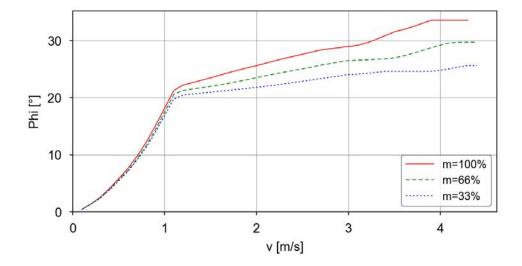
Category 1, Axis 2

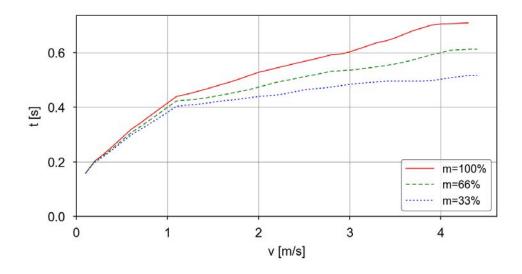
Extension zone 0, stopping distance and stopping time

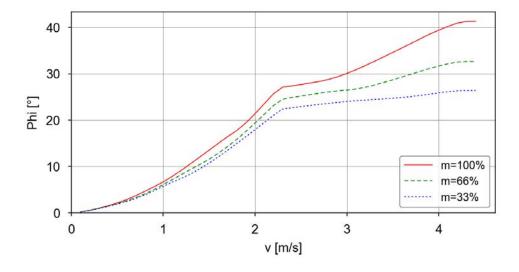


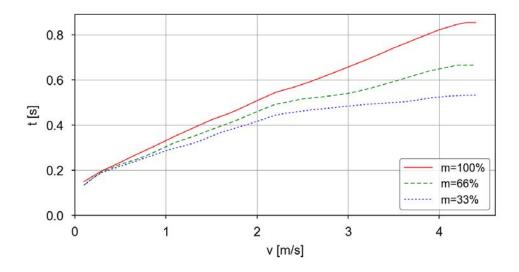


15.4 IRB 6650SLeanID 3.0 m 190 kg *Continued*



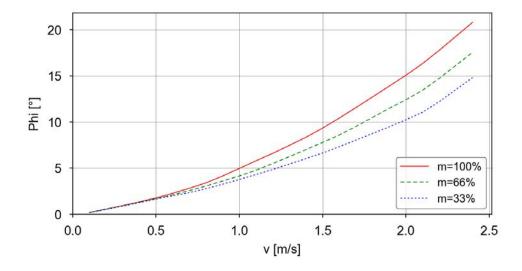


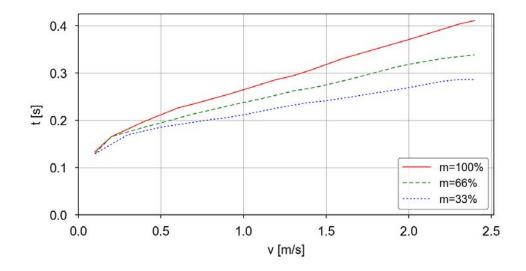


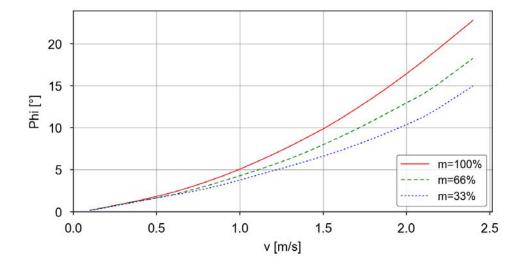


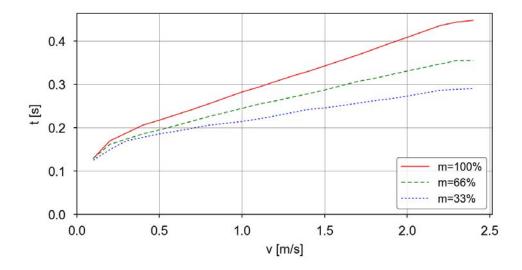
15.4 IRB 6650SLeanID 3.0 m 190 kg *Continued*

Category 1, Axis 3

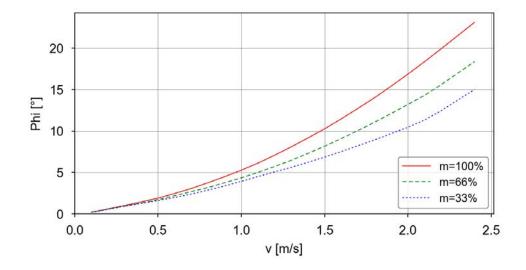


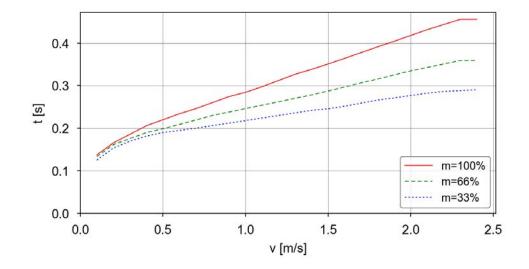






15.4 IRB 6650SLeanID 3.0 m 190 kg *Continued*





15.5 IRB 6650SLeanID 3.5 m 100 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

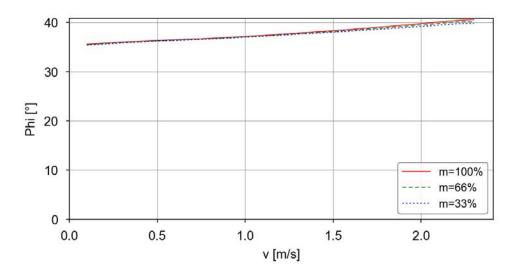
Axis	Distance (degrees)	Stop time (s)
1	50.6	0.9
2	34.9	0.66
3	20.5	0.34

Category 1, extension zones

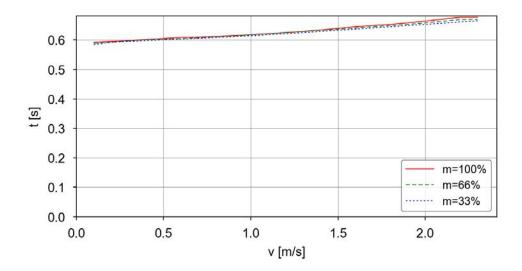
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	1.162
1	1.162	2.323
2	2.323	max reach

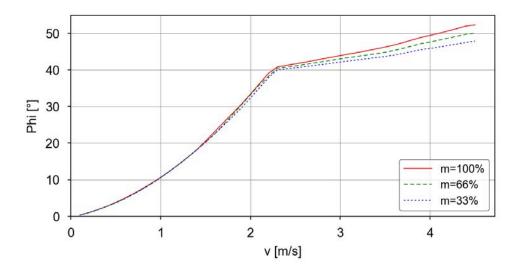
Category 1, Axis 1

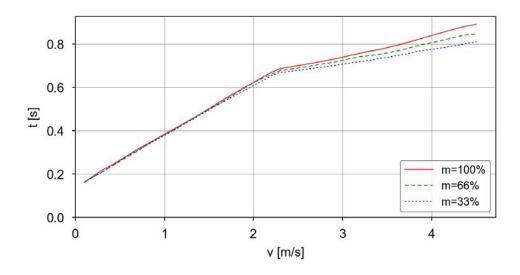


15.5 IRB 6650SLeanID 3.5 m 100 kg Continued

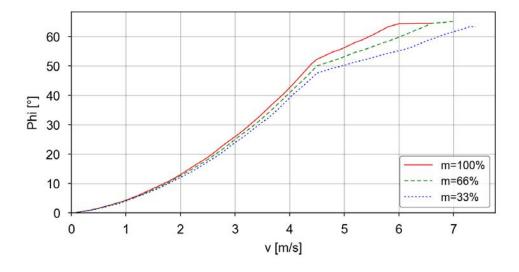


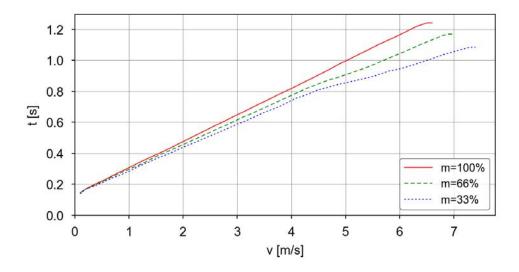
Extension zone 1, stopping distance and stopping time





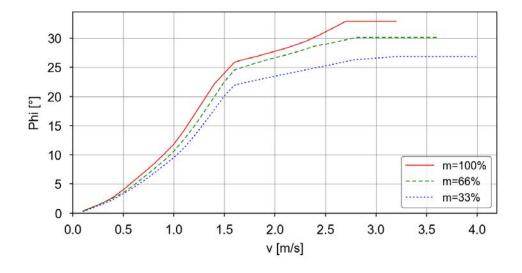
Continues on next page

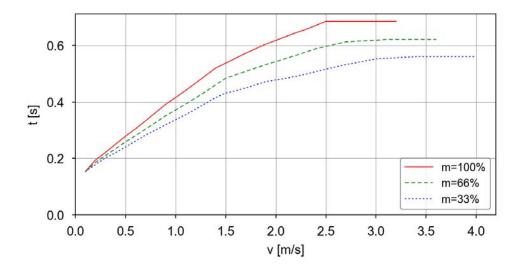


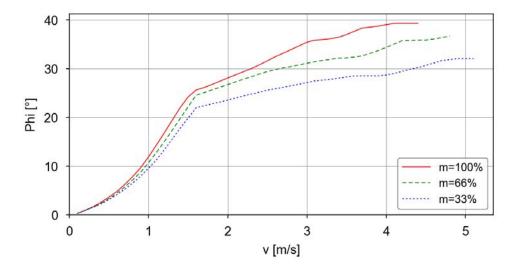


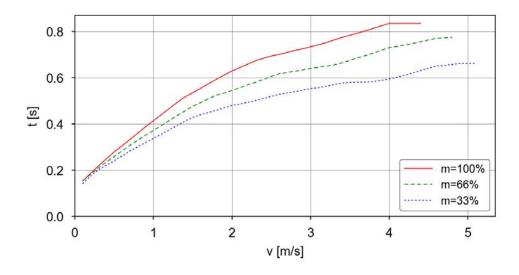
15.5 IRB 6650SLeanID 3.5 m 100 kg Continued

Category 1, Axis 2

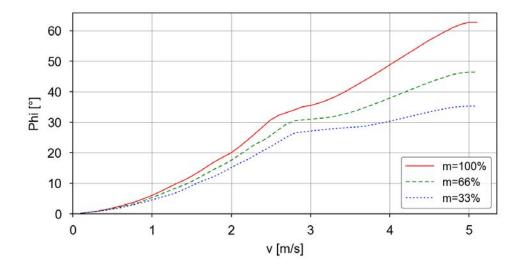


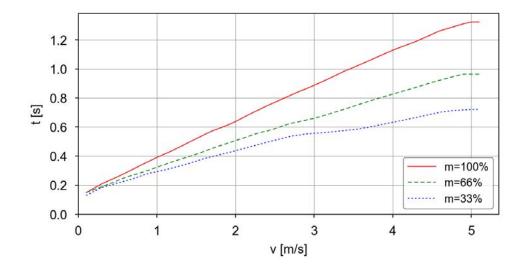






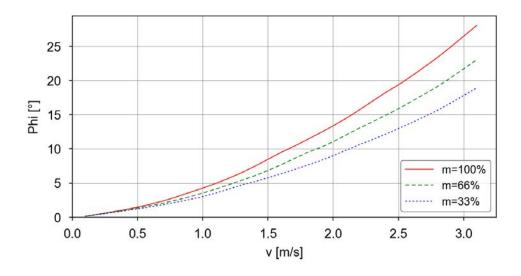
15.5 IRB 6650SLeanID 3.5 m 100 kg Continued

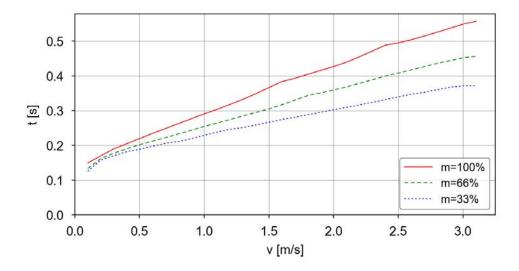




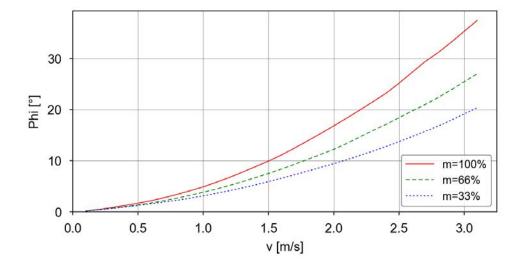
Category 1, Axis 3

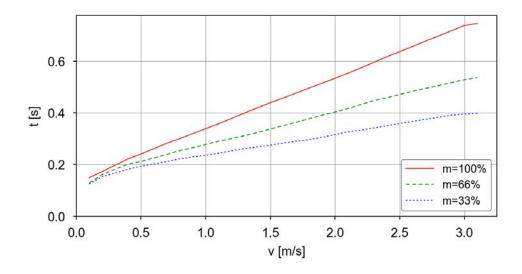
Extension zone 0, stopping distance and stopping time

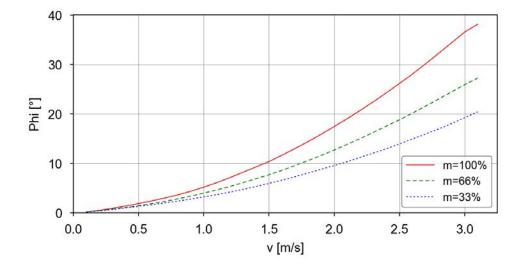


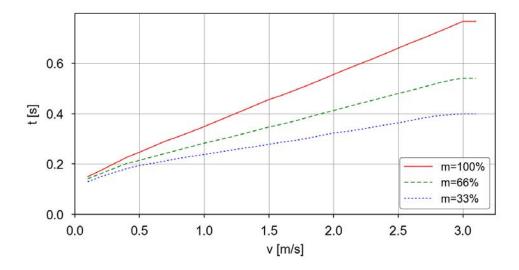


15.5 IRB 6650SLeanID 3.5 m 100 kg Continued











16 IRB 6660

16.1 IRB 6660 1.90 m 205 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	21.1	0.32
2	15.1	0.15
3	19.6	0.27

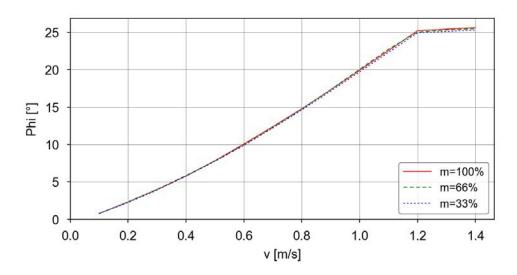
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

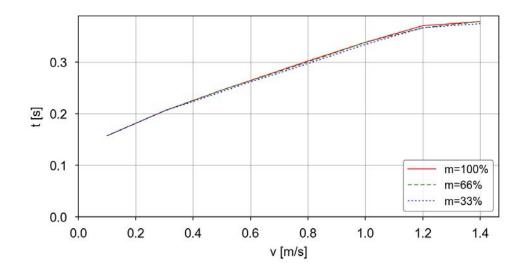
Zone	wcp min (m)	wcp max (m)
0	0	0.644
1	0.644	1.289
2	1.289	max reach

Category 1, Axis 1

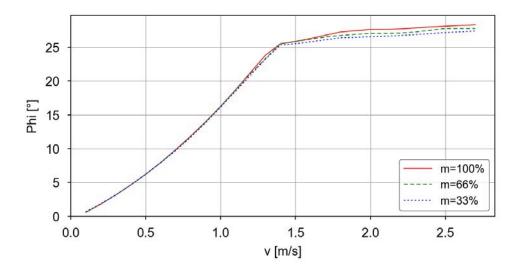
Extension zone 0, stopping distance and stopping time

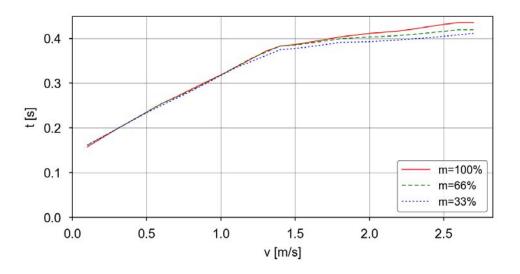


16.1 IRB 6660 1.90 m 205 kg Continued

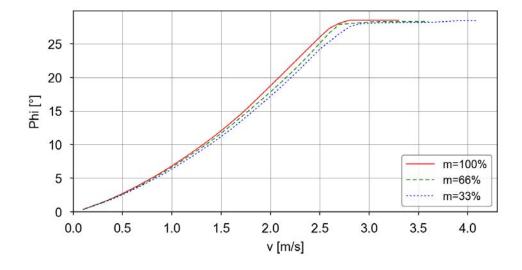


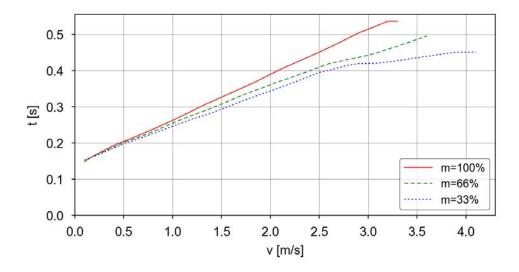
Extension zone 1, stopping distance and stopping time





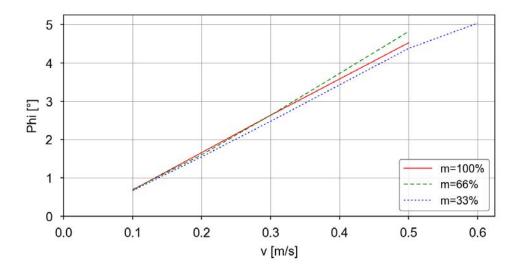
16.1 IRB 6660 1.90 m 205 kg Continued

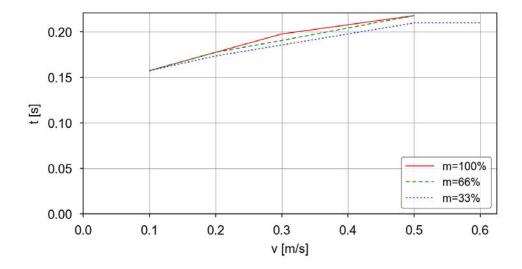


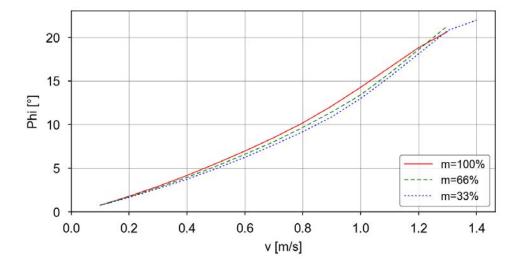


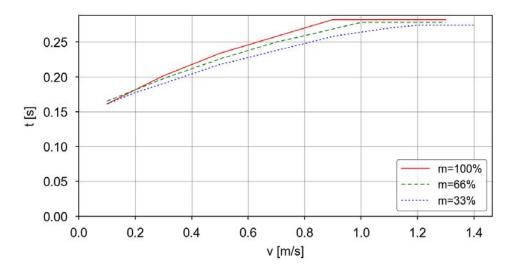
16.1 IRB 6660 1.90 m 205 kg Continued

Category 1, Axis 2

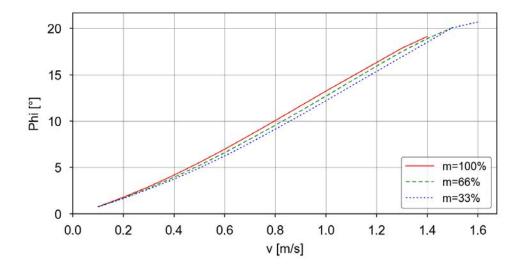


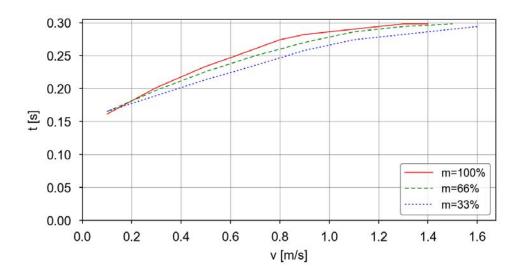






16.1 IRB 6660 1.90 m 205 kg Continued

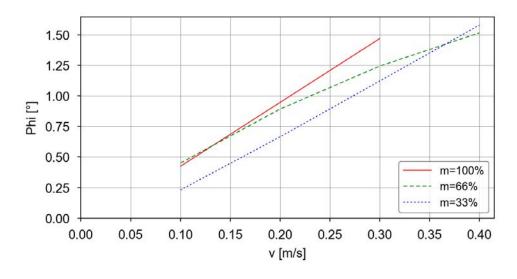


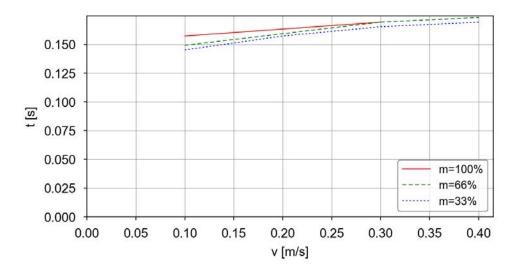


16.1 IRB 6660 1.90 m 205 kg Continued

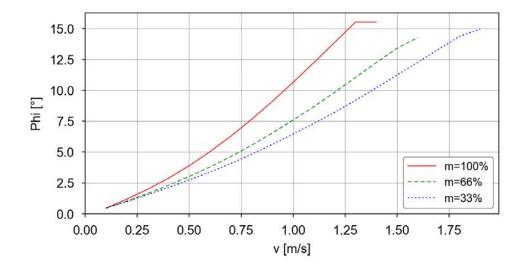
Category 1, Axis 3

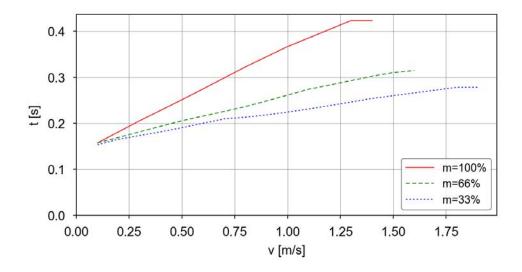
Extension zone 0, stopping distance and stopping time



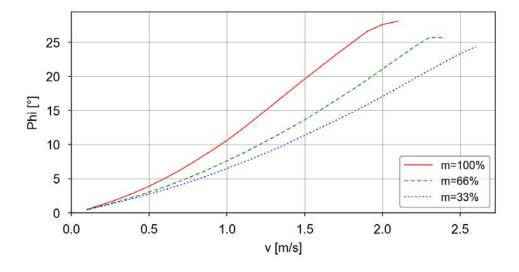


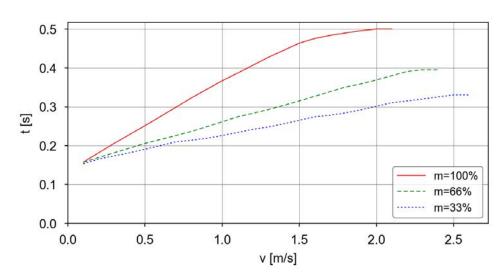
16.1 IRB 6660 1.90 m 205 kg Continued





16.1 IRB 6660 1.90 m 205 kg Continued





16.2 IRB 6660 3.10 m 130 kg

16.2 IRB 6660 3.10 m 130 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	39.8	0.61
2	34.0	0.42
3	36.6	0.44

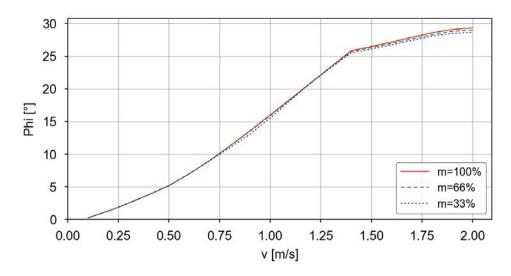
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

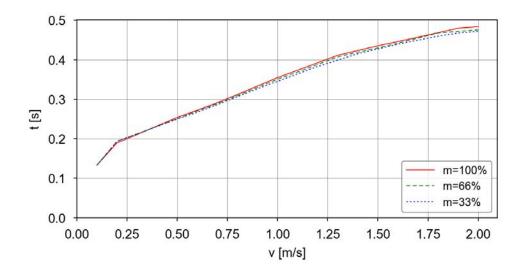
Zone	wcp min (m)	wcp max (m)
0	0	1.035
1	1.035	2.071
2	2.071	max reach

Category 1, Axis 1

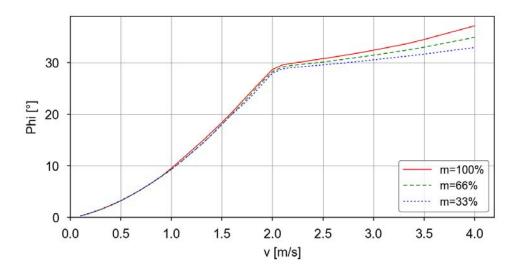
Extension zone 0, stopping distance and stopping time

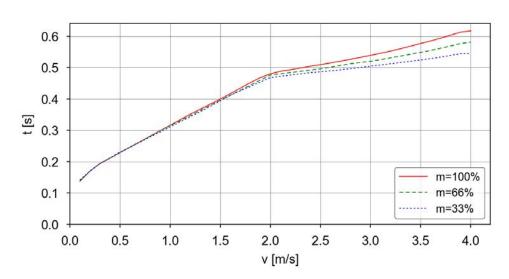


16.2 IRB 6660 3.10 m 130 kg Continued

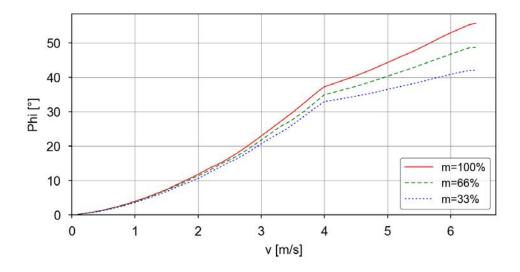


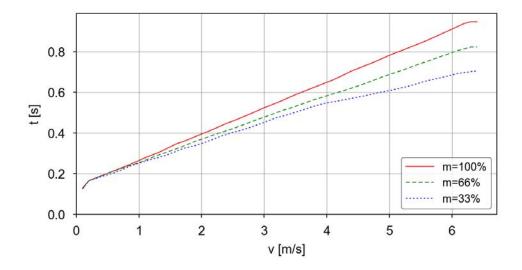
Extension zone 1, stopping distance and stopping time





16.2 IRB 6660 3.10 m 130 kg Continued

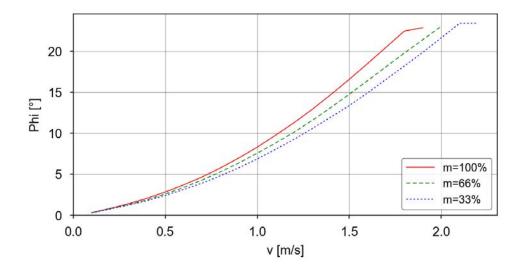


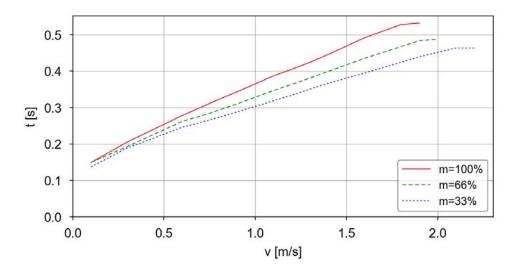


16.2 IRB 6660 3.10 m 130 kg Continued

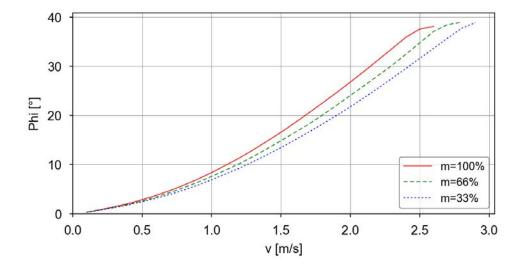
Category 1, Axis 2

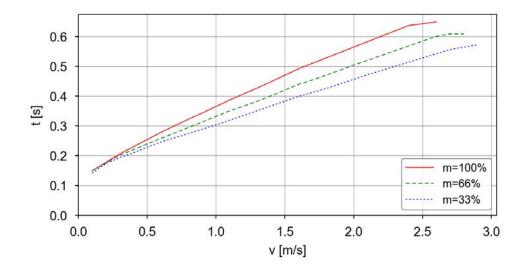
Extension zone 0, stopping distance and stopping time

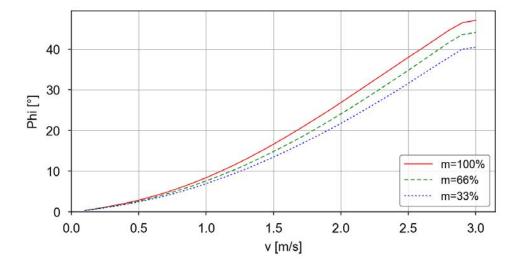


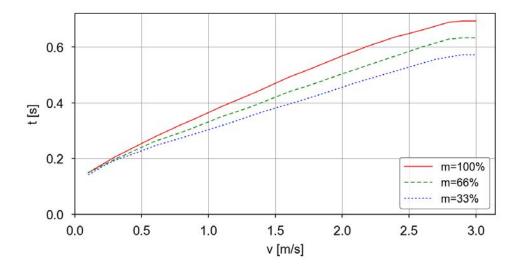


16.2 IRB 6660 3.10 m 130 kg Continued



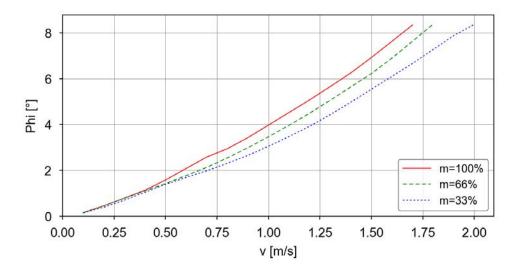


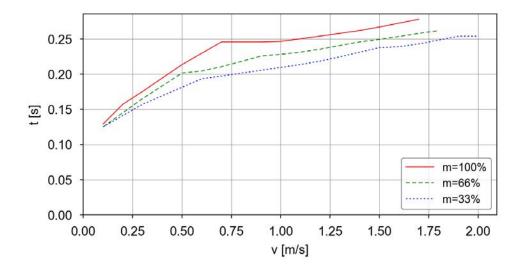


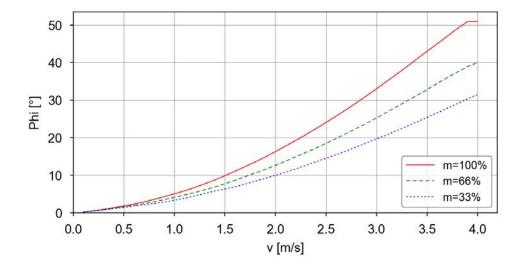


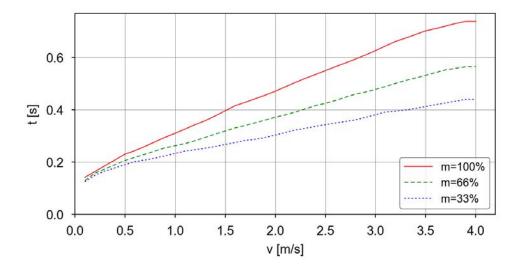
16.2 IRB 6660 3.10 m 130 kg Continued

Category 1, Axis 3

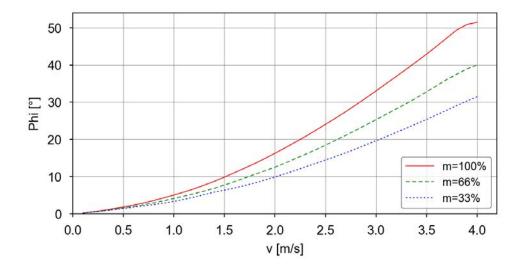


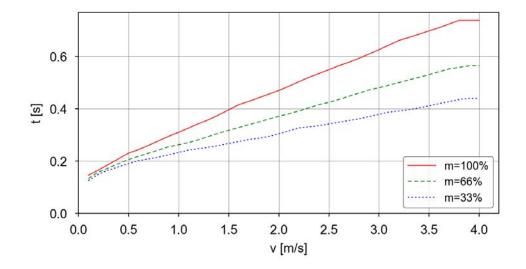






16.2 IRB 6660 3.10 m 130 kg Continued





16.3 IRB 6660 3.35 m 100 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

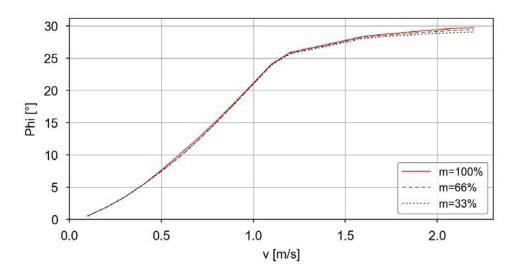
Axis	Distance (degrees)	Stop time (s)
1	40.1	0.63
2	33.9	0.42
3	36.5	0.46

Category 1, extension zones

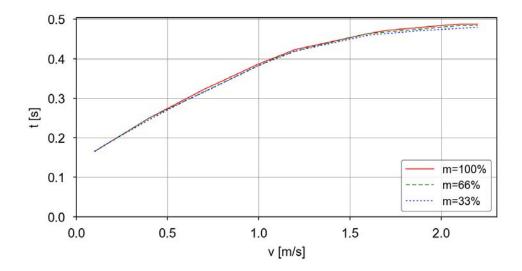
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	1.118
1	1.118	2.235
2	2.235	max reach

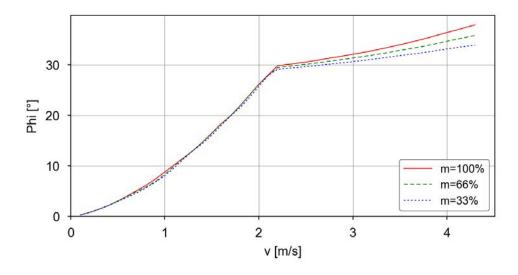
Category 1, Axis 1

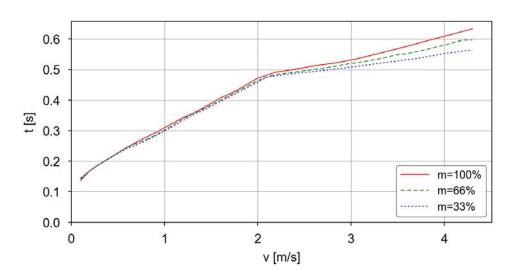


16.3 IRB 6660 3.35 m 100 kg Continued

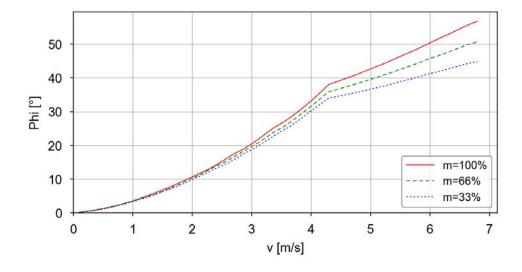


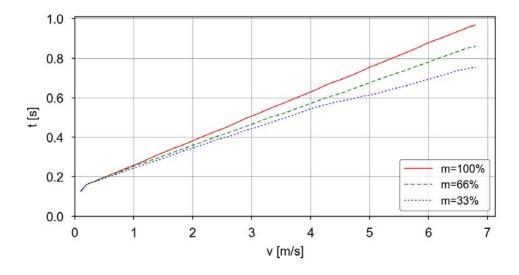
Extension zone 1, stopping distance and stopping time





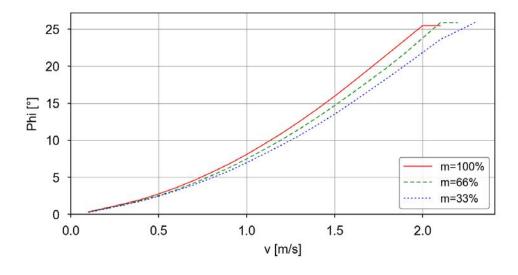
16.3 IRB 6660 3.35 m 100 kg Continued

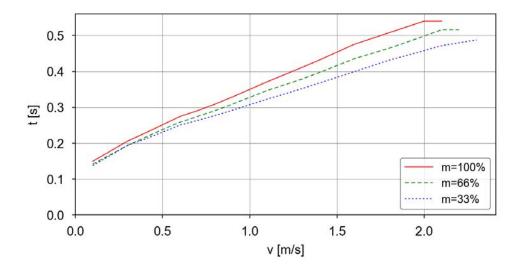


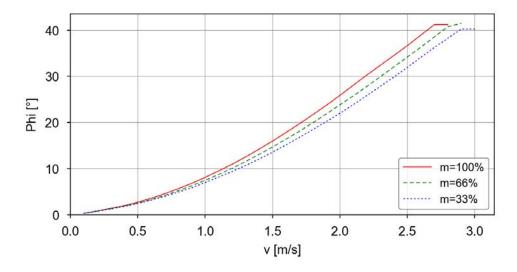


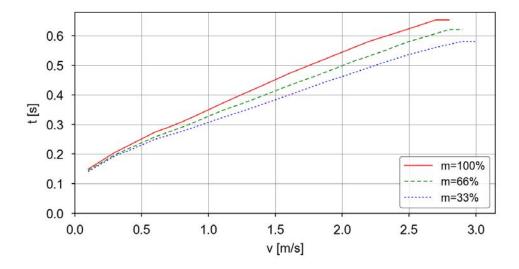
16.3 IRB 6660 3.35 m 100 kg Continued

Category 1, Axis 2

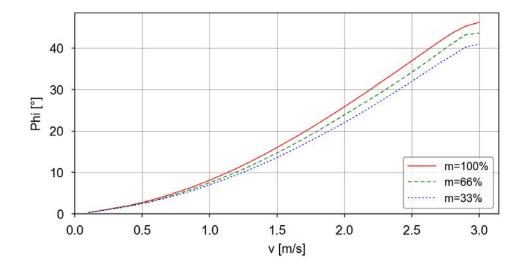


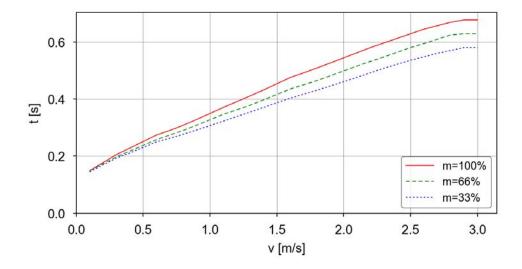






16.3 IRB 6660 3.35 m 100 kg Continued



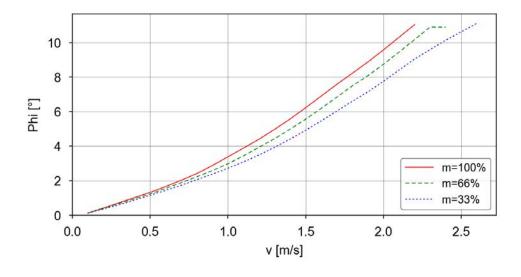


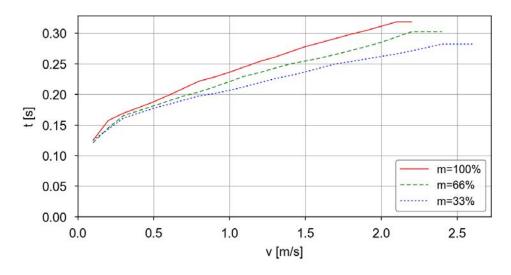
16.3 IRB 6660 3.35 m 100 kg

Continued

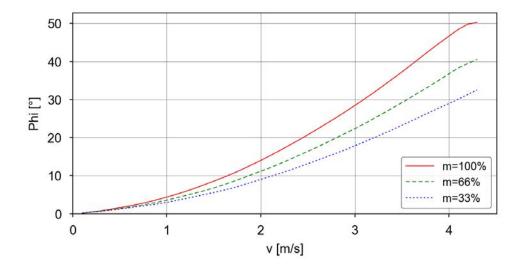
Category 1, Axis 3

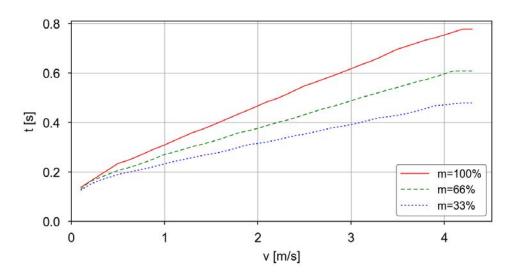
Extension zone 0, stopping distance and stopping time



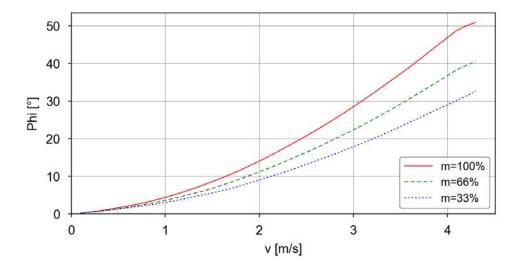


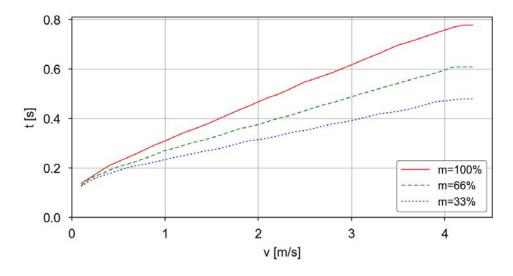
16.3 IRB 6660 3.35 m 100 kg Continued





16.3 IRB 6660 3.35 m 100 kg Continued







17 IRB 6700

17.1 IRB 6700 2.60 m 200 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	40.8	0.66
2	25.1	0.37
3	19.3	0.25

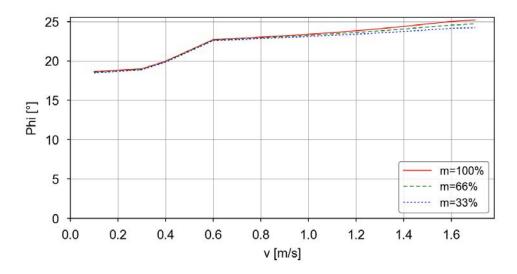
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

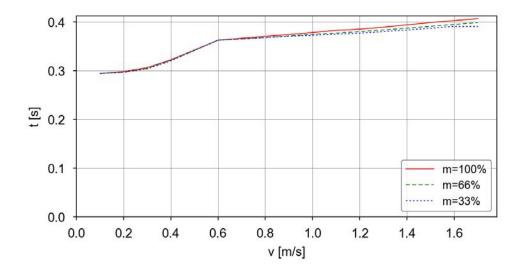
Zone	wcp min (m)	wcp max (m)
0	0	0.867
1	0.867	1.734
2	1.734	max reach

Category 1, Axis 1

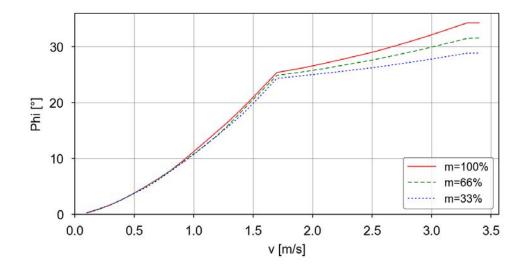
Extension zone 0, stopping distance and stopping time

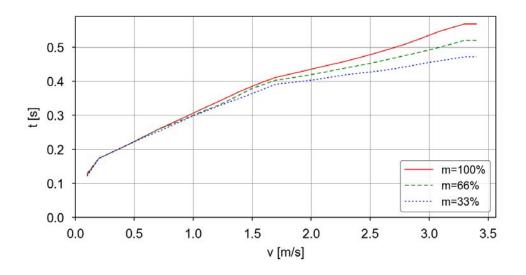


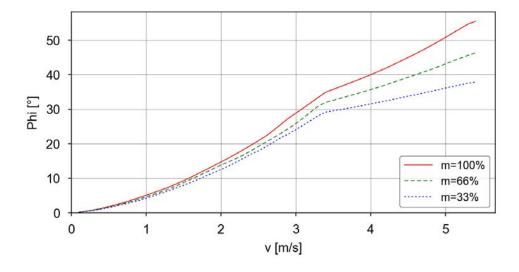
17.1 IRB 6700 2.60 m 200 kg Continued

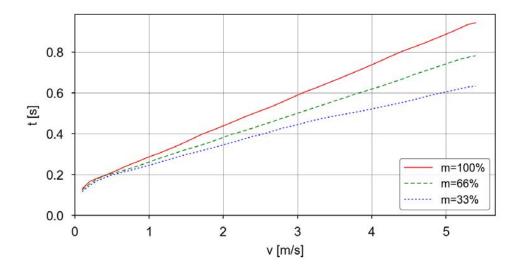


Extension zone 1, stopping distance and stopping time



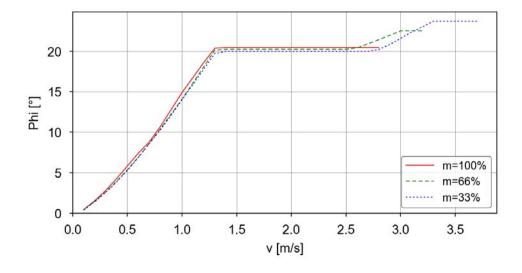


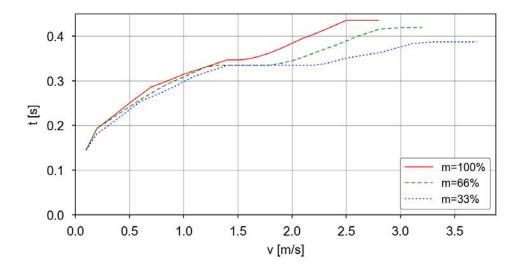


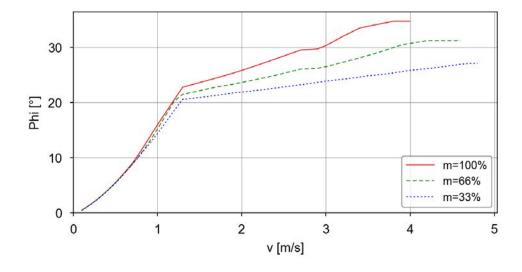


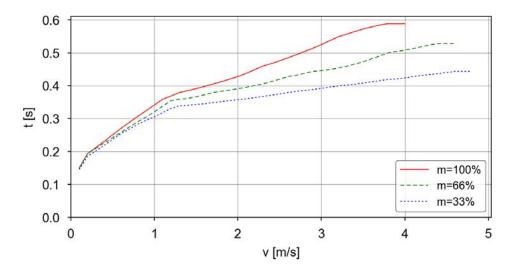
17.1 IRB 6700 2.60 m 200 kg Continued

Category 1, Axis 2

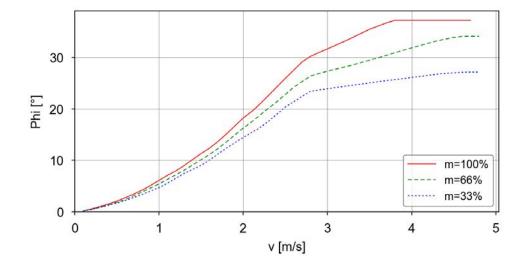


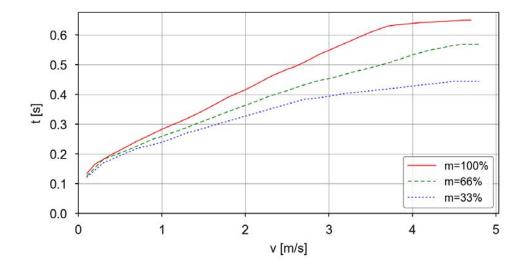






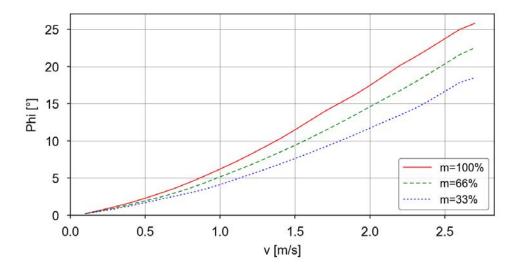
17.1 IRB 6700 2.60 m 200 kg *Continued*

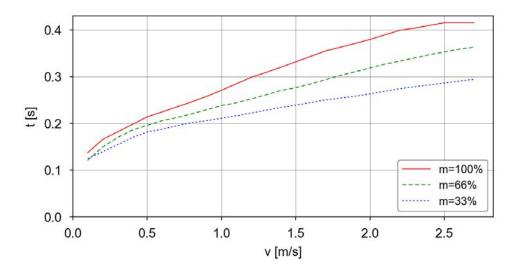




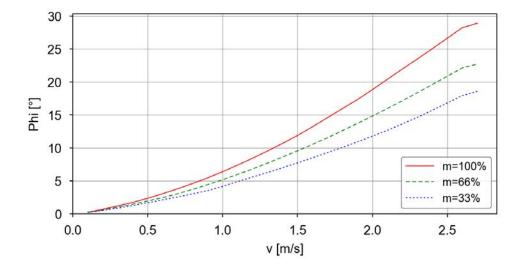
Category 1, Axis 3

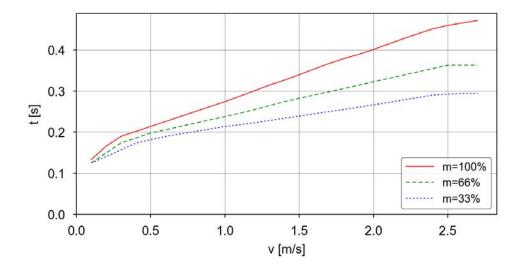
Extension zone 0, stopping distance and stopping time

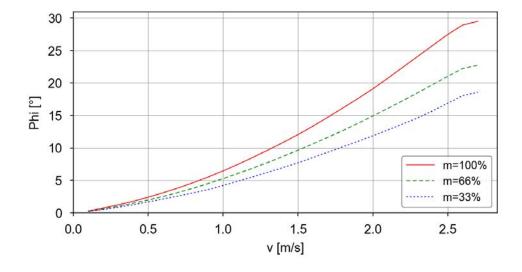


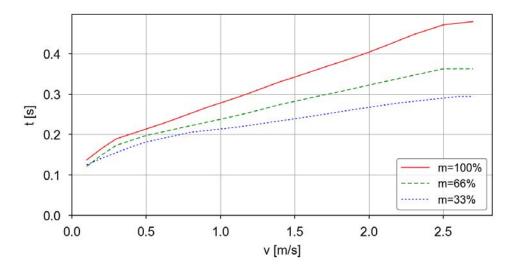


17.1 IRB 6700 2.60 m 200 kg Continued









17.2 IRB 6700 2.65 m 235 kg

17.2 IRB 6700 2.65 m 235 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	38.2	0.68
2	20.3	0.37
3	14.4	0.22

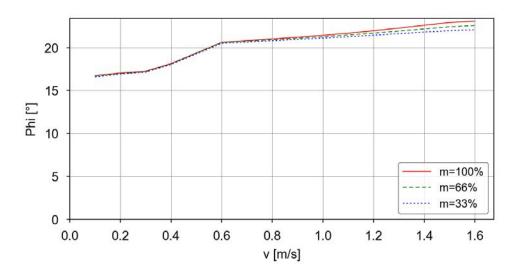
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.883
1	0.883	1.767
2	1.767	max reach

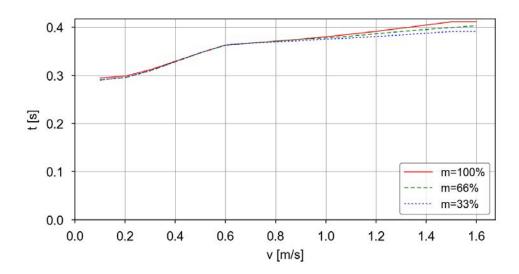
Category 1, Axis 1

Extension zone 0, stopping distance and stopping time

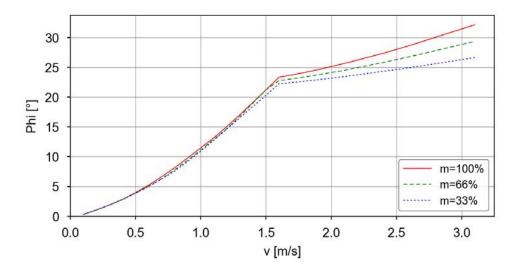


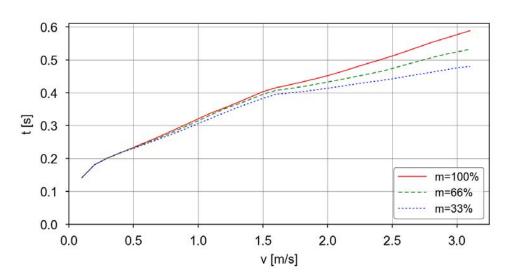
Continues on next page

17.2 IRB 6700 2.65 m 235 kg *Continued*



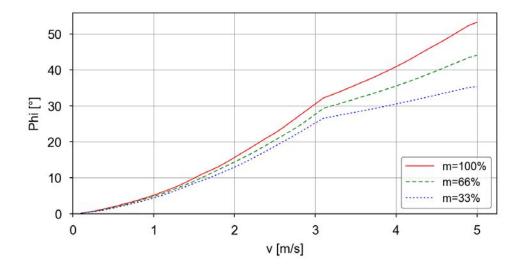
Extension zone 1, stopping distance and stopping time

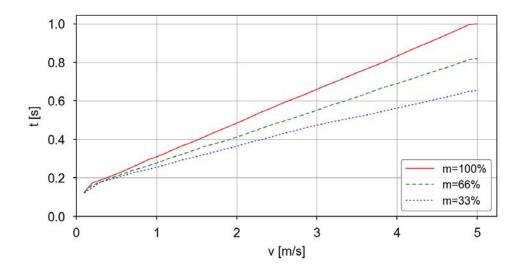




Continues on next page

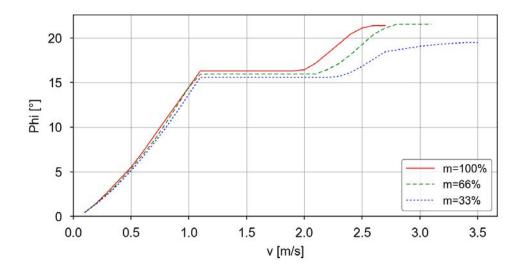
17.2 IRB 6700 2.65 m 235 kg Continued

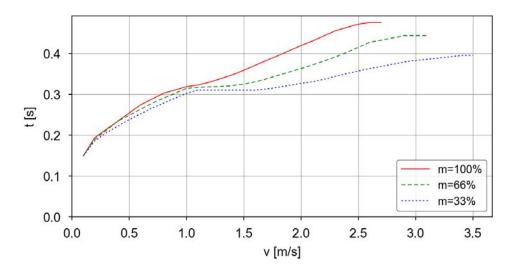




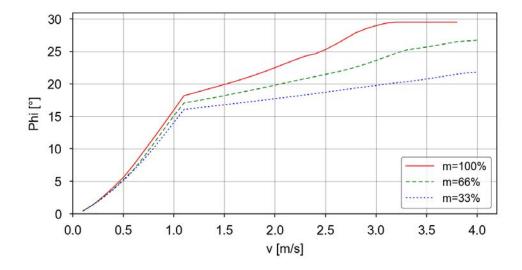
Category 1, Axis 2

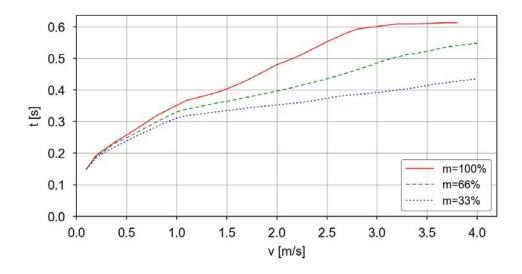
Extension zone 0, stopping distance and stopping time

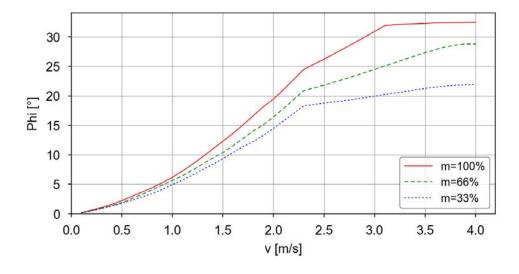


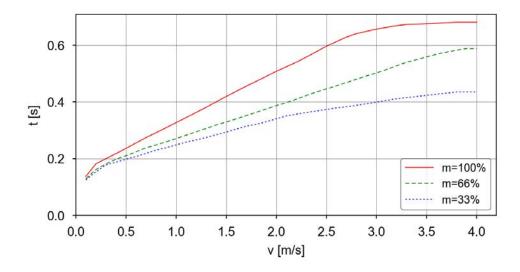


17.2 IRB 6700 2.65 m 235 kg Continued



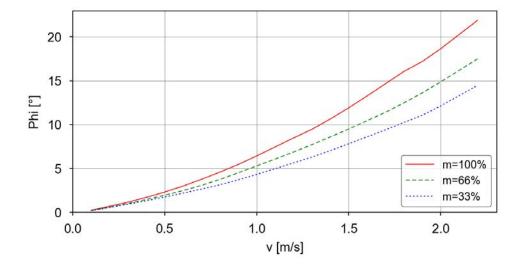


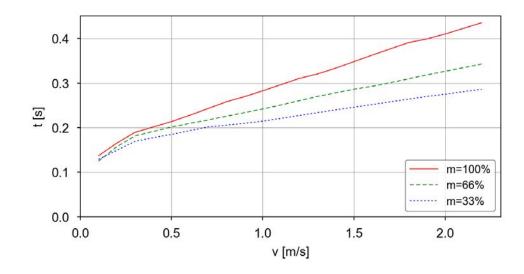


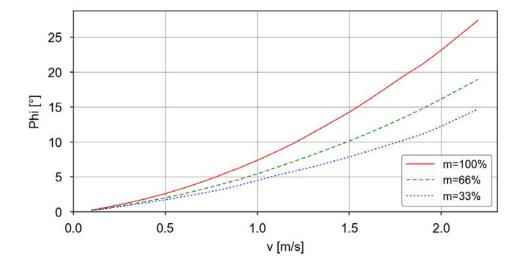


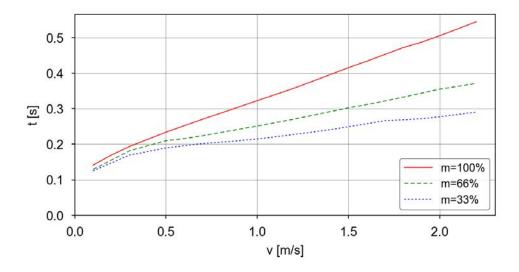
17.2 IRB 6700 2.65 m 235 kg Continued

Category 1, Axis 3

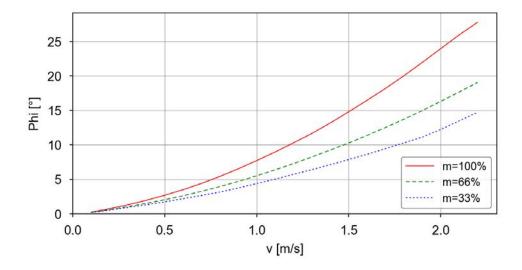


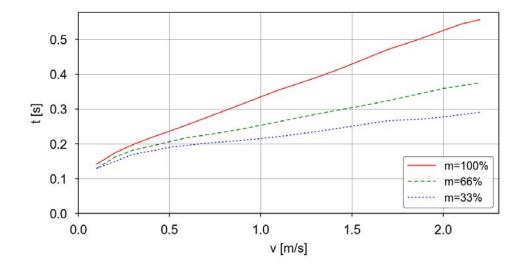






17.2 IRB 6700 2.65 m 235 kg Continued





17.3 IRB 6700 2.70 m 300 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

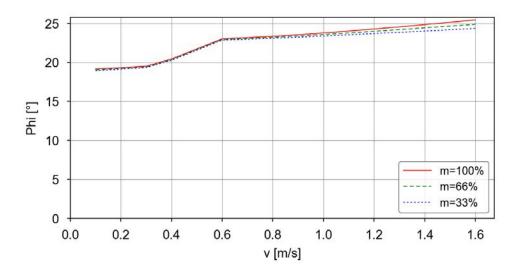
Axis	Distance (degrees)	Stop time (s)
1	37.4	0.66
2	21.6	0.39
3	17.5	0.27

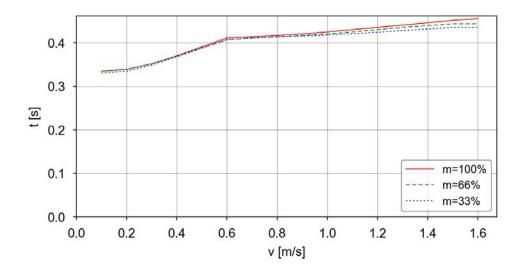
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

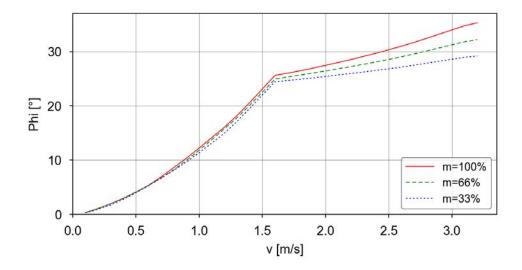
Zone	wcp min (m)	wcp max (m)
0	0	0.907
1	0.907	1.813
2	1.813	max reach

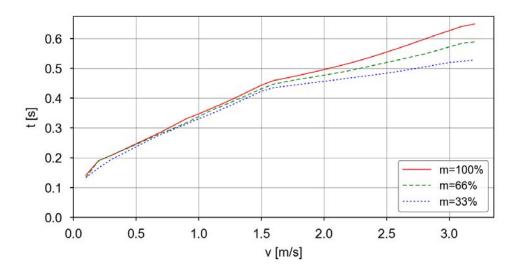
Category 1, Axis 1



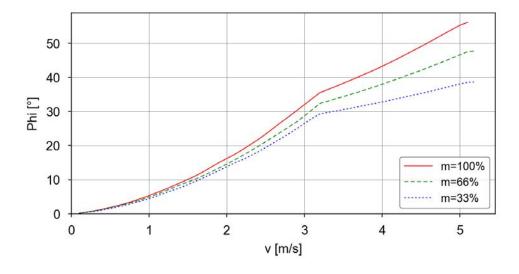


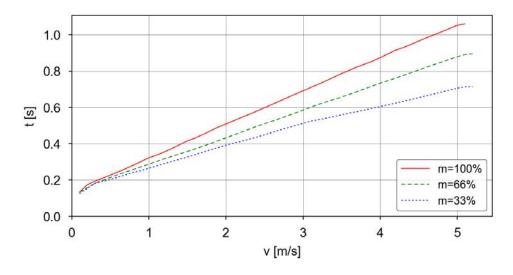
Extension zone 1, stopping distance and stopping time



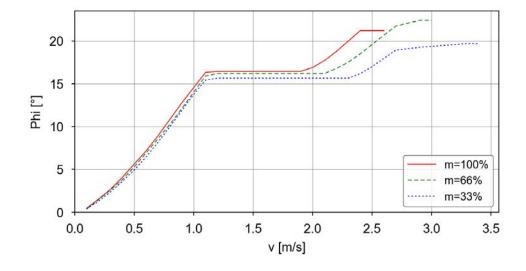


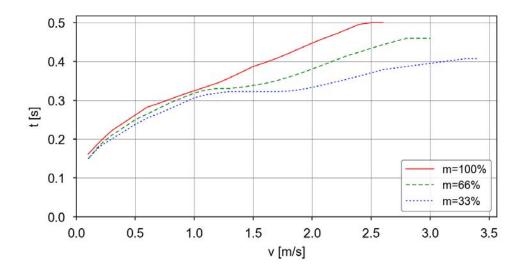
Continues on next page

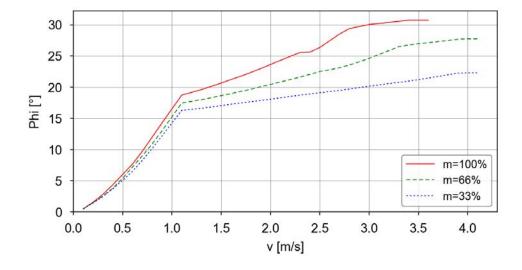


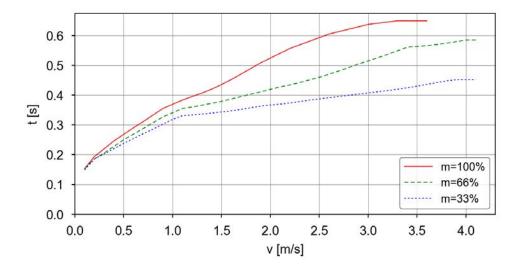


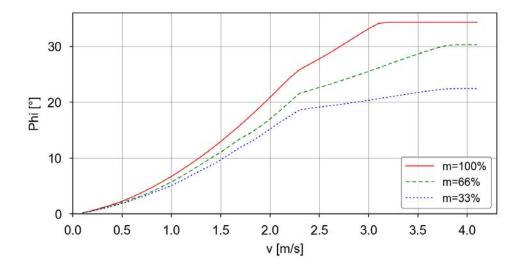
Category 1, Axis 2

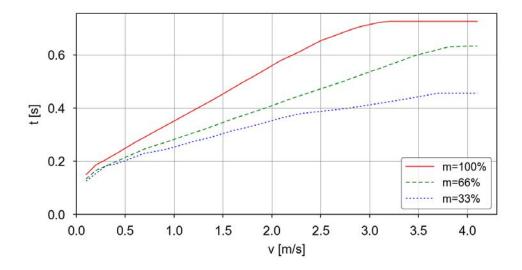






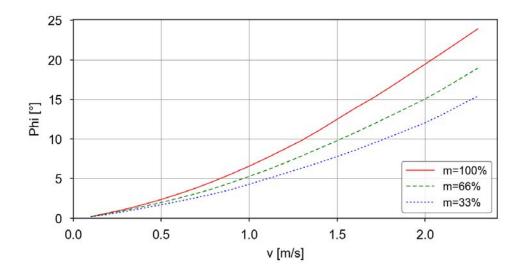


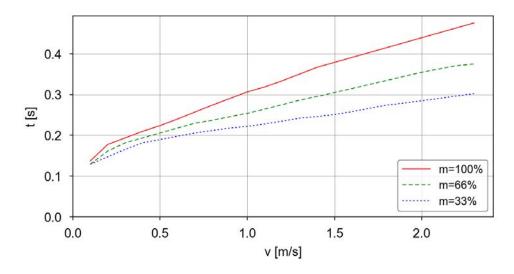


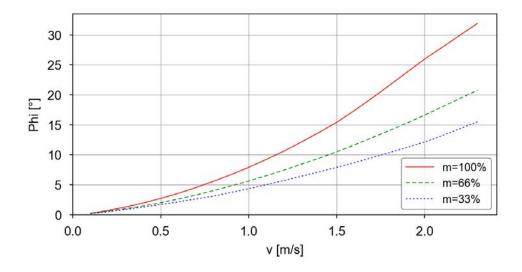


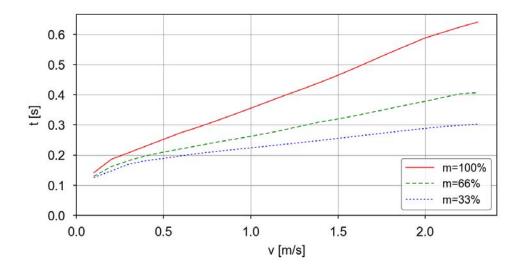
Category 1, Axis 3

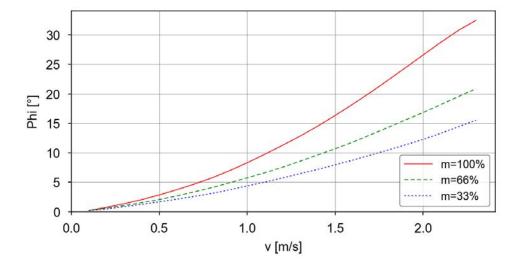
Extension zone 0, stopping distance and stopping time

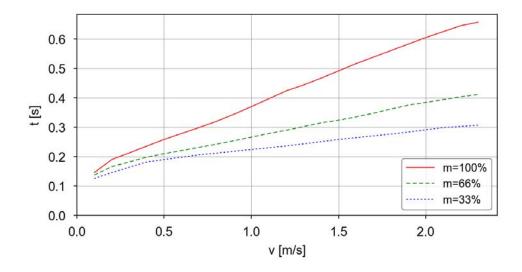












17.4 IRB 6700 2.80 m 205 kg

17.4 IRB 6700 2.80 m 205 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	40.0	0.71
2	20.6	0.37
3	14.1	0.22

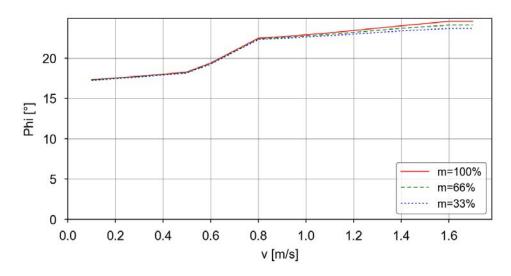
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

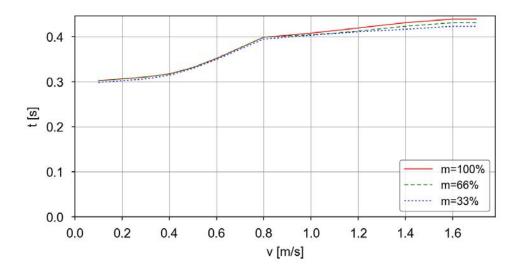
Zone	wcp min (m)	wcp max (m)
0	0	0.931
1	0.931	1.863
2	1.863	max reach

Category 1, Axis 1

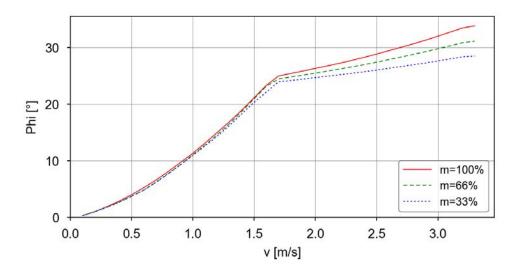
Extension zone 0, stopping distance and stopping time

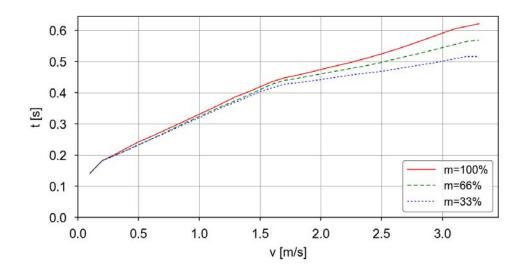


Continues on next page

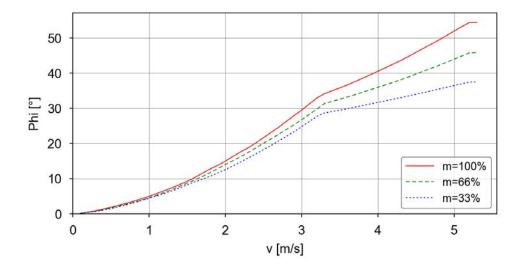


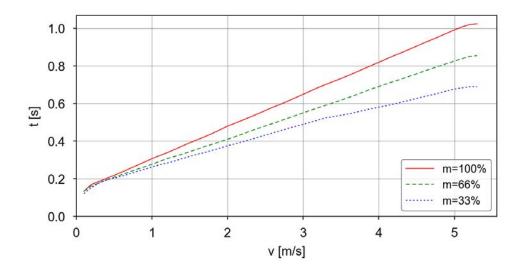
Extension zone 1, stopping distance and stopping time





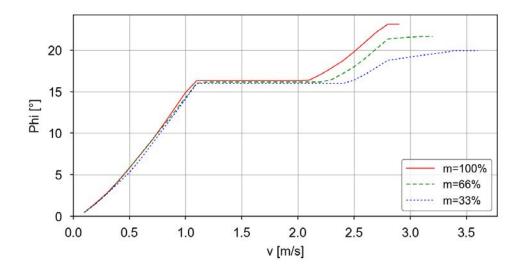
Continues on next page

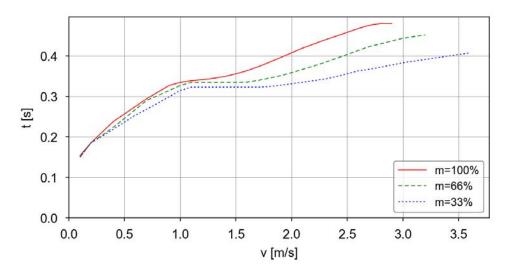


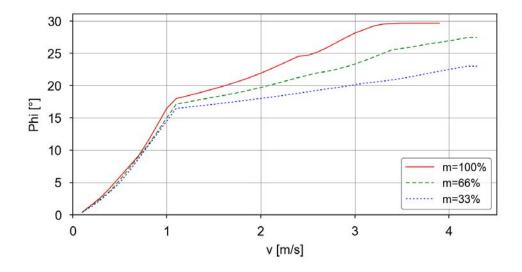


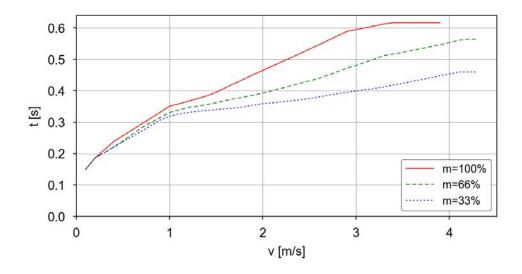
Category 1, Axis 2

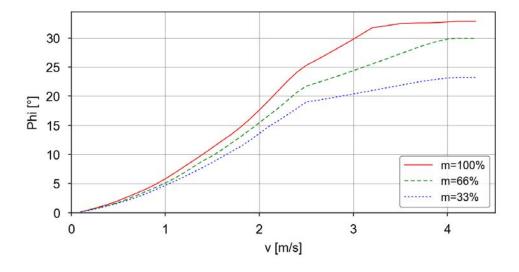
Extension zone 0, stopping distance and stopping time

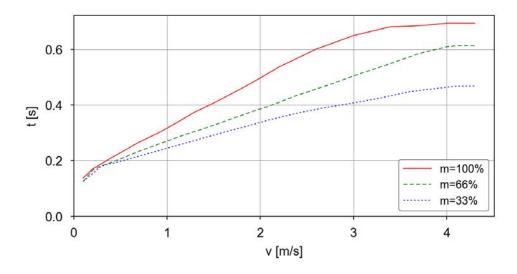




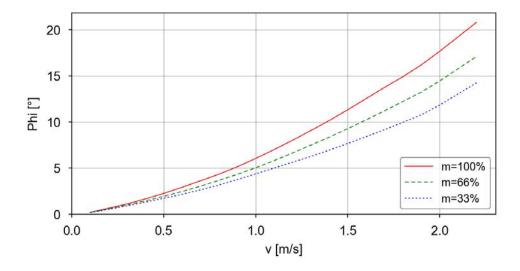


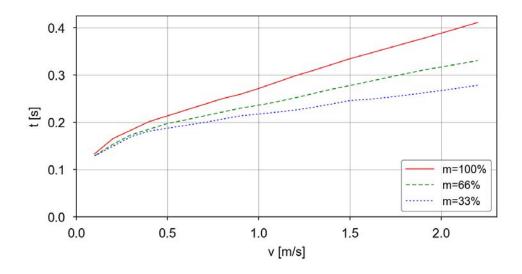


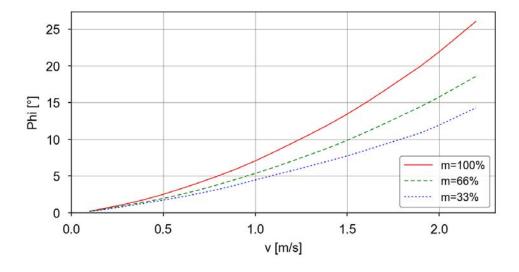


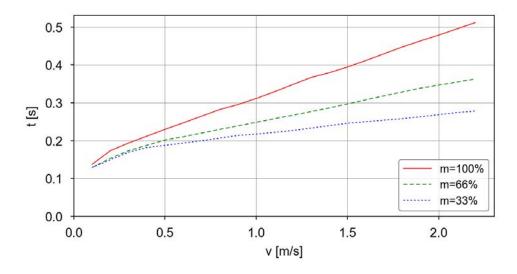


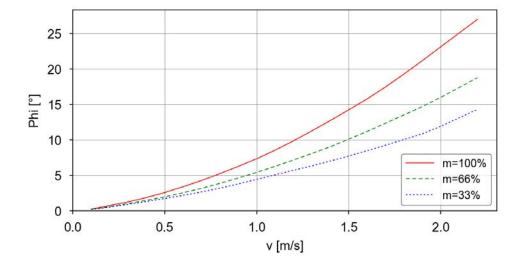
Category 1, Axis 3

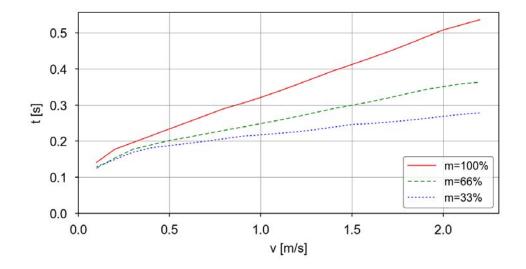












17.5 IRB 6700 2.85 m 155 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

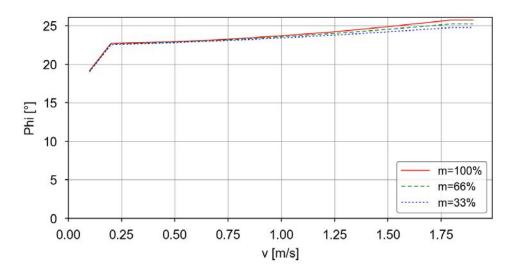
Axis	Distance (degrees)	Stop time (s)
1	40.9	0.66
2	25.1	0.37
3	19.3	0.25

Category 1, extension zones

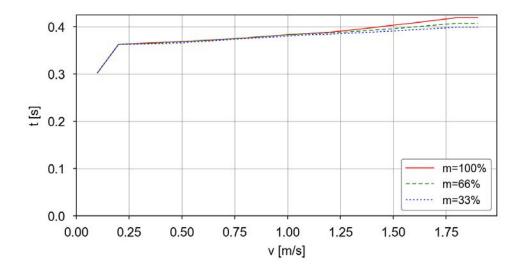
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.949
1	0.949	1.898
2	1.898	max reach

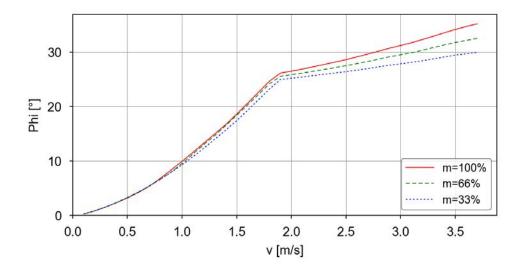
Category 1, Axis 1

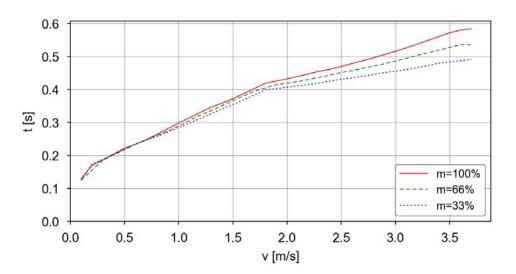


17.5 IRB 6700 2.85 m 155 kg Continued



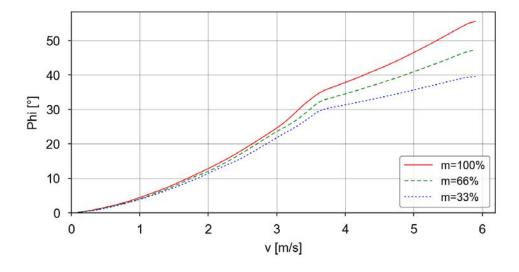
Extension zone 1, stopping distance and stopping time

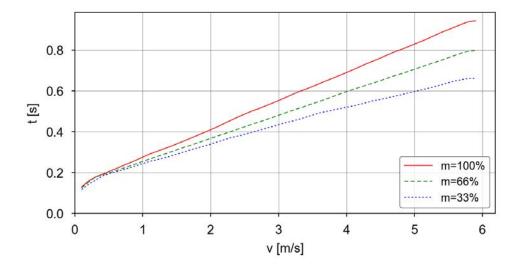




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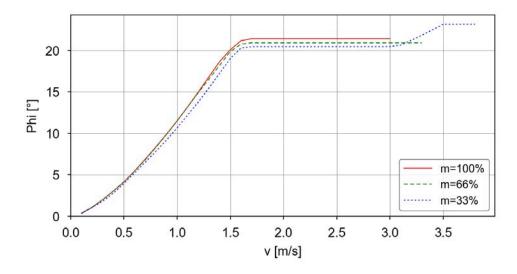
17.5 IRB 6700 2.85 m 155 kg Continued

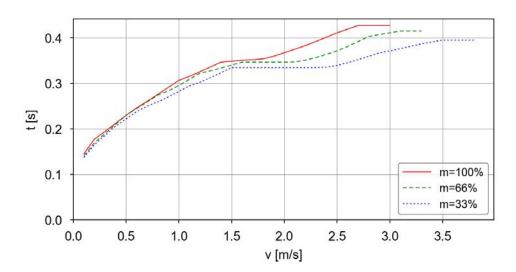




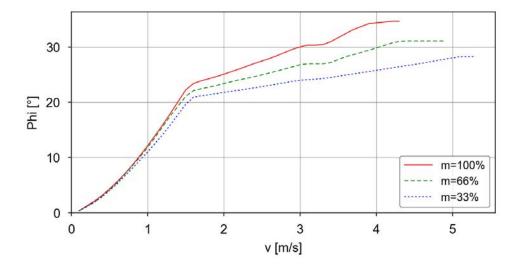
17.5 IRB 6700 2.85 m 155 kg Continued

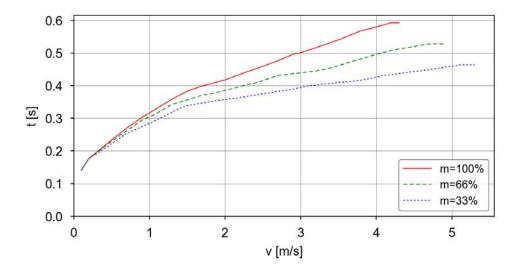
Category 1, Axis 2



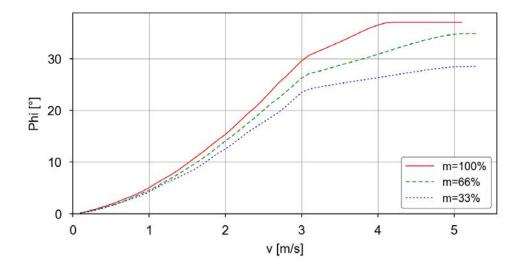


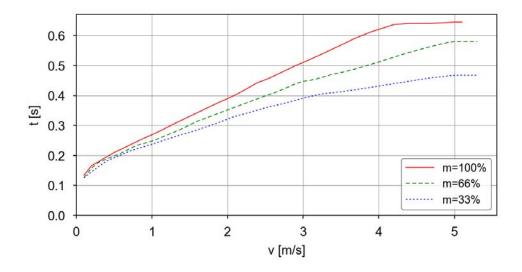
17.5 IRB 6700 2.85 m 155 kg Continued





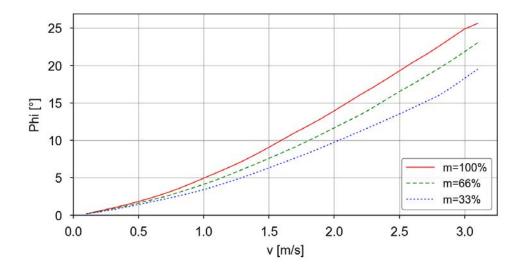
17.5 IRB 6700 2.85 m 155 kg *Continued*

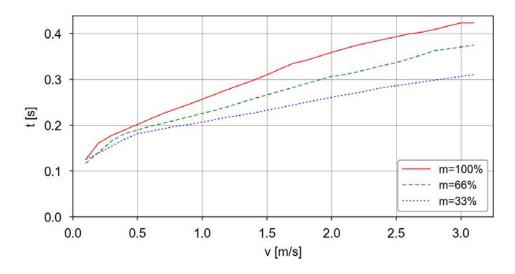




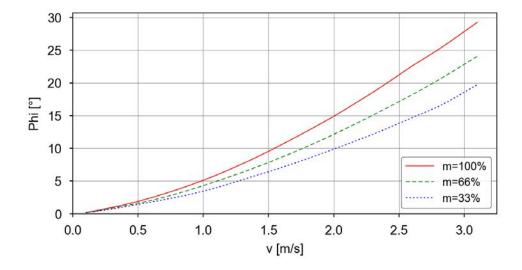
Category 1, Axis 3

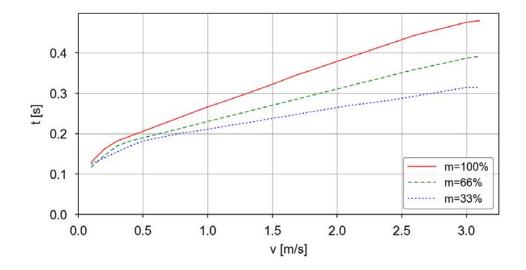
Extension zone 0, stopping distance and stopping time



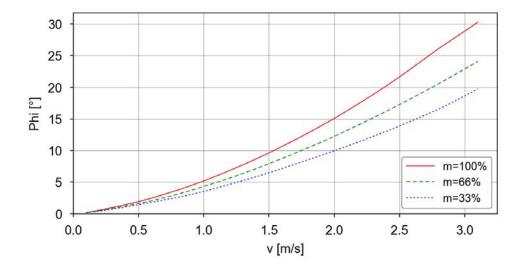


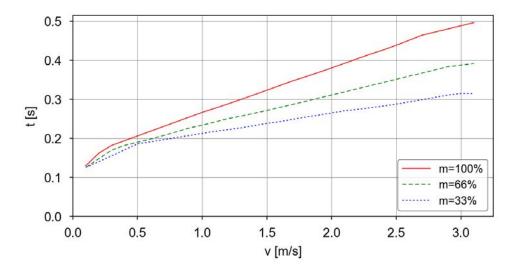
17.5 IRB 6700 2.85 m 155 kg *Continued*





17.5 IRB 6700 2.85 m 155 kg Continued





17.6 IRB 6700 3.00 m 245 kg

17.6 IRB 6700 3.00 m 245 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	38.8	0.68
2	21.7	0.39
3	17.9	0.29

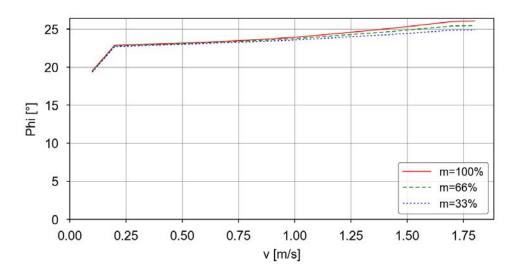
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

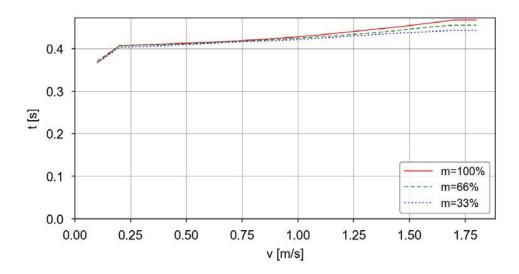
Zone	wcp min (m)	wcp max (m)
0	0	0.989
1	0.989	1.978
2	1.978	max reach

Category 1, Axis 1

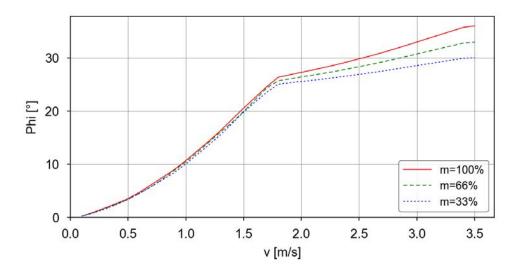
Extension zone 0, stopping distance and stopping time

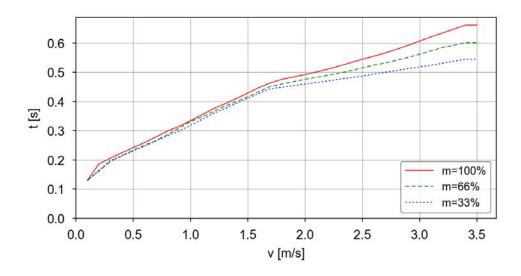


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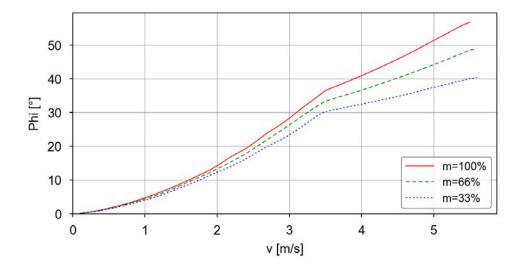


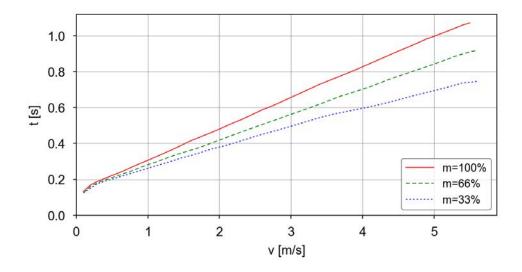
Extension zone 1, stopping distance and stopping time





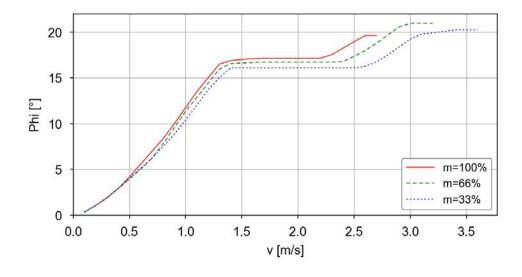
Continues on next page

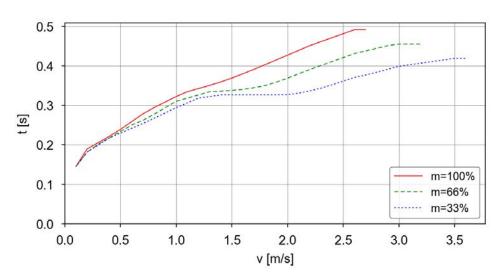


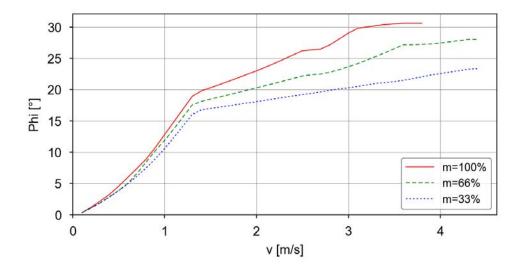


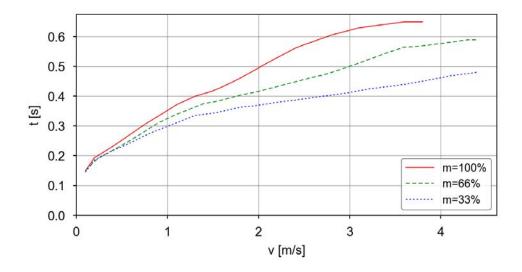
Category 1, Axis 2

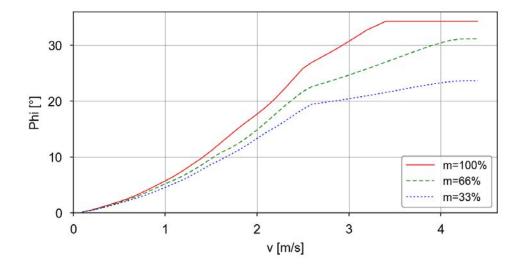
Extension zone 0, stopping distance and stopping time

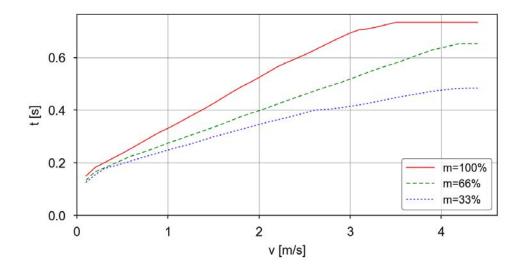




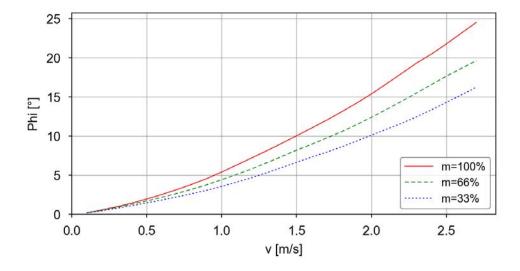


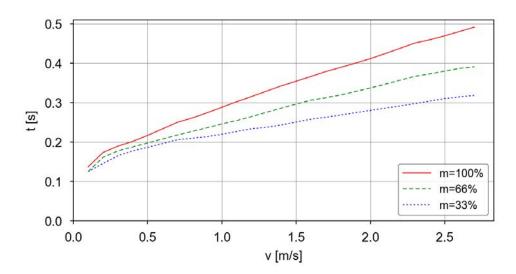


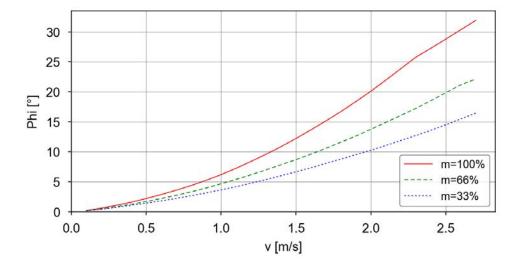


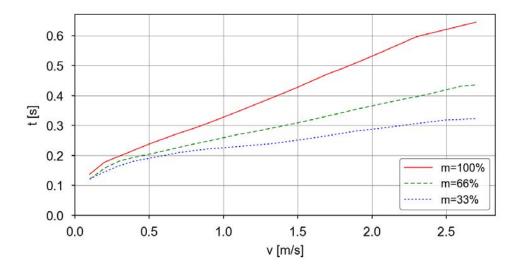


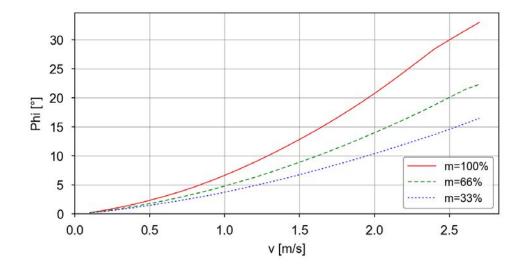
Category 1, Axis 3

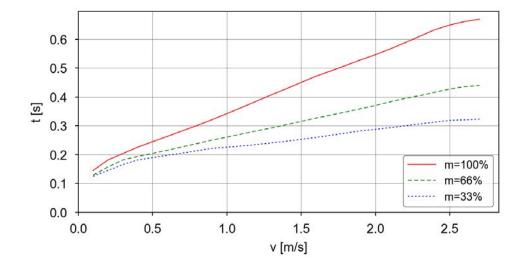












17.7 IRB 6700 3.05 m 175 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

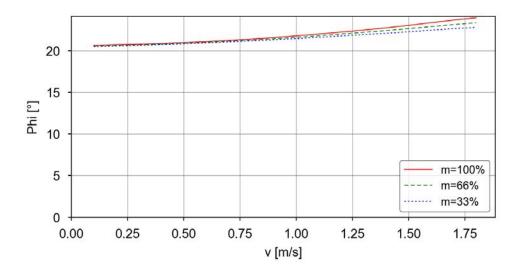
Axis	Distance (degrees)	Stop time (s)
1	40.9	0.73
2	21.1	0.37
3	15.6	0.25

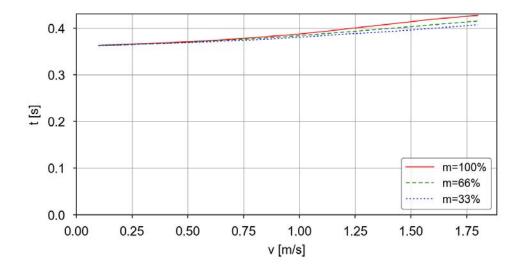
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

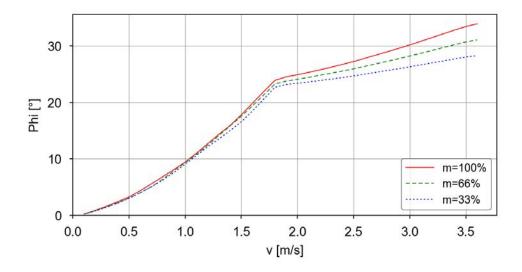
Zone	wcp min (m)	wcp max (m)
0	0	1.019
1	1.019	2.037
2	2.037	max reach

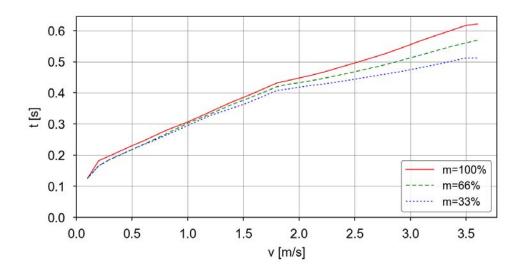
Category 1, Axis 1



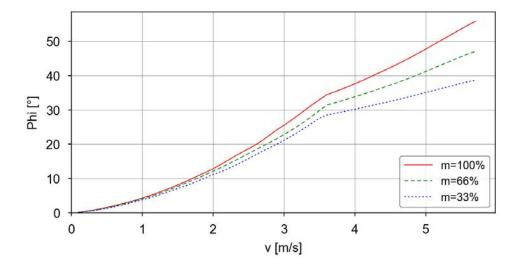


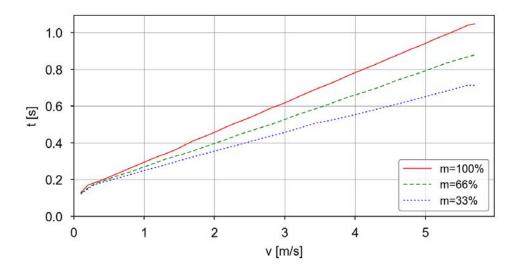
Extension zone 1, stopping distance and stopping time



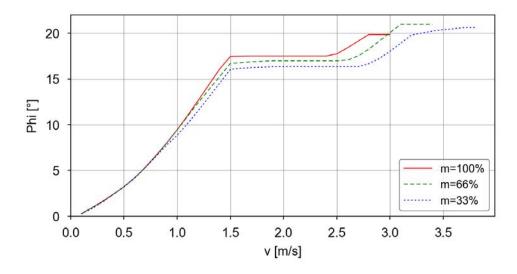


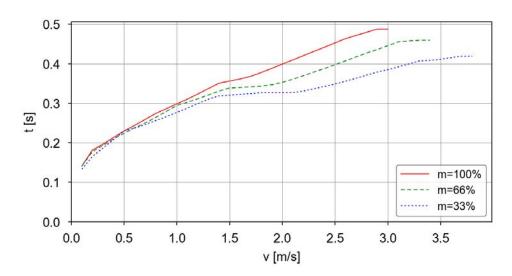
Continues on next page

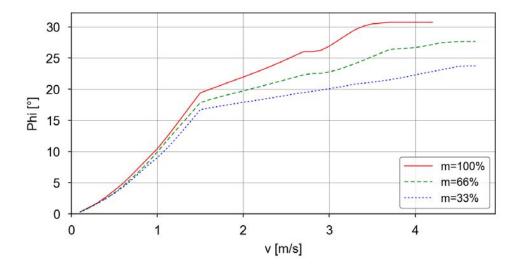


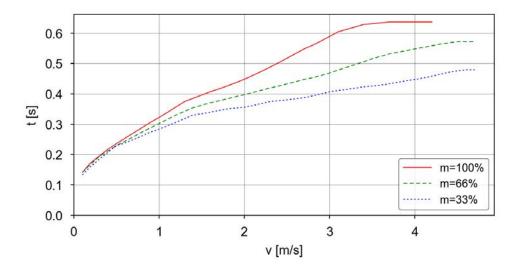


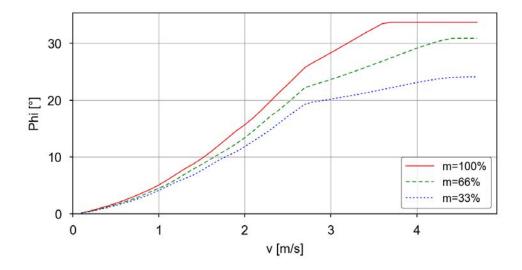
Category 1, Axis 2

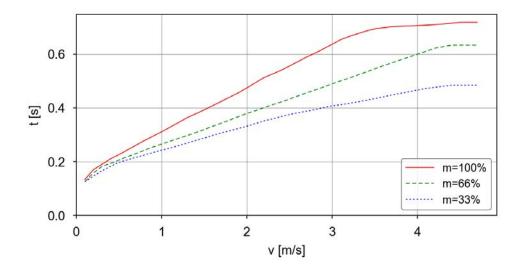






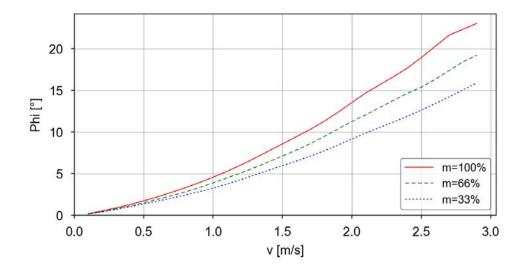


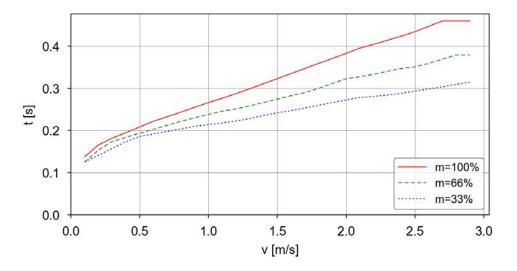


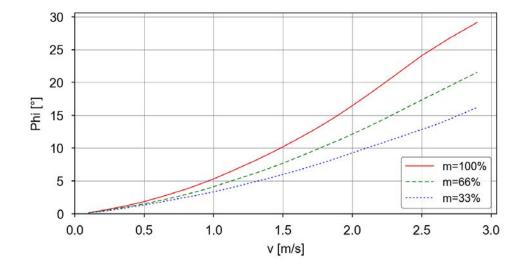


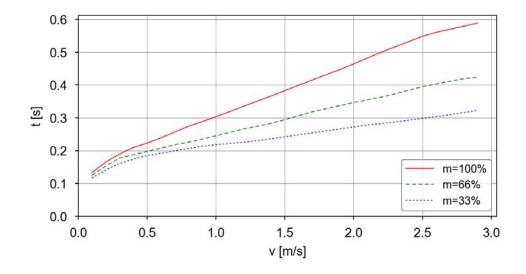
Category 1, Axis 3

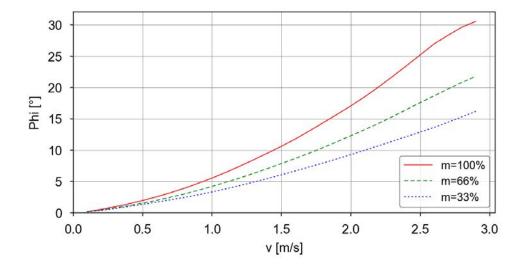
Extension zone 0, stopping distance and stopping time

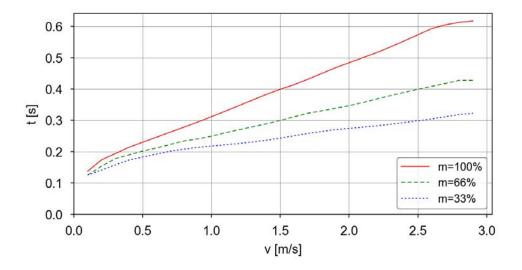












17.8 IRB 6700 3.20 m 150 kg

17.8 IRB 6700 3.20 m 150 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	41.7	0.75
2	21.3	0.39
3	15.7	0.25

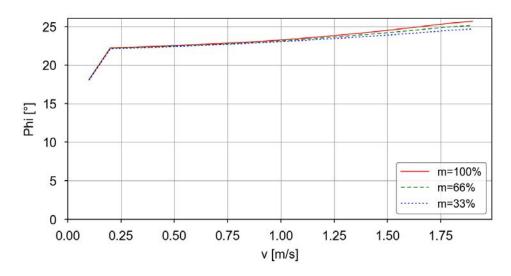
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

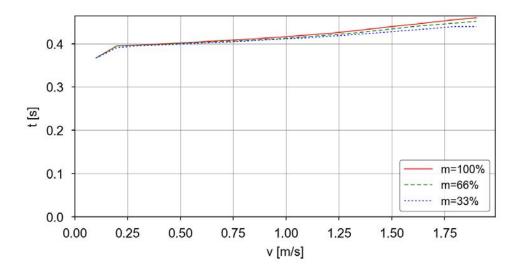
Zone	wcp min (m)	wcp max (m)
0	0	1.067
1	1.067	2.133
2	2.133	max reach

Category 1, Axis 1

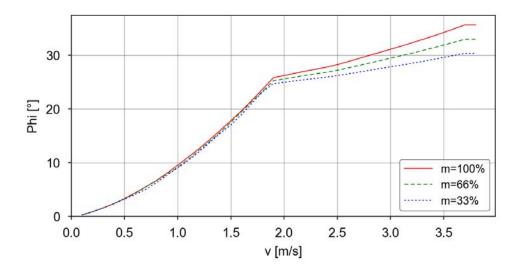
Extension zone 0, stopping distance and stopping time

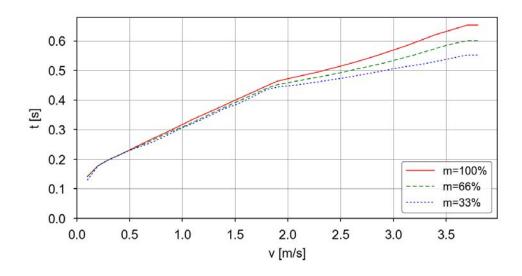


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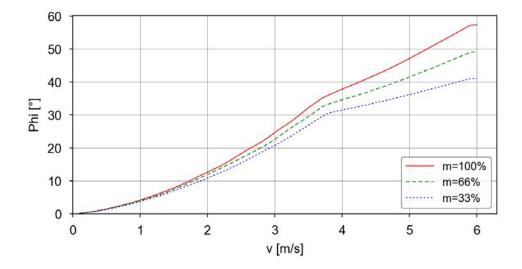


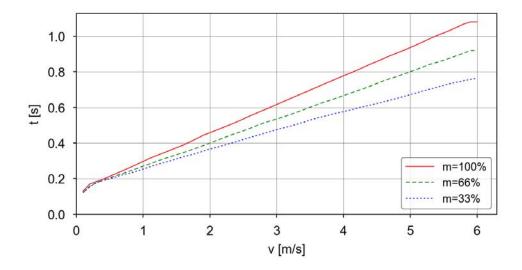
Extension zone 1, stopping distance and stopping time





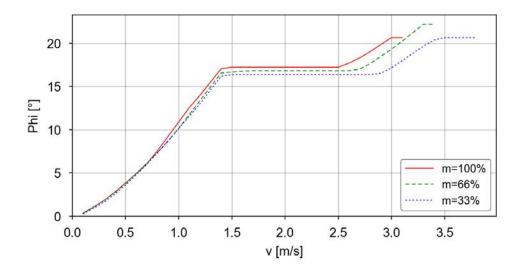
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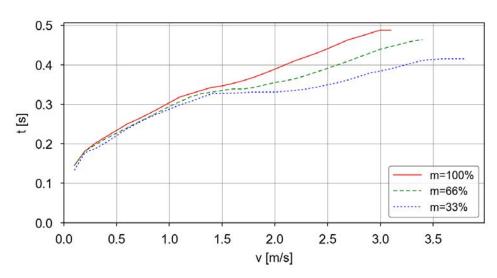


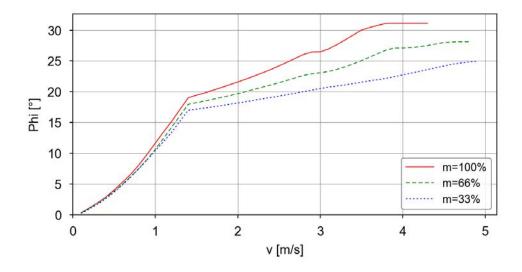


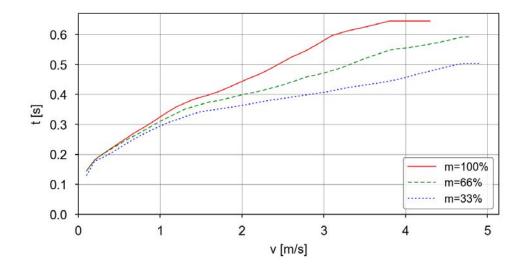
Category 1, Axis 2

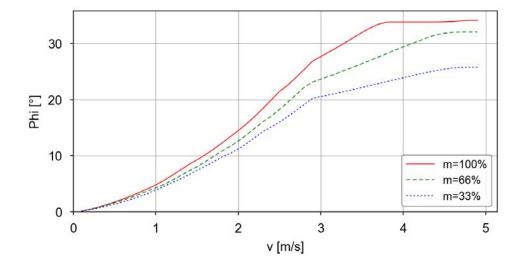
Extension zone 0, stopping distance and stopping time

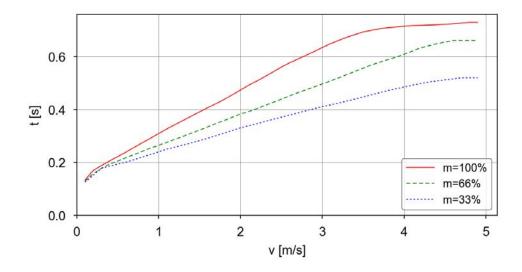




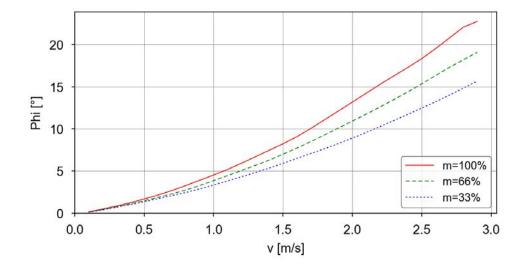


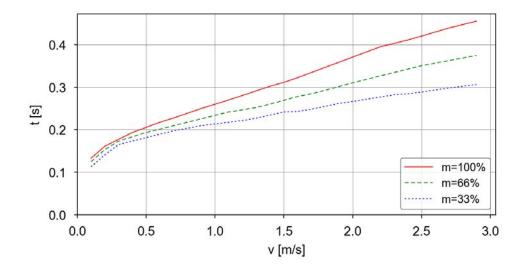


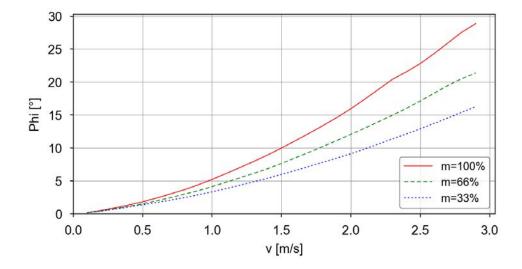


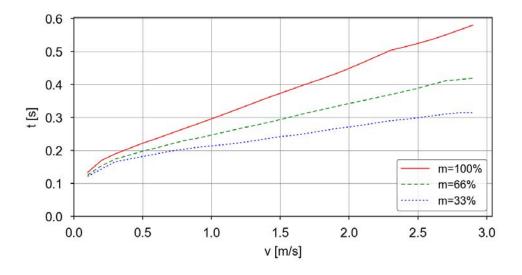


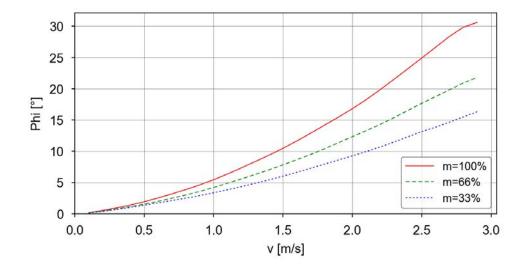
Category 1, Axis 3

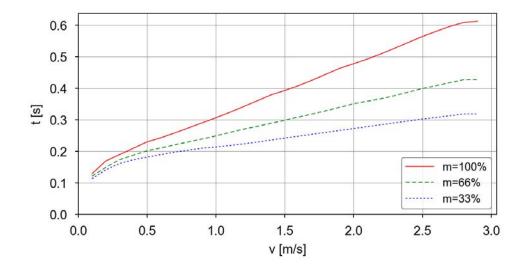












17.9 IRB 6700Inv LeanID m 2.60 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

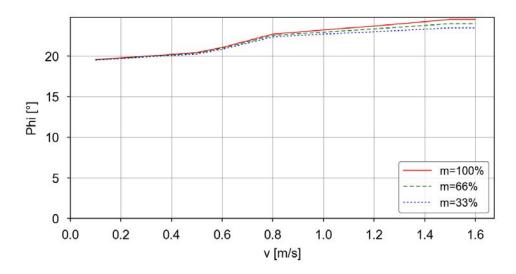
Axis	Distance (degrees)	Stop time (s)
1	33.1	0.58
2	21.0	0.37
3	14.7	0.22

Category 1, extension zones

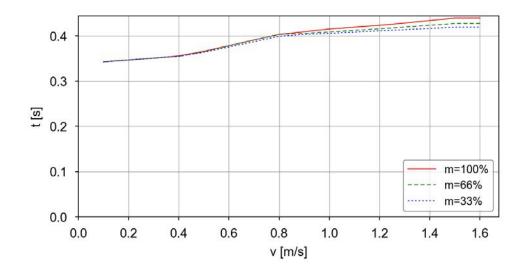
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.872
1	0.872	1.744
2	1.744	max reach

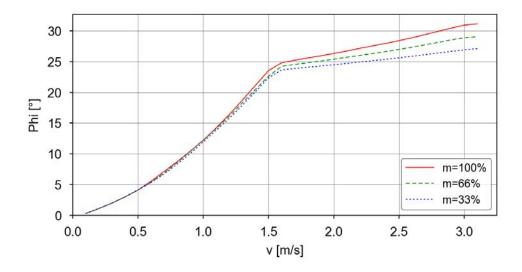
Category 1, Axis 1

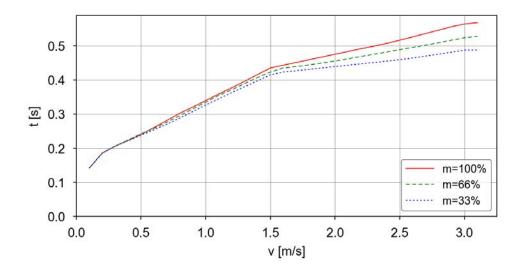


17.9 IRB 6700lnv LeanID m 2.60 kg Continued

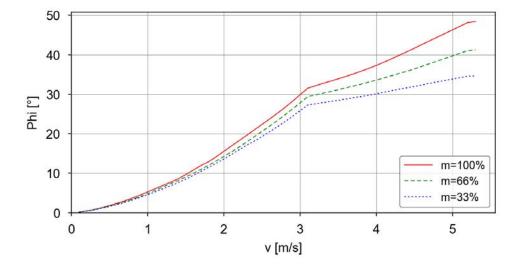


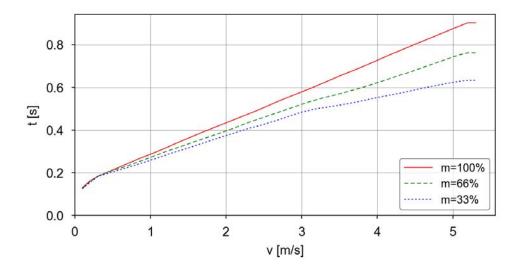
Extension zone 1, stopping distance and stopping time





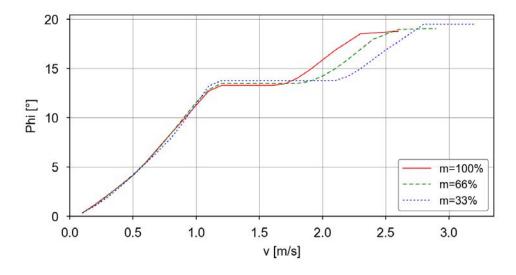
Continues on next page

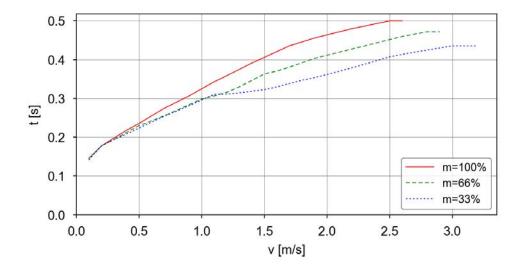


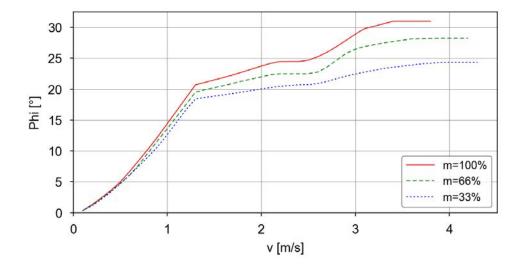


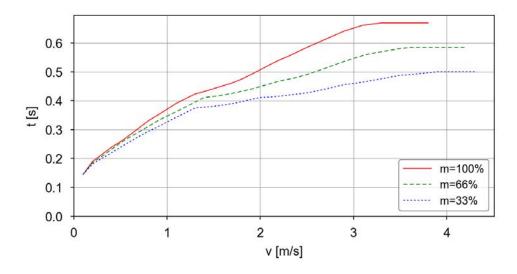
17.9 IRB 6700Inv LeanID m 2.60 kg Continued

Category 1, Axis 2

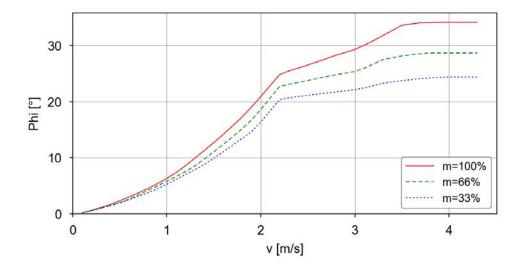


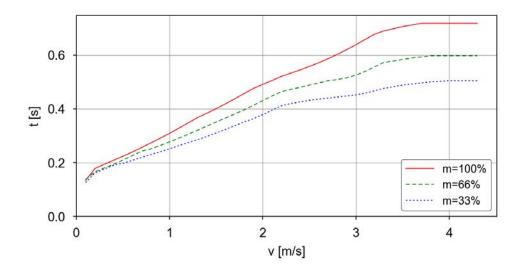






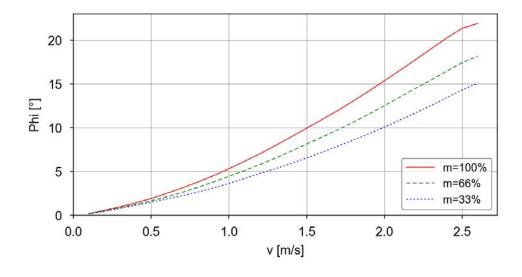
17.9 IRB 6700lnv LeanID m 2.60 kg Continued

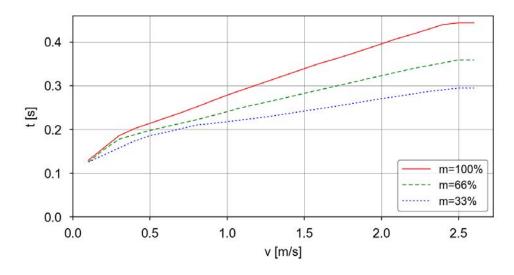




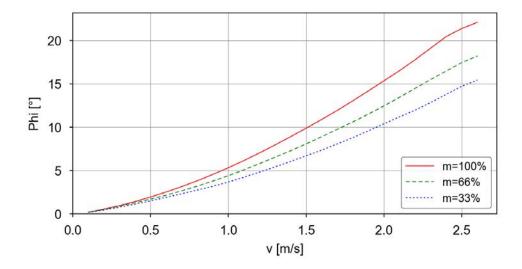
Category 1, Axis 3

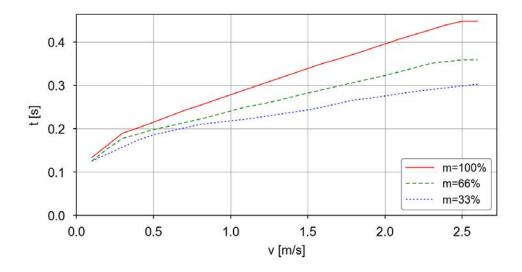
Extension zone 0, stopping distance and stopping time



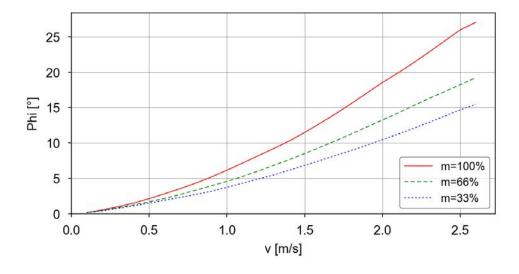


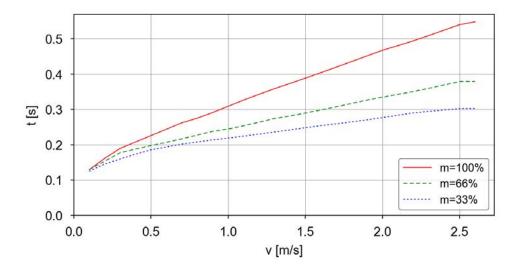
17.9 IRB 6700Inv LeanID m 2.60 kg Continued





17.9 IRB 6700Inv LeanID m 2.60 kg Continued





17.10 IRB 6700Inv LeanID m 2.90 kg

17.10 IRB 6700Inv LeanID m 2.90 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	33.1	0.56
2	21.1	0.37
3	14.6	0.22

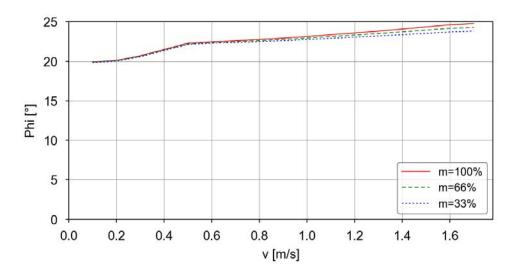
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.955
1	0.955	1.909
2	1.909	max reach

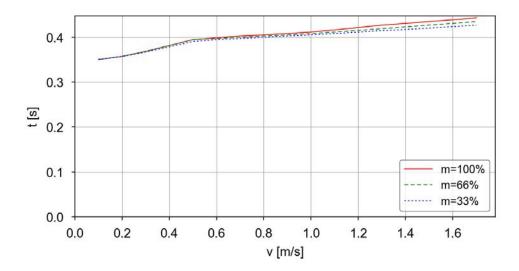
Category 1, Axis 1

Extension zone 0, stopping distance and stopping time

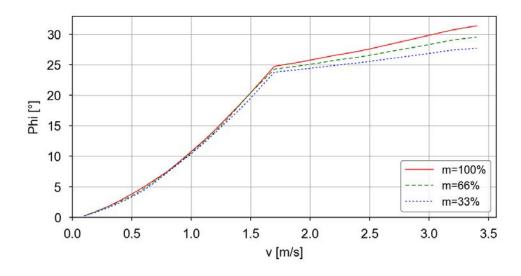


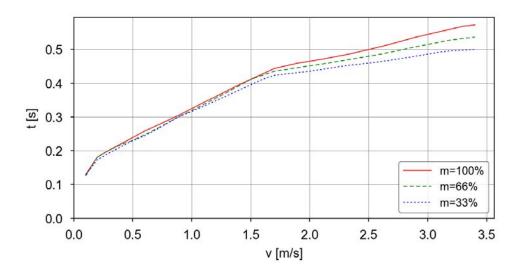
Continues on next page

17.10 IRB 6700Inv LeanID m 2.90 kg Continued



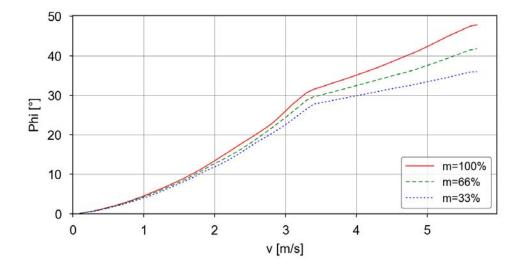
Extension zone 1, stopping distance and stopping time

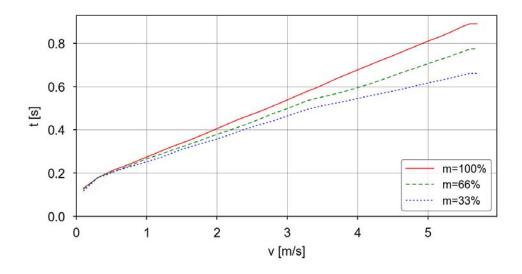




Continues on next page

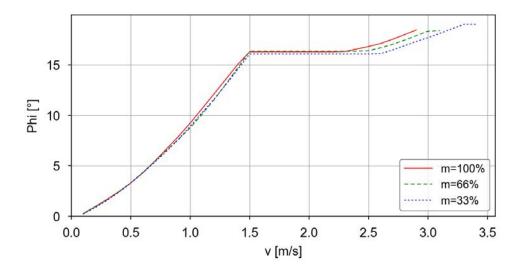
17.10 IRB 6700Inv LeanID m 2.90 kg *Continued*

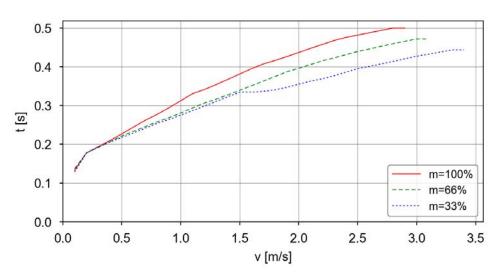




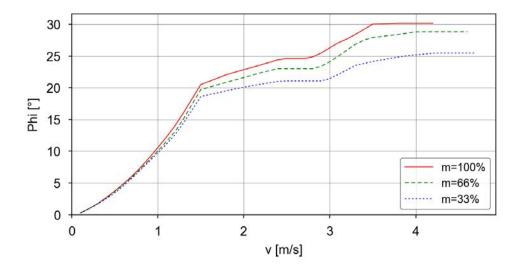
Category 1, Axis 2

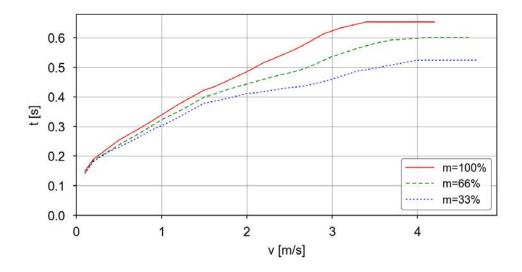
Extension zone 0, stopping distance and stopping time

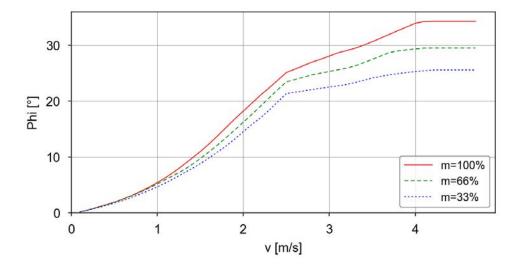


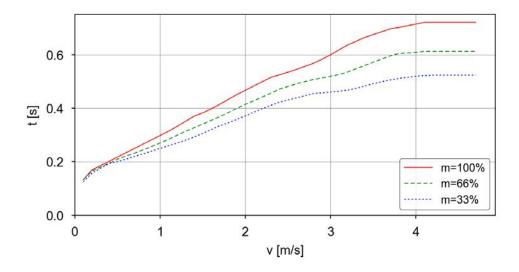


17.10 IRB 6700Inv LeanID m 2.90 kg *Continued*



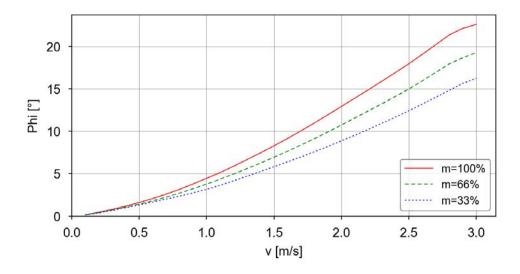


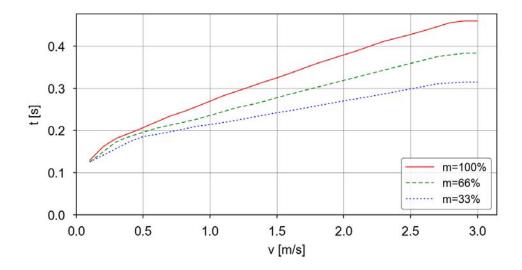


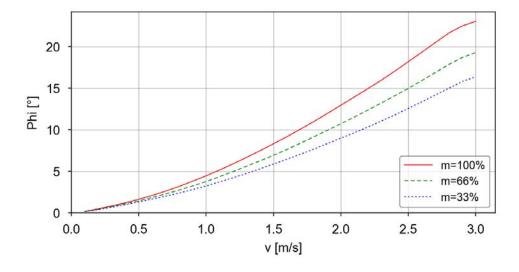


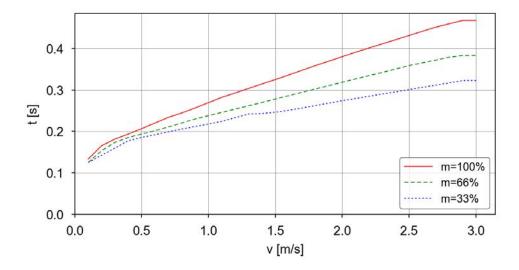
17.10 IRB 6700Inv LeanID m 2.90 kg Continued

Category 1, Axis 3

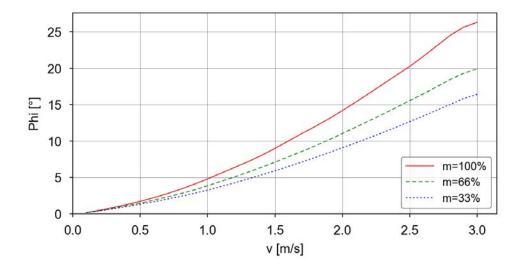


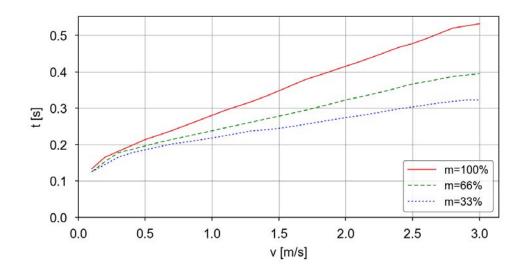






17.10 IRB 6700Inv LeanID m 2.90 kg *Continued*





17.11 IRB 6700Inv 2.60 m 300 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

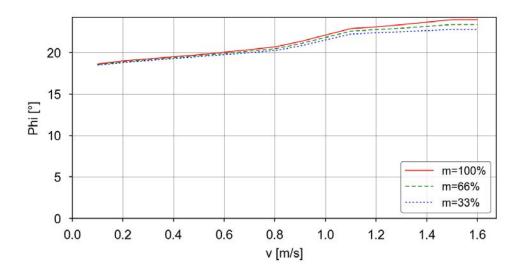
Axis	Distance (degrees)	Stop time (s)
1	32.5	0.56
2	20.3	0.34
3	13.8	0.2

Category 1, extension zones

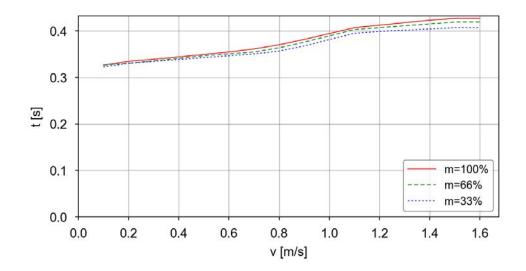
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.872
1	0.872	1.744
2	1.744	max reach

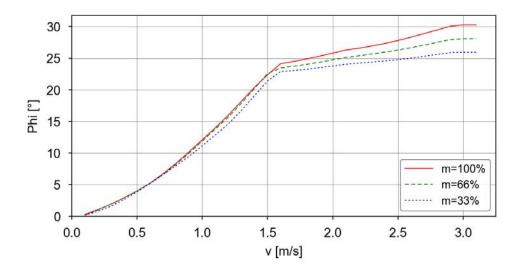
Category 1, Axis 1

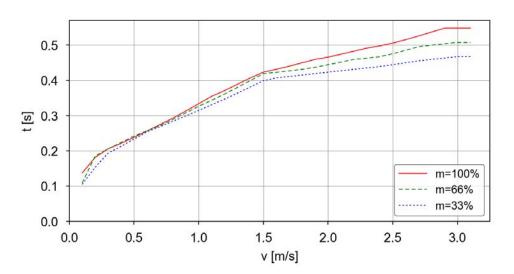


17.11 IRB 6700Inv 2.60 m 300 kg *Continued*

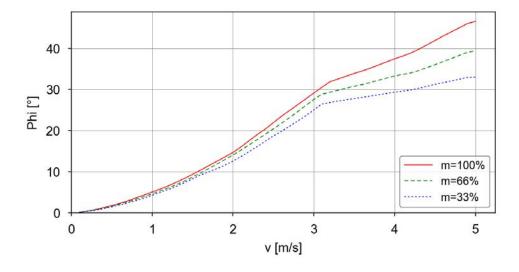


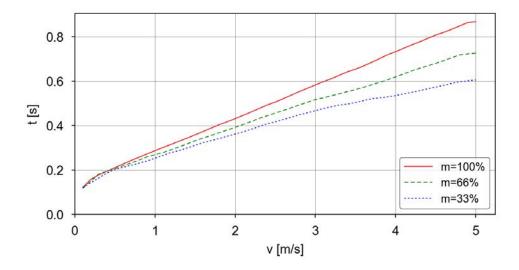
Extension zone 1, stopping distance and stopping time





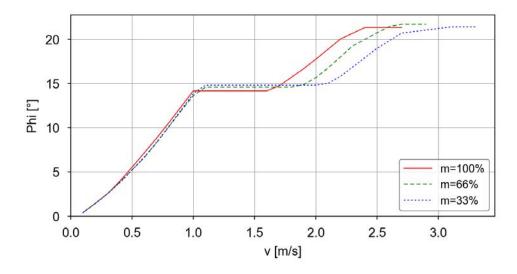
Continues on next page

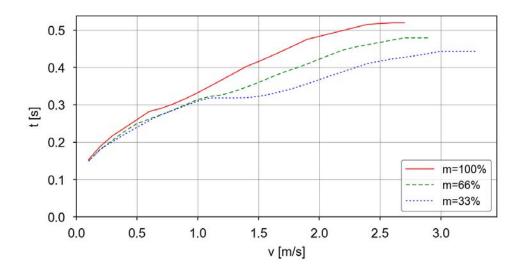


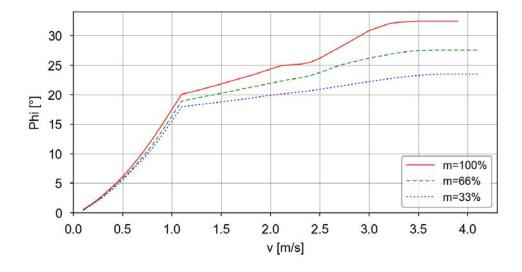


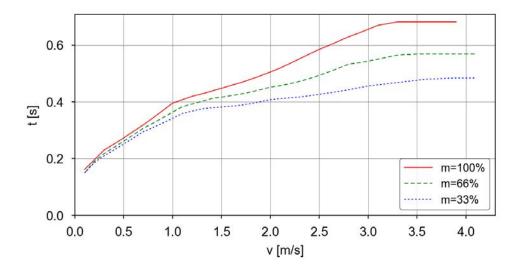
17.11 IRB 6700lnv 2.60 m 300 kg *Continued*

Category 1, Axis 2

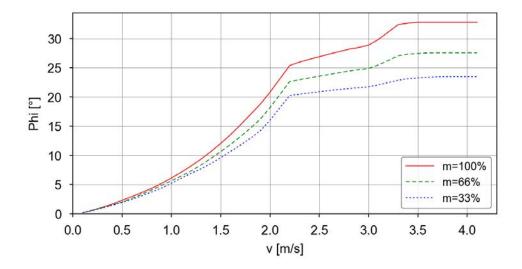


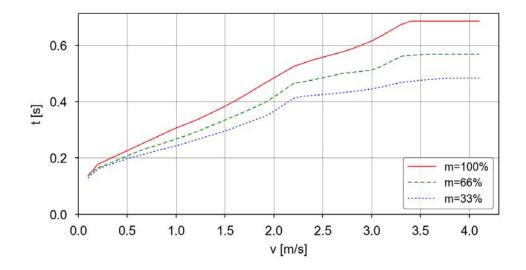






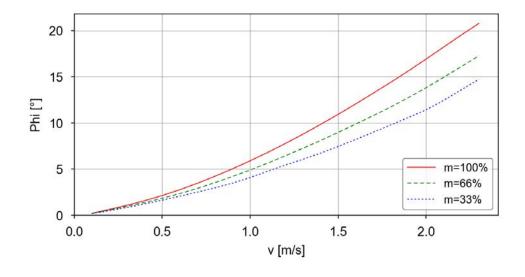
17.11 IRB 6700lnv 2.60 m 300 kg *Continued*

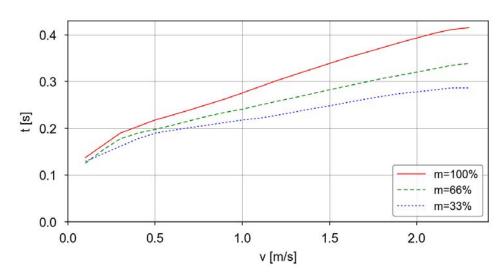




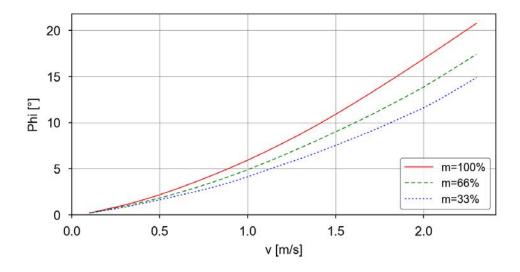
Category 1, Axis 3

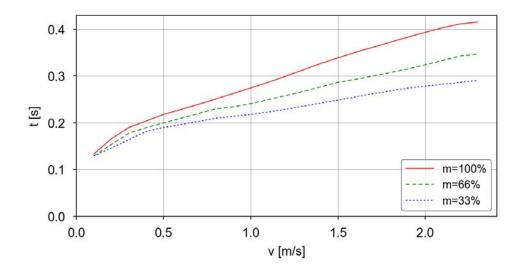
Extension zone 0, stopping distance and stopping time



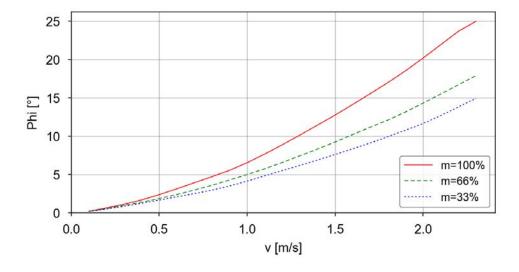


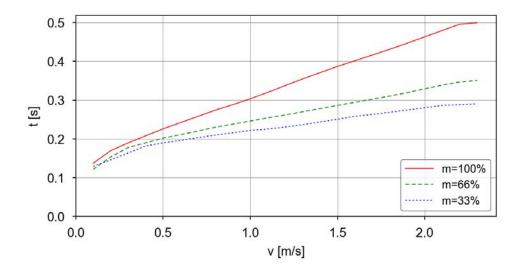
17.11 IRB 6700lnv 2.60 m 300 kg *Continued*





17.11 IRB 6700Inv 2.60 m 300 kg Continued





17.12 IRB 6700lnv 2.90 m 245 kg

17.12 IRB 6700Inv 2.90 m 245 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	31.4	0.54
2	20.0	0.34
3	13.2	0.2

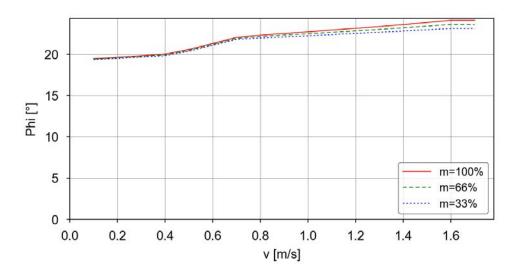
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.955
1	0.955	1.909
2	1.909	max reach

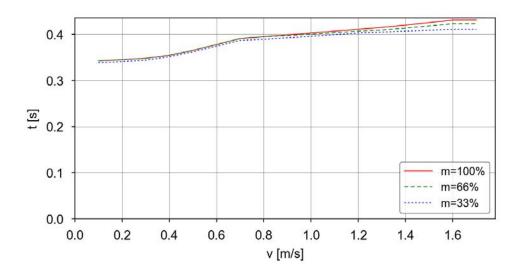
Category 1, Axis 1

Extension zone 0, stopping distance and stopping time

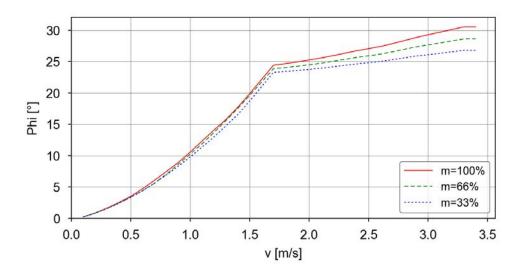


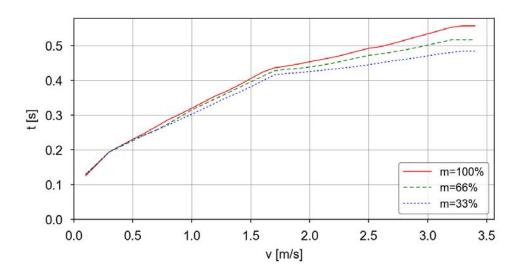
Continues on next page

17.12 IRB 6700lnv 2.90 m 245 kg *Continued*



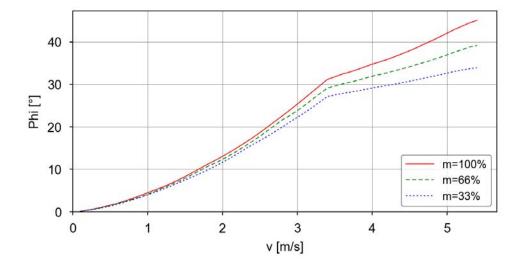
Extension zone 1, stopping distance and stopping time

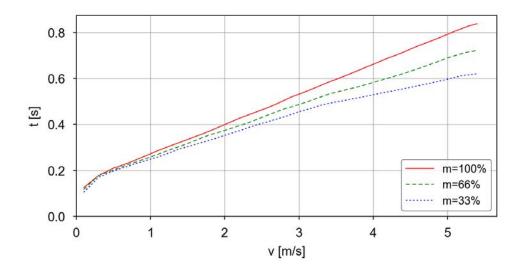




Continues on next page

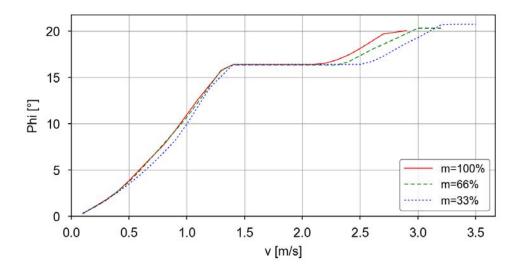
17.12 IRB 6700lnv 2.90 m 245 kg *Continued*

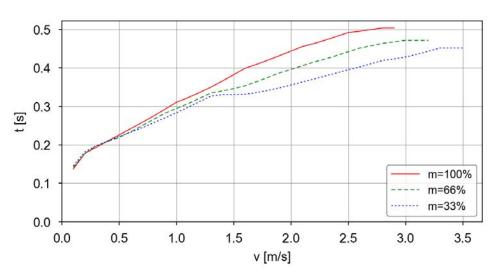




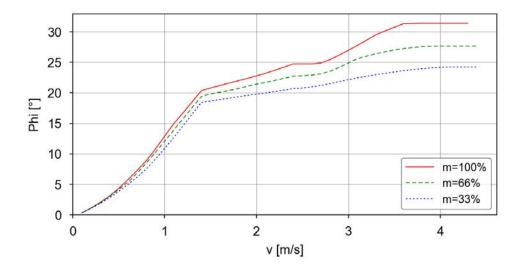
Category 1, Axis 2

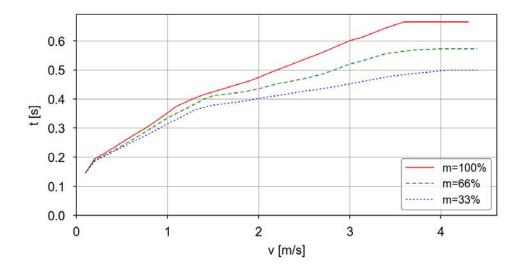
Extension zone 0, stopping distance and stopping time

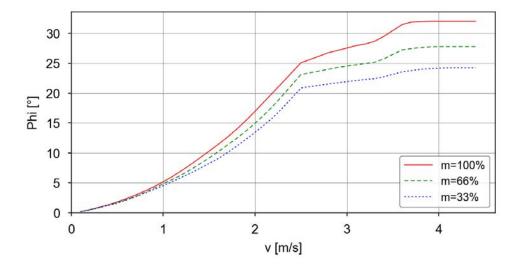


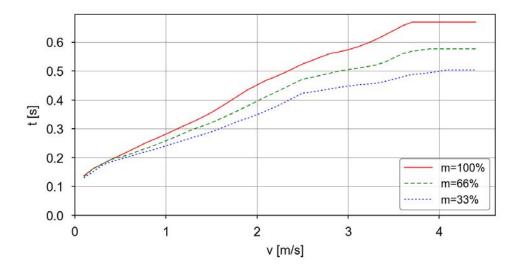


17.12 IRB 6700lnv 2.90 m 245 kg *Continued*



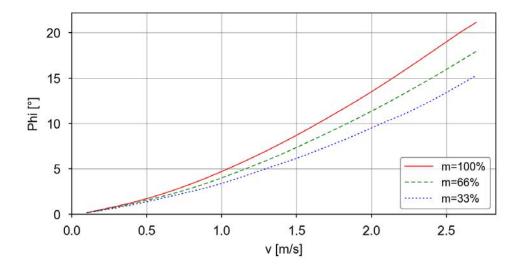


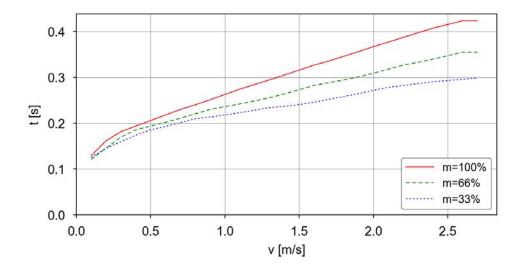


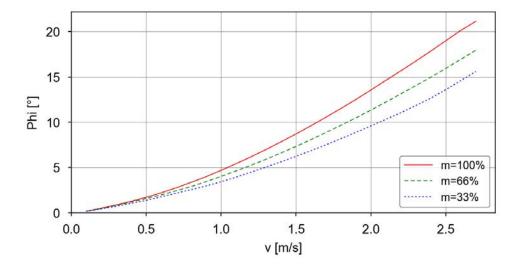


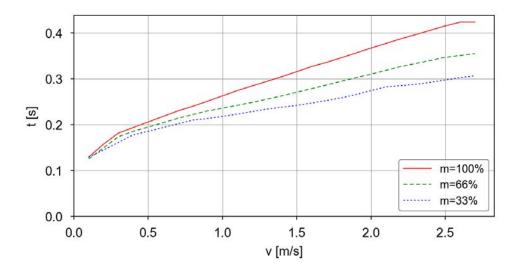
17.12 IRB 6700lnv 2.90 m 245 kg *Continued*

Category 1, Axis 3

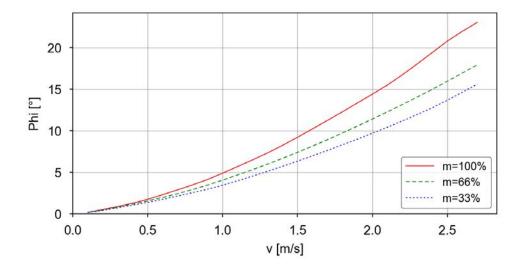


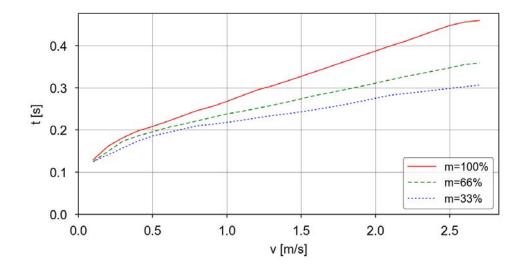






17.12 IRB 6700lnv 2.90 m 245 kg *Continued*





17.13 IRB 6700LeanID 2.60 m 175 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

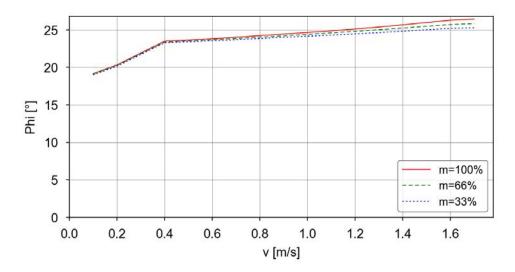
Axis	Distance (degrees)	Stop time (s)
1	36.6	0.58
2	24.4	0.34
3	15.7	0.2

Category 1, extension zones

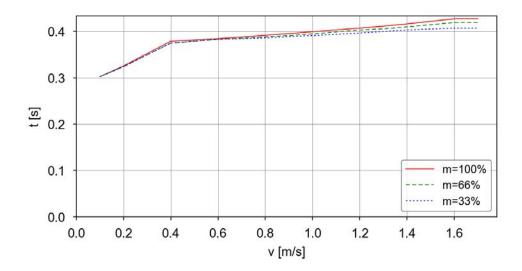
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.867
1	0.867	1.734
2	1.734	max reach

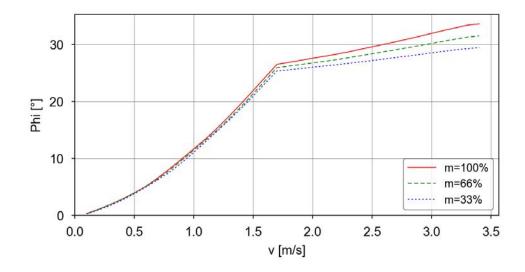
Category 1, Axis 1

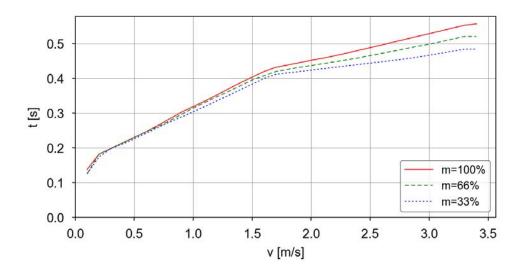


17.13 IRB 6700LeanID 2.60 m 175 kg *Continued*

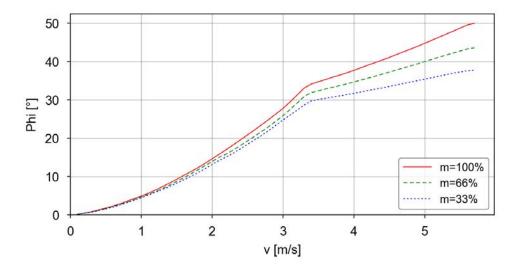


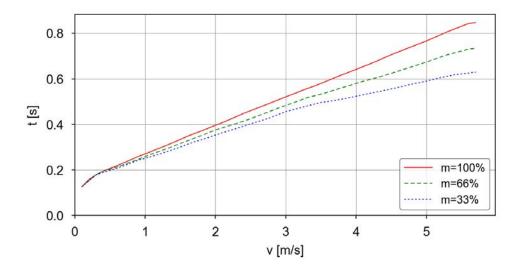
Extension zone 1, stopping distance and stopping time





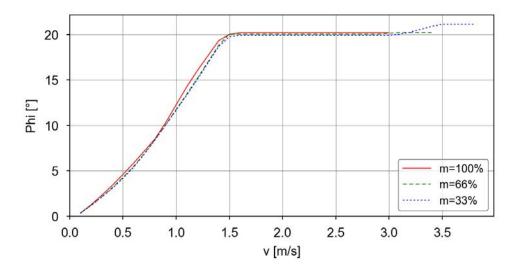
Continues on next page

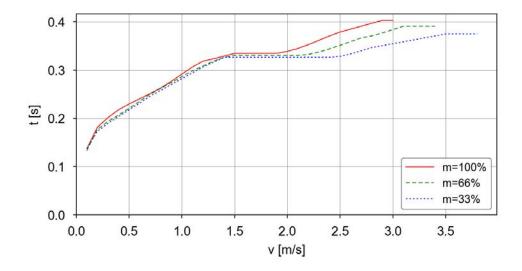


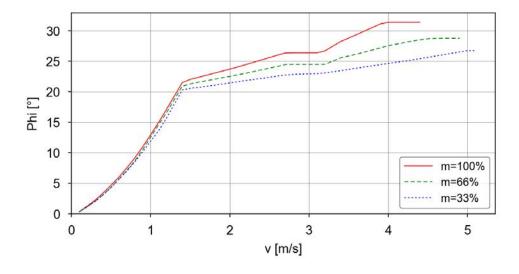


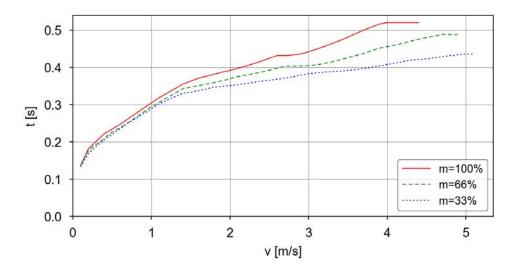
17.13 IRB 6700LeanID 2.60 m 175 kg *Continued*

Category 1, Axis 2

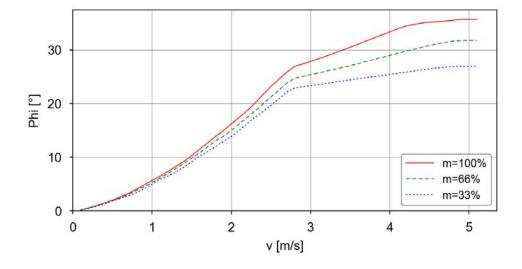


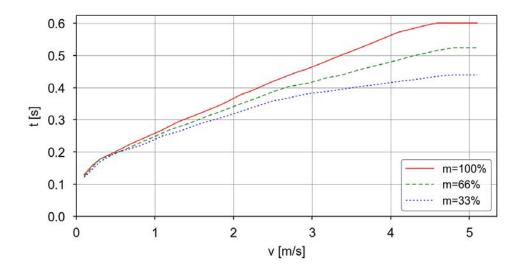






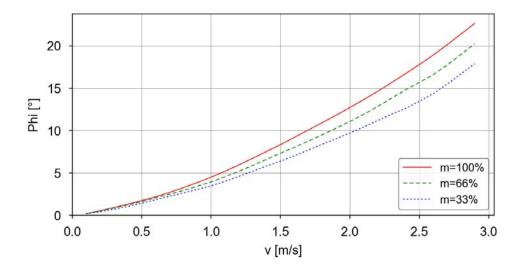
17.13 IRB 6700LeanID 2.60 m 175 kg *Continued*

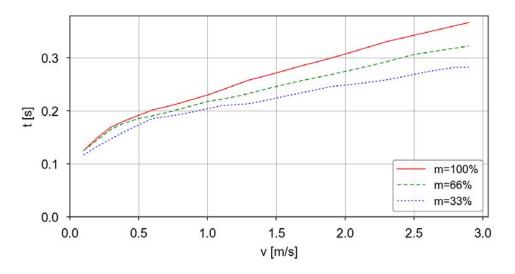




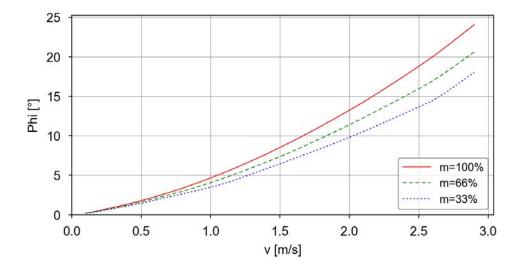
Category 1, Axis 3

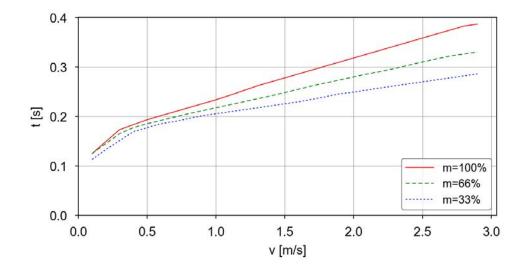
Extension zone 0, stopping distance and stopping time

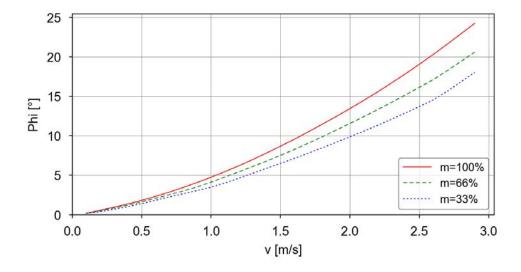


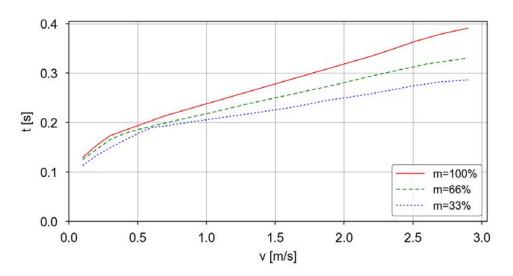


17.13 IRB 6700LeanID 2.60 m 175 kg *Continued*









17.14 IRB 6700LeanID 2.65 m 220 kg

17.14 IRB 6700LeanID 2.65 m 220 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	35.8	0.63
2	19.5	0.34
3	12.3	0.17

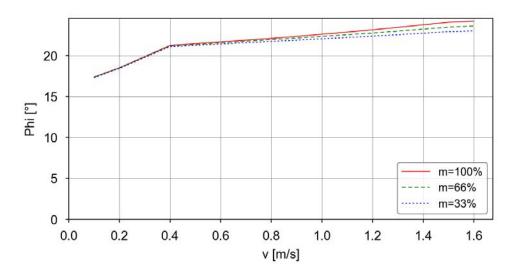
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

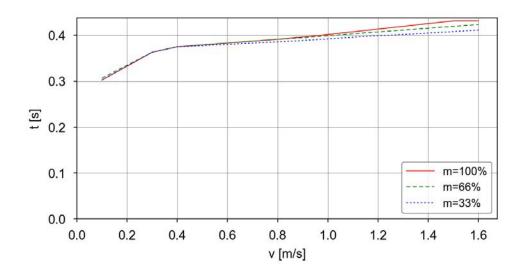
Zone	wcp min (m)	wcp max (m)
0	0	0.883
1	0.883	1.767
2	1.767	max reach

Category 1, Axis 1

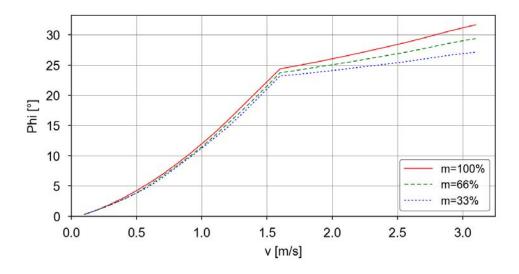
Extension zone 0, stopping distance and stopping time

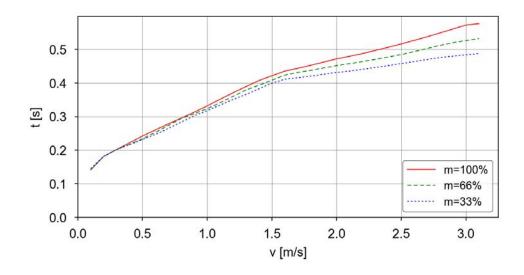


Continues on next page

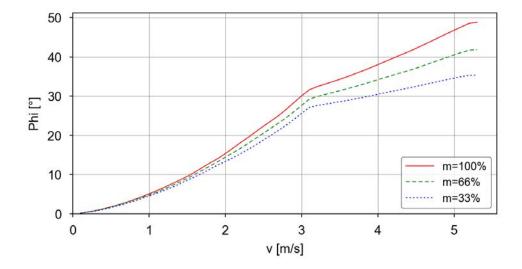


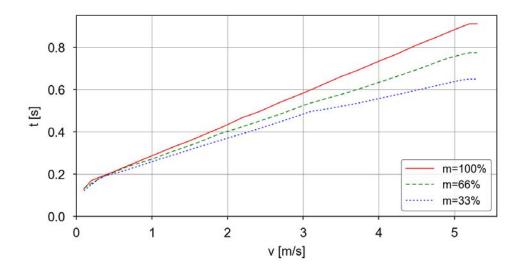
Extension zone 1, stopping distance and stopping time





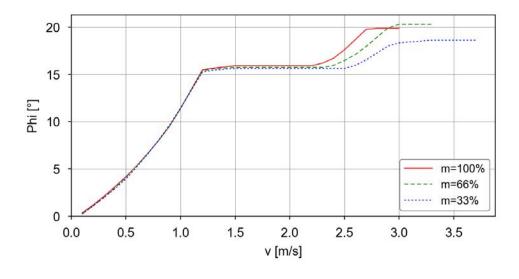
Continues on next page

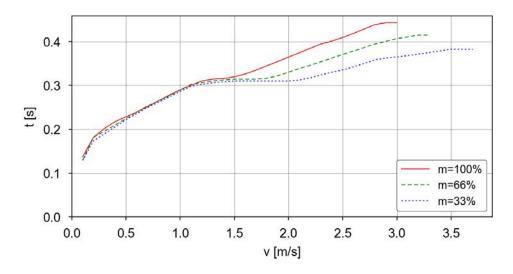


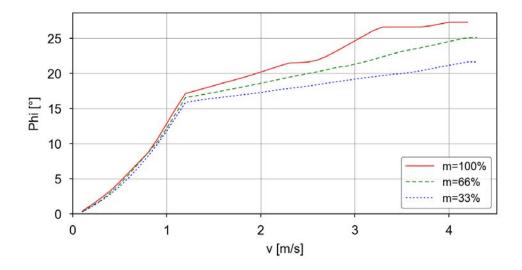


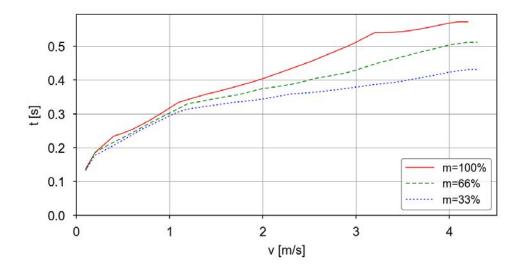
Category 1, Axis 2

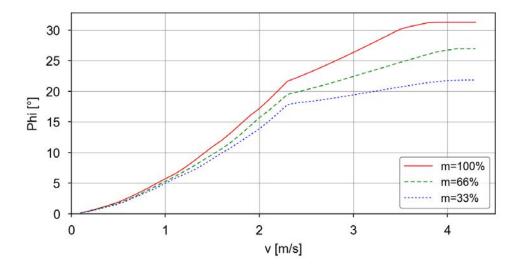
Extension zone 0, stopping distance and stopping time

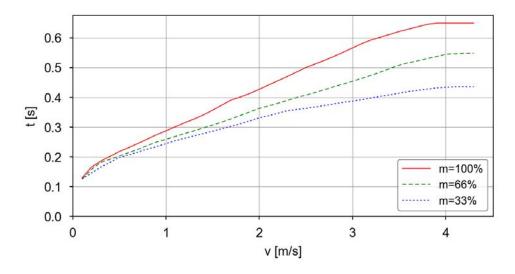




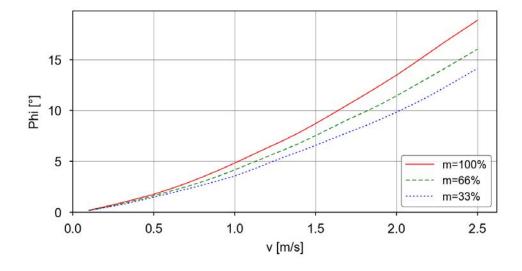


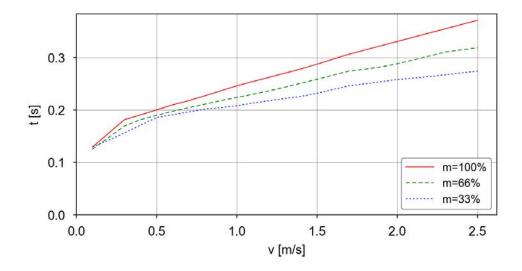


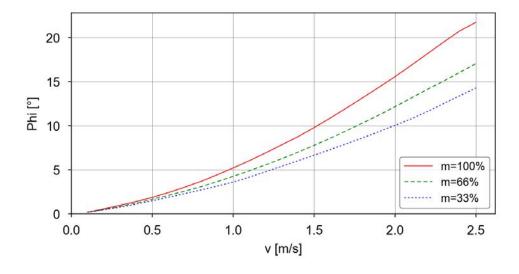


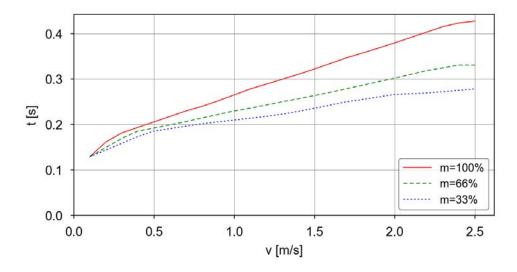


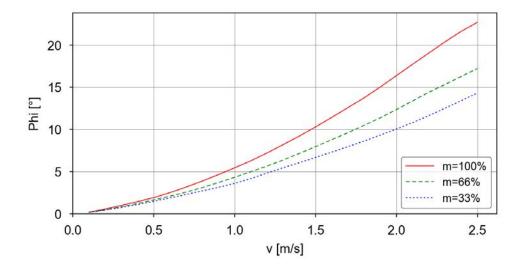
Category 1, Axis 3

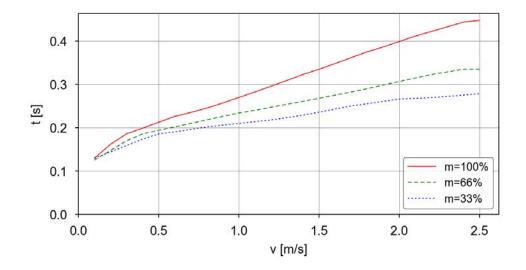












17.15 IRB 6700LeanID 2.70 m 270 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

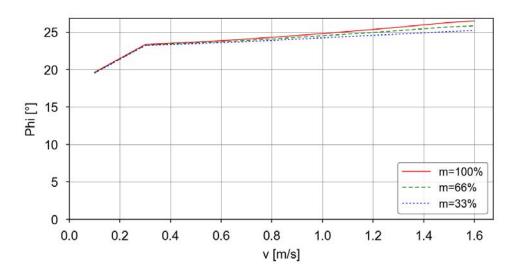
Axis	Distance (degrees)	Stop time (s)
1	35.2	0.61
2	20.8	0.37
3	14.9	0.22

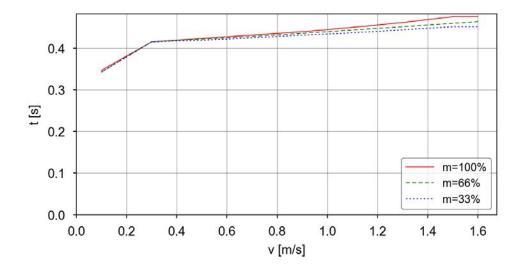
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

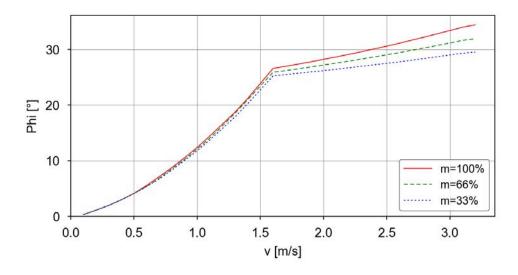
Zone	wcp min (m)	wcp max (m)
0	0	0.907
1	0.907	1.813
2	1.813	max reach

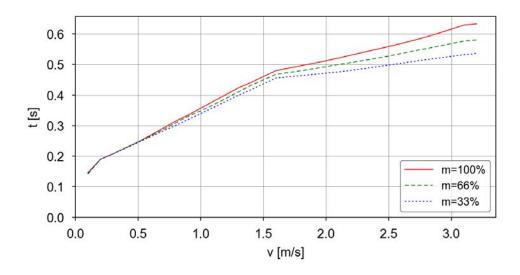
Category 1, Axis 1



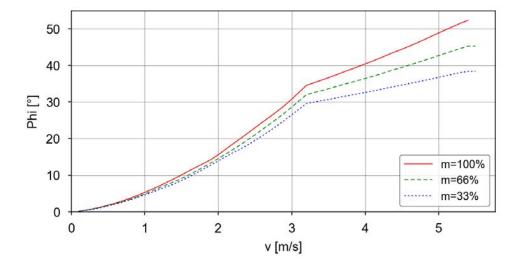


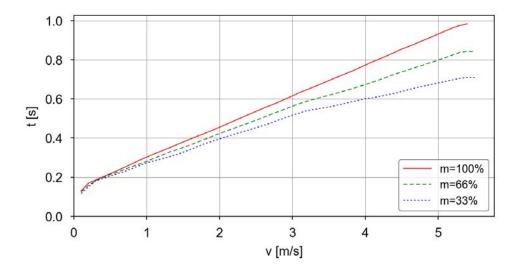
Extension zone 1, stopping distance and stopping time



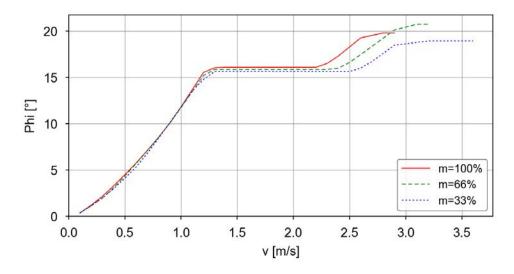


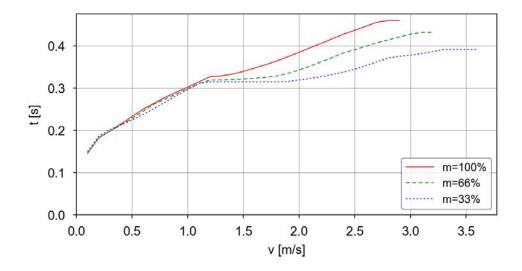
Continues on next page

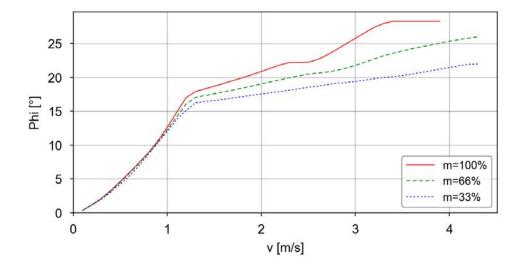


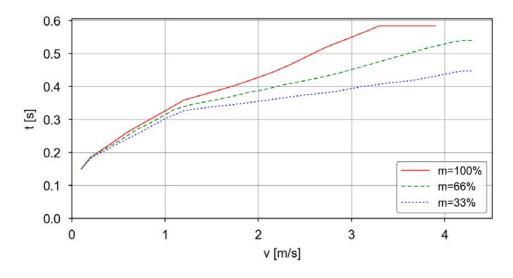


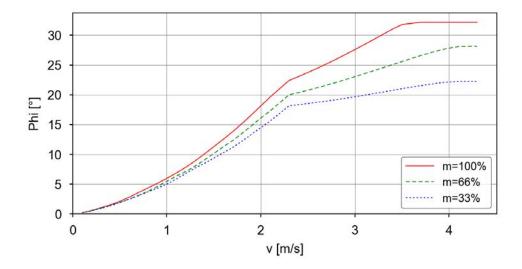
Category 1, Axis 2

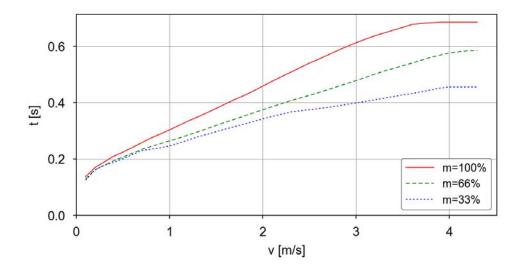






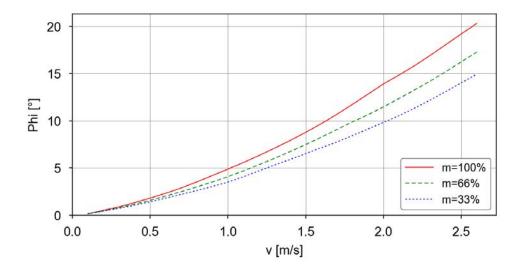


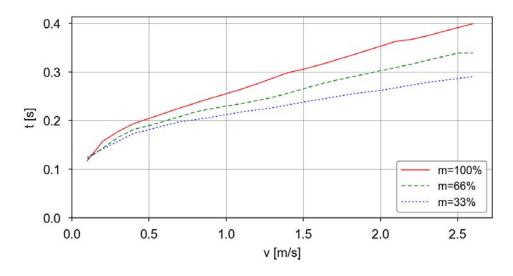


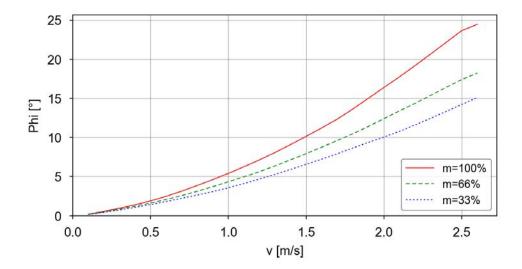


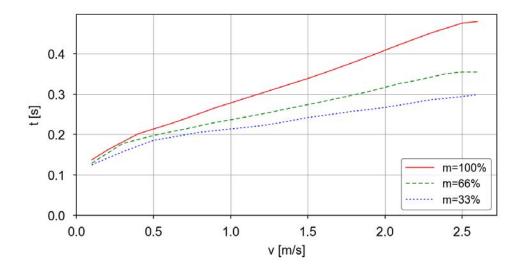
Category 1, Axis 3

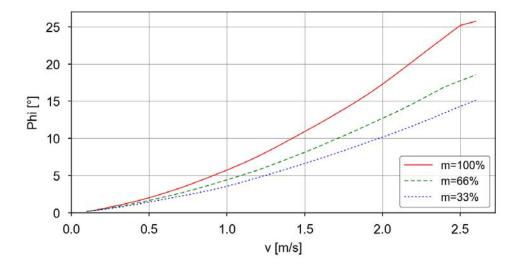
Extension zone 0, stopping distance and stopping time

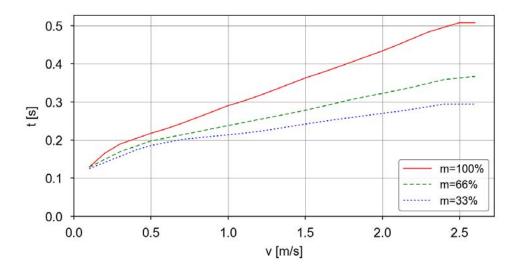












17.16 IRB 6700LeanID 2.80 m 200 kg

17.16 IRB 6700LeanID 2.80 m 200 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

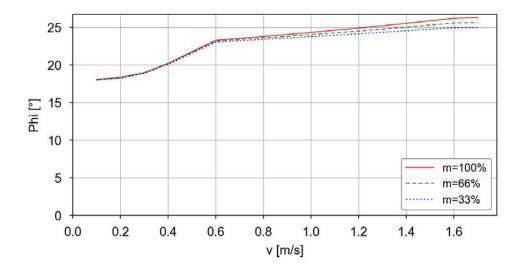
Axis	Distance (degrees)	Stop time (s)
1	39.0	0.68
2	20.3	0.37
3	13.2	0.2

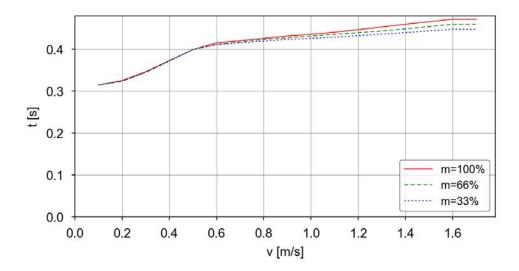
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

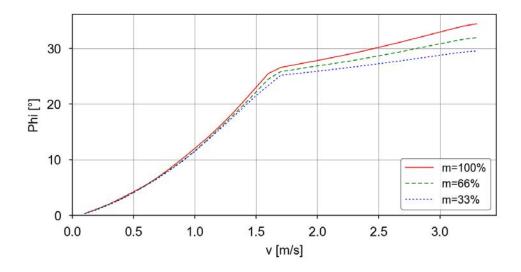
Zone	wcp min (m)	wcp max (m)
0	0	0.931
1	0.931	1.863
2	1.863	max reach

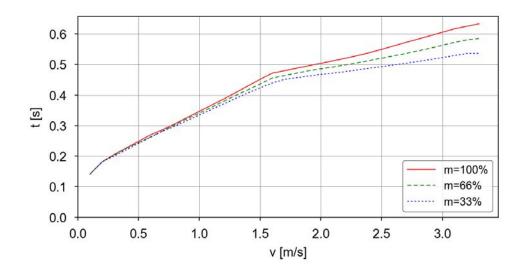
Category 1, Axis 1



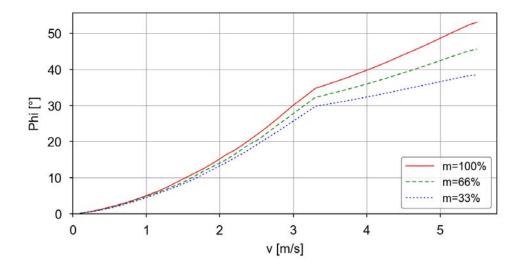


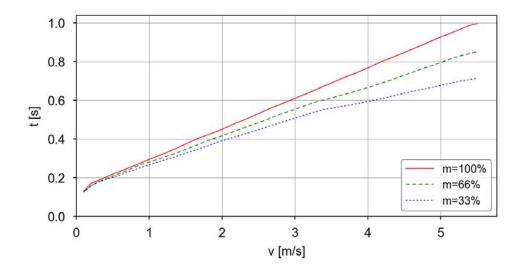
Extension zone 1, stopping distance and stopping time





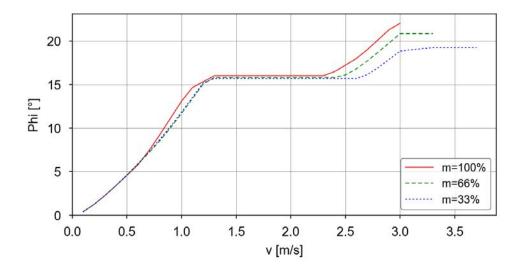
Continues on next page

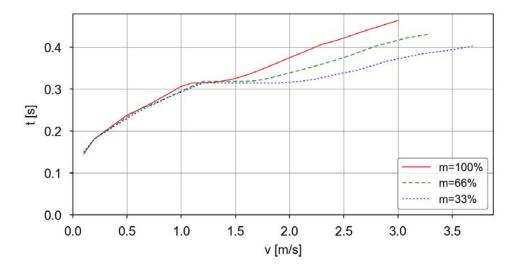


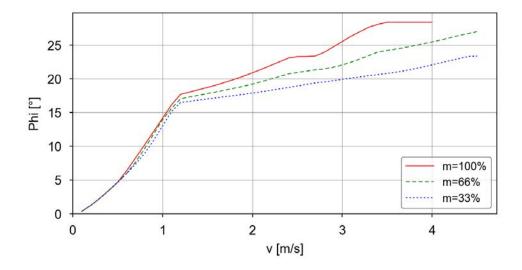


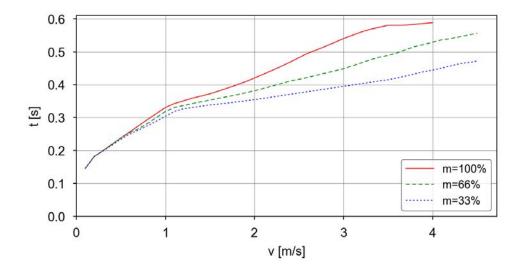
Category 1, Axis 2

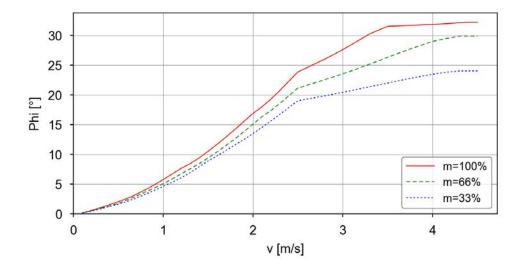
Extension zone 0, stopping distance and stopping time

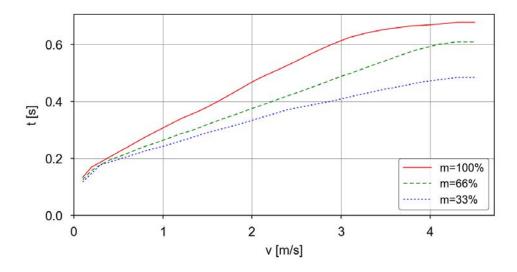




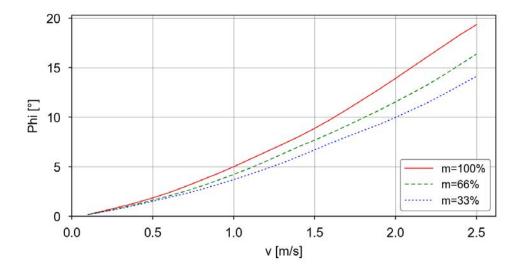


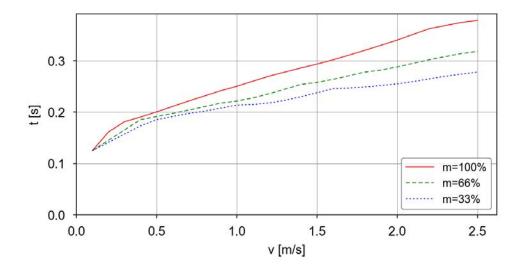


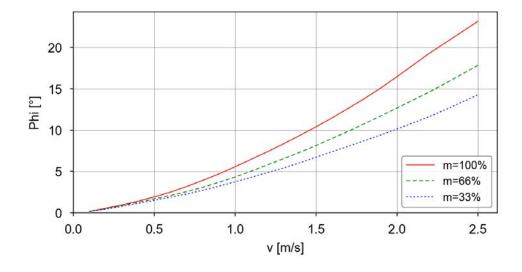


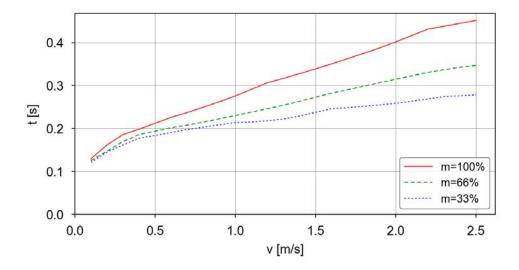


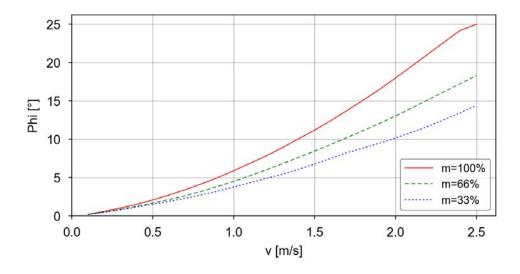
Category 1, Axis 3

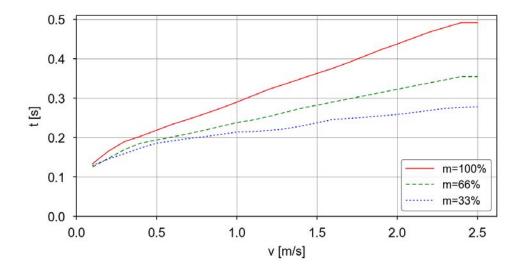












17.17 IRB 6700LeanID 2.85 m 140 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

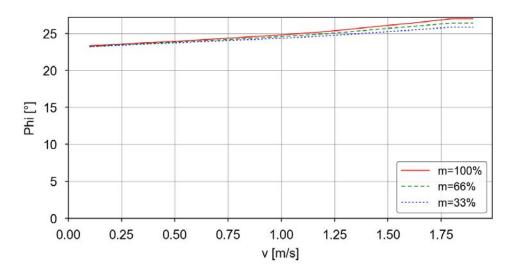
Axis	Distance (degrees)	Stop time (s)
1	38.9	0.61
2	25.0	0.37
3	17.7	0.22

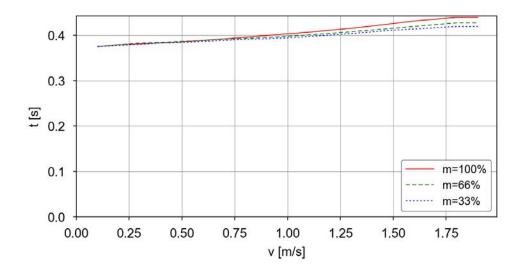
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

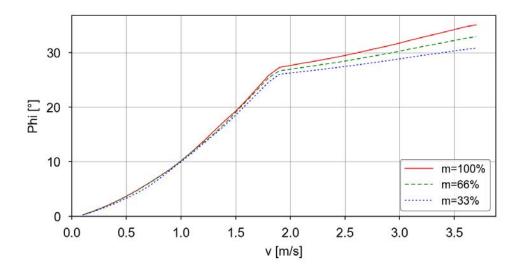
Zone	wcp min (m)	wcp max (m)
0	0	0.949
1	0.949	1.898
2	1.898	max reach

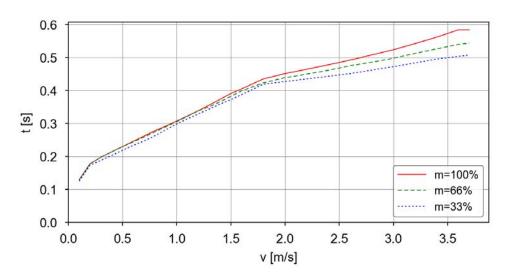
Category 1, Axis 1



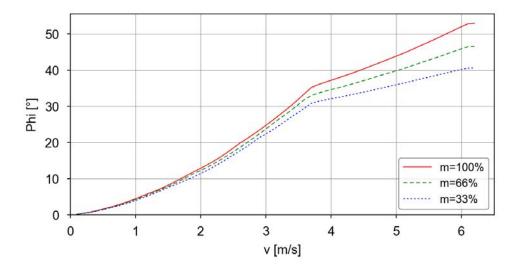


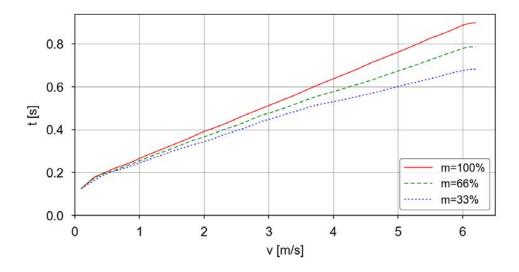
Extension zone 1, stopping distance and stopping time



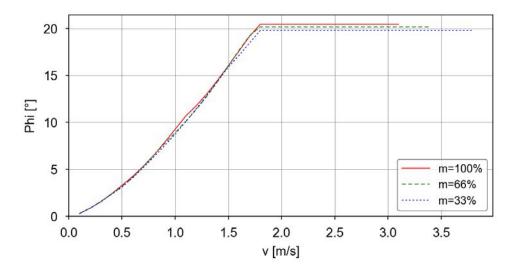


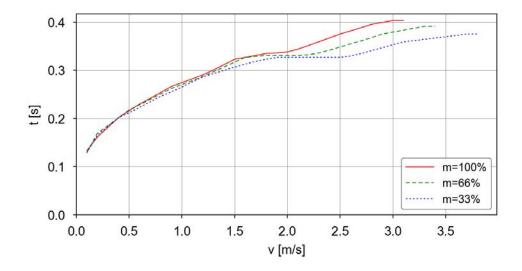
Continues on next page

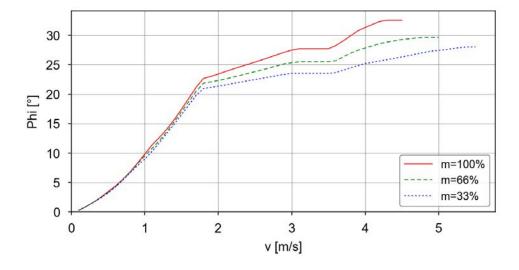


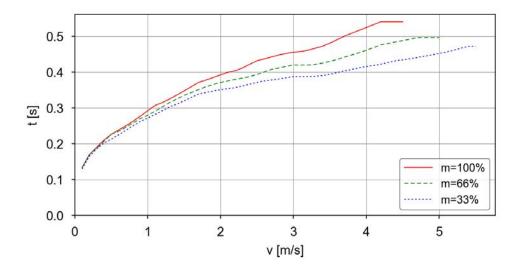


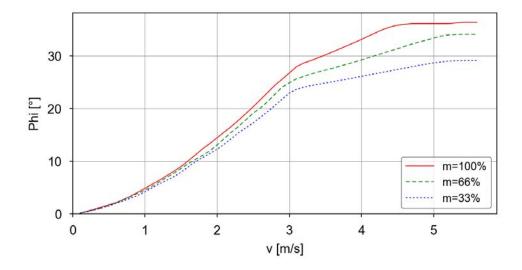
Category 1, Axis 2

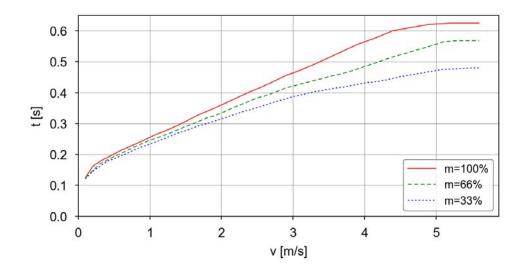






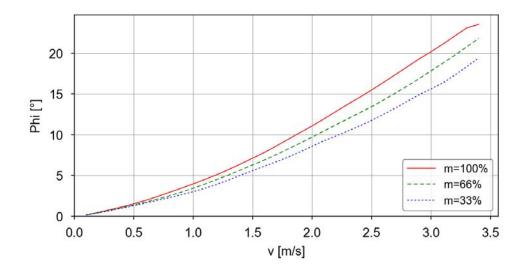


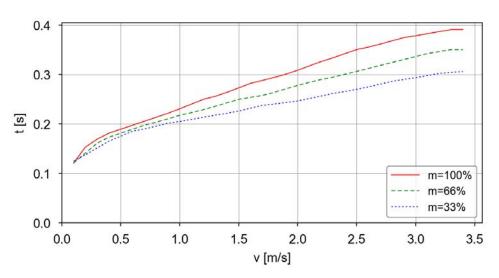


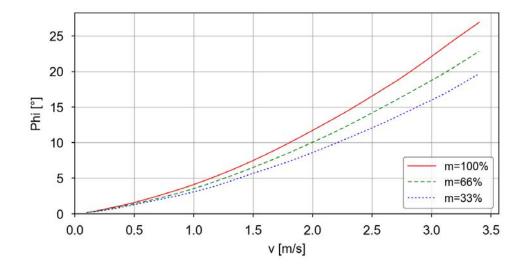


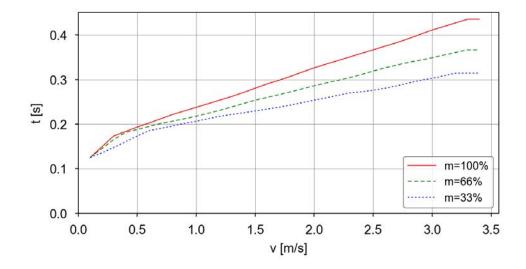
Category 1, Axis 3

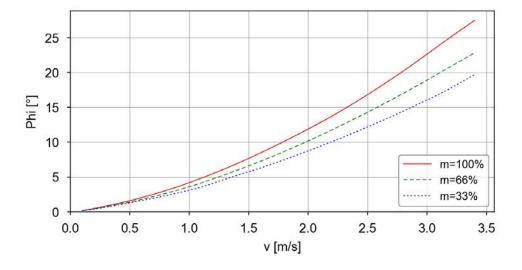
Extension zone 0, stopping distance and stopping time

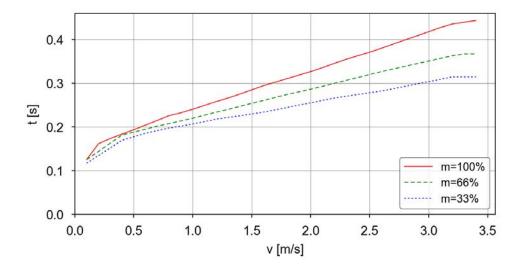












17.18 IRB 6700LeanID 3.00 m 220 kg

17.18 IRB 6700LeanID 3.00 m 220 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

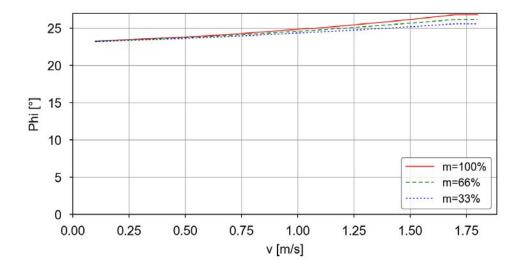
Axis	Distance (degrees)	Stop time (s)
1	36.6	0.63
2	20.9	0.37
3	16.1	0.25

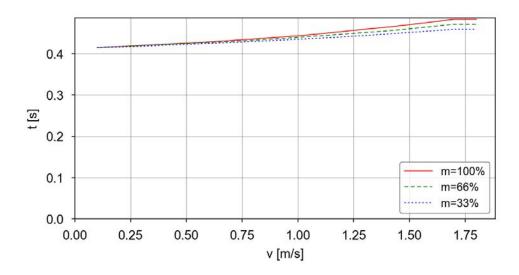
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

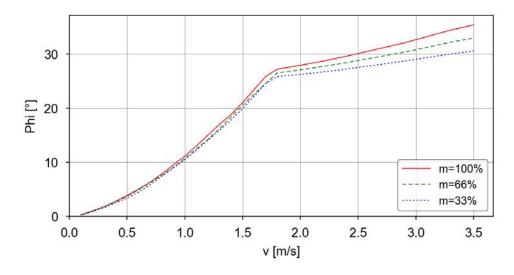
Zone	wcp min (m)	wcp max (m)
0	0	0.989
1	0.989	1.978
2	1.978	max reach

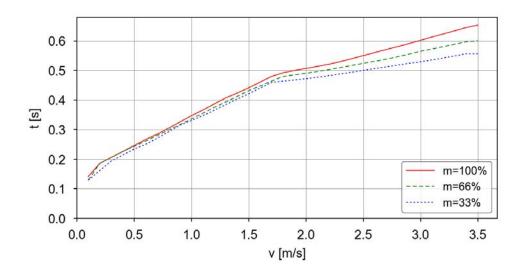
Category 1, Axis 1



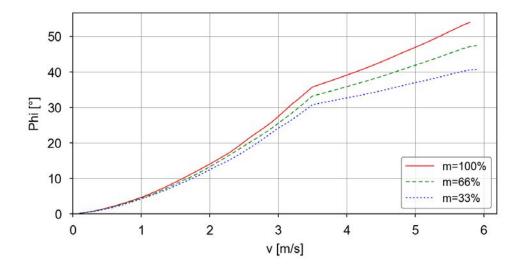


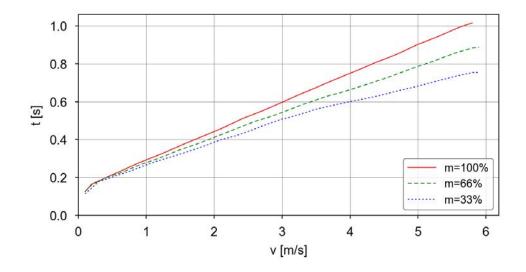
Extension zone 1, stopping distance and stopping time





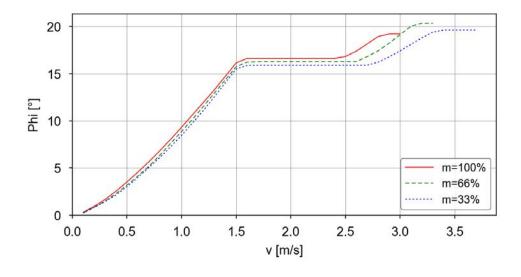
Continues on next page

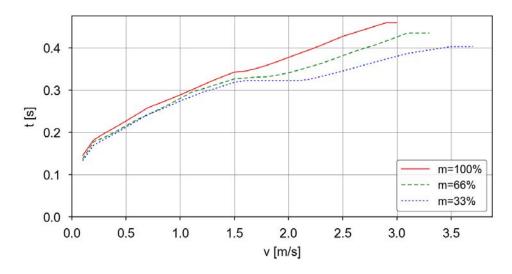


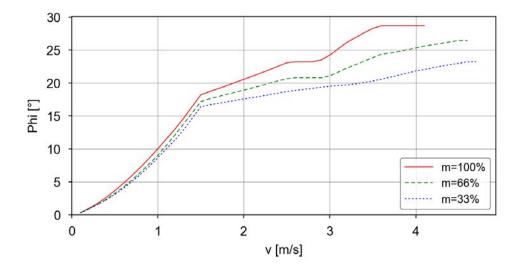


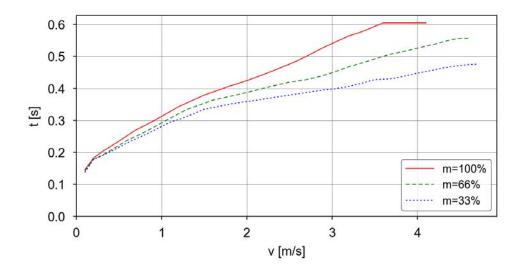
Category 1, Axis 2

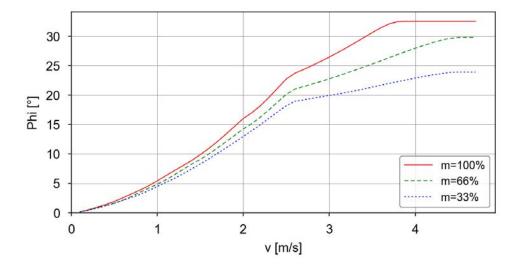
Extension zone 0, stopping distance and stopping time

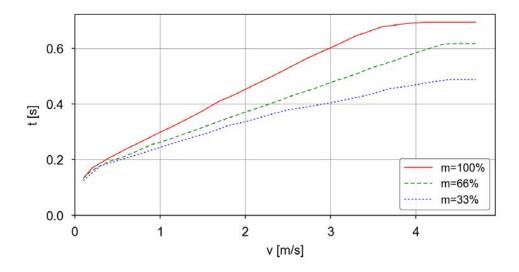




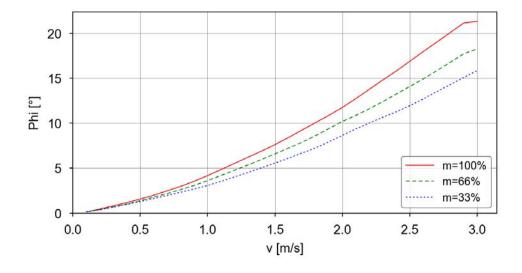


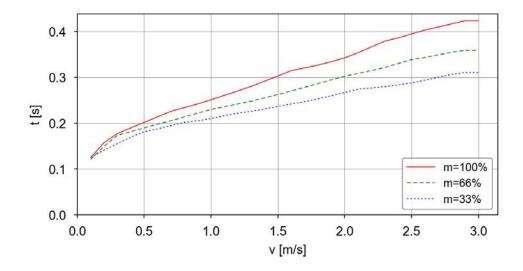


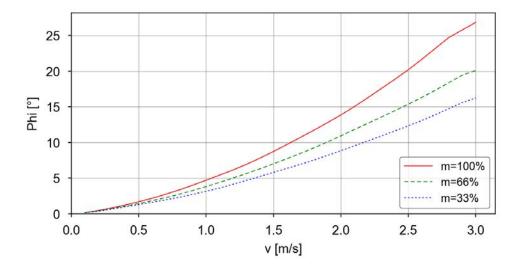


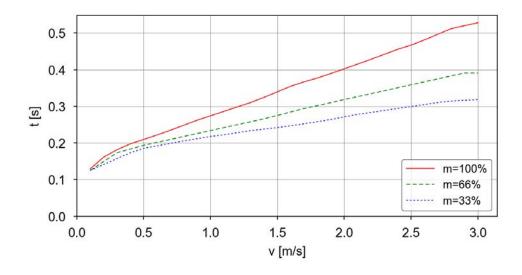


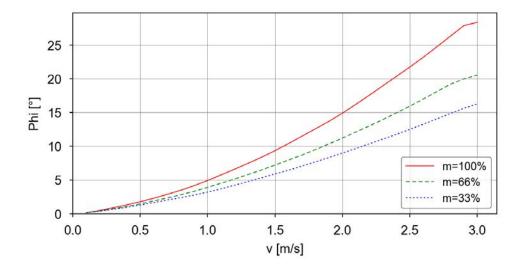
Category 1, Axis 3

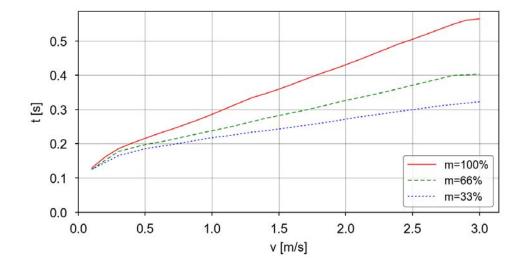












17.19 IRB 6700LeanID 3.05 m 155 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

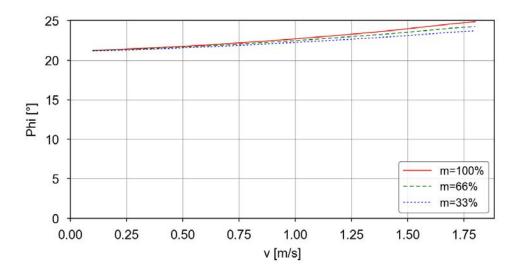
Axis	Distance (degrees)	Stop time (s)
1	38.4	0.68
2	20.2	0.37
3	14.2	0.22

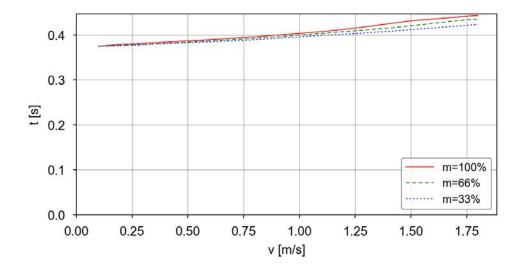
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

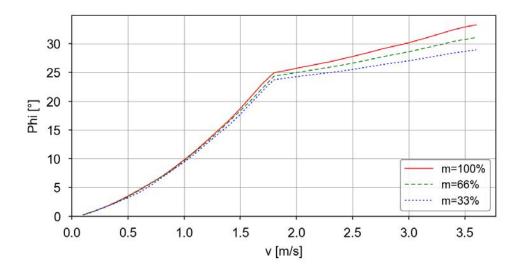
Zone	wcp min (m)	wcp max (m)
0	0	1.019
1	1.019	2.037
2	2.037	max reach

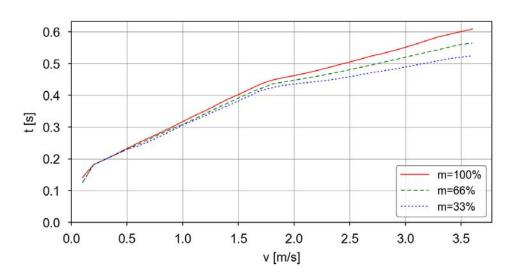
Category 1, Axis 1



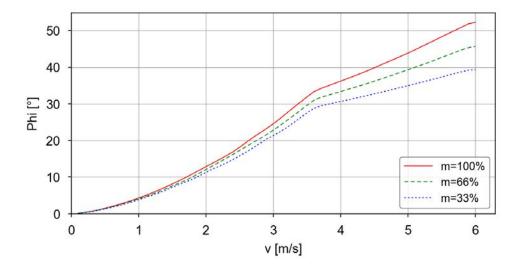


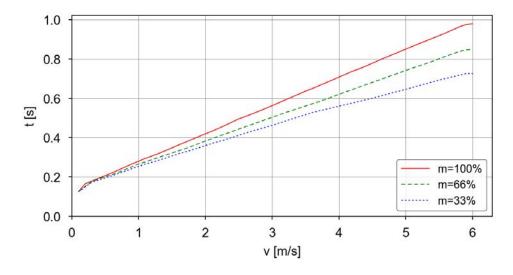
Extension zone 1, stopping distance and stopping time



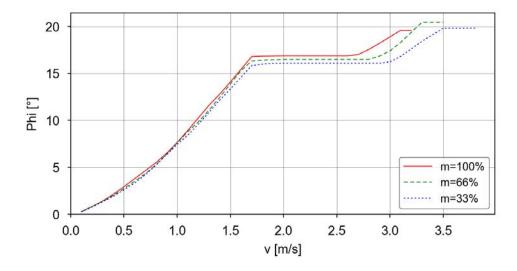


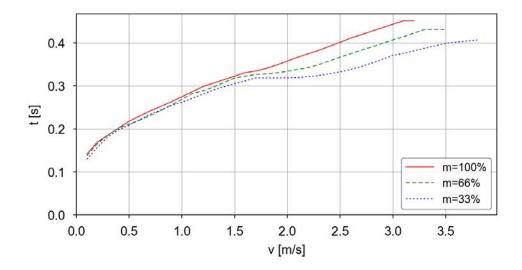
Continues on next page

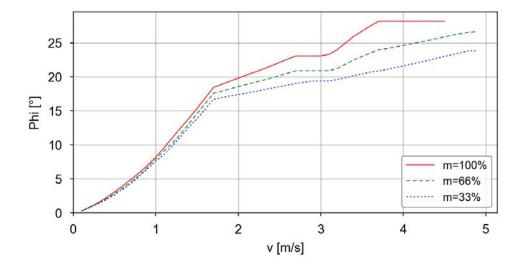


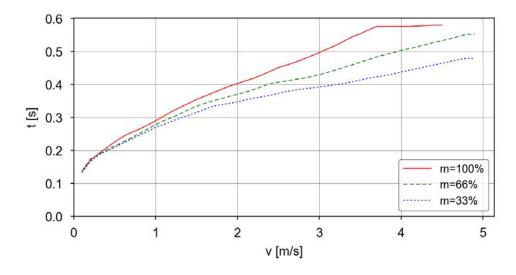


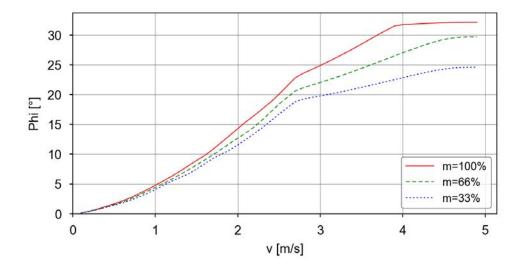
Category 1, Axis 2

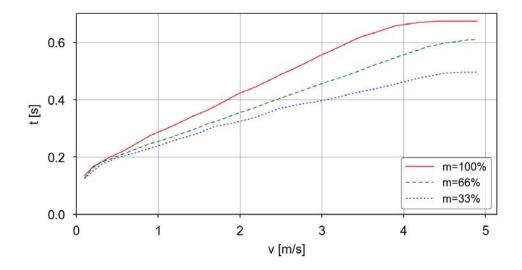






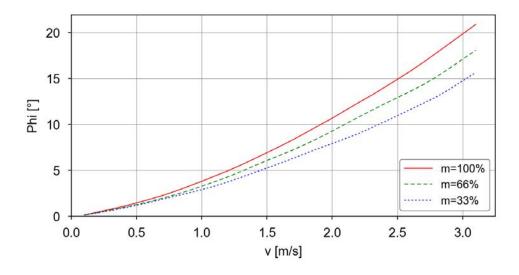


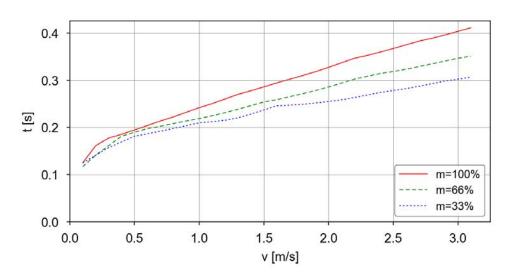


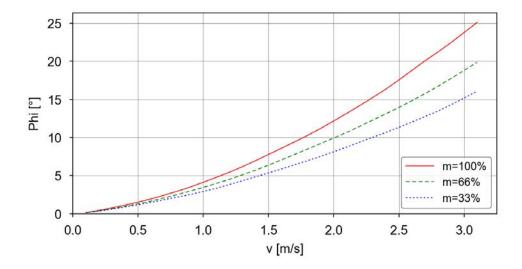


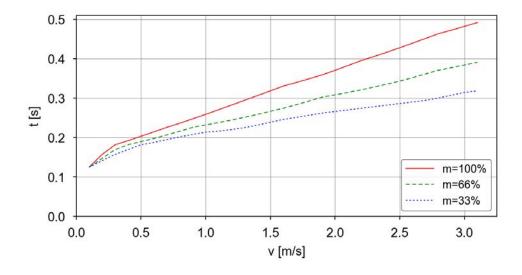
Category 1, Axis 3

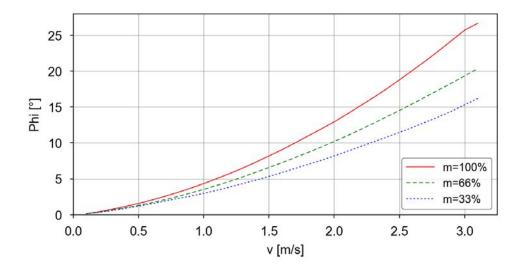
Extension zone 0, stopping distance and stopping time

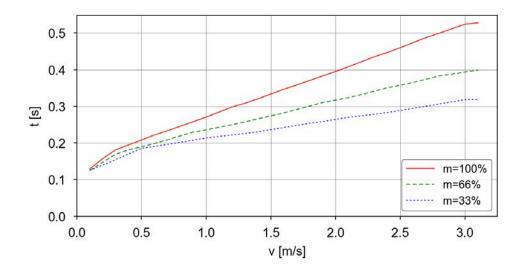












17.20 IRB 6700LeanID 3.20 m 145 kg

17.20 IRB 6700LeanID 3.20 m 145 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

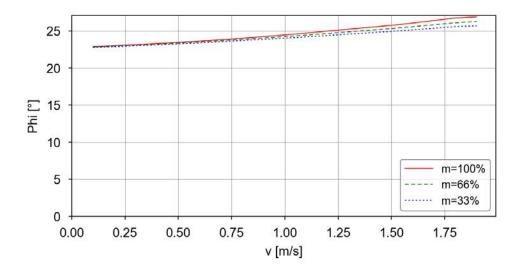
Axis	Distance (degrees)	Stop time (s)
1	40.6	0.73
2	20.9	0.37
3	14.7	0.22

Category 1, extension zones

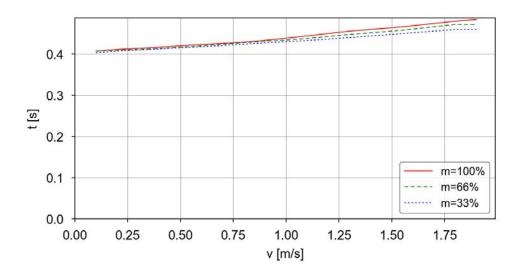
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	1.067
1	1.067	2.133
2	2.133	max reach

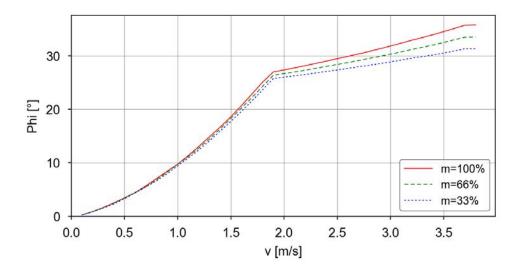
Category 1, Axis 1

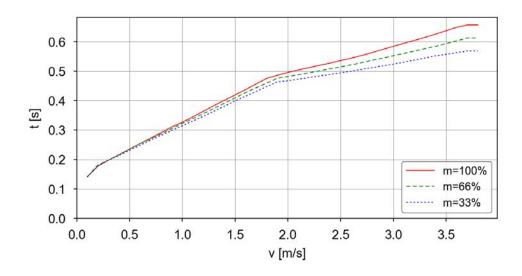


17.20 IRB 6700LeanID 3.20 m 145 kg Continued

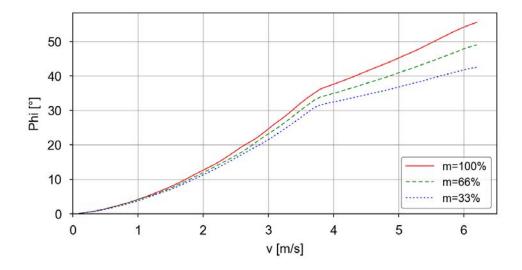


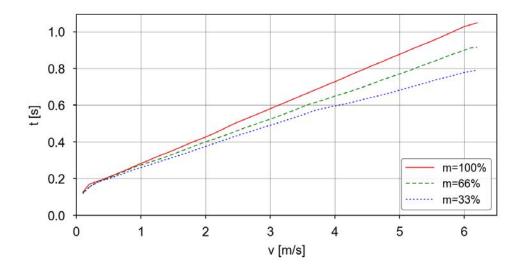
Extension zone 1, stopping distance and stopping time





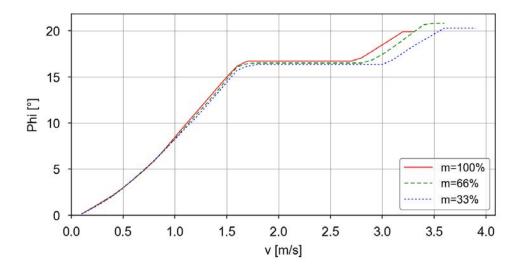
Continues on next page

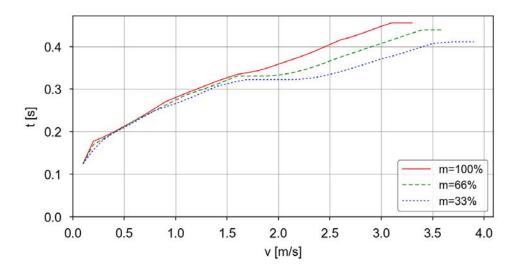


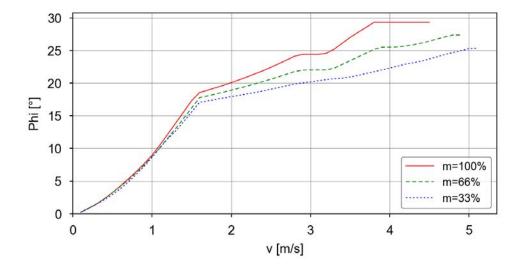


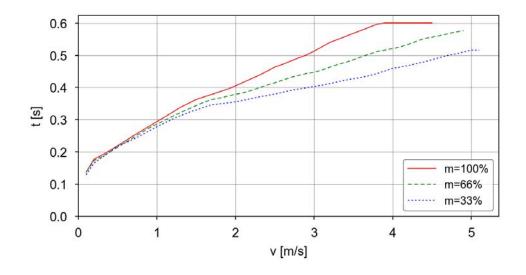
Category 1, Axis 2

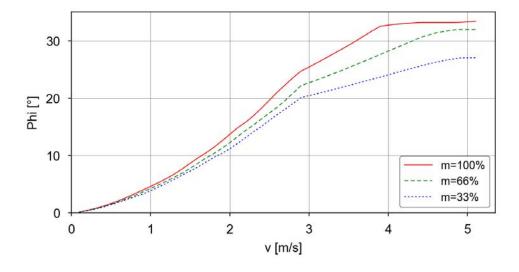
Extension zone 0, stopping distance and stopping time

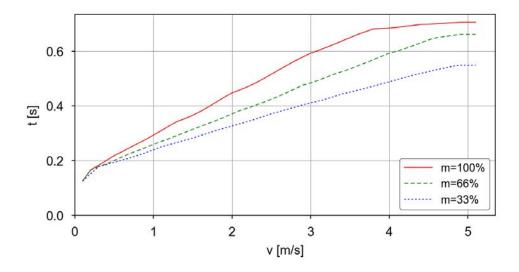




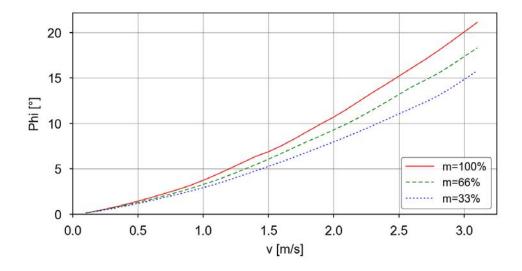


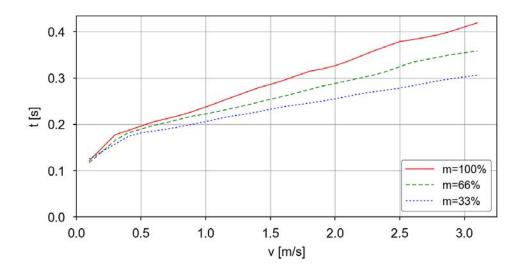


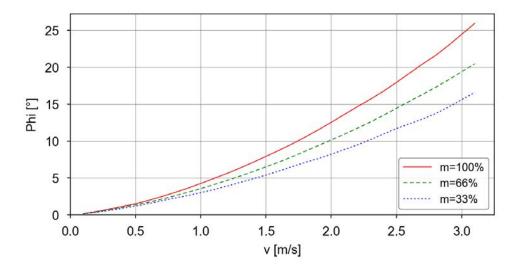


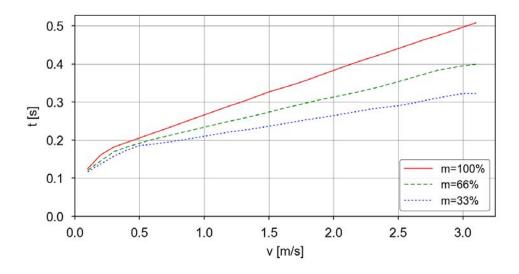


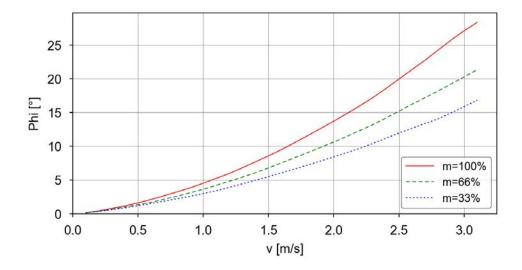
Category 1, Axis 3

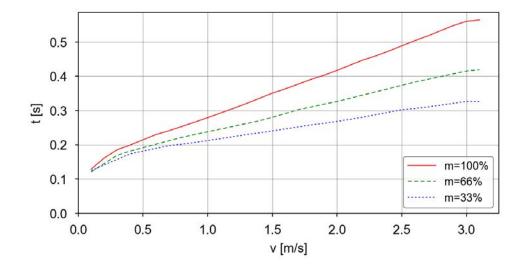












18 IRB 6790

18.1 IRB 6790 2.65 m 235 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	38.2	0.68
2	20.3	0.37
3	14.4	0.22

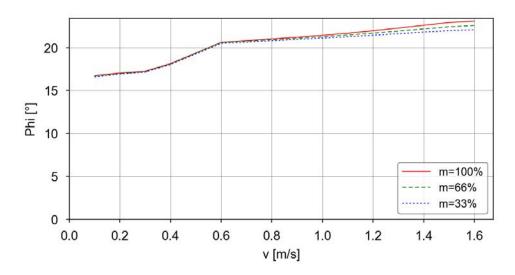
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.883
1	0.883	1.767
2	1.767	max reach

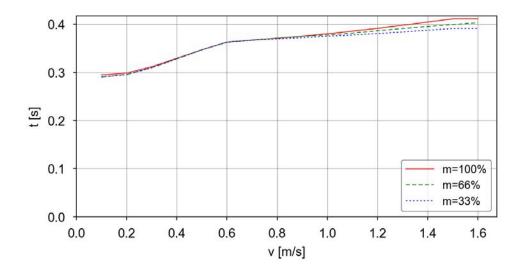
Category 1, Axis 1

Extension zone 0, stopping distance and stopping time

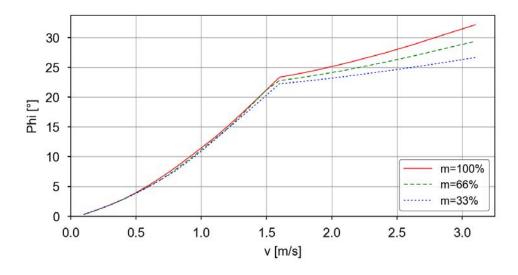


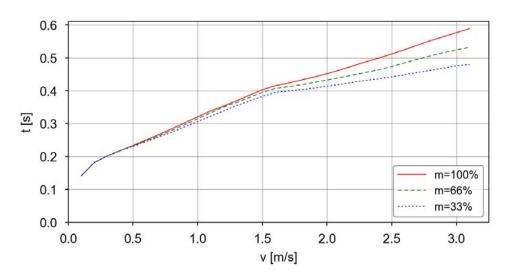
Continues on next page

18.1 IRB 6790 2.65 m 235 kg Continued

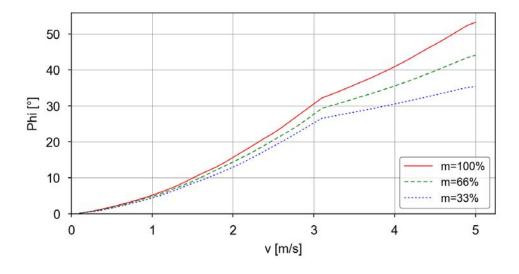


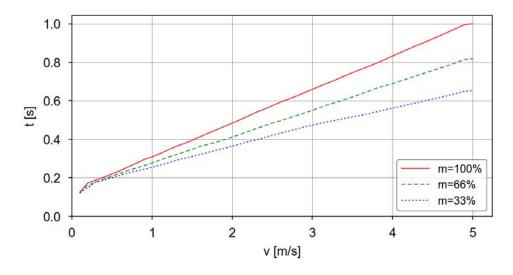
Extension zone 1, stopping distance and stopping time





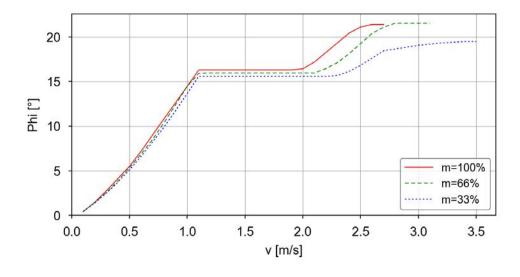
Continues on next page

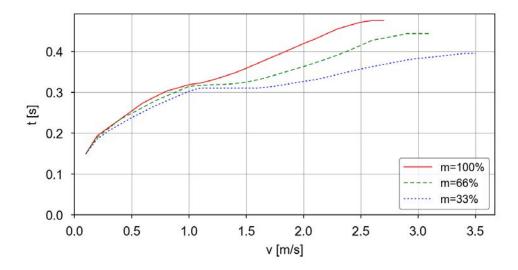


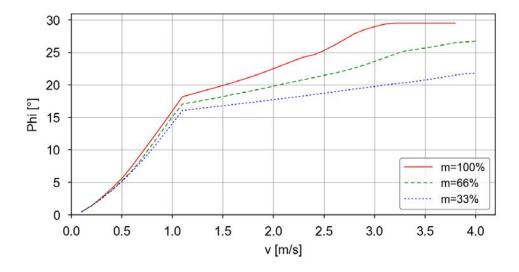


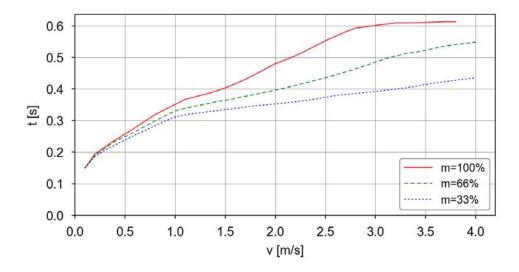
18.1 IRB 6790 2.65 m 235 kg Continued

Category 1, Axis 2

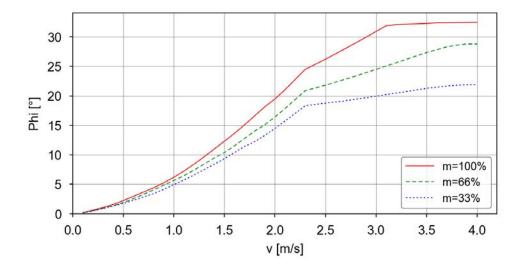


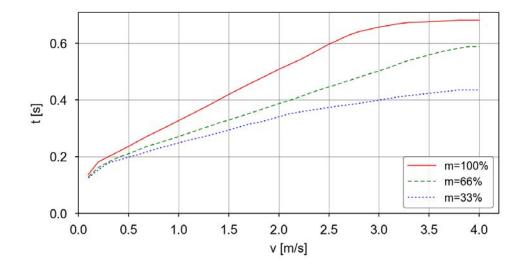






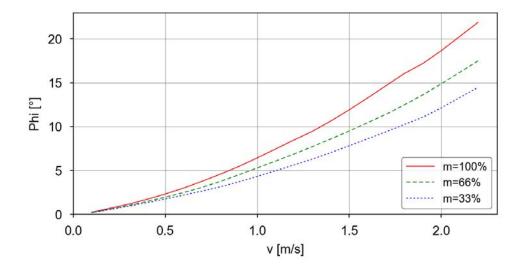
18.1 IRB 6790 2.65 m 235 kg Continued

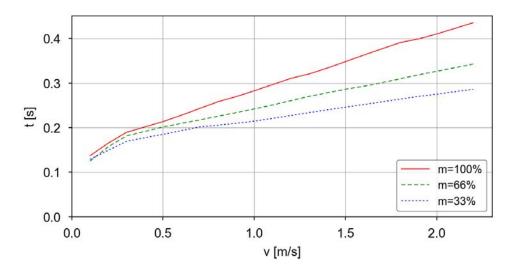




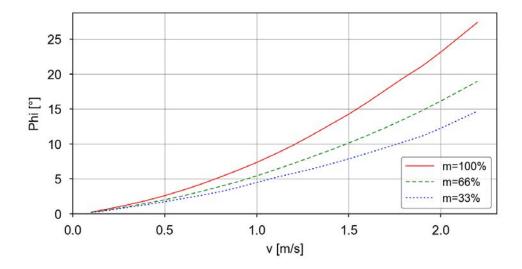
Category 1, Axis 3

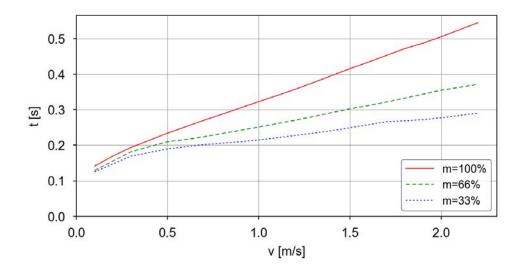
Extension zone 0, stopping distance and stopping time



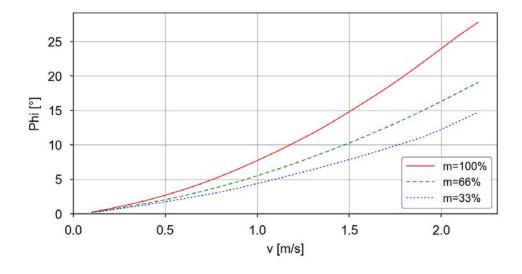


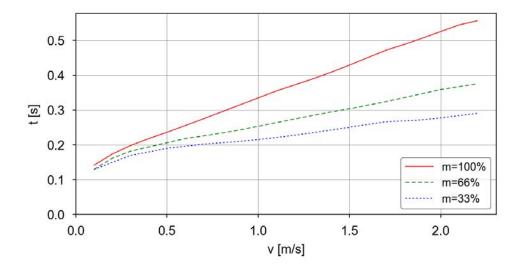
18.1 IRB 6790 2.65 m 235 kg Continued





18.1 IRB 6790 2.65 m 235 kg Continued





18.2 IRB 6790 2.80 m 205 kg

18.2 IRB 6790 2.80 m 205 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

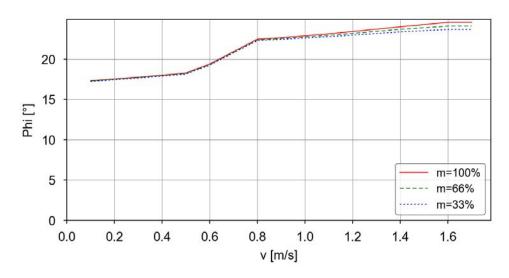
Axis	Distance (degrees)	Stop time (s)
1	40.0	0.71
2	20.6	0.37
3	14.1	0.22

Category 1, extension zones

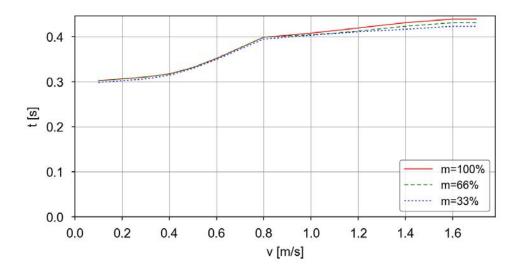
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.931
1	0.931	1.863
2	1.863	max reach

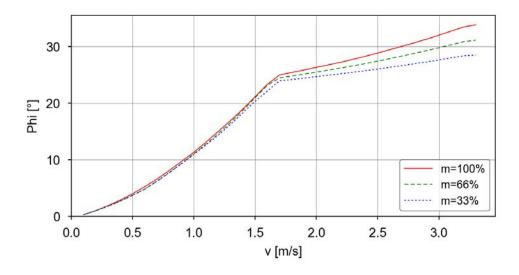
Category 1, Axis 1

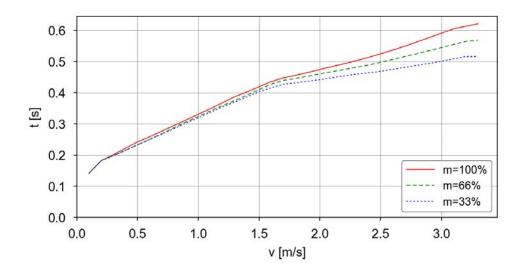


18.2 IRB 6790 2.80 m 205 kg Continued



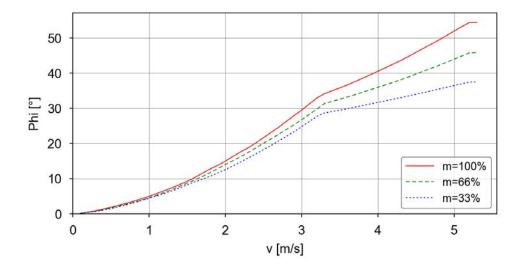
Extension zone 1, stopping distance and stopping time

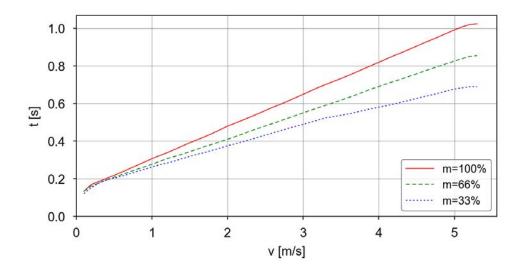




Continues on next page

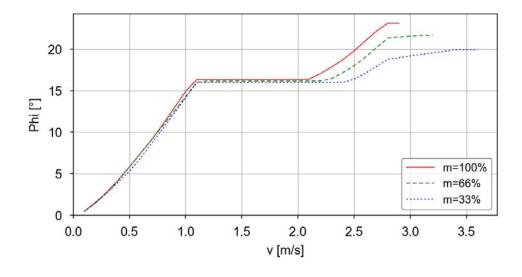
18.2 IRB 6790 2.80 m 205 kg *Continued*

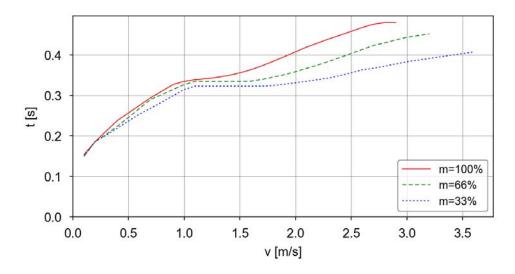




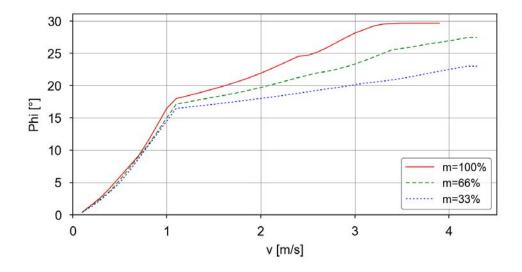
Category 1, Axis 2

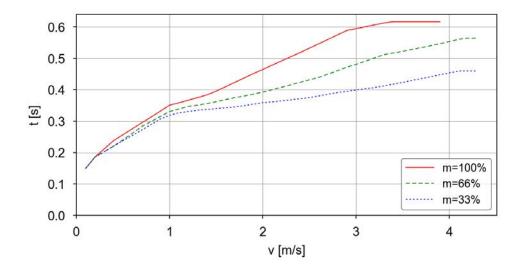
Extension zone 0, stopping distance and stopping time

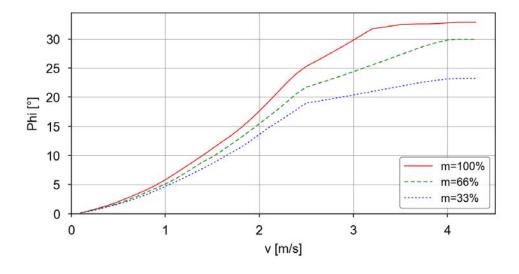


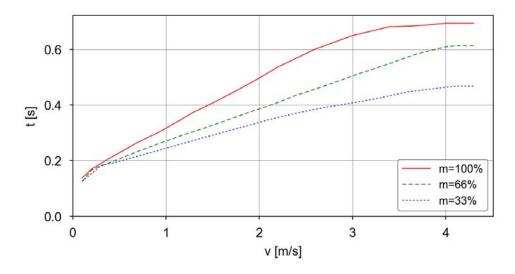


18.2 IRB 6790 2.80 m 205 kg *Continued*



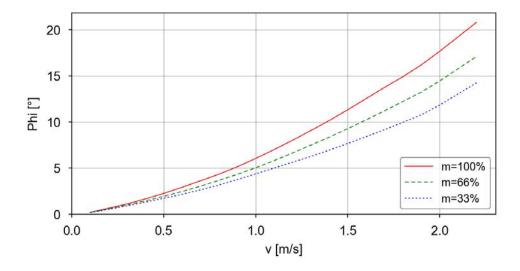


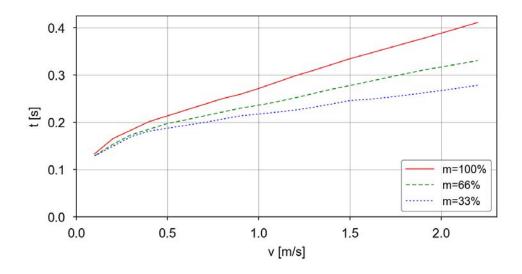


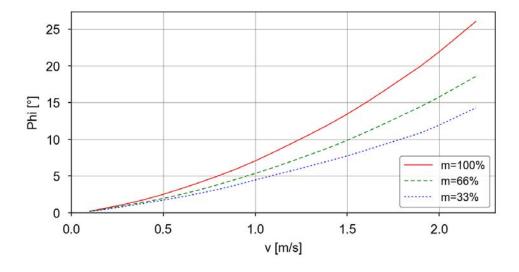


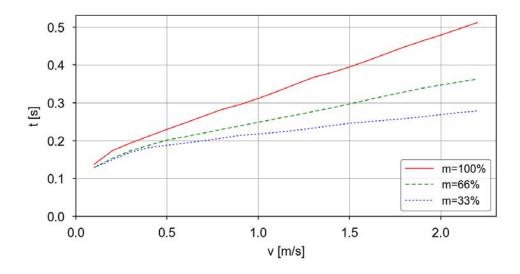
18.2 IRB 6790 2.80 m 205 kg Continued

Category 1, Axis 3

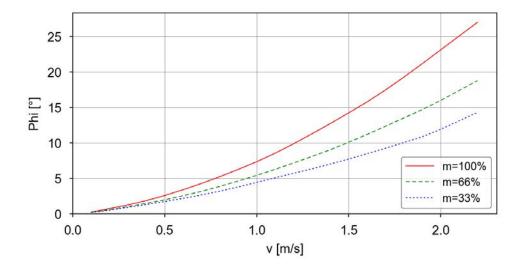


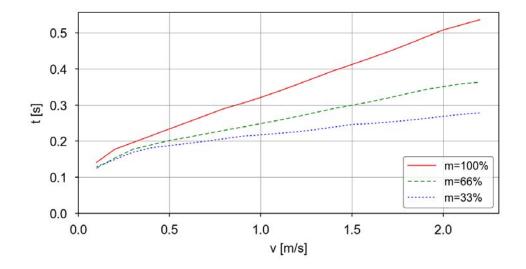






18.2 IRB 6790 2.80 m 205 kg *Continued*





19 IRB 7600

19.1 IRB 7600 2.55 m 400 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

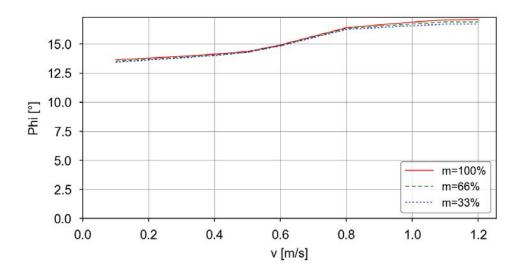
Axis	Distance (degrees)	Stop time (s)
1	31.6	0.73
2	13.1	0.37
3	9.0	0.22

Category 1, extension zones

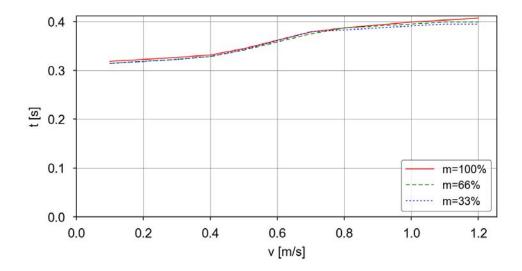
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.85
1	0.85	1.7
2	1.7	max reach

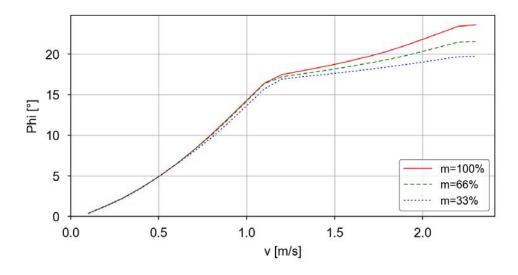
Category 1, Axis 1

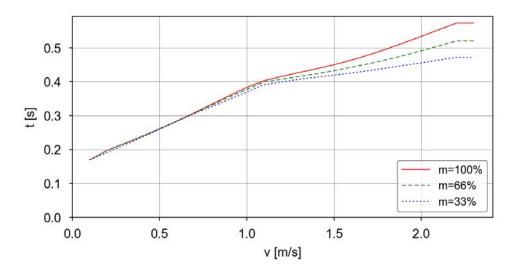


19.1 IRB 7600 2.55 m 400 kg Continued

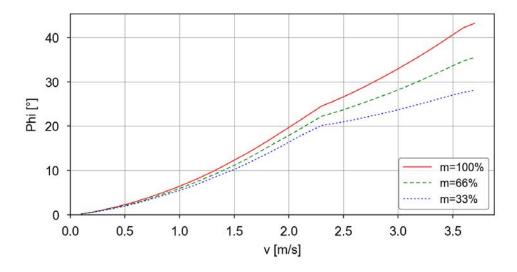


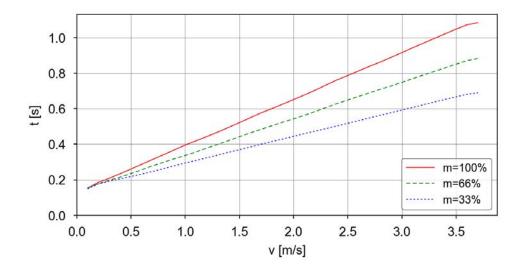
Extension zone 1, stopping distance and stopping time





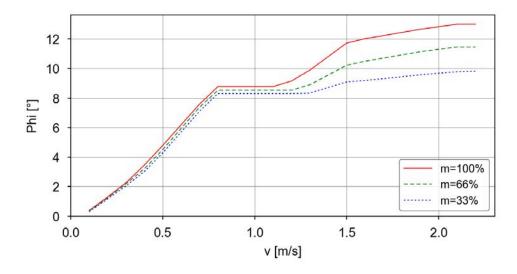
Continues on next page

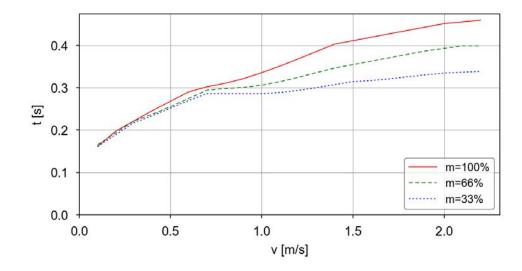


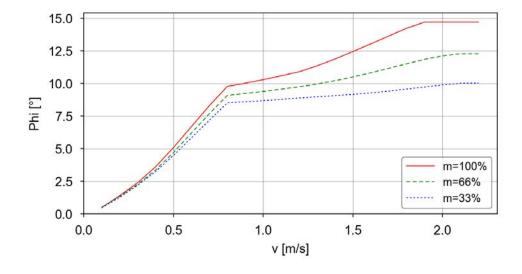


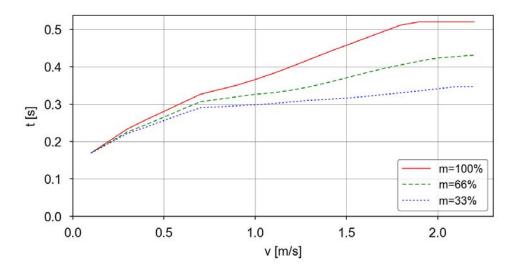
19.1 IRB 7600 2.55 m 400 kg Continued

Category 1, Axis 2

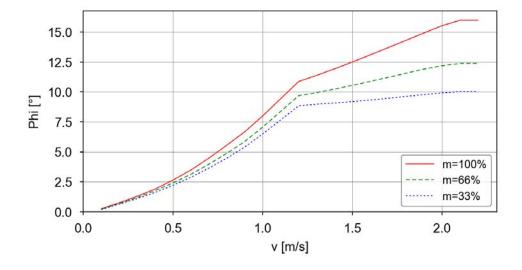


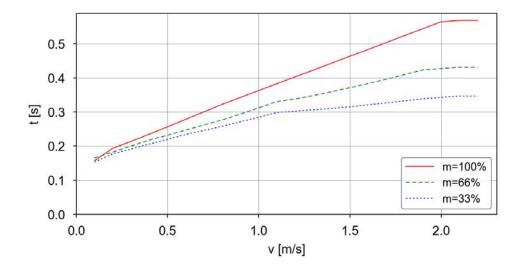






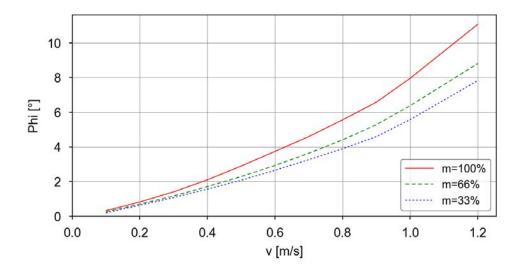
19.1 IRB 7600 2.55 m 400 kg Continued

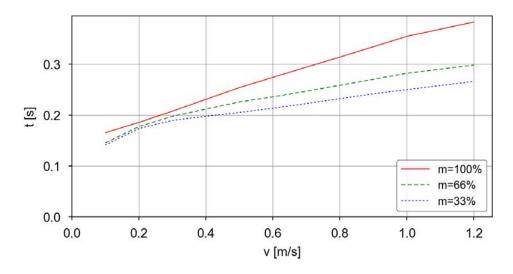




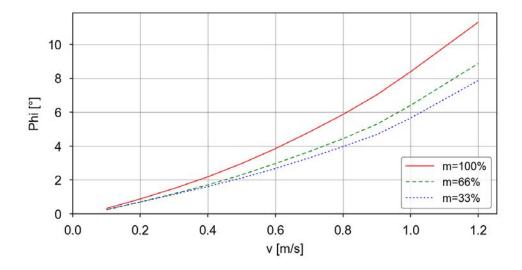
Category 1, Axis 3

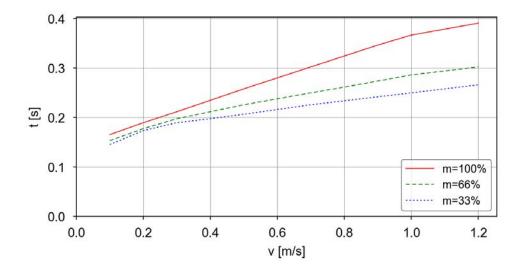
Extension zone 0, stopping distance and stopping time

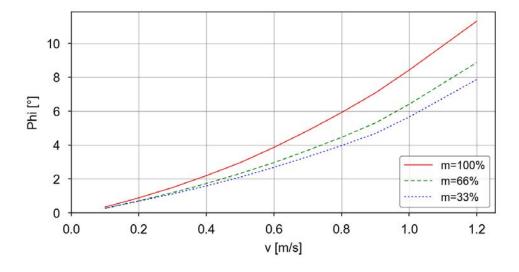


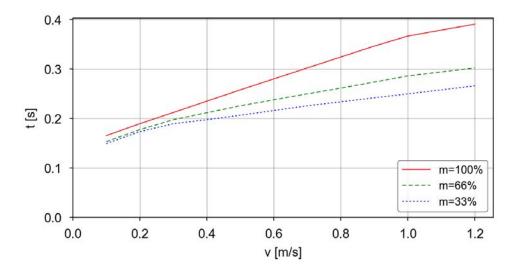


19.1 IRB 7600 2.55 m 400 kg Continued









19.2 IRB 7600 2.55 m 500 kg

19.2 IRB 7600 2.55 m 500 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	32.6	0.75
2	9.0	0.29
3	7.6	0.2

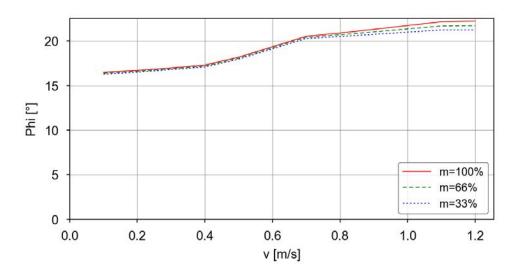
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.85
1	0.85	1.7
2	1.7	max reach

Category 1, Axis 1

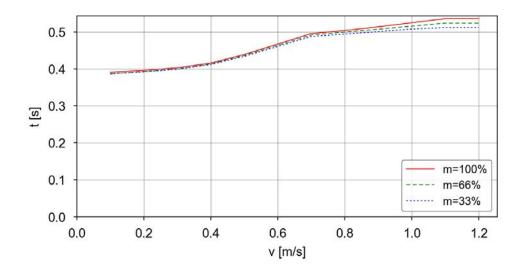
Extension zone 0, stopping distance and stopping time



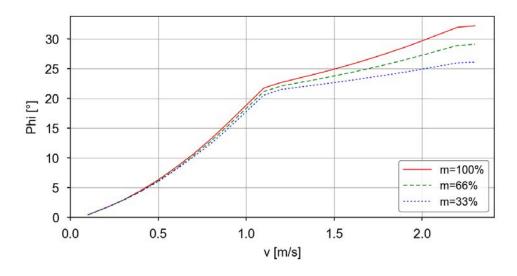
Continues on next page

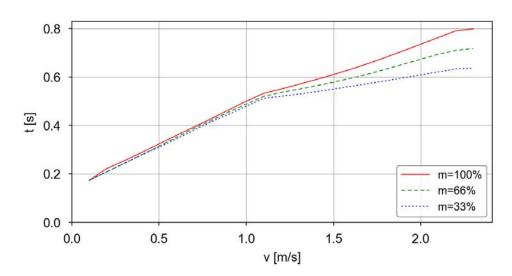
19.2 IRB 7600 2.55 m 500 kg

Continued



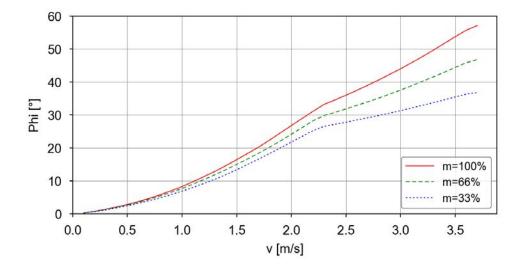
Extension zone 1, stopping distance and stopping time

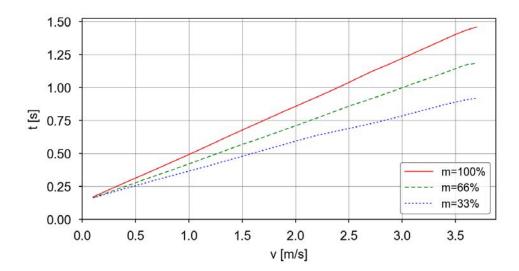




Continues on next page

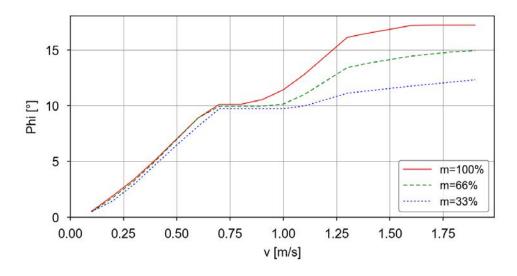
19.2 IRB 7600 2.55 m 500 kg Continued

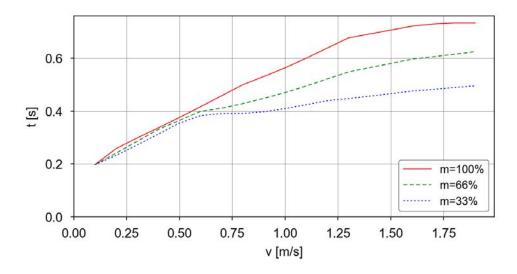




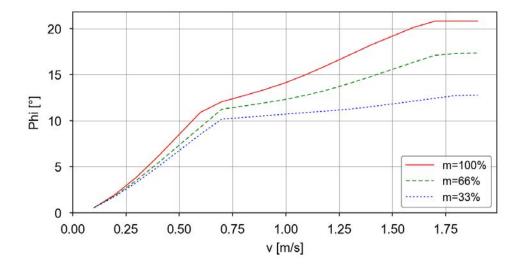
Category 1, Axis 2

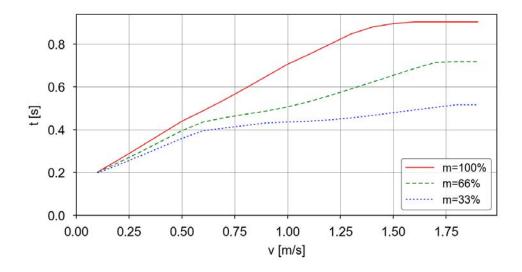
Extension zone 0, stopping distance and stopping time

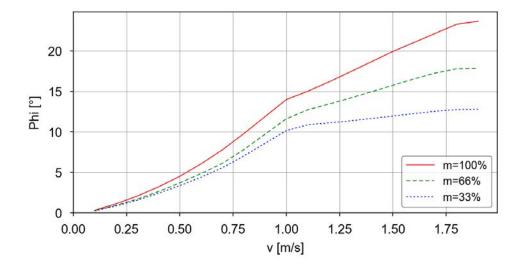


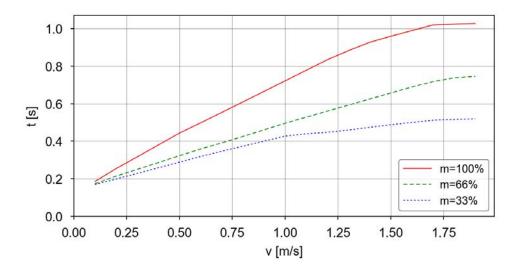


19.2 IRB 7600 2.55 m 500 kg Continued



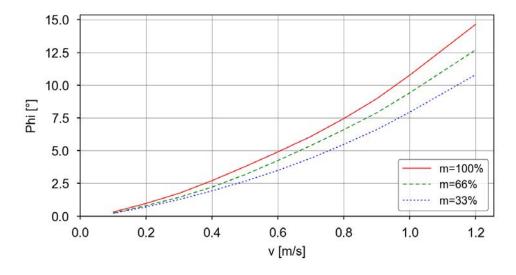


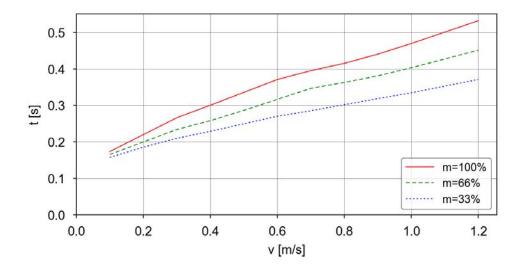




19.2 IRB 7600 2.55 m 500 kg Continued

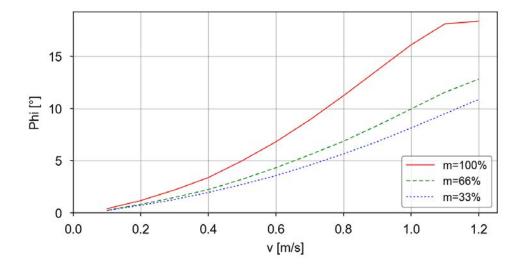
Category 1, Axis 3

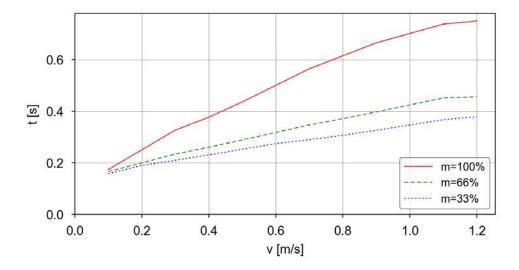




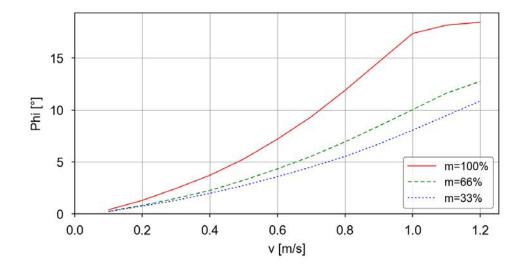
19.2 IRB 7600 2.55 m 500 kg

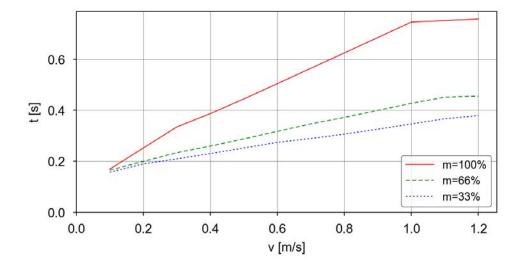
Continued





19.2 IRB 7600 2.55 m 500 kg Continued





19.3 IRB 7600 2.80 m 340 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

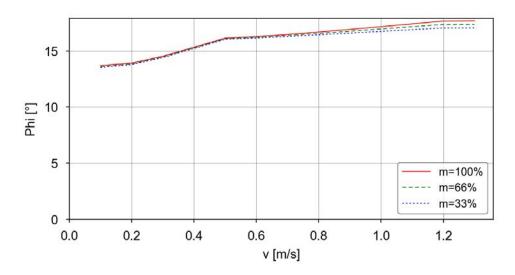
Axis	Distance (degrees)	Stop time (s)
1	31.1	0.71
2	12.9	0.37
3	9.0	0.22

Category 1, extension zones

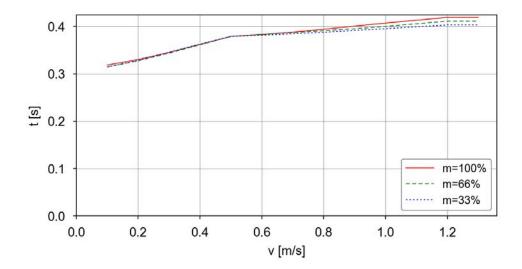
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.932
1	0.932	1.865
2	1.865	max reach

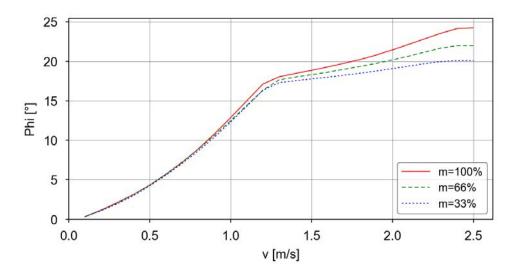
Category 1, Axis 1

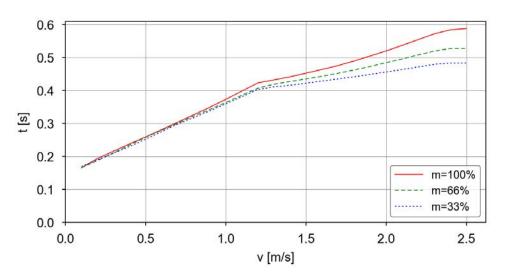


19.3 IRB 7600 2.80 m 340 kg Continued

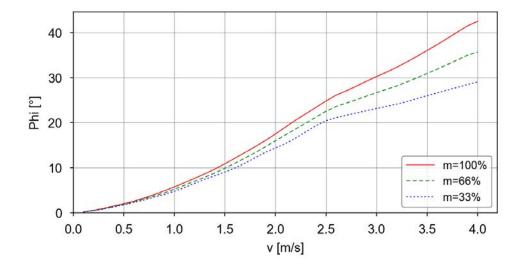


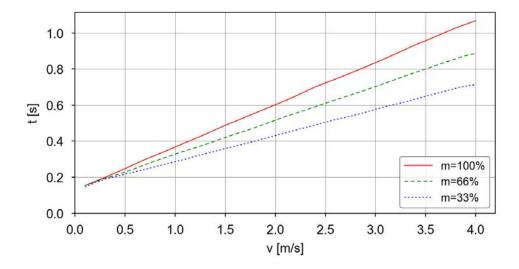
Extension zone 1, stopping distance and stopping time





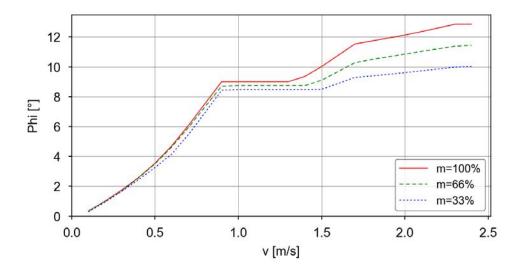
Continues on next page

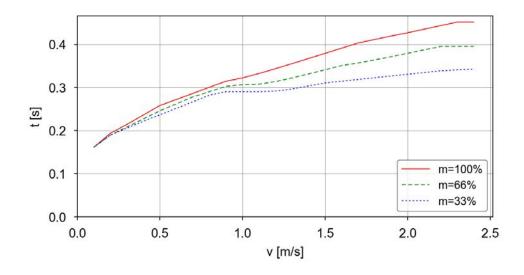


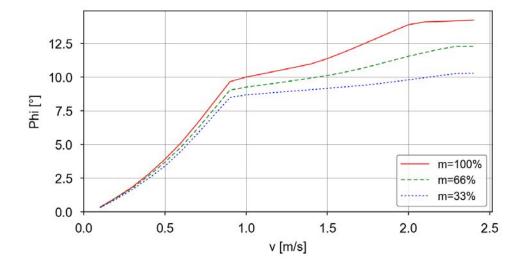


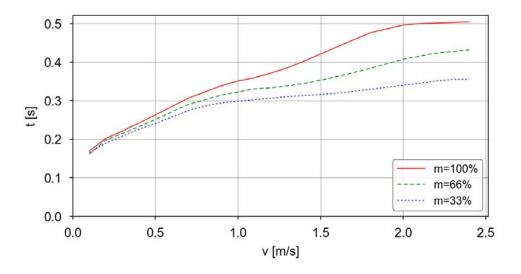
19.3 IRB 7600 2.80 m 340 kg *Continued*

Category 1, Axis 2

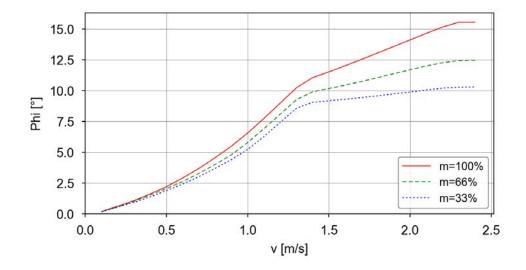


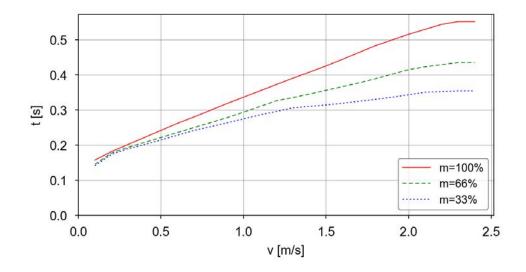






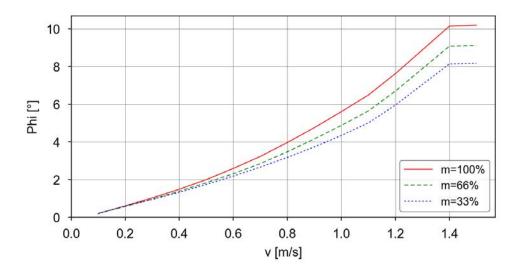
19.3 IRB 7600 2.80 m 340 kg *Continued*

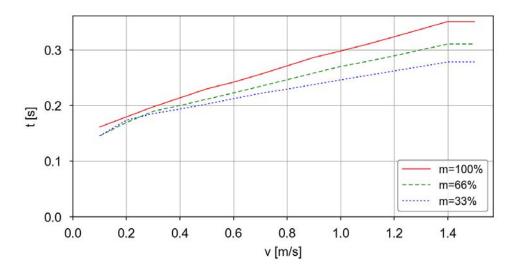




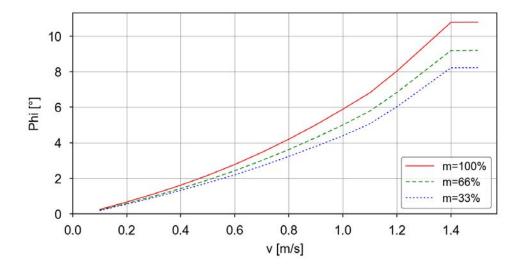
Category 1, Axis 3

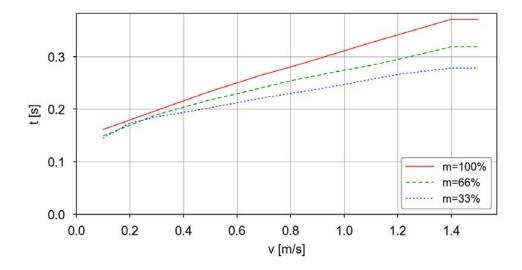
Extension zone 0, stopping distance and stopping time

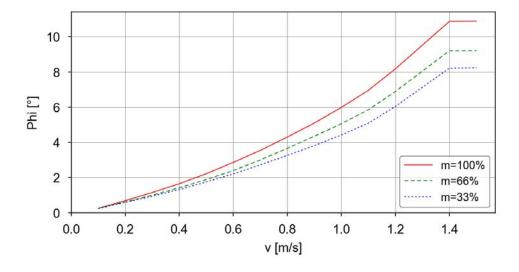


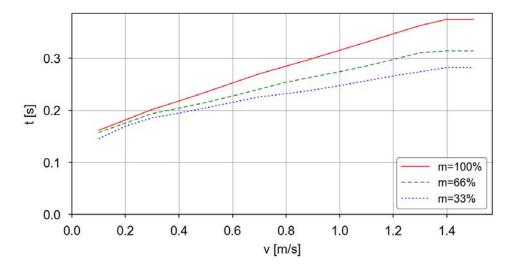


19.3 IRB 7600 2.80 m 340 kg *Continued*









19.4 IRB 7600 3.05 m 325 kg

19.4 IRB 7600 3.05 m 325 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

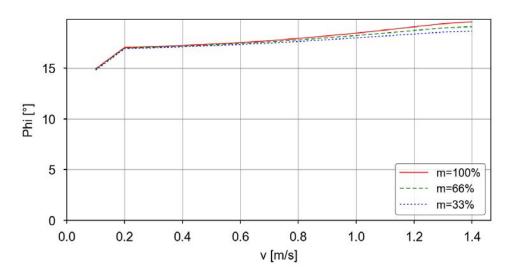
Axis	Distance (degrees)	Stop time (s)
1	33.0	0.78
2	9.0	0.29
3	8.4	0.22

Category 1, extension zones

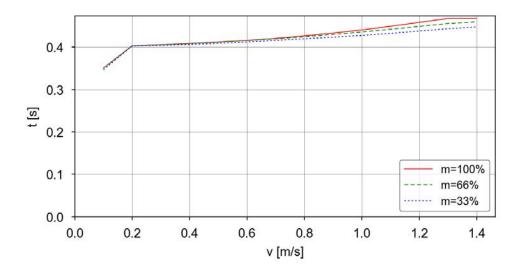
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	1.015
1	1.015	2.03
2	2.03	max reach

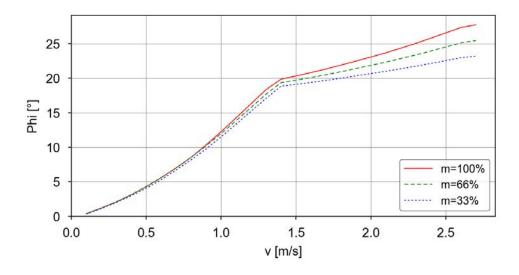
Category 1, Axis 1

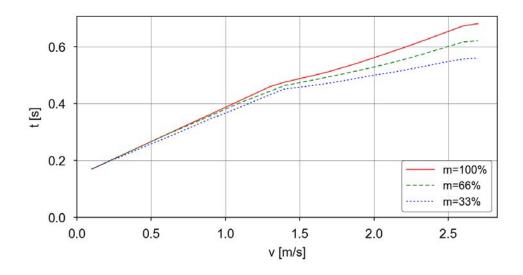


19.4 IRB 7600 3.05 m 325 kg Continued



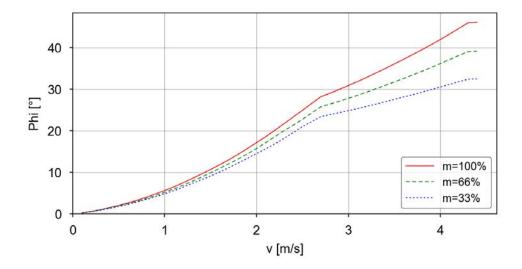
Extension zone 1, stopping distance and stopping time

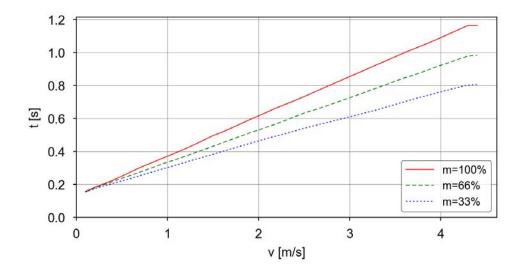




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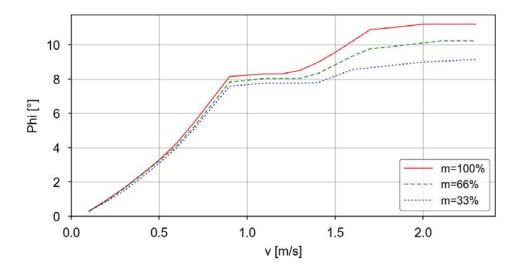
19.4 IRB 7600 3.05 m 325 kg Continued

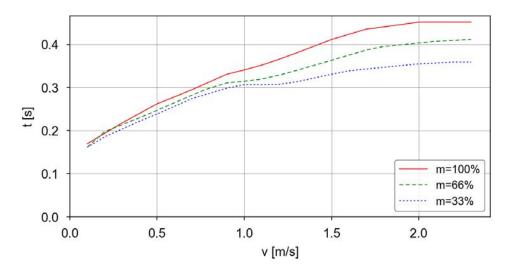




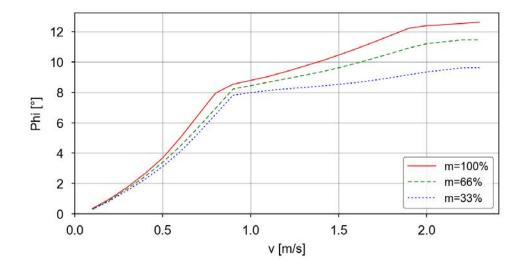
Category 1, Axis 2

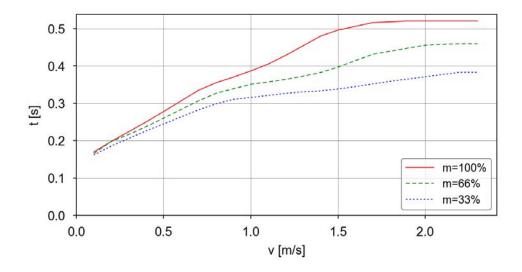
Extension zone 0, stopping distance and stopping time

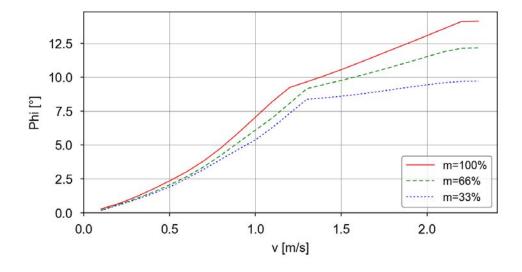


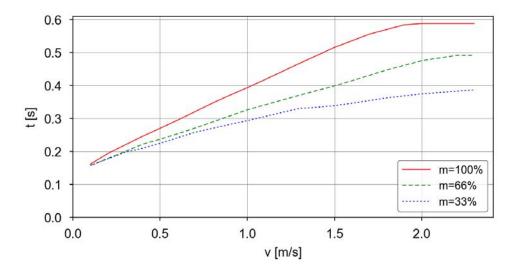


19.4 IRB 7600 3.05 m 325 kg Continued



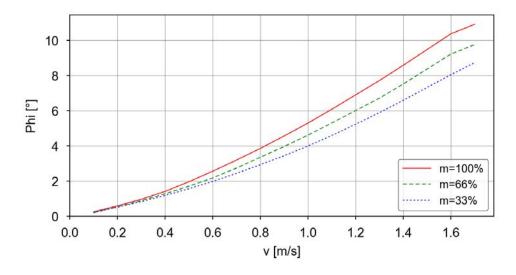


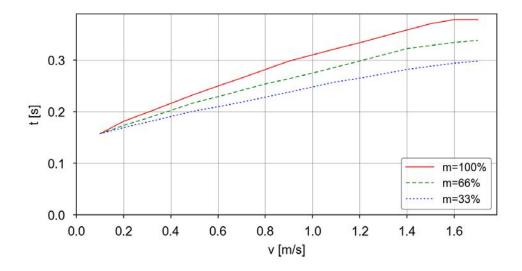


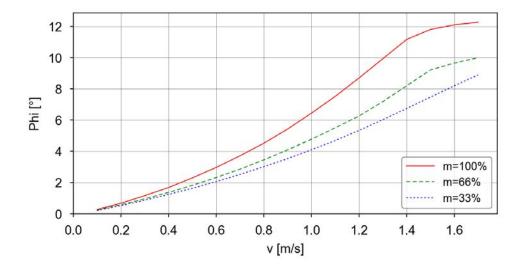


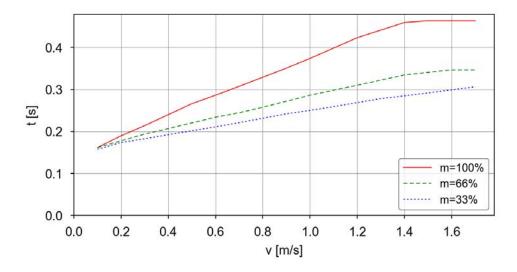
19.4 IRB 7600 3.05 m 325 kg Continued

Category 1, Axis 3

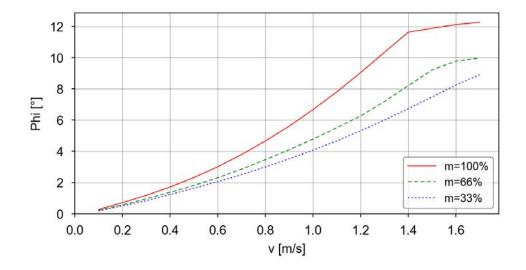


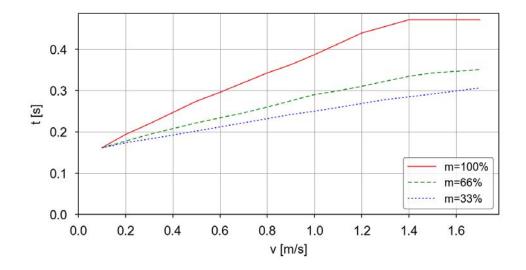






19.4 IRB 7600 3.05 m 325 kg Continued





19.5 IRB 7600 3.50 m 150 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

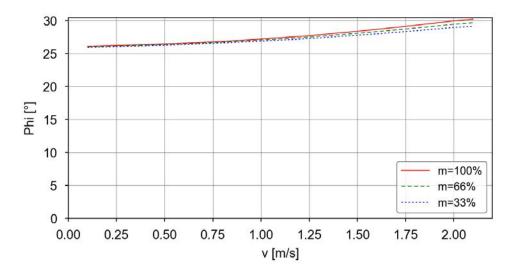
Axis	Distance (degrees)	Stop time (s)
1	47.1	0.85
2	11.5	0.32
3	8.8	0.22

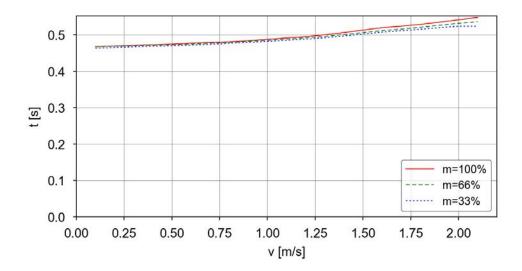
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

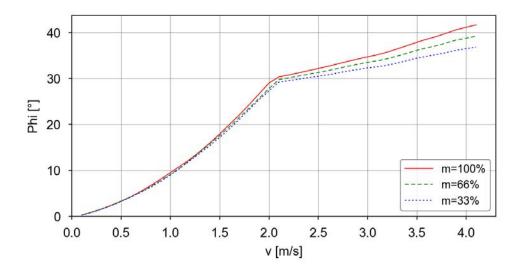
Zone	wcp min (m)	wcp max (m)
0	0	1.167
1	1.167	2.333
2	2.333	max reach

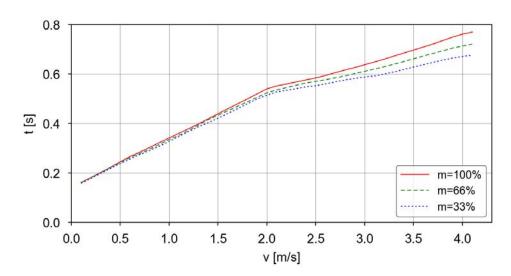
Category 1, Axis 1



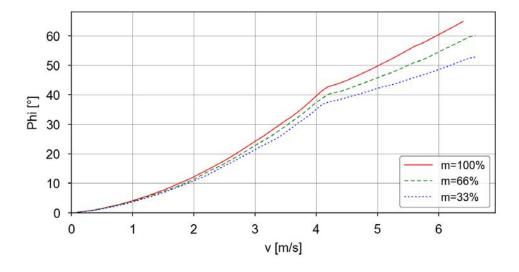


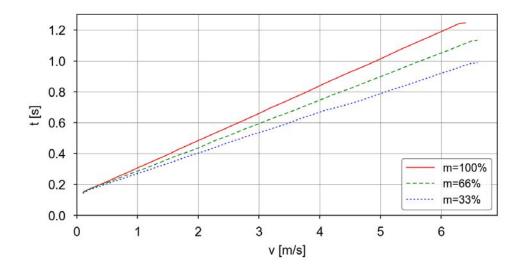
Extension zone 1, stopping distance and stopping time



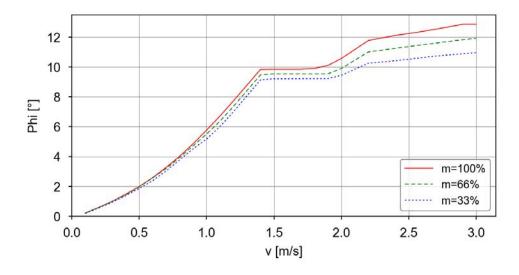


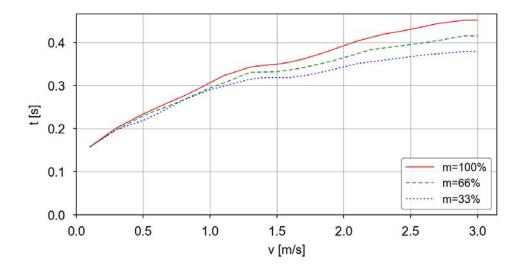
Continues on next page

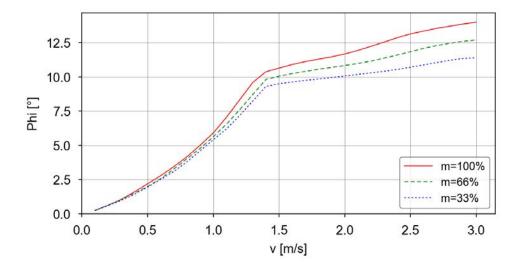


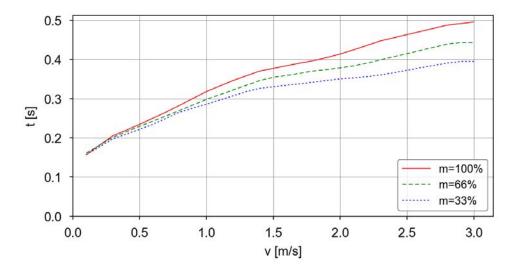


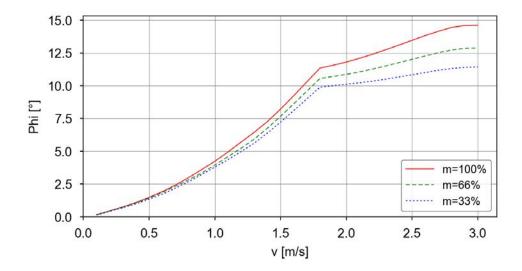
Category 1, Axis 2

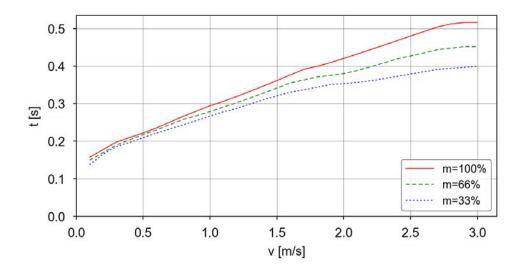






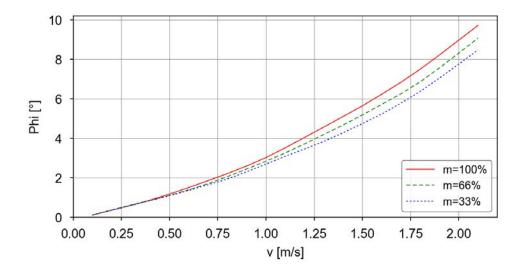


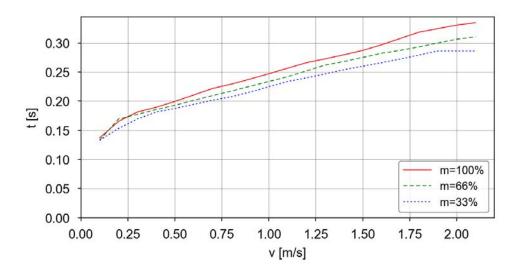


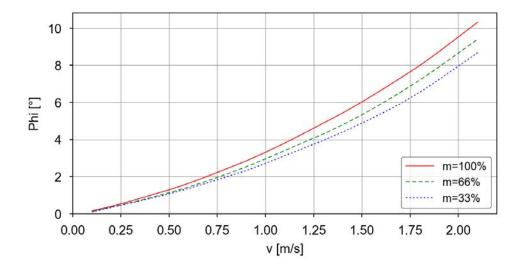


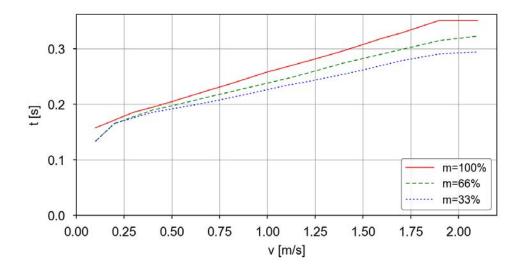
Category 1, Axis 3

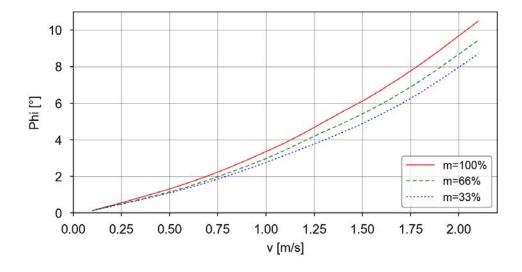
Extension zone 0, stopping distance and stopping time

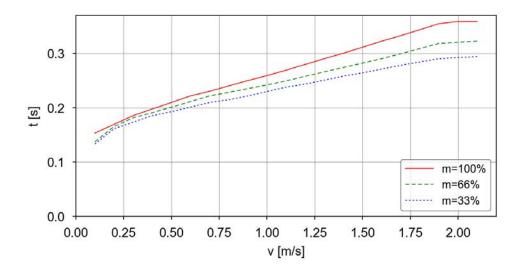












19.6 IRB 7600LeanID 2.55 m 390 kg

19.6 IRB 7600LeanID 2.55 m 390 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	27.5	0.63
2	10.3	0.29
3	6.8	0.17

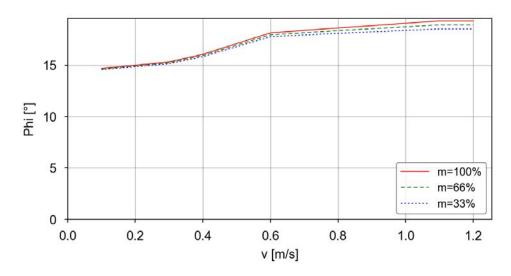
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.85
1	0.85	1.7
2	1.7	max reach

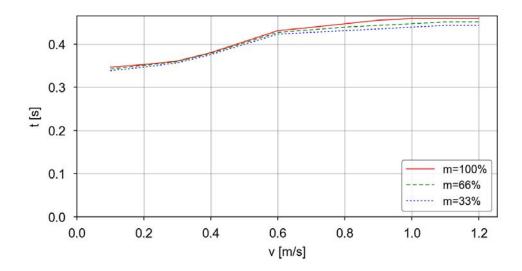
Category 1, Axis 1

Extension zone 0, stopping distance and stopping time

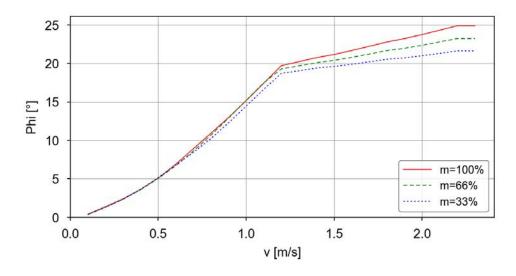


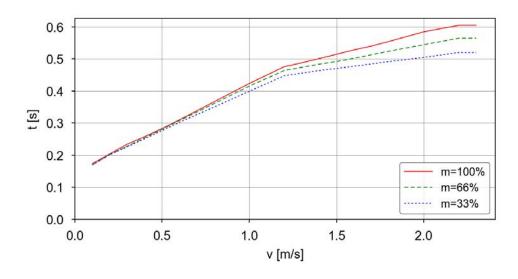
Continues on next page

19.6 IRB 7600LeanID 2.55 m 390 kg Continued



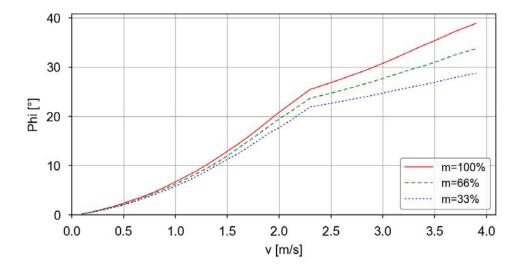
Extension zone 1, stopping distance and stopping time

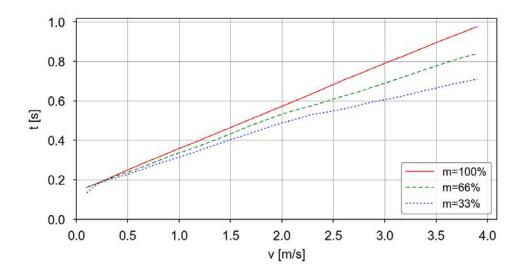




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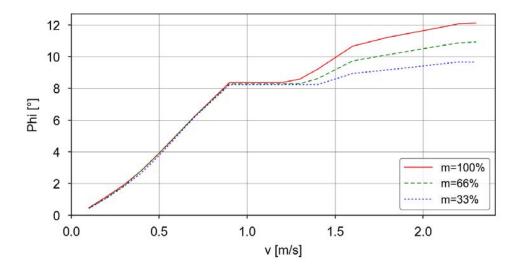
19.6 IRB 7600LeanID 2.55 m 390 kg *Continued*

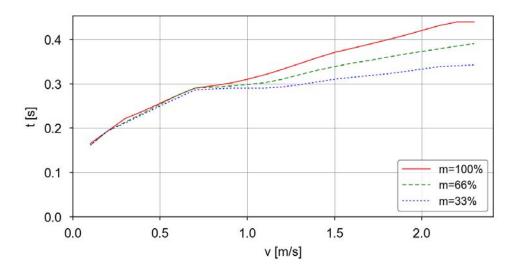




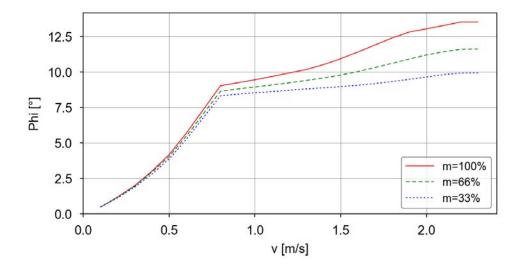
Category 1, Axis 2

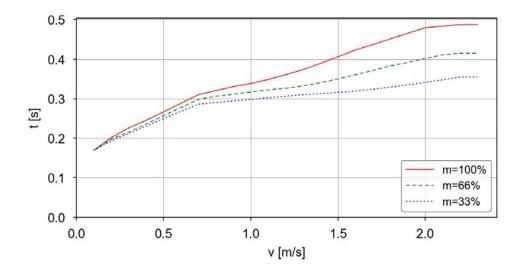
Extension zone 0, stopping distance and stopping time

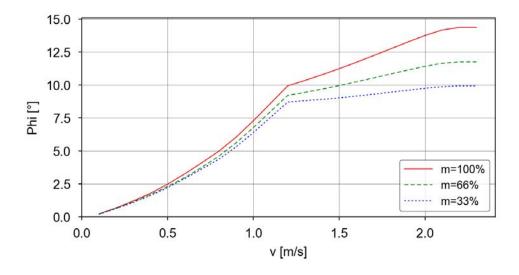


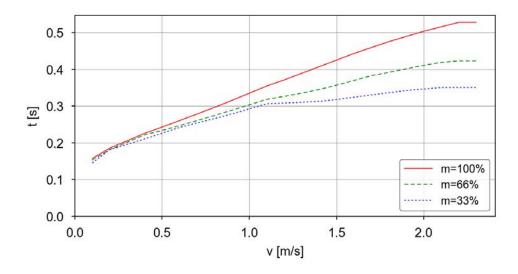


19.6 IRB 7600LeanID 2.55 m 390 kg *Continued*



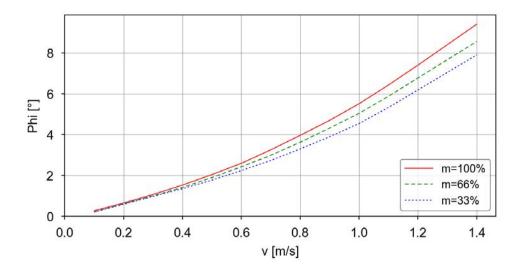


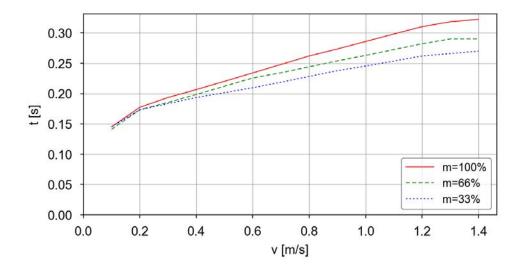


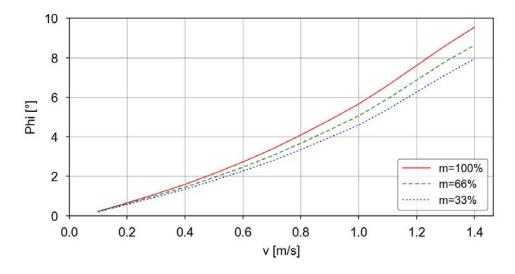


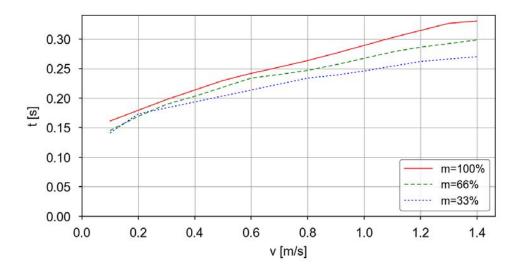
19.6 IRB 7600LeanID 2.55 m 390 kg *Continued*

Category 1, Axis 3

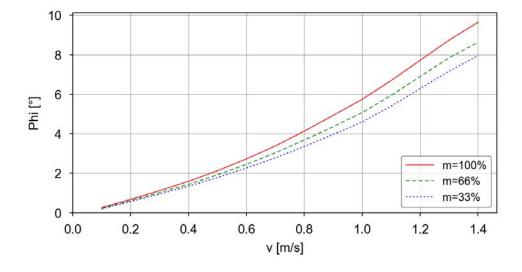


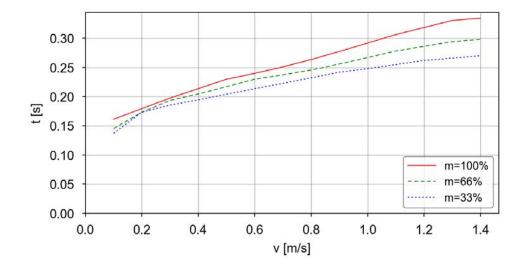






19.6 IRB 7600LeanID 2.55 m 390 kg *Continued*





19.7 IRB 7600LeanID 2.8 m 320 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

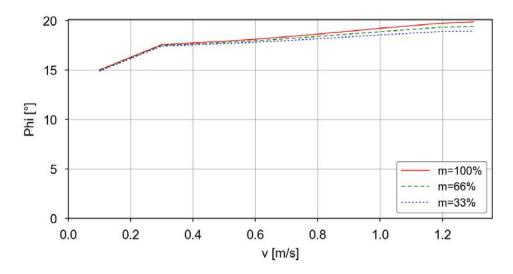
Axis	Distance (degrees)	Stop time (s)
1	28.3	0.66
2	10.7	0.32
3	7.2	0.17

Category 1, extension zones

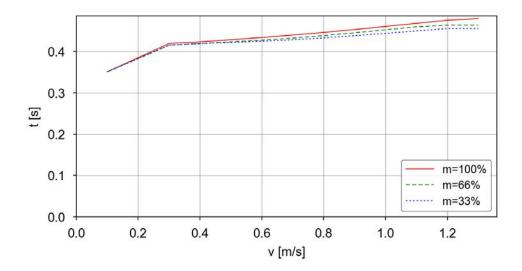
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.932
1	0.932	1.865
2	1.865	max reach

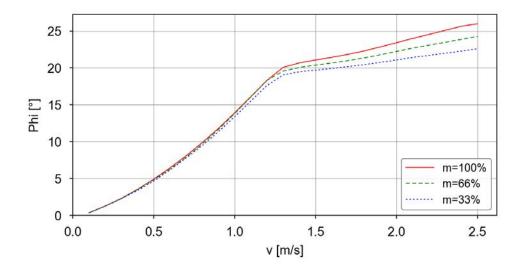
Category 1, Axis 1

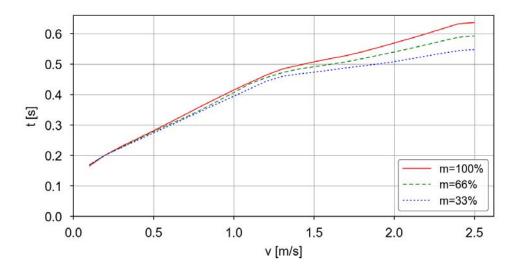


19.7 IRB 7600LeanID 2.8 m 320 kg Continued

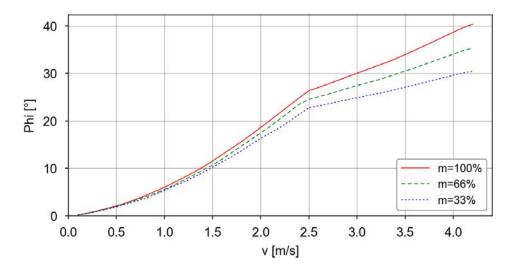


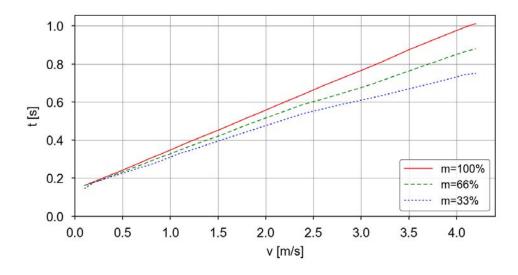
Extension zone 1, stopping distance and stopping time





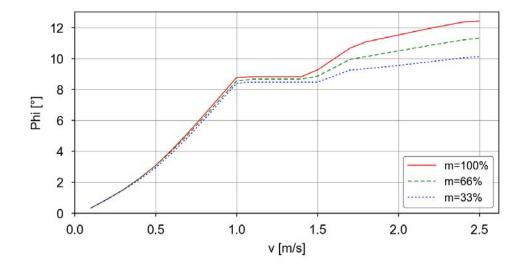
Continues on next page

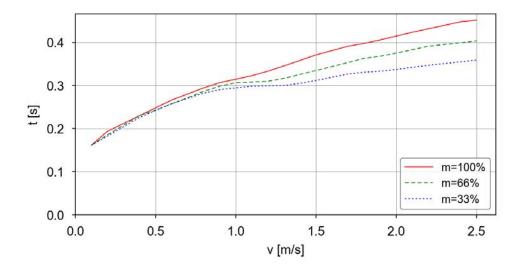


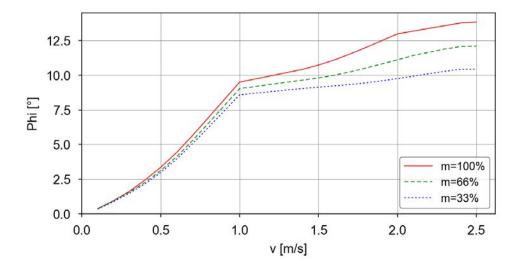


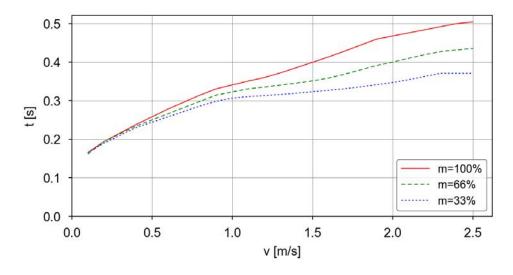
19.7 IRB 7600LeanID 2.8 m 320 kg *Continued*

Category 1, Axis 2

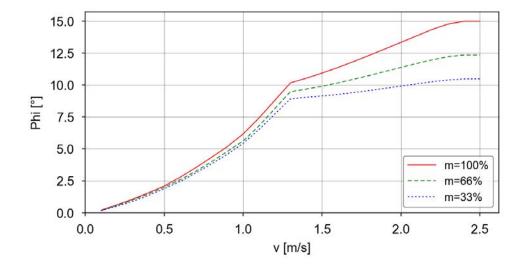


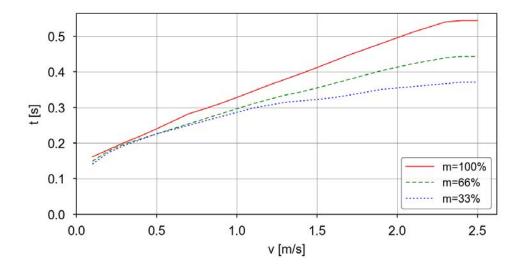






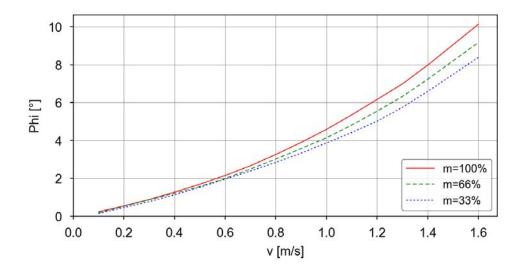
19.7 IRB 7600LeanID 2.8 m 320 kg *Continued*

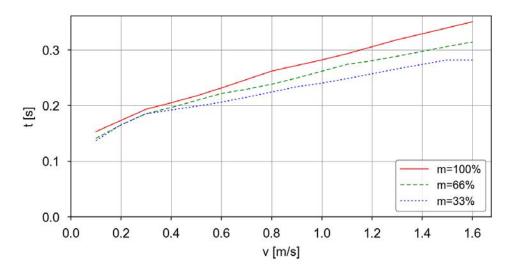




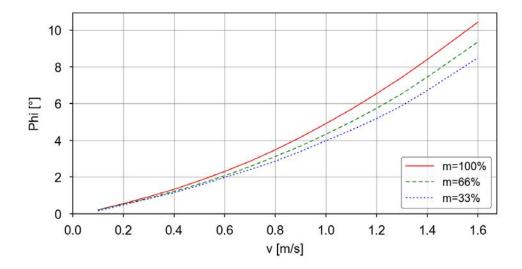
Category 1, Axis 3

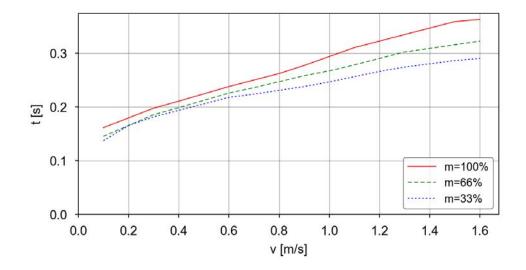
Extension zone 0, stopping distance and stopping time

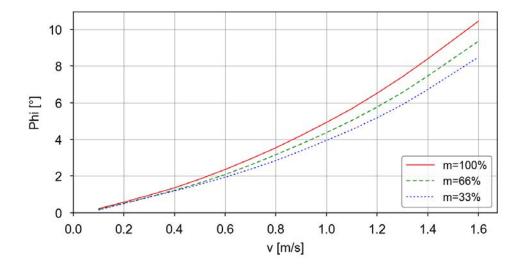


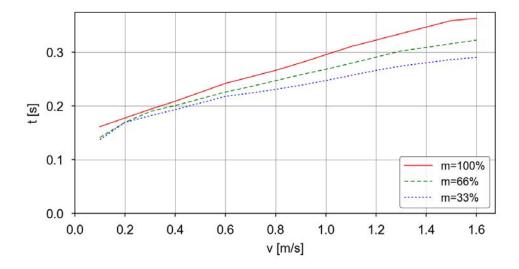


19.7 IRB 7600LeanID 2.8 m 320 kg *Continued*









19.8 IRB 7600LeanID 3.1 m 290 kg

19.8 IRB 7600LeanID 3.1 m 290 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

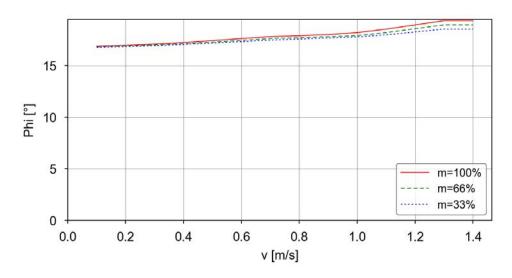
Axis	Distance (degrees)	Stop time (s)
1	30.1	0.71
2	8.4	0.27
3	6.7	0.17

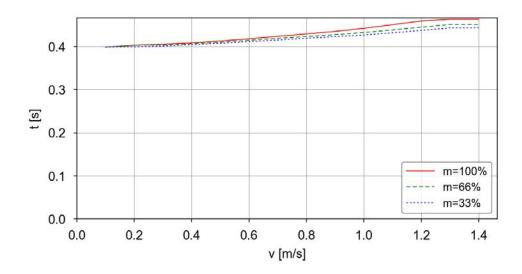
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

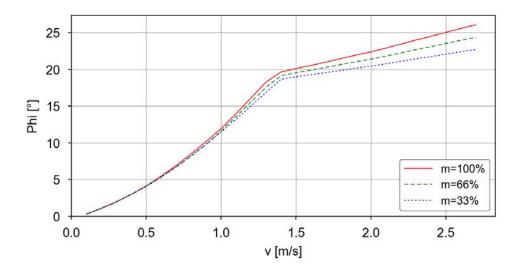
Zone	wcp min (m)	wcp max (m)
0	0	1.015
1	1.015	2.03
2	2.03	max reach

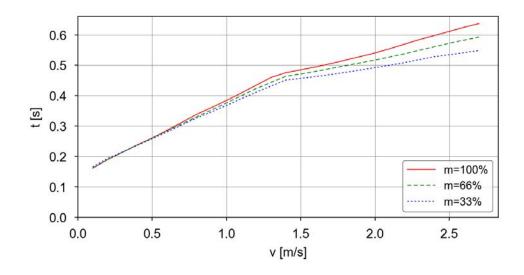
Category 1, Axis 1



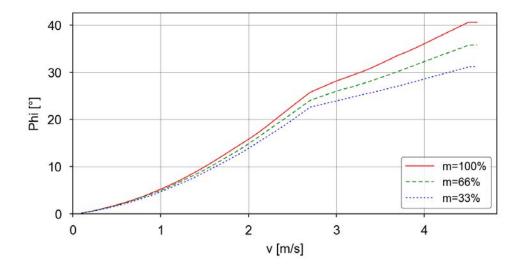


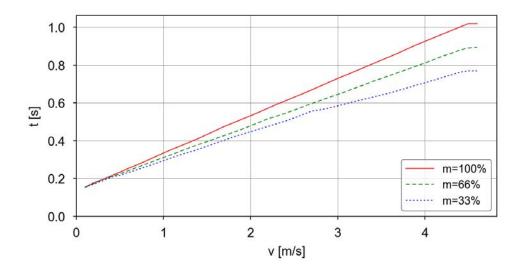
Extension zone 1, stopping distance and stopping time





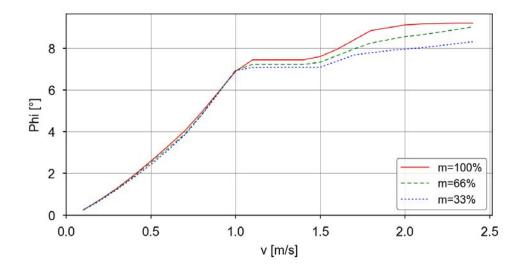
Continues on next page

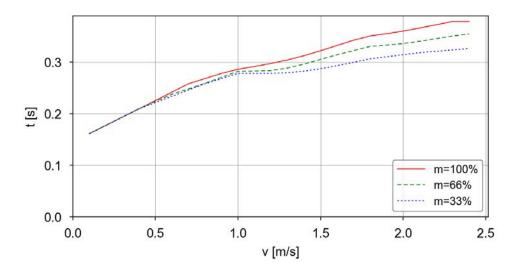


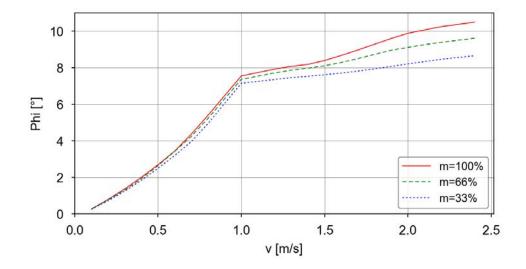


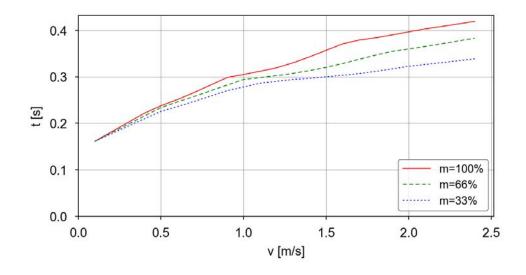
Category 1, Axis 2

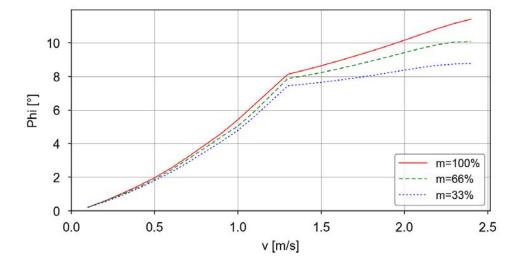
Extension zone 0, stopping distance and stopping time

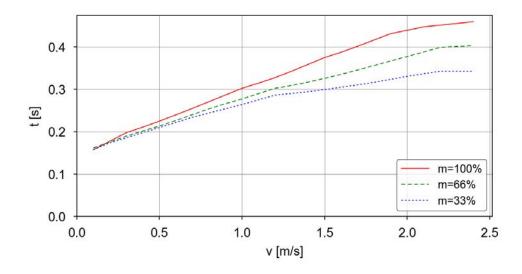




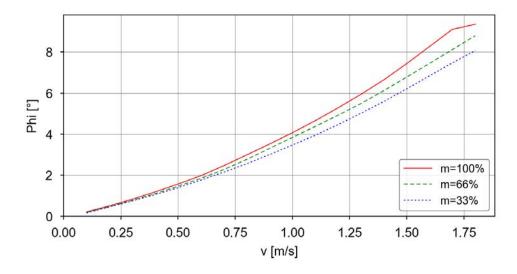


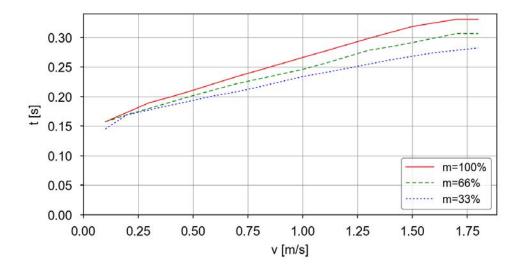


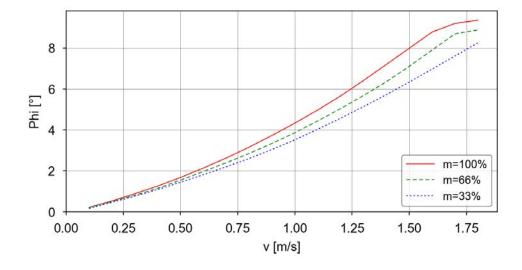


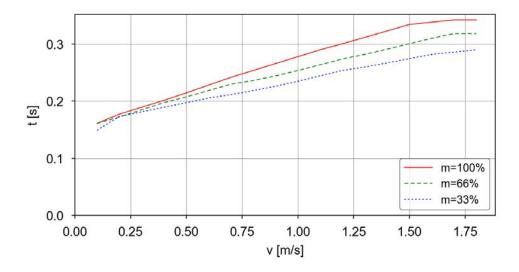


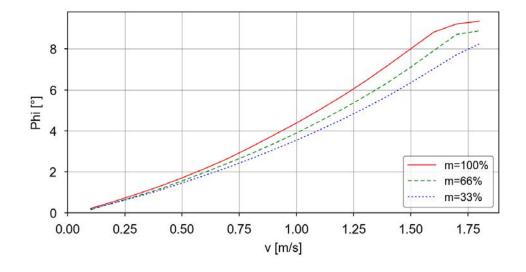
Category 1, Axis 3

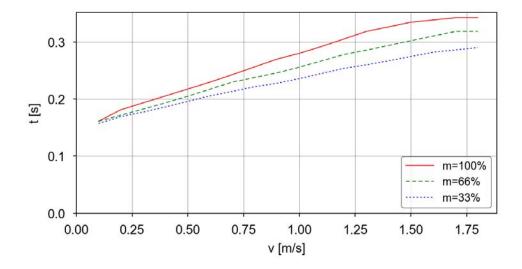












20 IRB 8700

20.1 IRB 8700 3.50 m 800 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	44.4	1.31
2	11.4	0.32
3	13.0	0.37

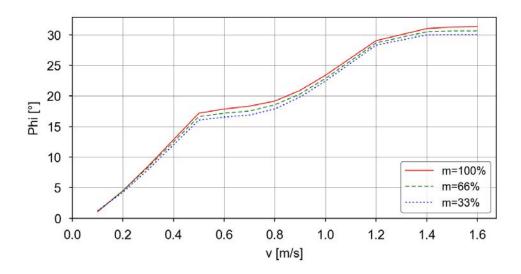
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	1.169
1	1.169	2.338
2	2.338	max reach

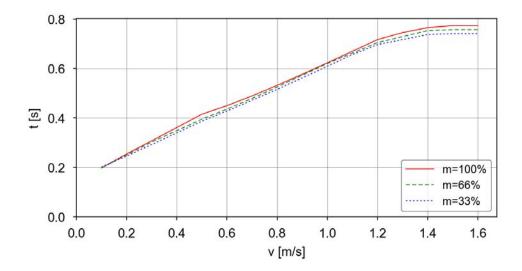
Category 1, Axis 1

Extension zone 0, stopping distance and stopping time

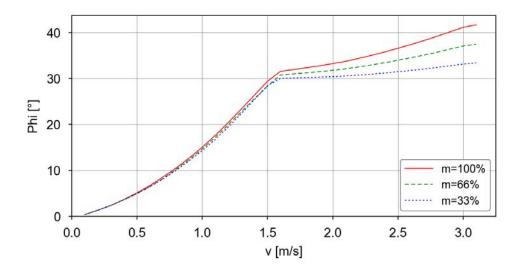


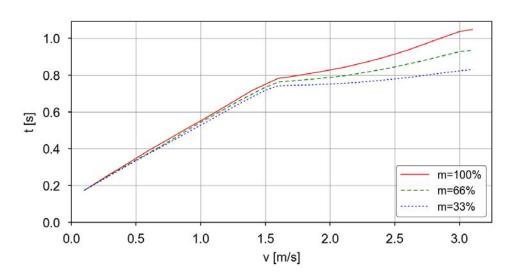
Continues on next page

20.1 IRB 8700 3.50 m 800 kg *Continued*

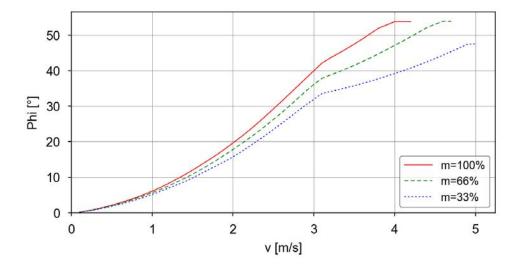


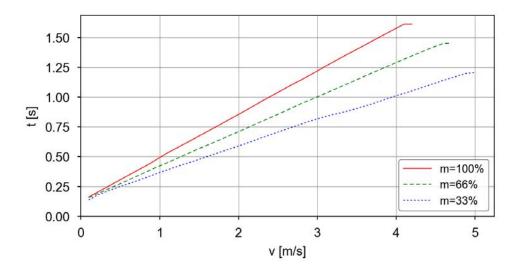
Extension zone 1, stopping distance and stopping time





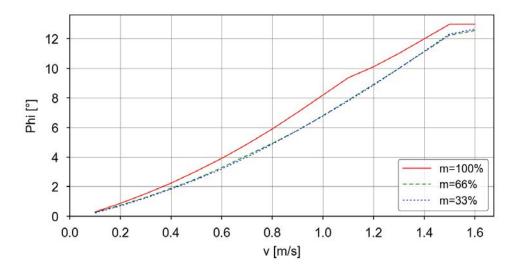
Continues on next page

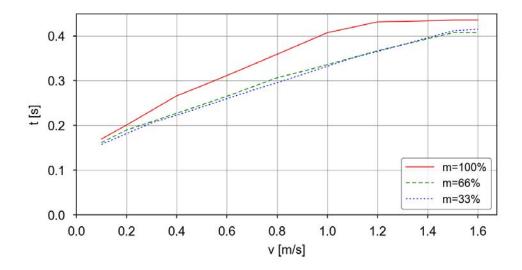


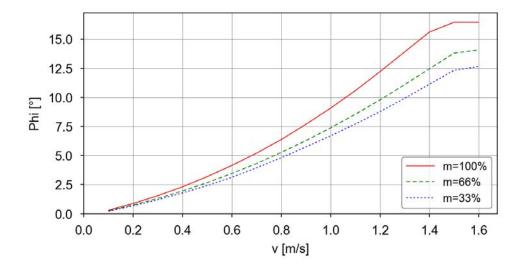


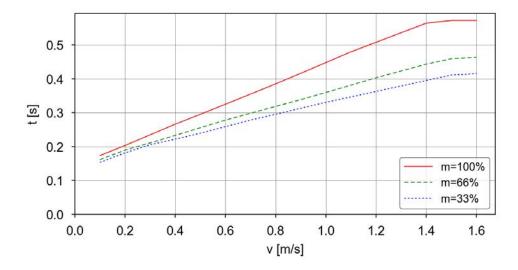
20.1 IRB 8700 3.50 m 800 kg Continued

Category 1, Axis 2

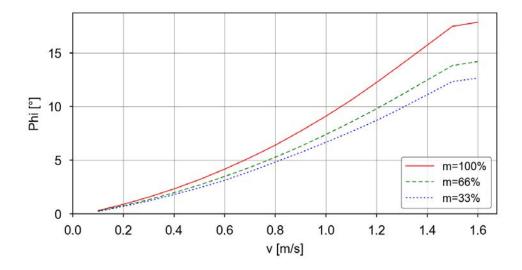


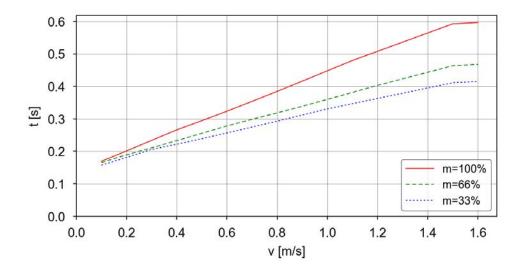






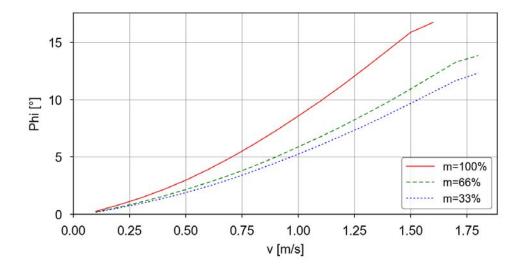
20.1 IRB 8700 3.50 m 800 kg *Continued*

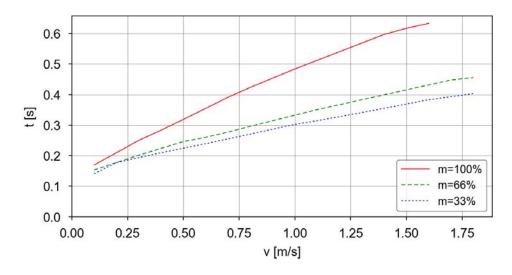




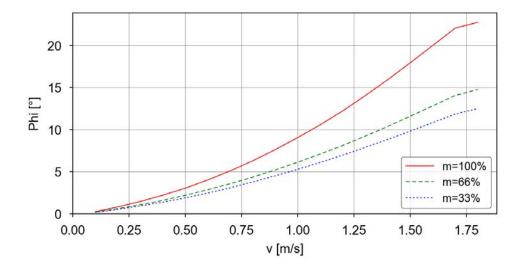
Category 1, Axis 3

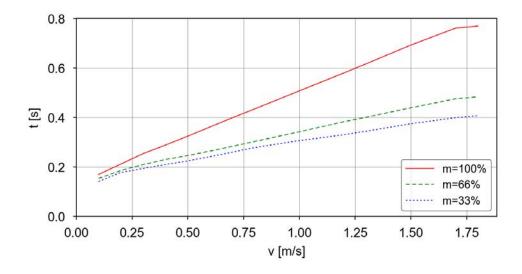
Extension zone 0, stopping distance and stopping time

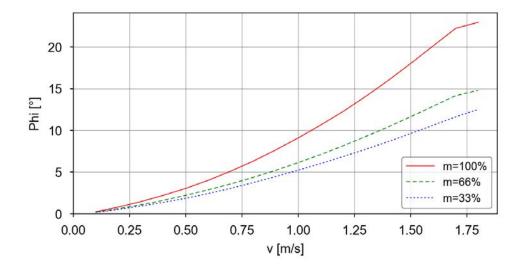


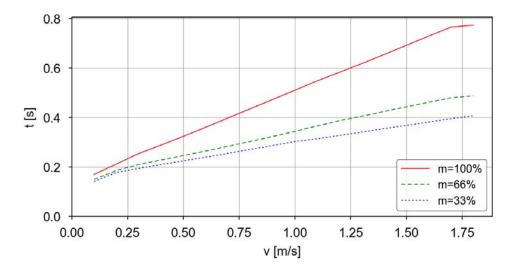


20.1 IRB 8700 3.50 m 800 kg *Continued*









20.2 IRB 8700 4.20 m 550 kg

20.2 IRB 8700 4.20 m 550 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	44.4	1.33
2	10.0	0.27
3	14.4	0.44

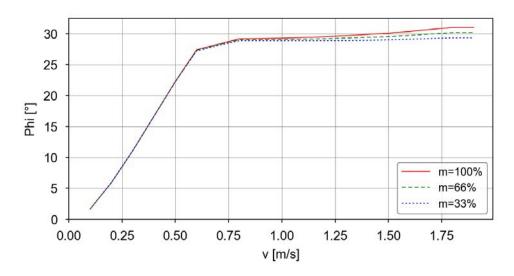
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

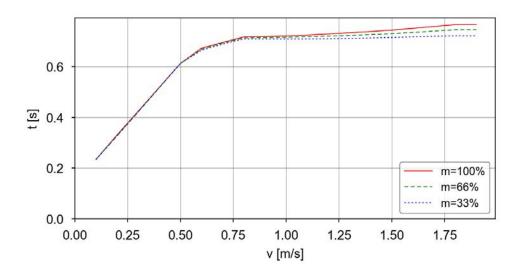
Zone	wcp min (m)	wcp max (m)
0	0	1.399
1	1.399	2.798
2	2.798	max reach

Category 1, Axis 1

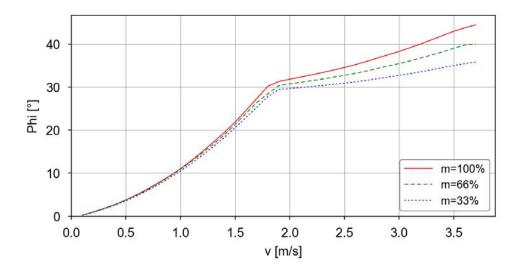
Extension zone 0, stopping distance and stopping time

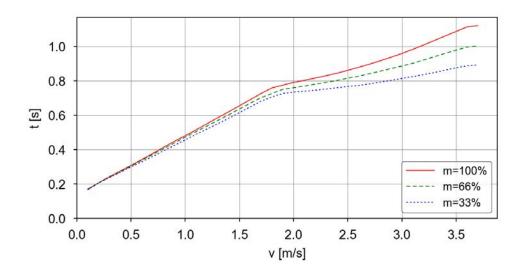


Continues on next page

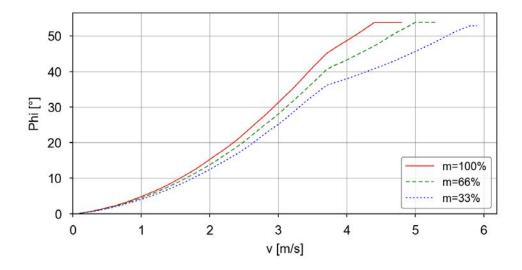


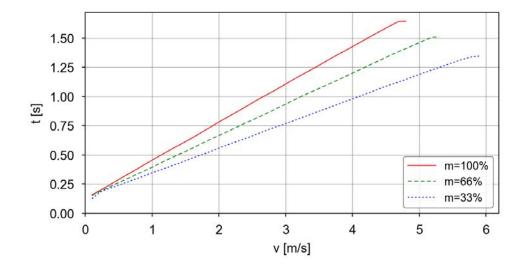
Extension zone 1, stopping distance and stopping time





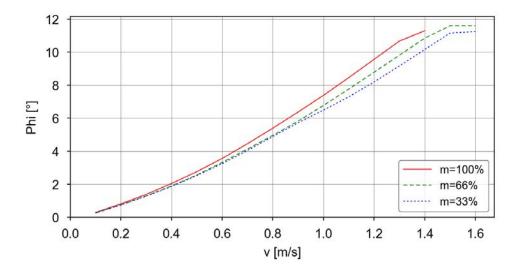
Continues on next page

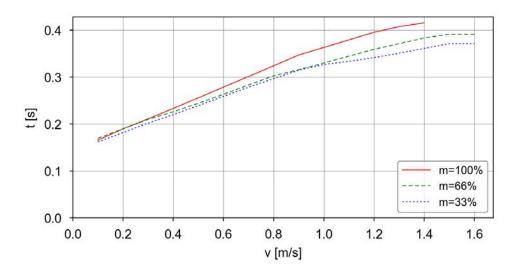


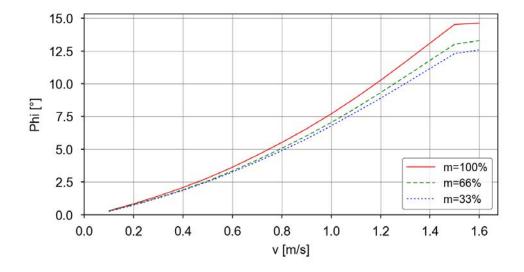


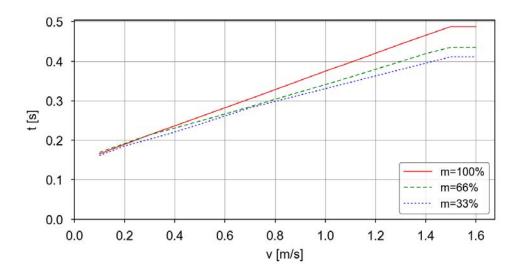
Category 1, Axis 2

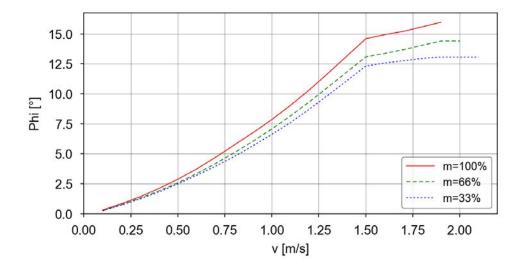
Extension zone 0, stopping distance and stopping time

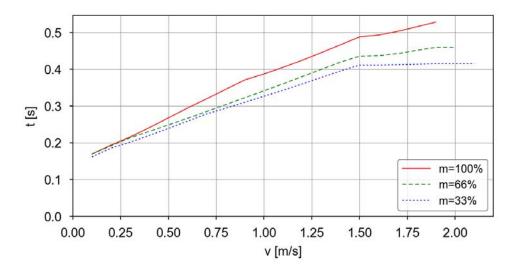




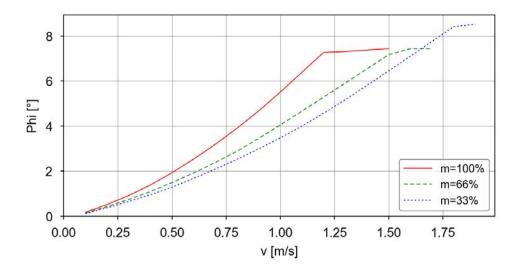


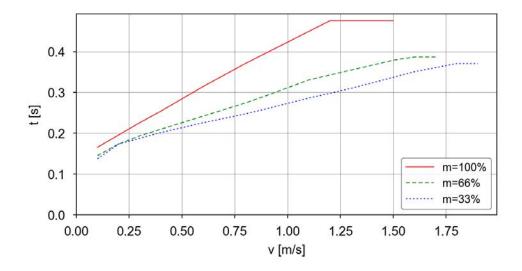


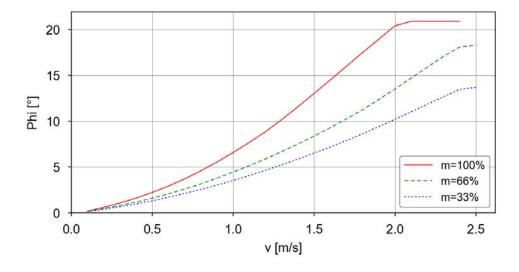


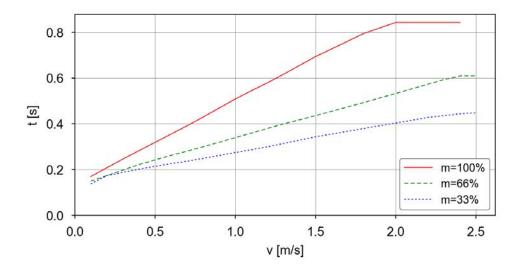


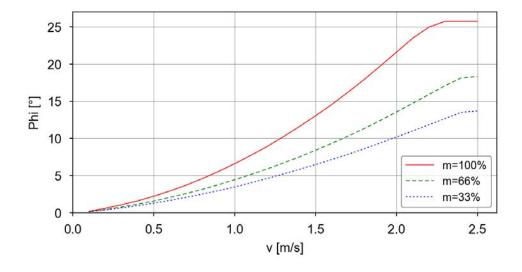
Category 1, Axis 3

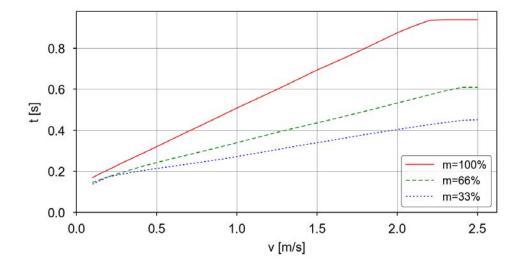












20.3 IRB 8700LeanID 3.50 m 630 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

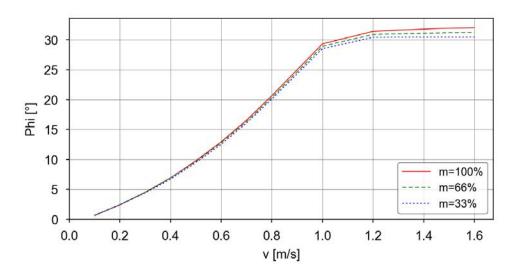
Axis	Distance (degrees)	Stop time (s)
1	44.4	1.19
2	10.1	0.27
3	9.6	0.25

Category 1, extension zones

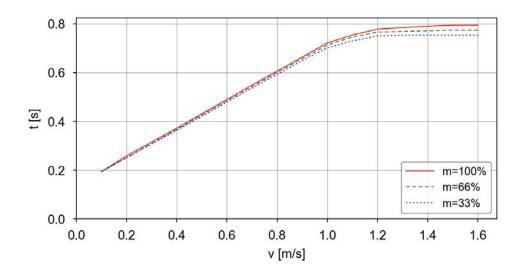
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	1.169
1	1.169	2.338
2	2.338	max reach

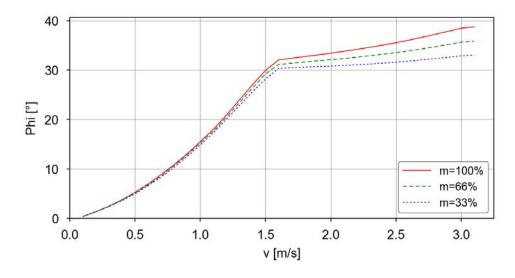
Category 1, Axis 1

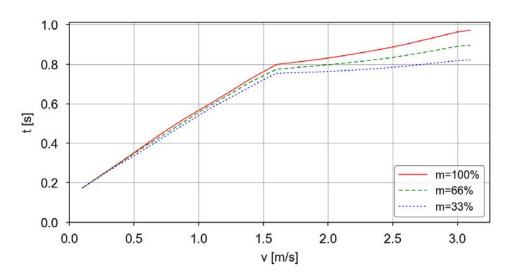


20.3 IRB 8700LeanID 3.50 m 630 kg *Continued*

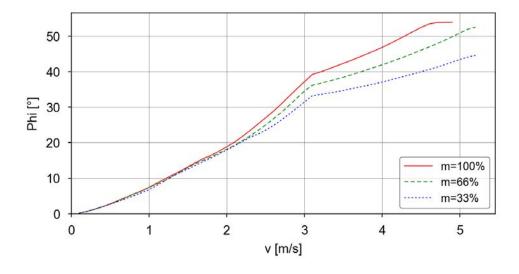


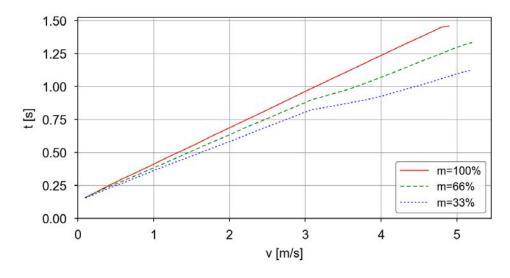
Extension zone 1, stopping distance and stopping time





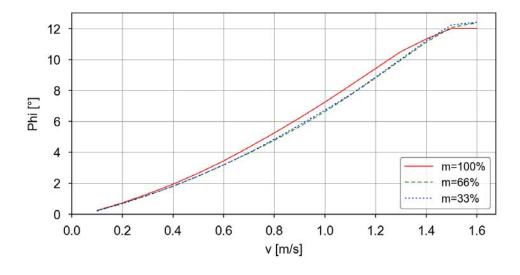
Continues on next page

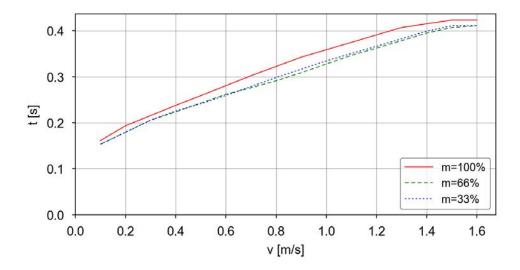


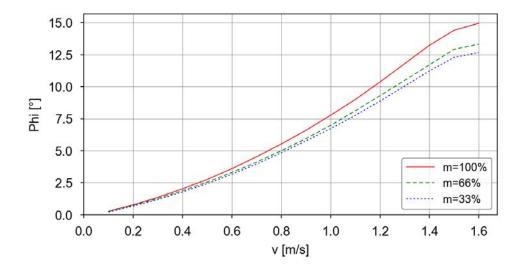


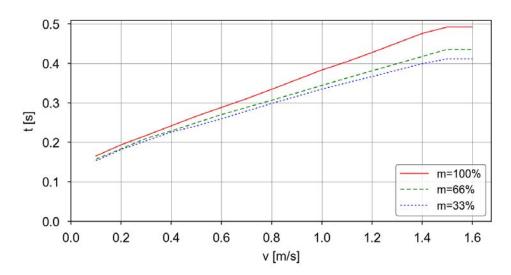
20.3 IRB 8700LeanID 3.50 m 630 kg *Continued*

Category 1, Axis 2

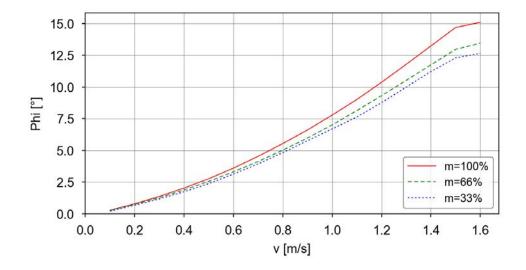


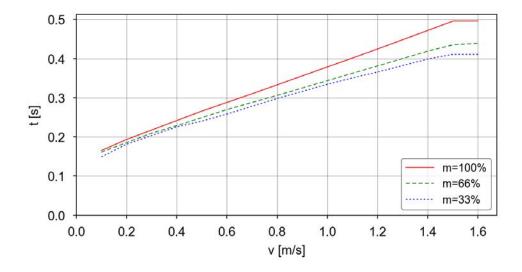






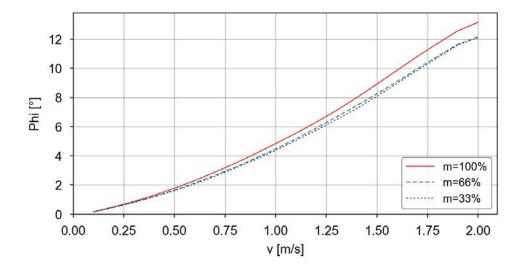
20.3 IRB 8700LeanID 3.50 m 630 kg *Continued*

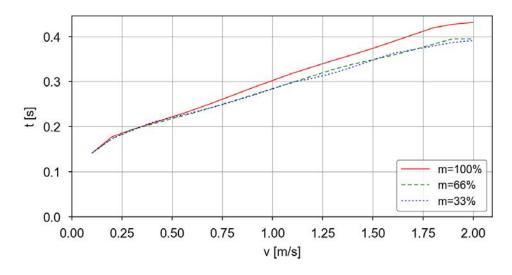




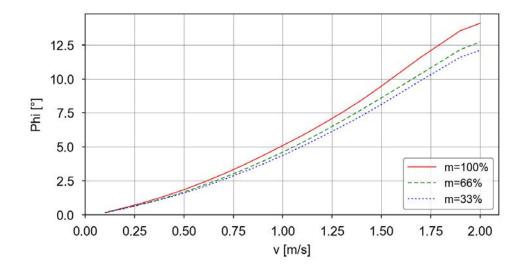
Category 1, Axis 3

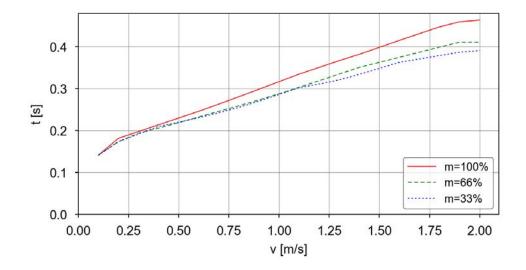
Extension zone 0, stopping distance and stopping time

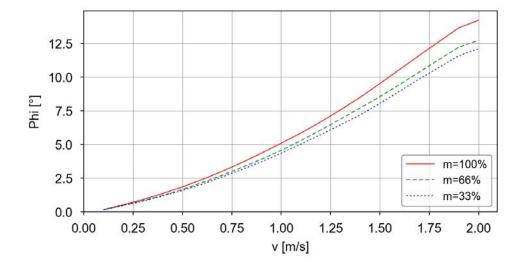


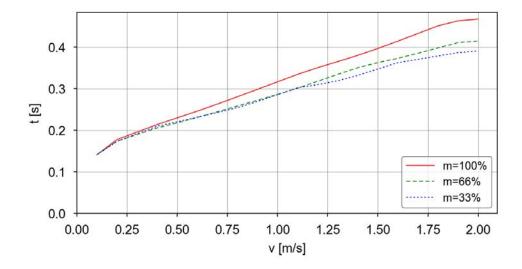


20.3 IRB 8700LeanID 3.50 m 630 kg *Continued*









20.4 IRB 8700LeanID 4.20 m 475 kg

20.4 IRB 8700LeanID 4.20 m 475 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

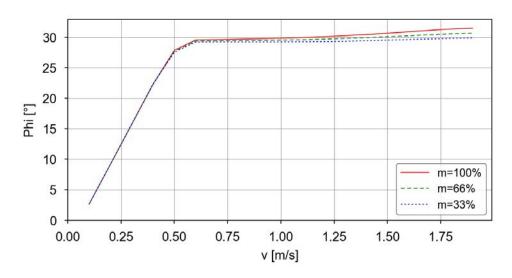
Axis	Distance (degrees)	Stop time (s)
1	44.4	1.26
2	9.5	0.25
3	12.0	0.34

Category 1, extension zones

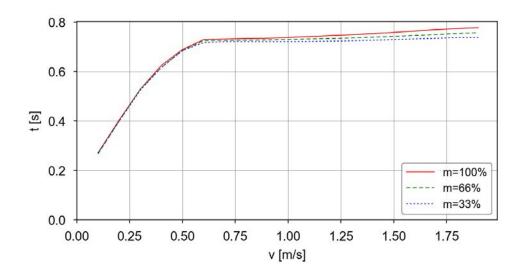
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	1.399
1	1.399	2.798
2	2.798	max reach

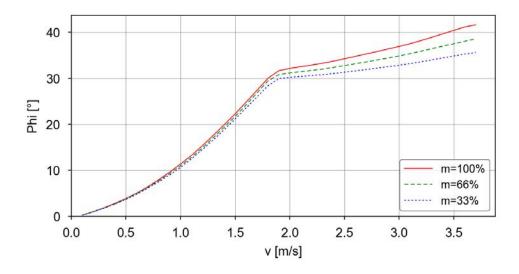
Category 1, Axis 1

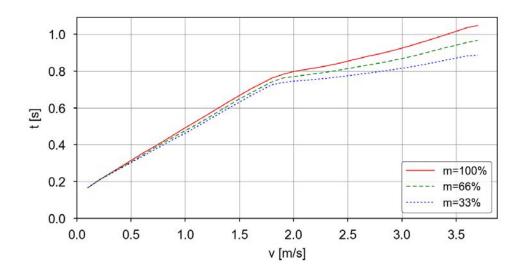


20.4 IRB 8700LeanID 4.20 m 475 kg Continued



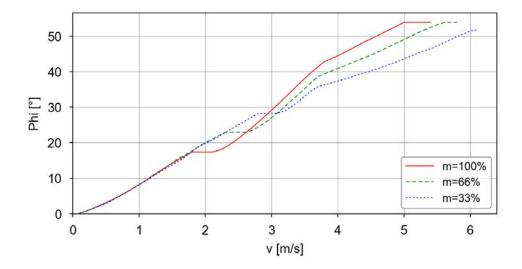
Extension zone 1, stopping distance and stopping time

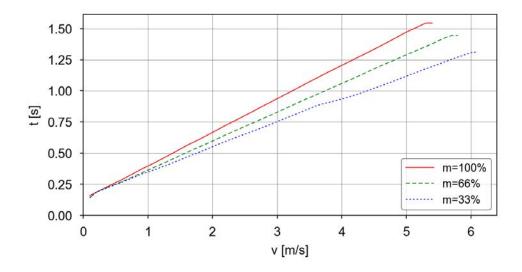




Continues on next page

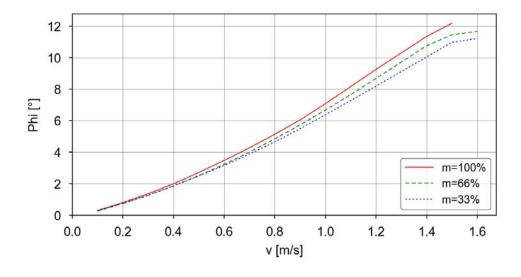
20.4 IRB 8700LeanID 4.20 m 475 kg *Continued*

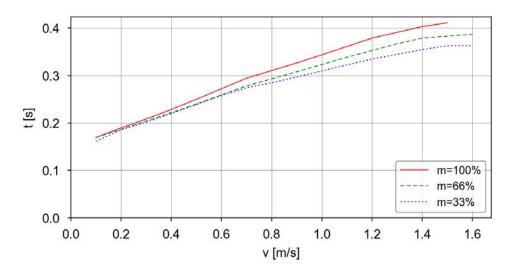




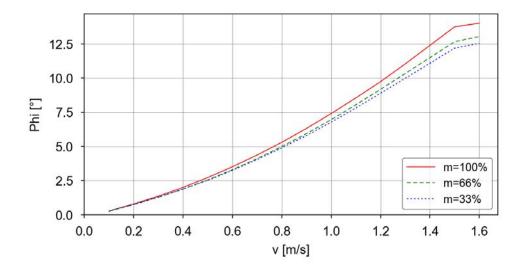
Category 1, Axis 2

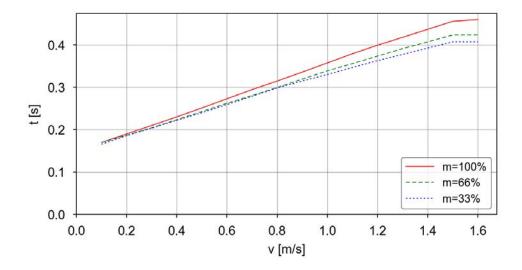
Extension zone 0, stopping distance and stopping time

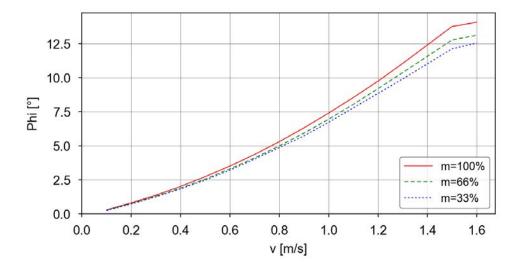


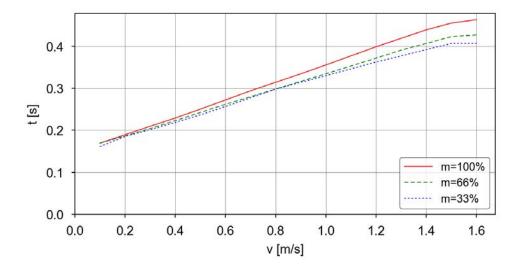


20.4 IRB 8700LeanID 4.20 m 475 kg *Continued*



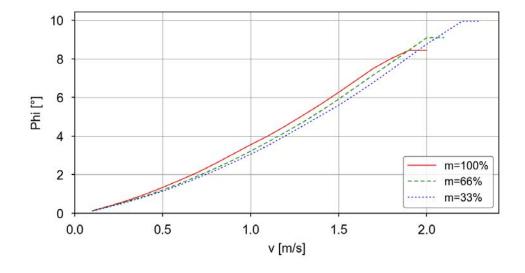


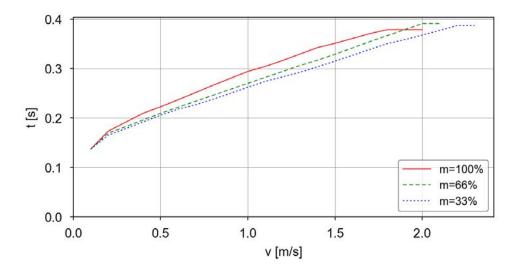


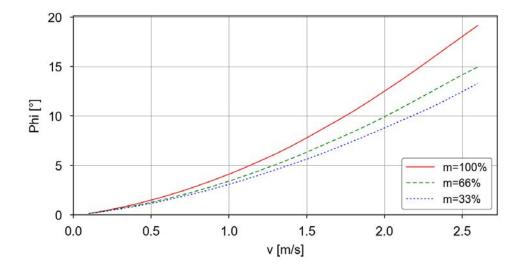


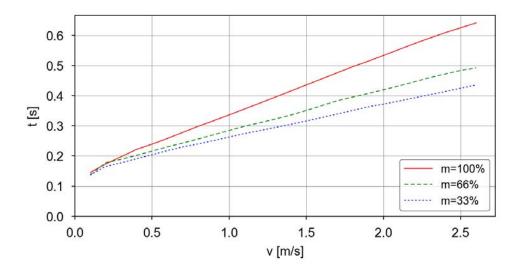
20.4 IRB 8700LeanID 4.20 m 475 kg *Continued*

Category 1, Axis 3

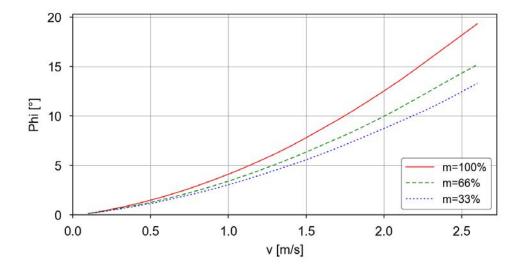


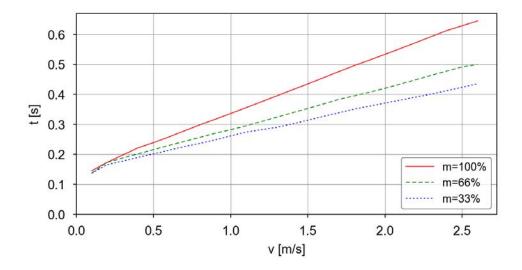






20.4 IRB 8700LeanID 4.20 m 475 kg *Continued*





21 IRB 460

21.1 IRB 460 2.4 m 110 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

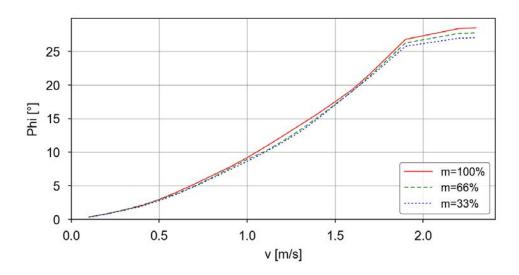
Axis	Distance (degrees)	Stop time (s)
1	41.5	0.49
2	14.6	0.17
3	13.6	0.15

Category 1, extension zones

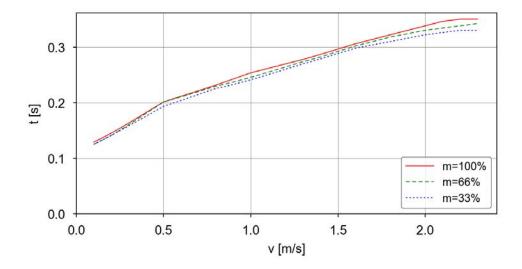
For definitions of the zones, see Extension zones for articulated robots on page 14.

Zone	wcp min (m)	wcp max (m)
0	0	0.889
1	0.889	1.778
2	1.778	max reach

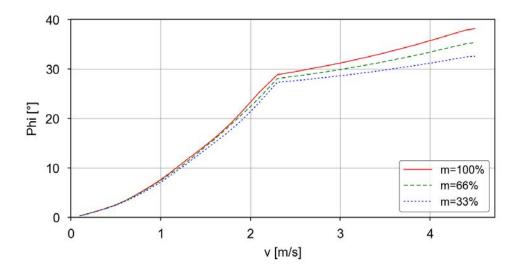
Category 1, Axis 1

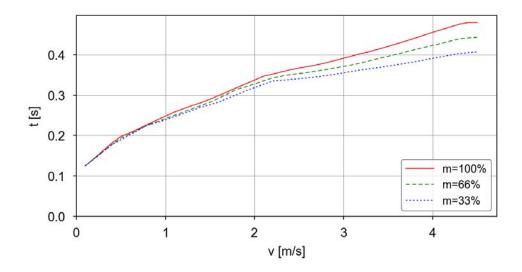


21.1 IRB 460 2.4 m 110 kg Continued

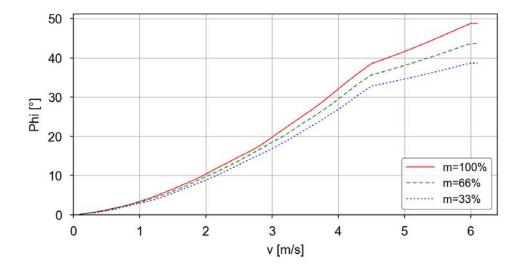


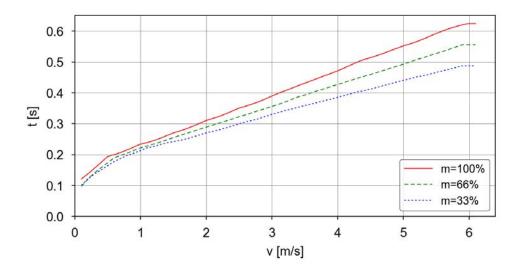
Extension zone 1, stopping distance and stopping time





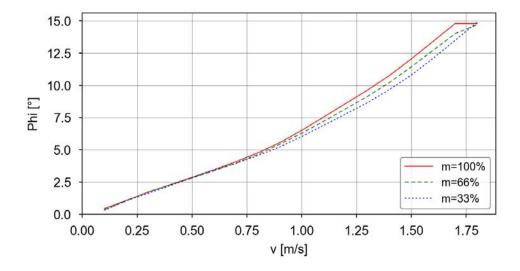
Continues on next page

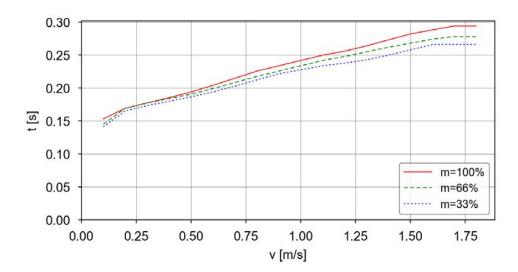


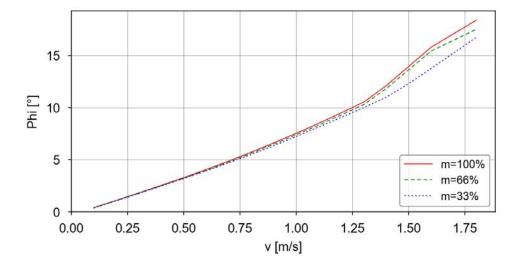


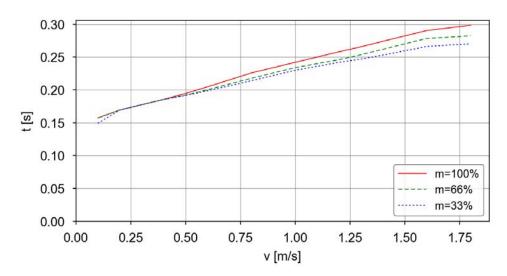
21.1 IRB 460 2.4 m 110 kg Continued

Category 1, Axis 2

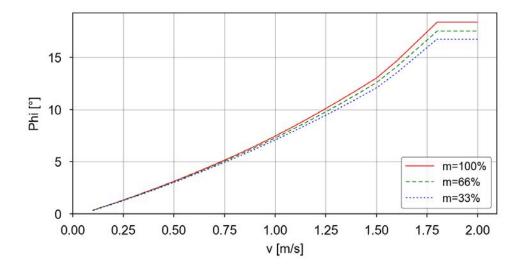


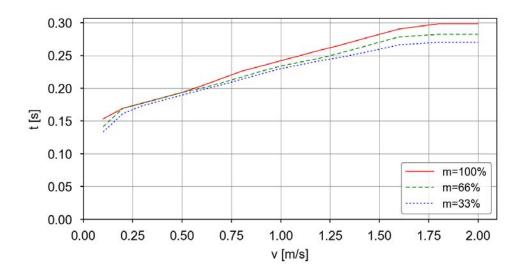






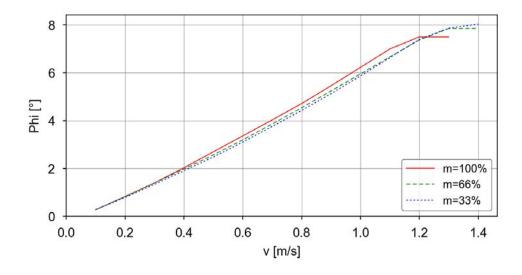
21.1 IRB 460 2.4 m 110 kg Continued

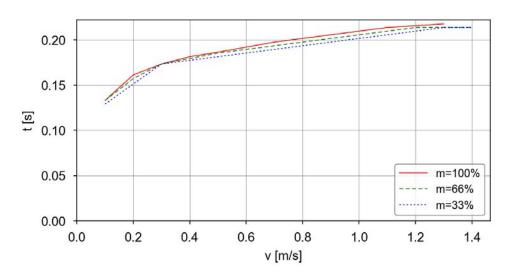




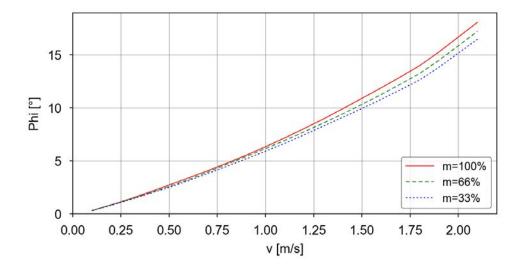
Category 1, Axis 3

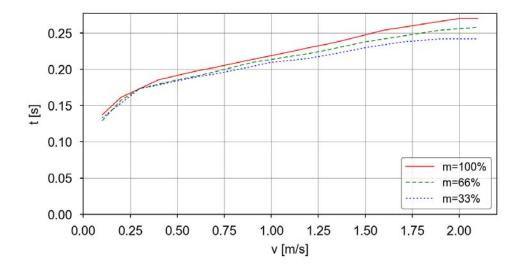
Extension zone 0, stopping distance and stopping time

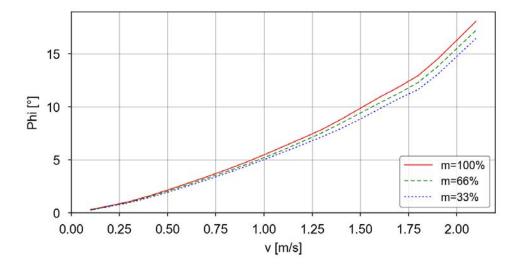


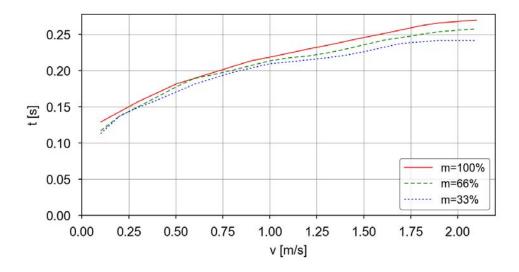


21.1 IRB 460 2.4 m 110 kg Continued











22 IRB 660

22.1 IRB 660 3.15 m 180 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	64.4	0.9
2	32.6	0.39
3	27.0	0.29

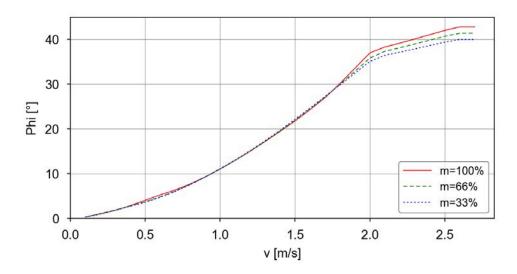
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

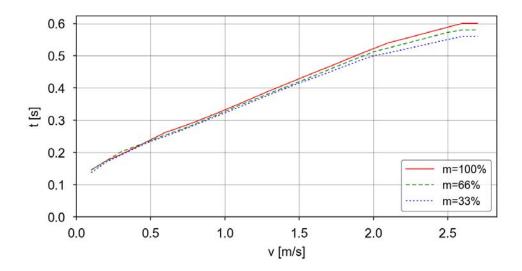
Zone	wcp min (m)	wcp max (m)
0	0	1.148
1	1.148	2.297
2	2.297	max reach

Category 1, Axis 1

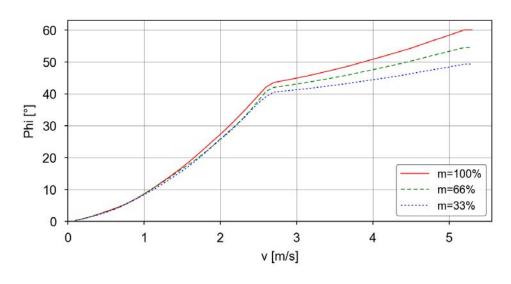
Extension zone 0, stopping distance and stopping time

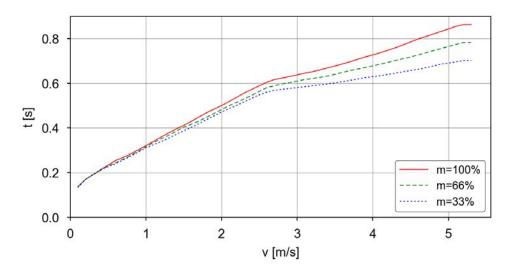


Continues on next page

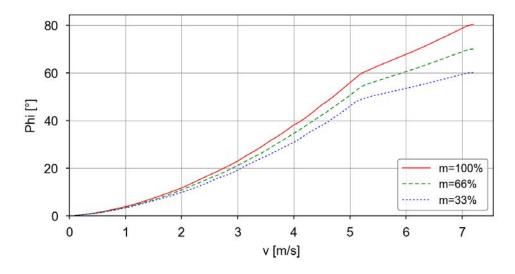


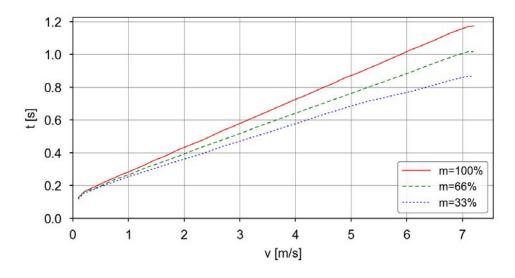
Extension zone 1, stopping distance and stopping time



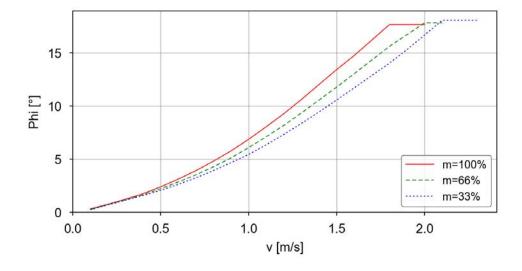


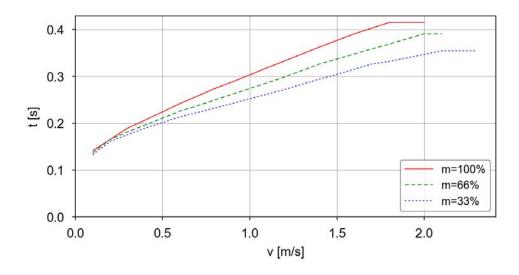
Continues on next page

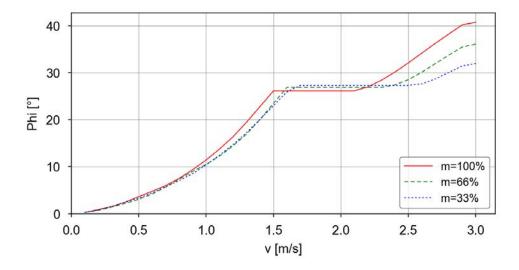


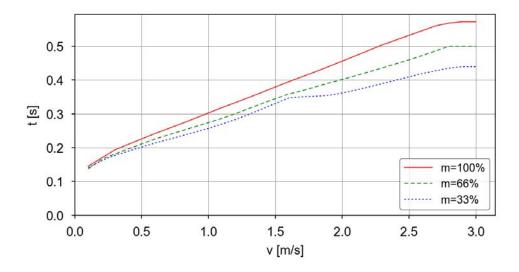


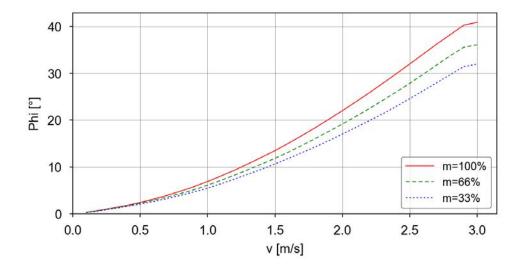
Category 1, Axis 2

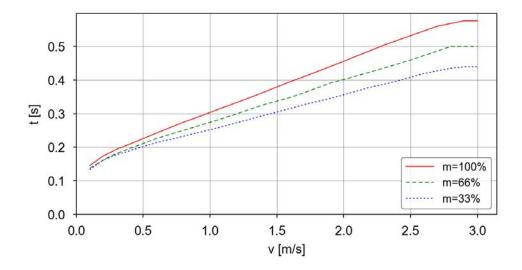






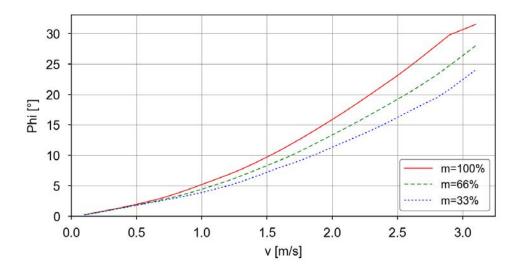


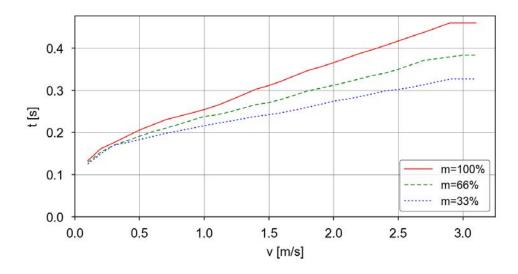


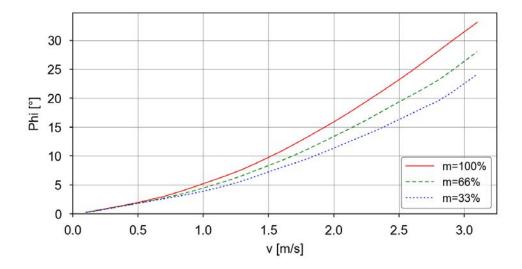


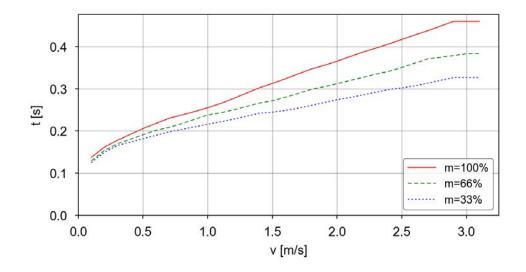
Category 1, Axis 3

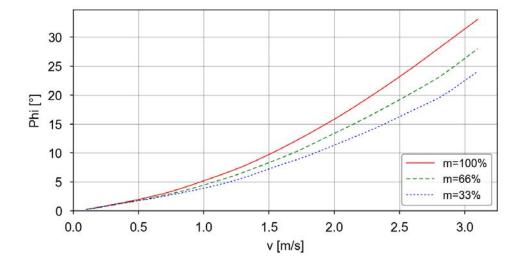
Extension zone 0, stopping distance and stopping time

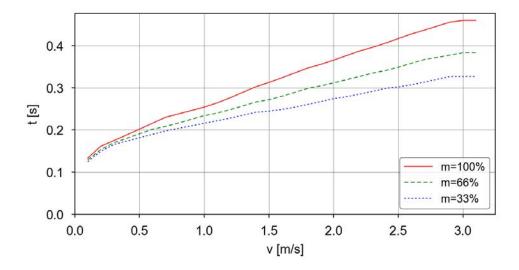












22.2 IRB 660 3.15 m 250 kg

22.2 IRB 660 3.15 m 250 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

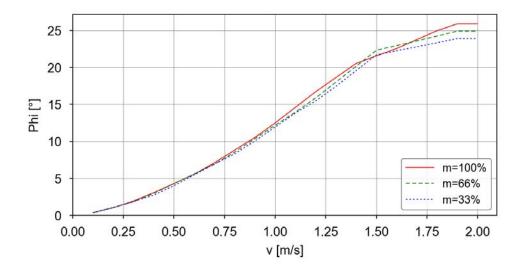
Axis	Distance (degrees)	Stop time (s)
1	43.1	0.78
2	23.2	0.37
3	21.6	0.32

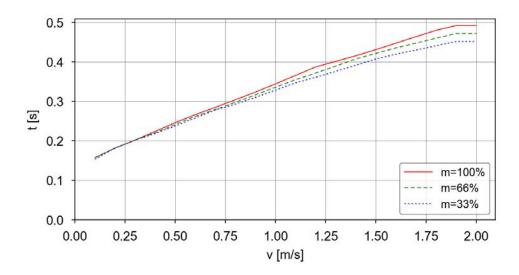
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

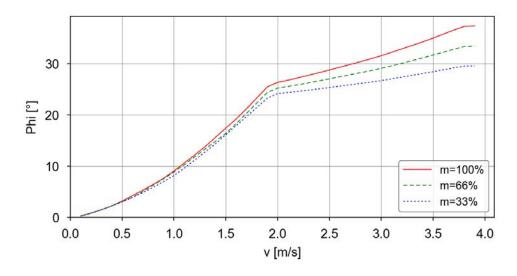
Zone	wcp min (m)	wcp max (m)
0	0	1.148
1	1.148	2.297
2	2.297	max reach

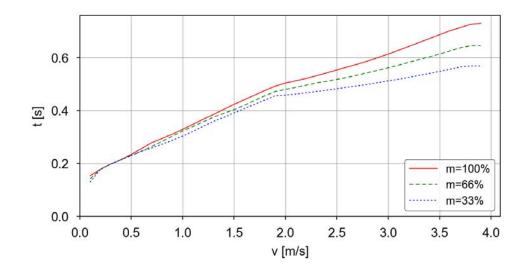
Category 1, Axis 1



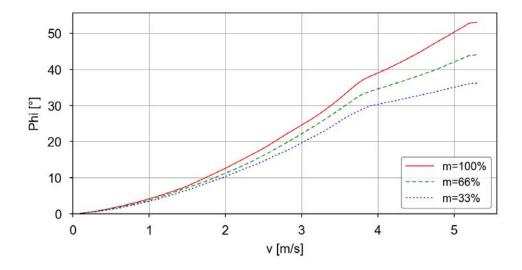


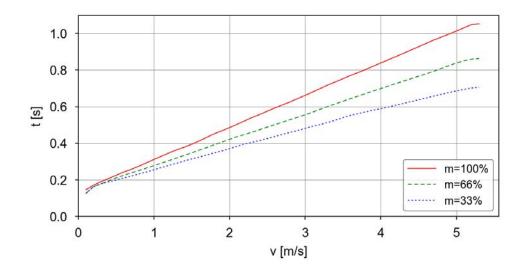
Extension zone 1, stopping distance and stopping time





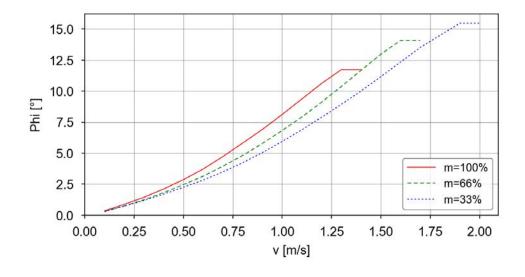
Continues on next page

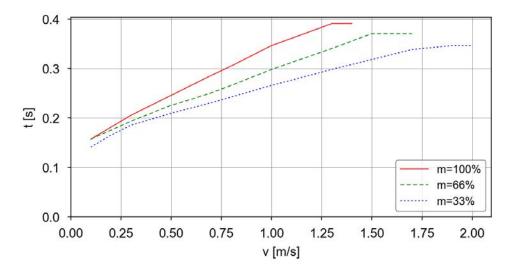


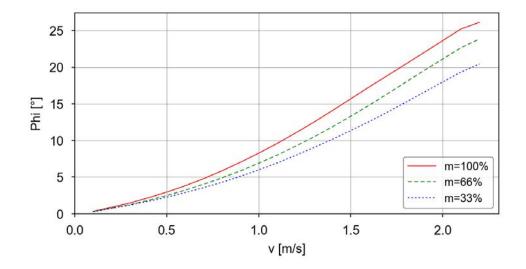


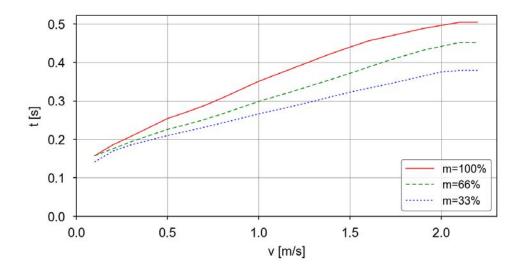
Category 1, Axis 2

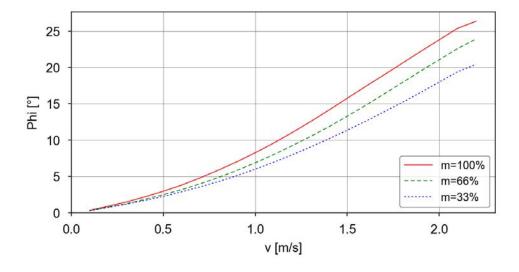
Extension zone 0, stopping distance and stopping time

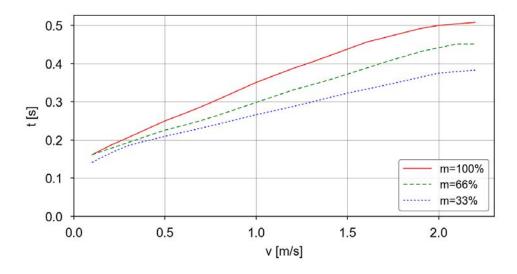




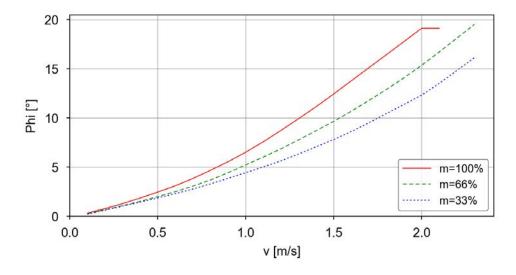


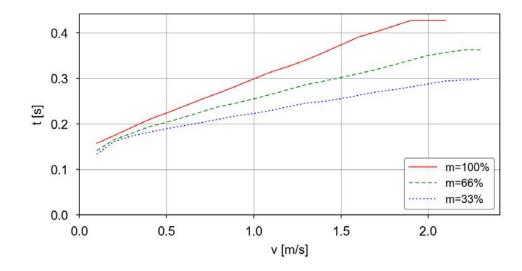


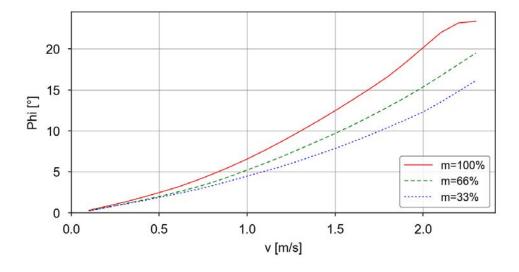


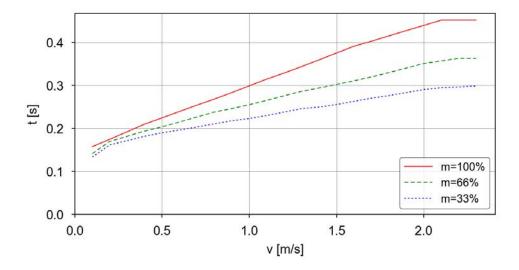


Category 1, Axis 3

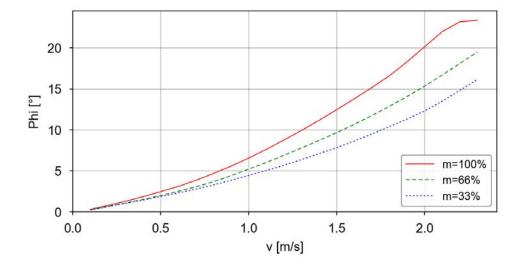


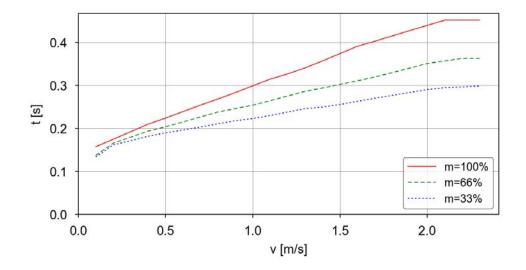






22.2 IRB 660 3.15 m 250 kg Continued





23 IRB 760

23.1 IRB 760 3.2 m 445 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

Axis	Distance (degrees)	Stop time (s)
1	40.7	0.89
2	24.4	0.54
3	26.9	0.56

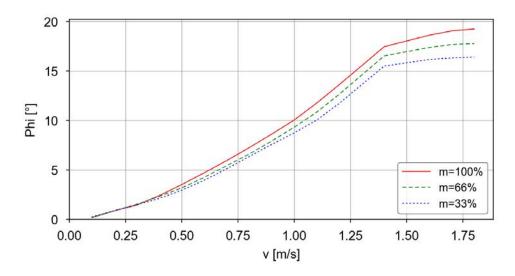
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

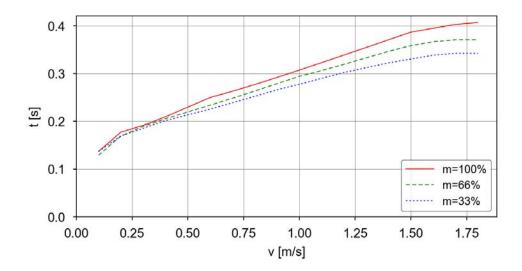
Zone	wcp min (m)	wcp max (m)
0	0	1.17
1	1.17	2.34
2	2.34	max reach

Category 1, Axis A1

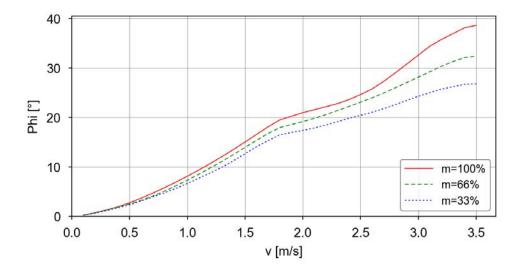
Extension zone 0, stopping distance and stopping time

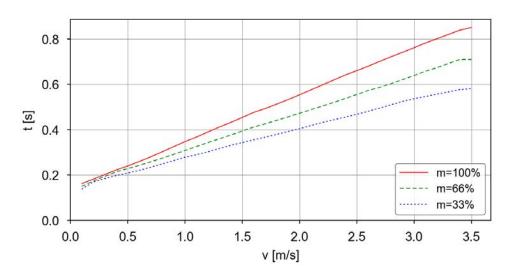


Continues on next page

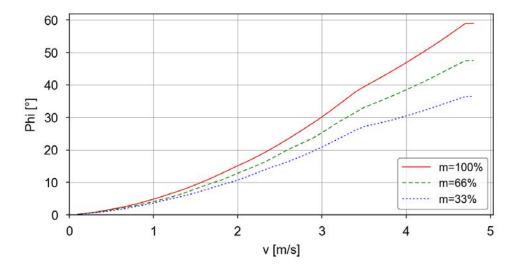


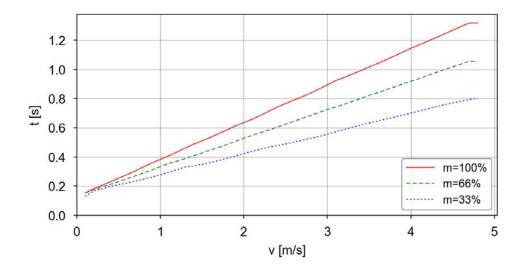
Extension zone 1, stopping distance and stopping time



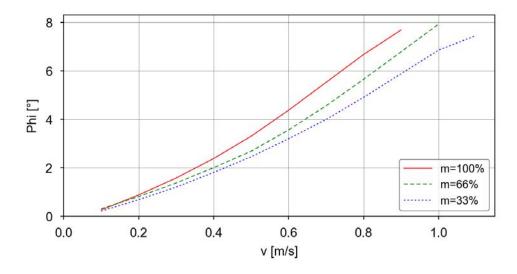


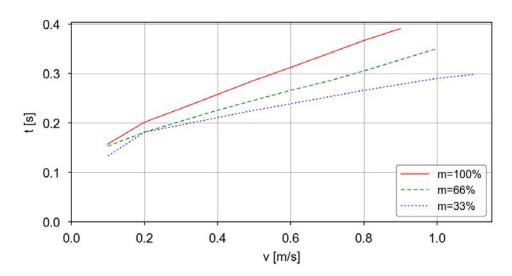
Continues on next page

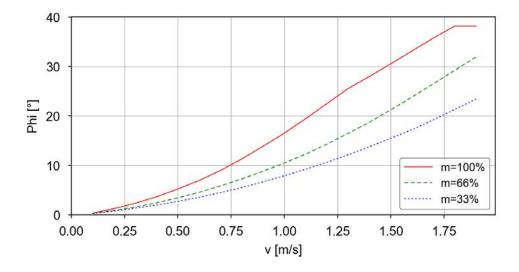


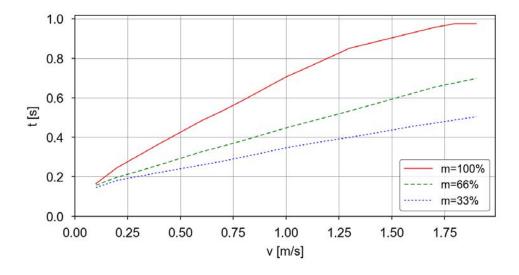


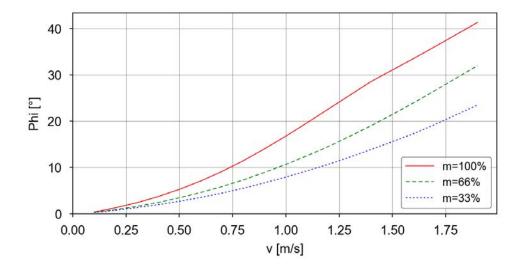
Category 1, Axis A2

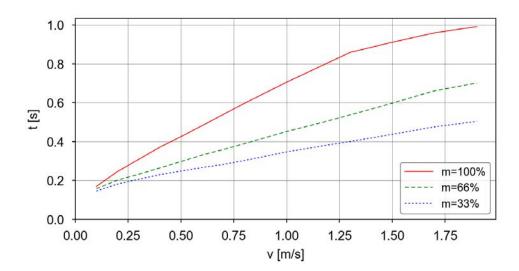




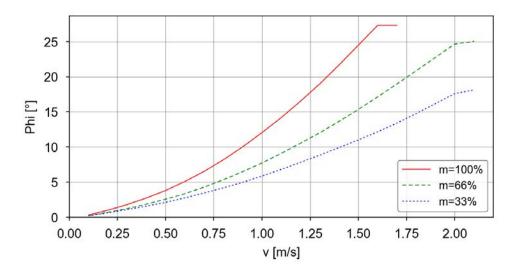


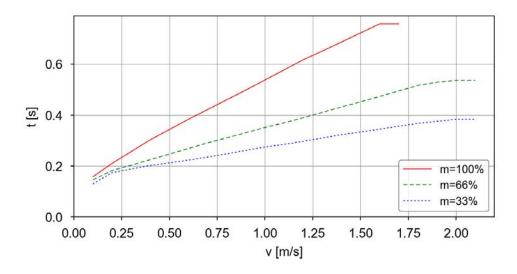


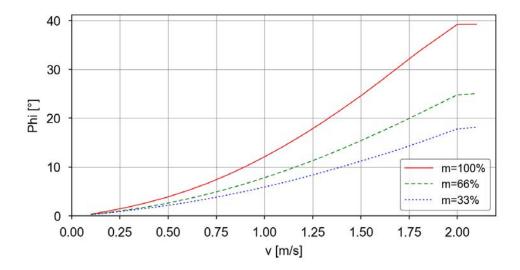


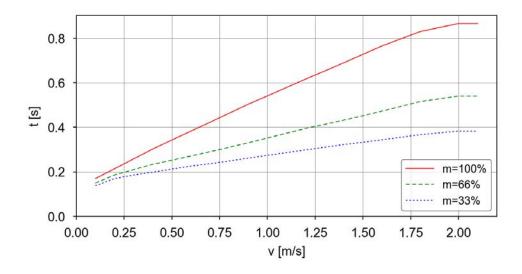


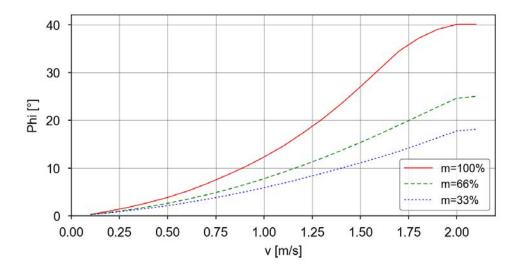
Category 1, Axis A3

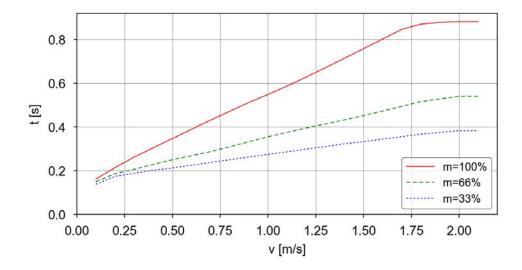












23.2 IRB 760 3.2 m 450 kg

23.2 IRB 760 3.2 m 450 kg

Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load. All results are from tests on one moving axis.

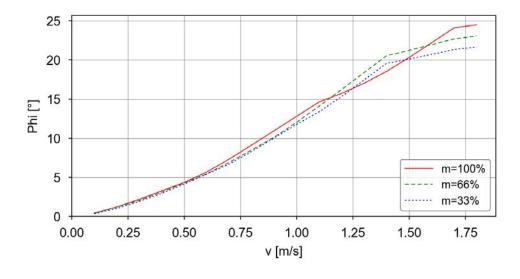
Axis	Distance (degrees)	Stop time (s)
1	40.2	0.83
2	0.0	0.0
3	26.4	0.49

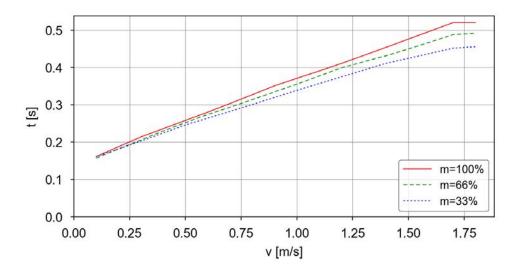
Category 1, extension zones

For definitions of the zones, see Extension zones for articulated robots on page 14.

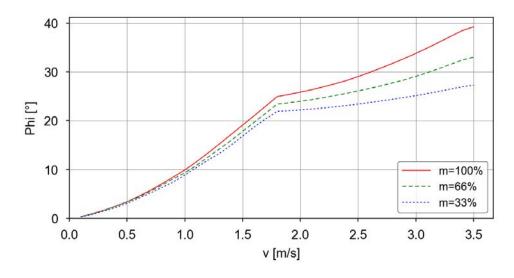
Zone	wcp min (m)	wcp max (m)
0	0	1.168
1	1.168	2.337
2	2.337	max reach

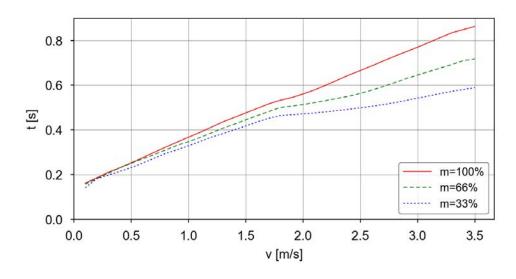
Category 1, Axis 1



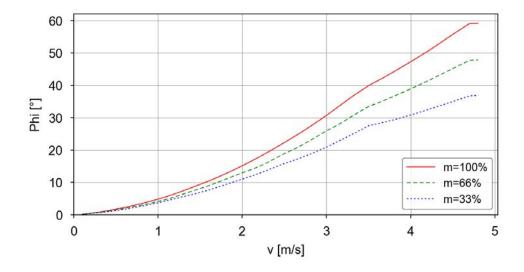


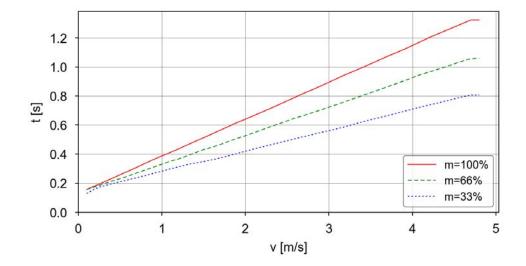
Extension zone 1, stopping distance and stopping time





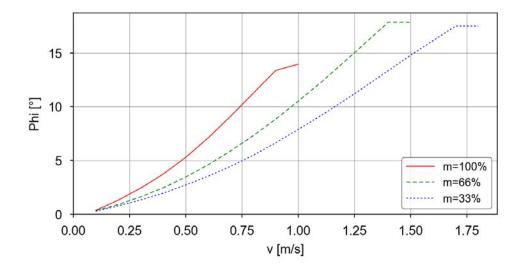
Continues on next page

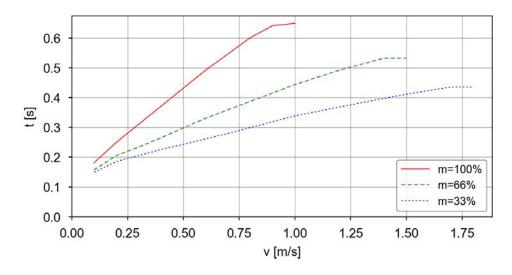


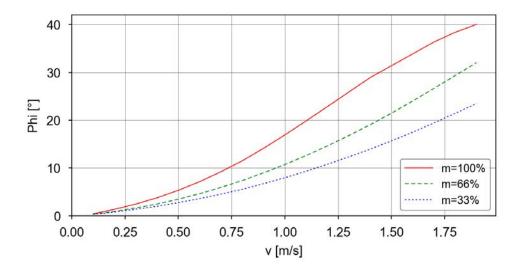


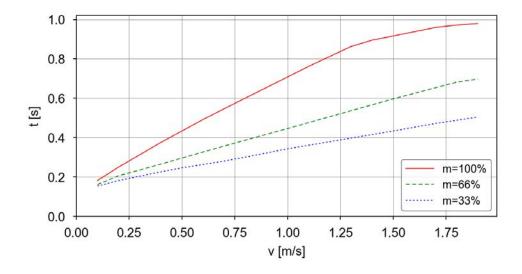
Category 1, Axis 2

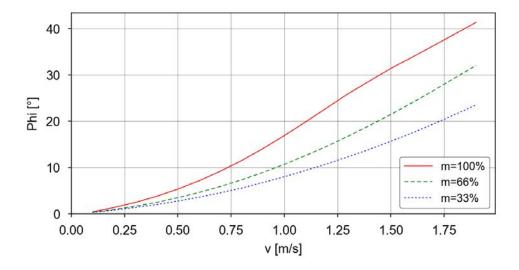
Extension zone 0, stopping distance and stopping time

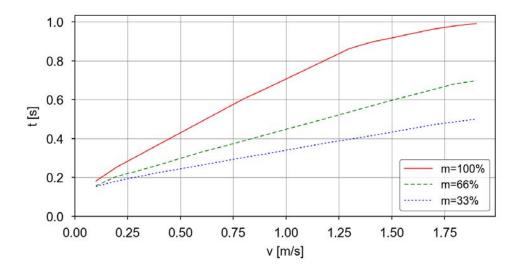




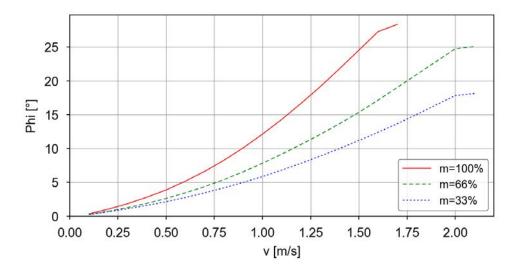


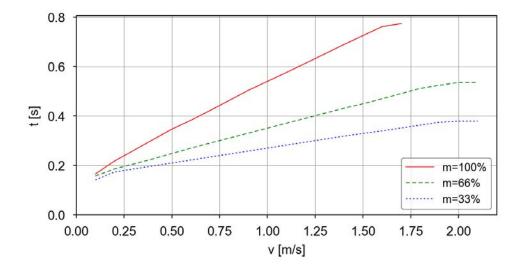


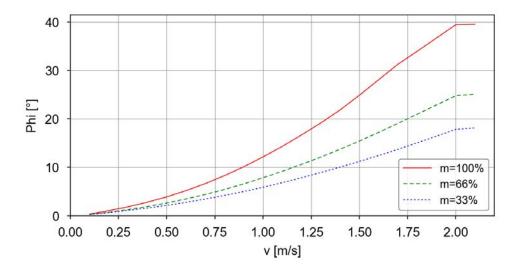


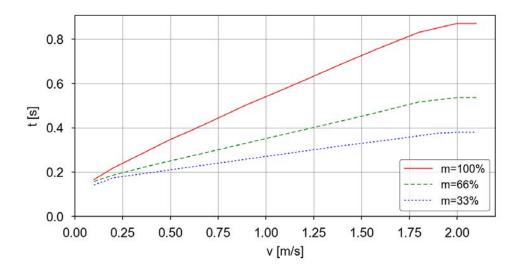


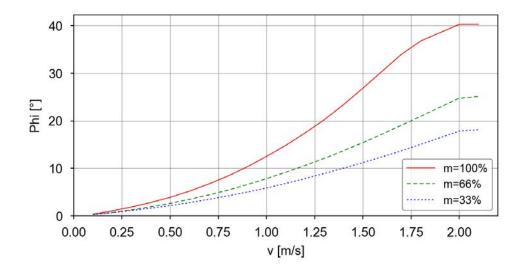
Category 1, Axis 3

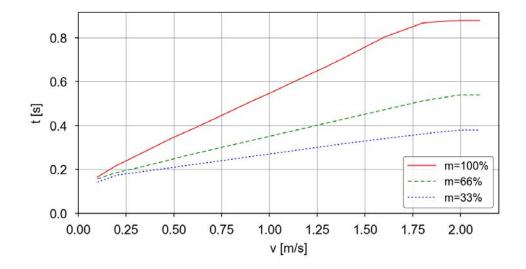












24.1 IRB 360 0.8 m 1 kg

24 IRB 360

24.1 IRB 360 0.8 m 1 kg

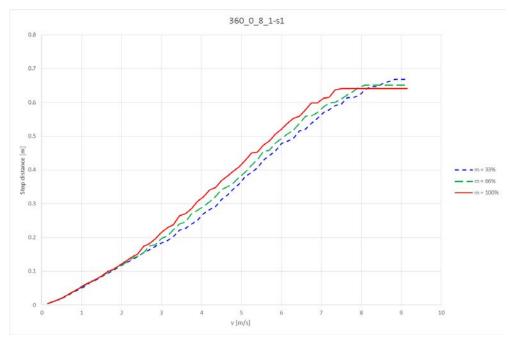
Category 0

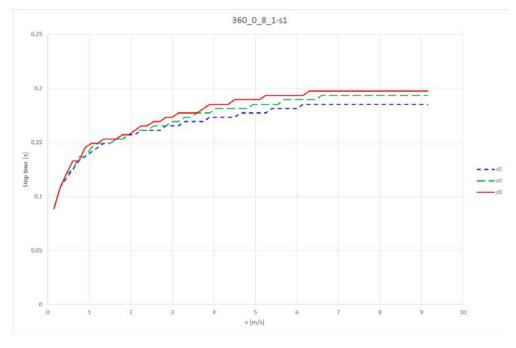
The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load.

Protection type/variant	Distance (meters)	Stop time (s)
Standard	0.57	0.18
Wash down	0.56	0.18
3AXES	0.57	0.17

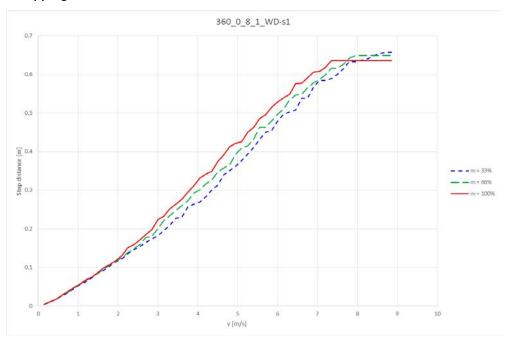
24.1 IRB 360 0.8 m 1 kg *Continued*

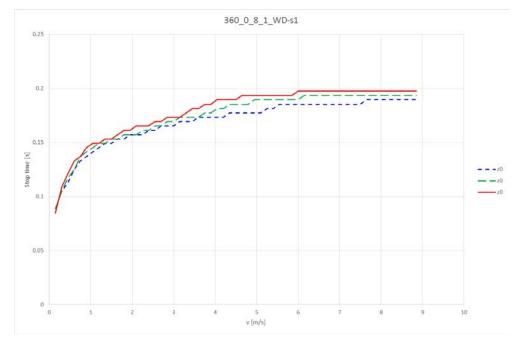
Category 1, Standard





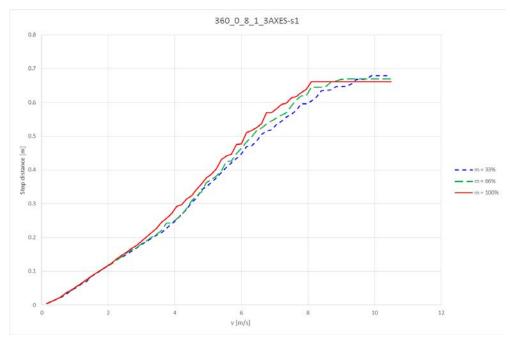
Category 1, Wash Down

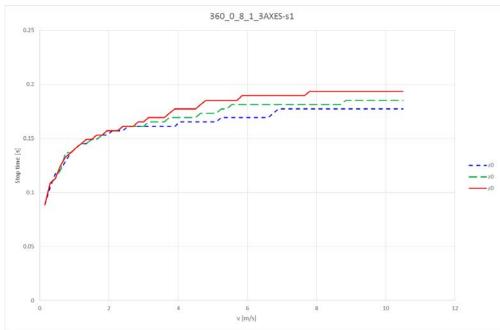




24.1 IRB 360 0.8 m 1 kg *Continued*

Category 1, 3AXES





24.2 IRB 360 1.13 m 1 kg

24.2 IRB 360 1.13 m 1 kg

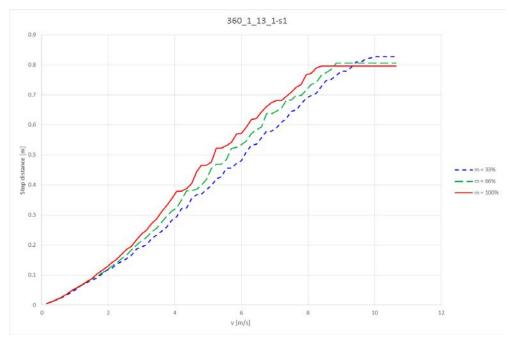
Category 0

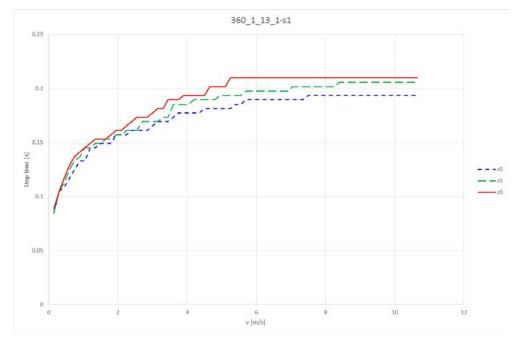
The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load.

Protection type/variant	Distance (meters)	Stop time (s)
Standard	0.69	0.19
Wash down	0.69	0.19
3AXES	0.73	0.18
Stainless	0.67	0.19

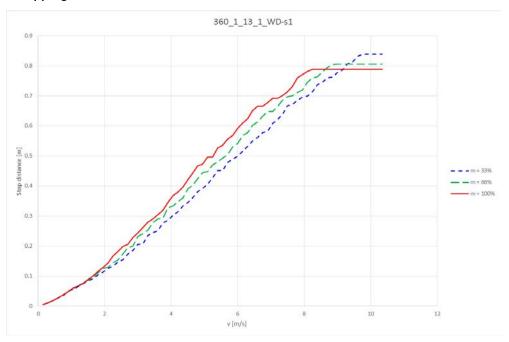
24.2 IRB 360 1.13 m 1 kg Continued

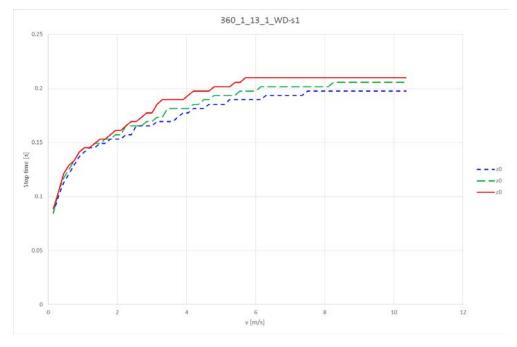
Category 1, Standard





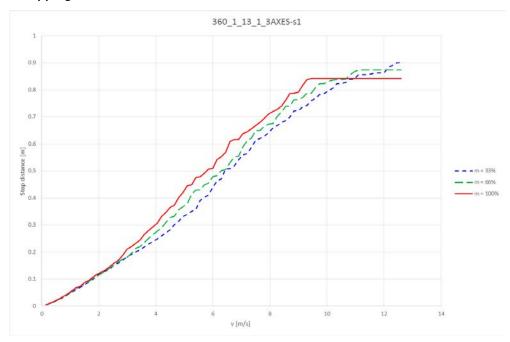
Category 1, Wash Down

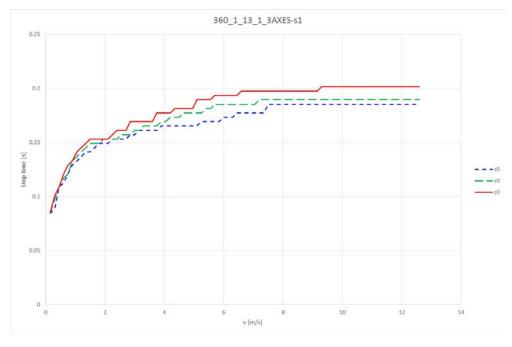




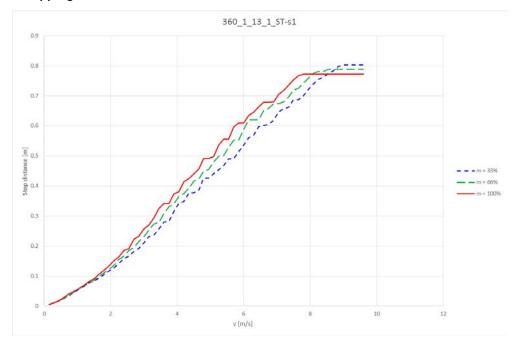
24.2 IRB 360 1.13 m 1 kg Continued

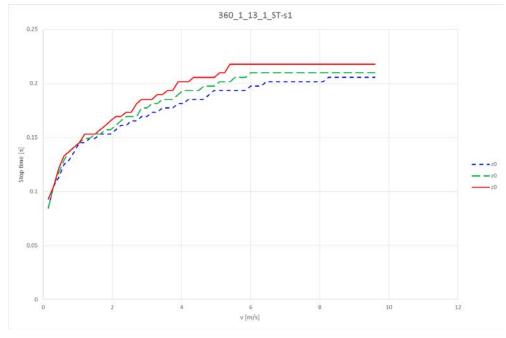
Category 1, 3AXES





Category 1, Stainless





24.3 IRB 360 1.13 m 3 kg

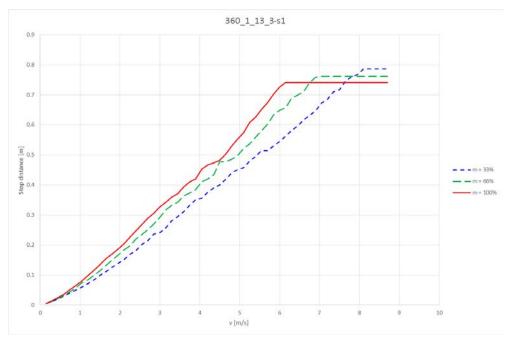
24.3 IRB 360 1.13 m 3 kg

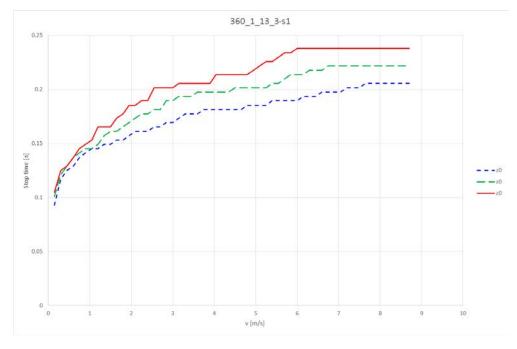
Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load.

Protection type/variant	Distance (meters)	Stop time (s)
Standard	0.65	0.21
Wash down	0.65	0.21
3AXES	0.62	0.20
Stainless	0.64	0.22

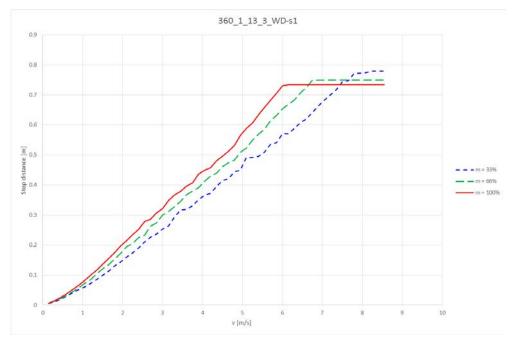
Category 1, Standard

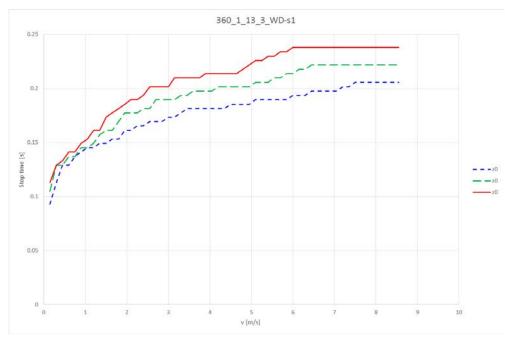




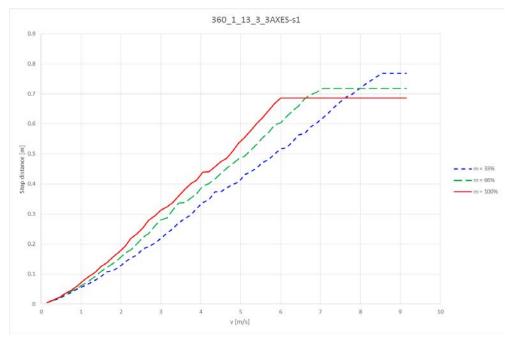
24.3 IRB 360 1.13 m 3 kg Continued

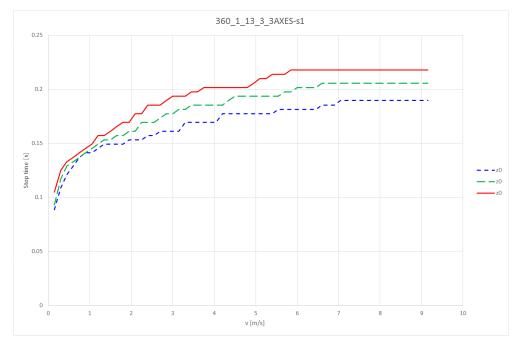
Category 1, Wash Down





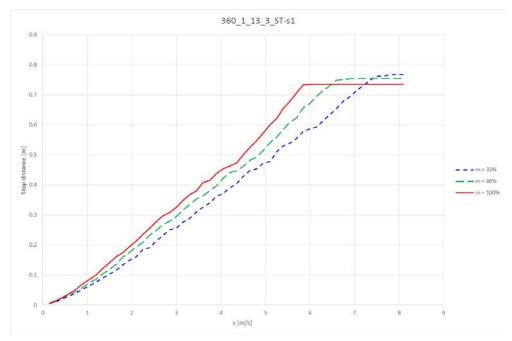
Category 1, 3AXES

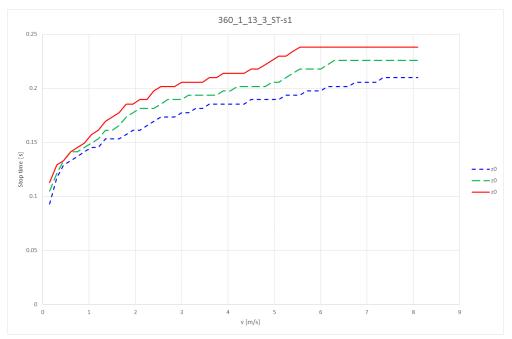




24.3 IRB 360 1.13 m 3 kg Continued

Category 1, Stainless





24.4 IRB 360 1.13 m 8 kg

24.4 IRB 360 1.13 m 8 kg

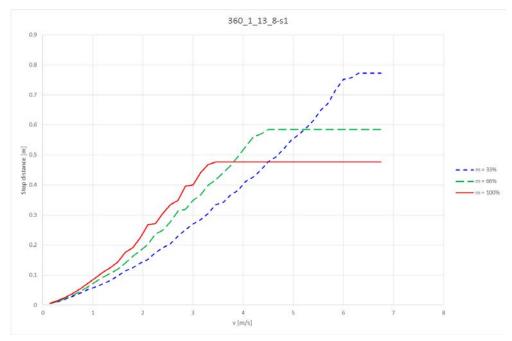
Category 0

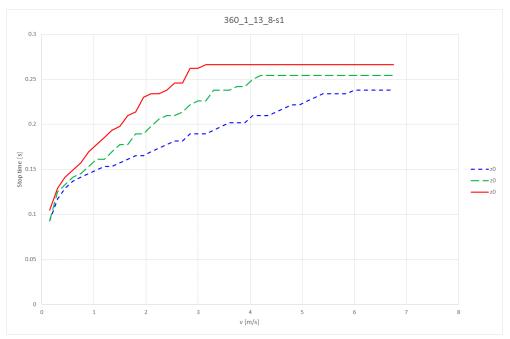
The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load.

Protection type/variant	Distance (meters)	Stop time (s)
Standard	0.65	0.33

24.4 IRB 360 1.13 m 8 kg Continued

Category 1, Standard





24.5 IRB 360 1.6 m 1 kg

24.5 IRB 360 1.6 m 1 kg

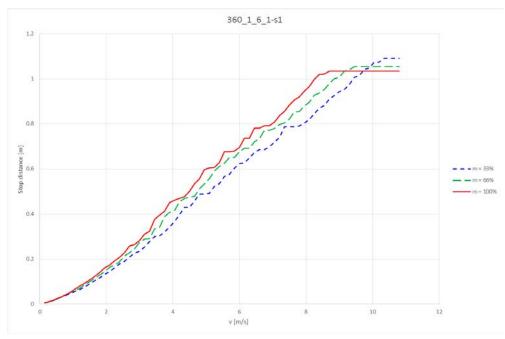
Category 0

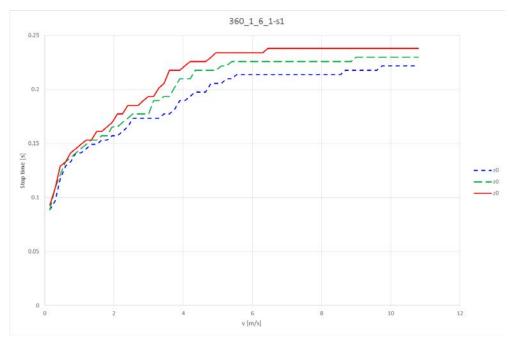
The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load.

Protection type/variant	Distance (meters)	Stop time (s)
Standard	0.90	0.22

24.5 IRB 360 1.6 m 1 kg Continued

Category 1, Standard





24.6 IRB 360 1.6 m 6 kg

24.6 IRB 360 1.6 m 6 kg

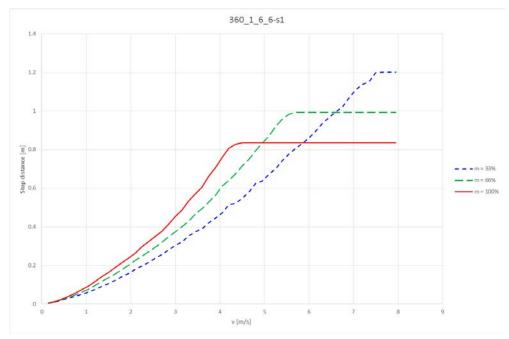
Category 0

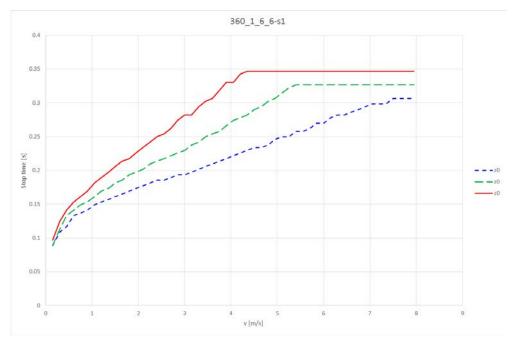
The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load.

Protection type/variant	Distance (meters)	Stop time (s)
Standard	0.93	0.36

24.6 IRB 360 1.6 m 6 kg Continued

Category 1, Standard





25.1 IRB 365 0.8 m 1.5 kg

25 IRB 365

25.1 IRB 365 0.8 m 1.5 kg

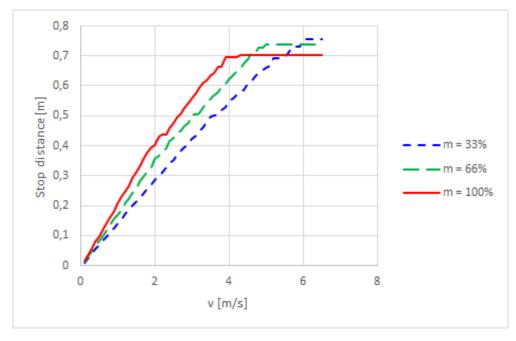
Category 0

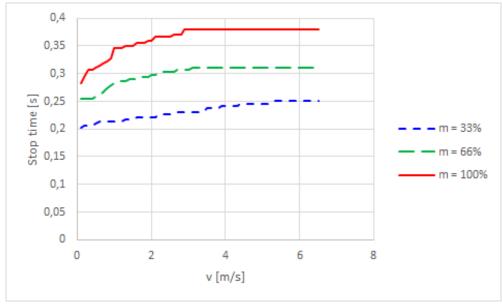
The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load.

Protection type/variant	Distance (meters)	Stop time (s)
Standard	0.55	0.25

25.1 IRB 365 0.8 m 1.5 kg Continued

Category 1, Standard





25.2 IRB 365 1.1 m 1.5 kg

25.2 IRB 365 1.1 m 1.5 kg

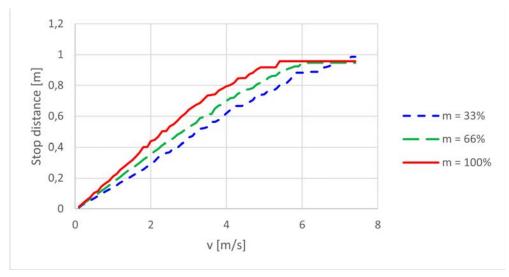
Category 0

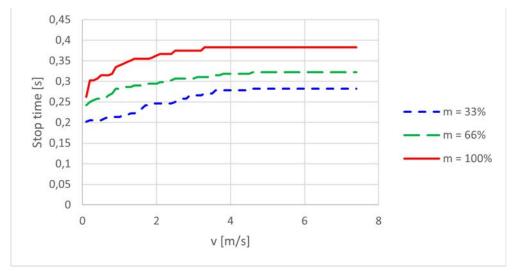
The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load.

Protection type/variant	Distance (meters)	Stop time (s)
Standard	0.41	0.29

25.2 IRB 365 1.1 m 1.5 kg Continued

Category 1, Standard





25.3 IRB 365 1.3 m 1.5 kg

25.3 IRB 365 1.3 m 1.5 kg

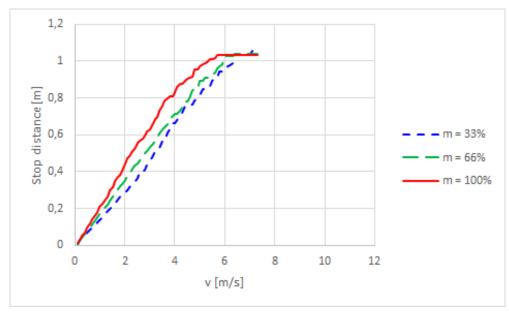
Category 0

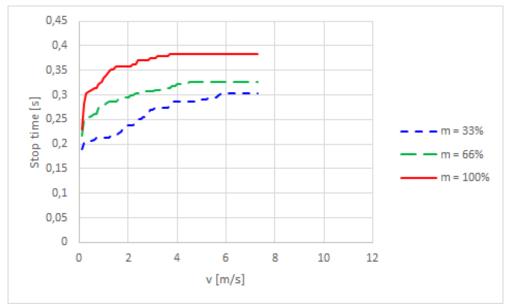
The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load.

Protection type/variant	Distance (meters)	Stop time (s)
Standard	0.73	0.26

25.3 IRB 365 1.3 m 1.5 kg Continued

Category 1, Standard





26.1 IRB 390 1.3 m 10 kg

26 IRB 390

26.1 IRB 390 1.3 m 10 kg

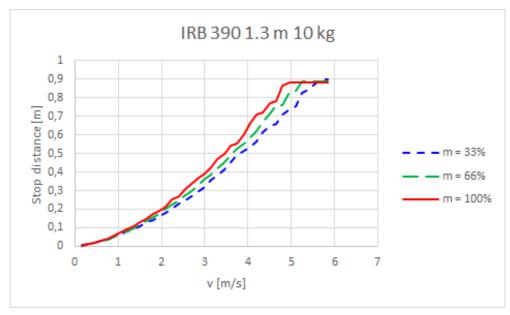
Category 0

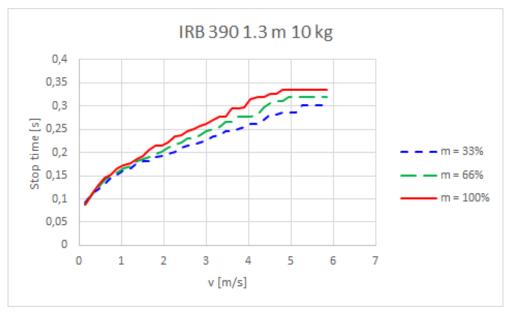
The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load.

Protection type/variant	Distance (meters)	Stop time (s)
Standard	0.71	0.29

26.1 IRB 390 1.3 m 10 kg *Continued*

Category 1, Standard





26.2 IRB 390 1.3 m 15 kg

26.2 IRB 390 1.3 m 15 kg

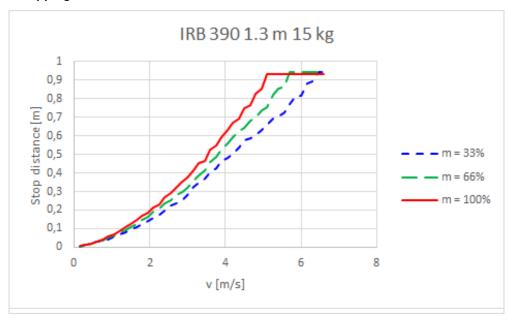
Category 0

The following table describes the stopping distance and time for category 0 emergency stop at max speed, with the arm stretched out to the maximum with maximum load.

Protection type/variant	Distance (meters)	Stop time (s)
Standard	0.72	0.28

26.2 IRB 390 1.3 m 15 kg Continued

Category 1, Standard

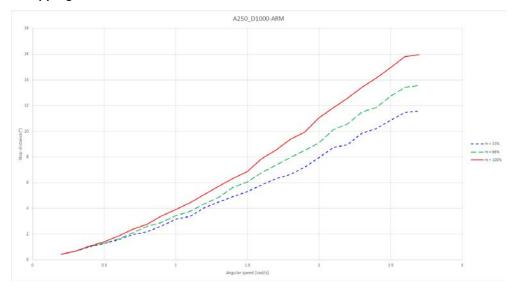


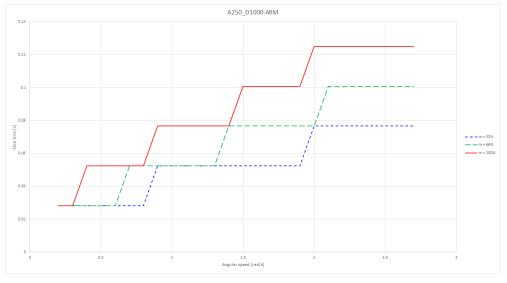


27 IRBP A

27.1 A250_D1000

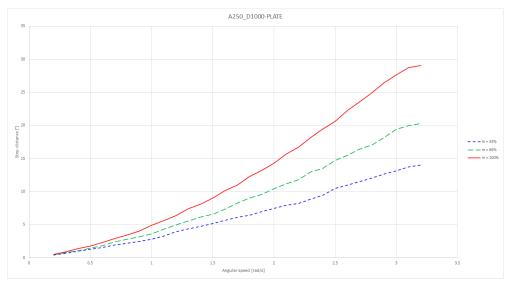
Category 0, ARM





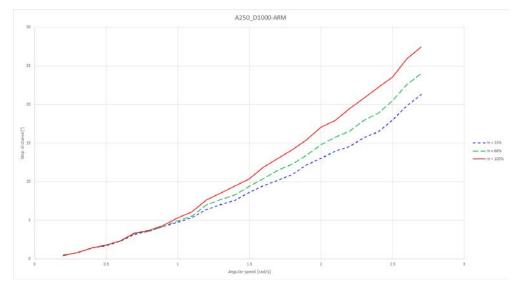
27.1 A250_D1000 *Continued*

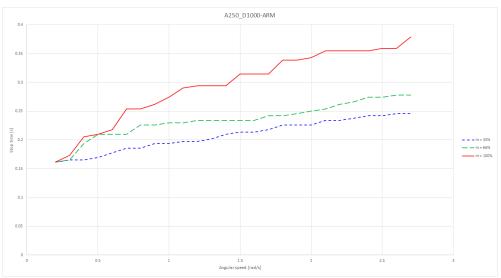
Category 0, PLATE





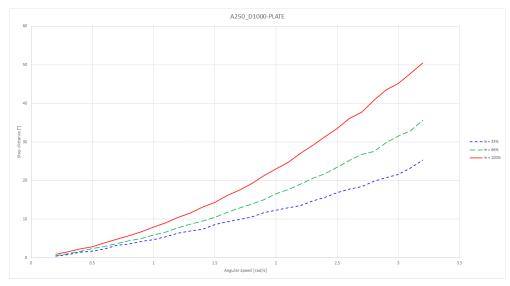
Category 1, ARM





27.1 A250_D1000 *Continued*

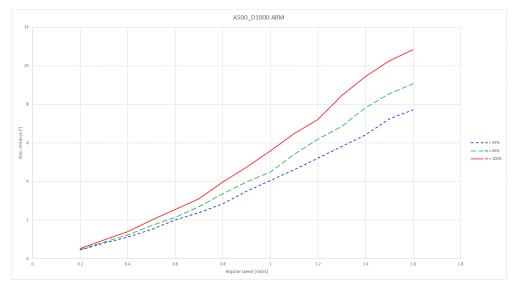
Category 1, PLATE

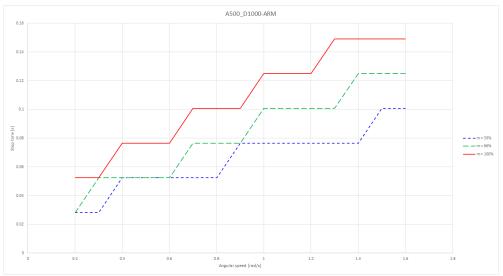




27.2 A500_D1000

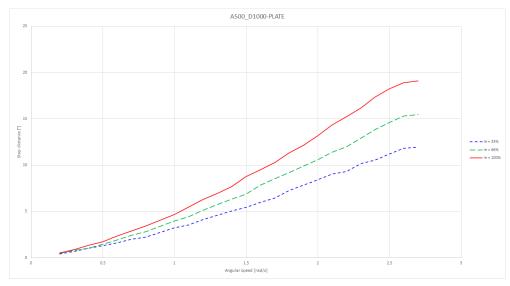
Category 0, ARM

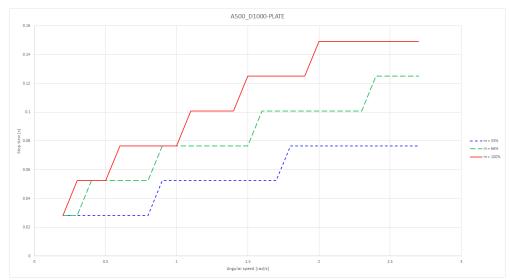




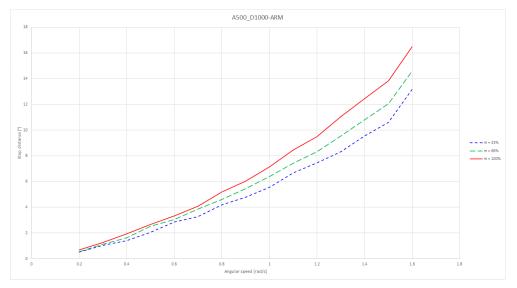
27.2 A500_D1000 *Continued*

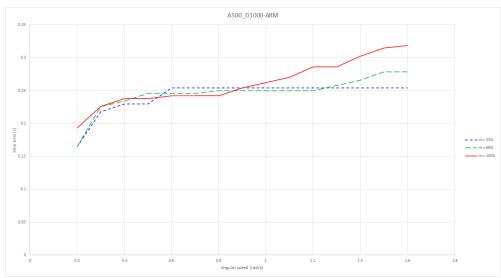
Category 0, PLATE





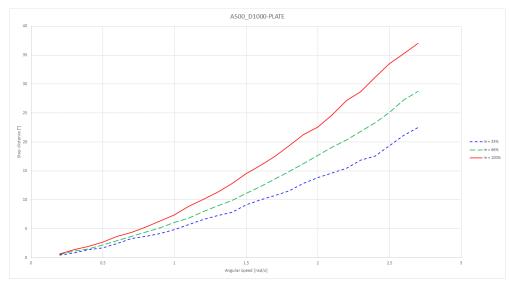
Category 1, ARM

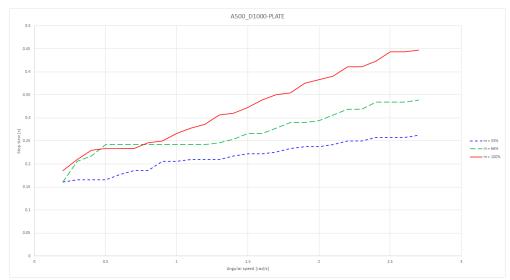




27.2 A500_D1000 *Continued*

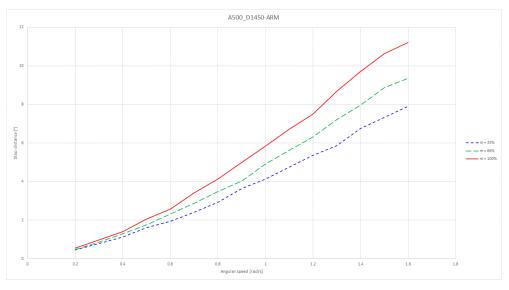
Category 1, PLATE





27.3 A500_D1450

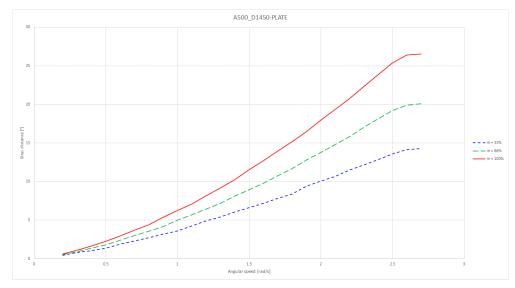
Category 0, ARM

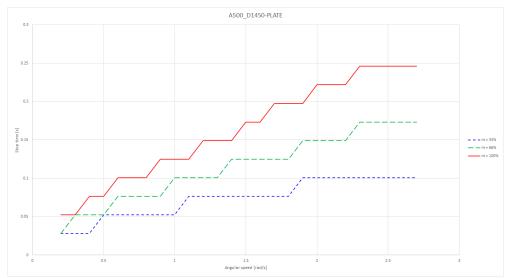




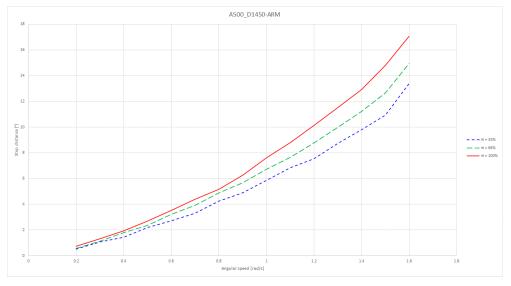
27.3 A500_D1450 *Continued*

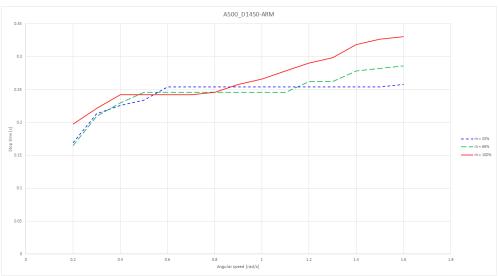
Category 0, PLATE





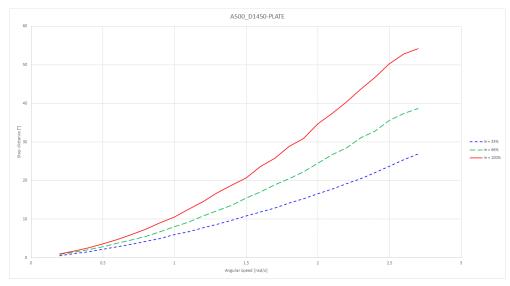
Category 1, ARM

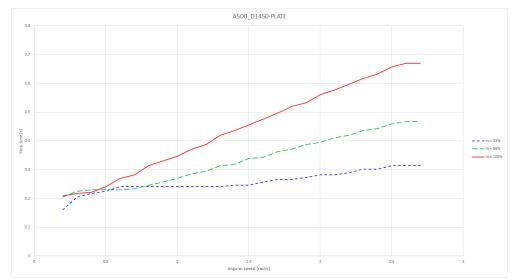




27.3 A500_D1450 *Continued*

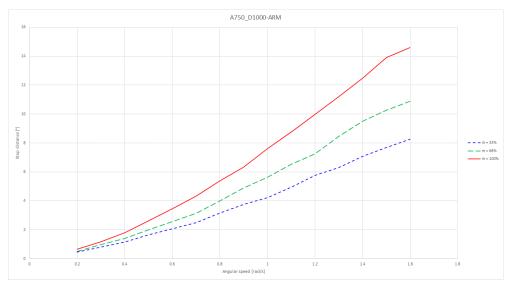
Category 1, PLATE





27.4 A750_D1000

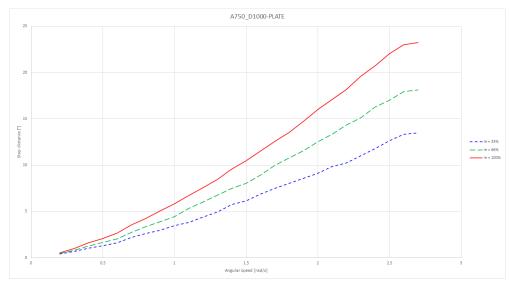
Category 0, ARM

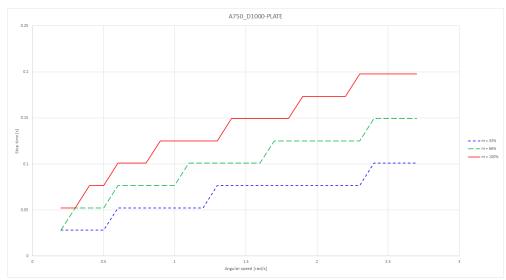




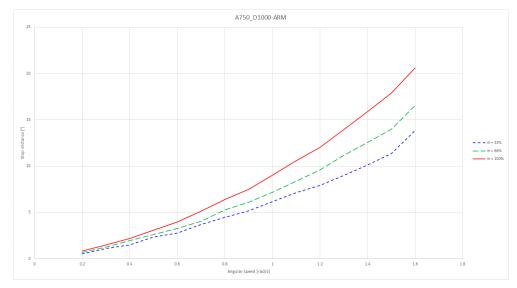
27.4 A750_D1000 *Continued*

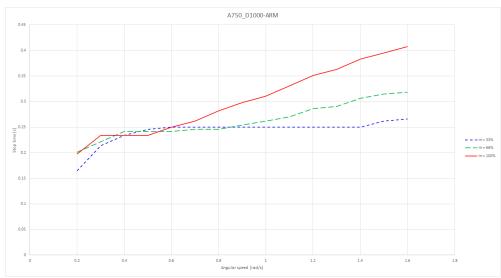
Category 0, PLATE





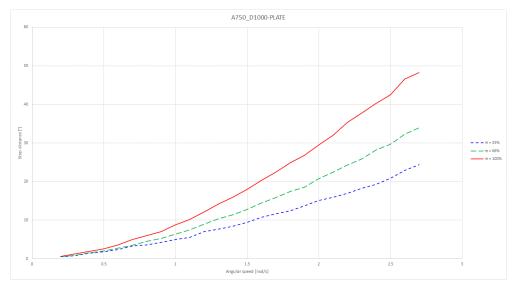
Category 1, ARM

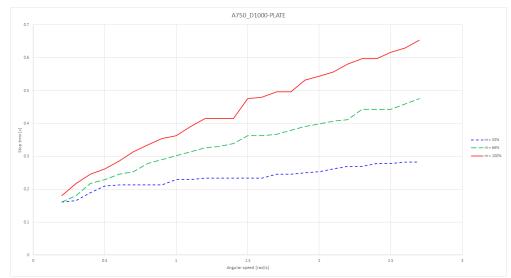




27.4 A750_D1000 *Continued*

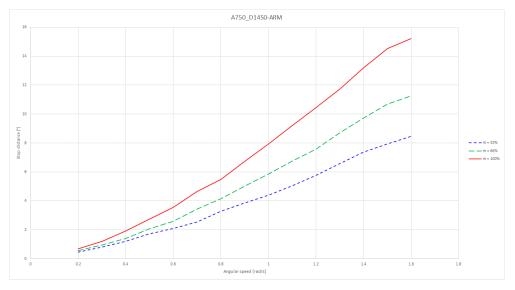
Category 1, PLATE





27.5 A750_D1450

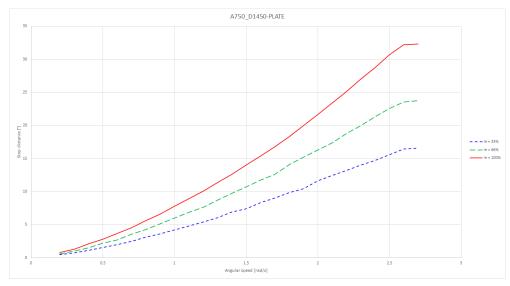
Category 0, ARM

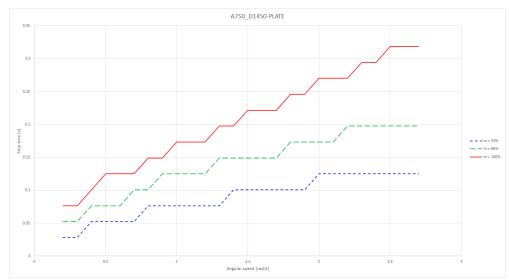




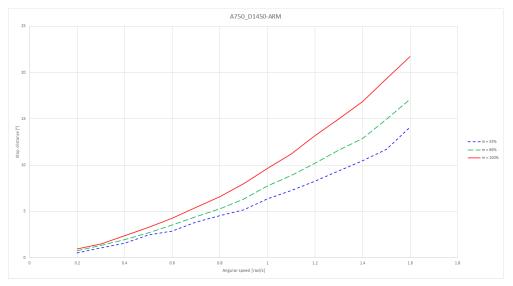
27.5 A750_D1450 *Continued*

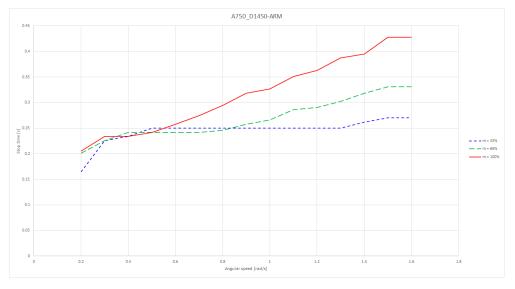
Category 0, PLATE





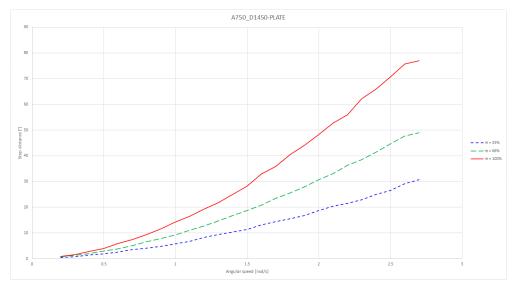
Category 1, ARM

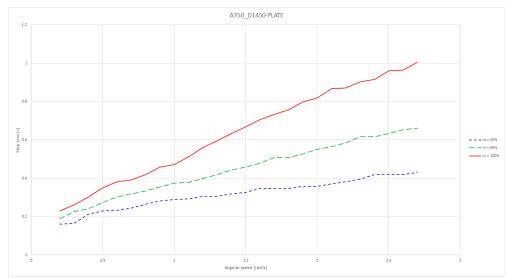




27.5 A750_D1450 *Continued*

Category 1, PLATE

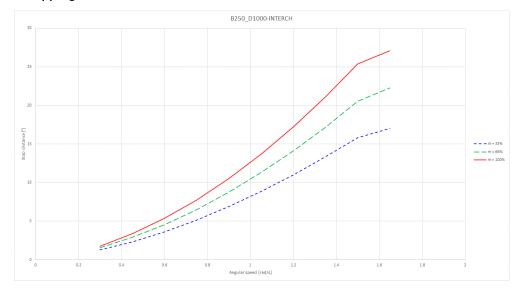


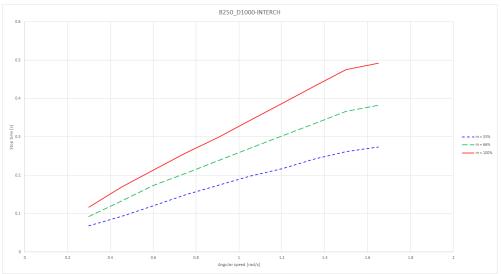


28 IRBP B

28.1 B250_D1000

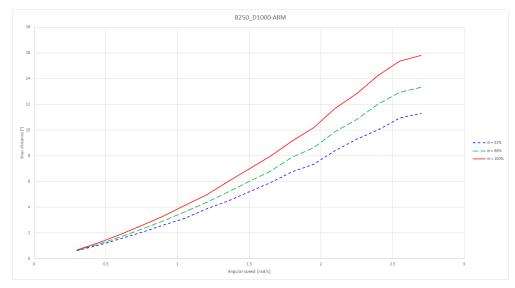
Category 0, INTERCH

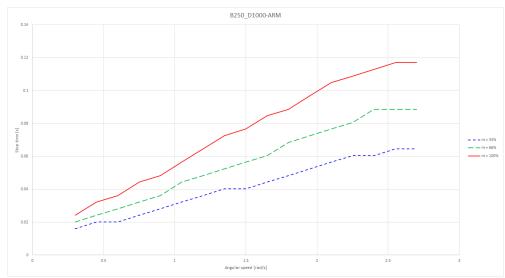




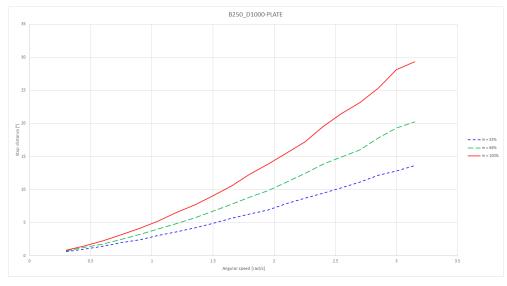
28.1 B250_D1000 *Continued*

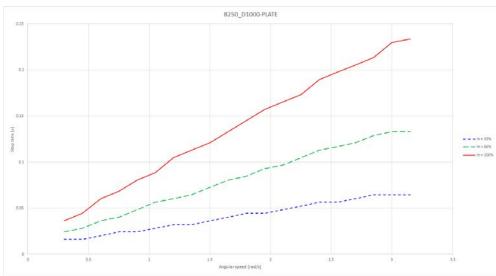
Category 0, ARM





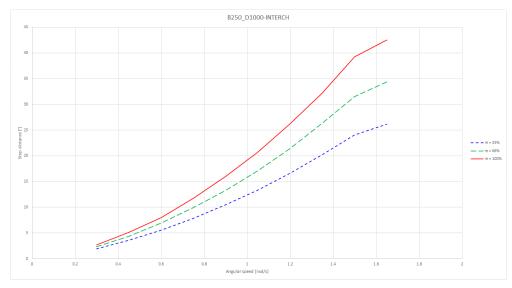
Category 0, PLATE

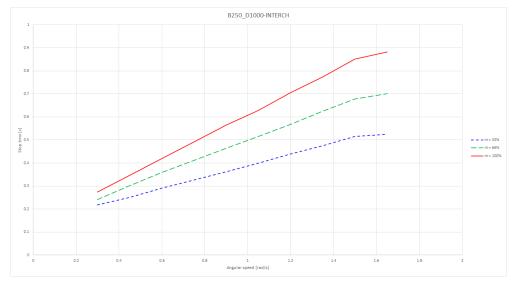




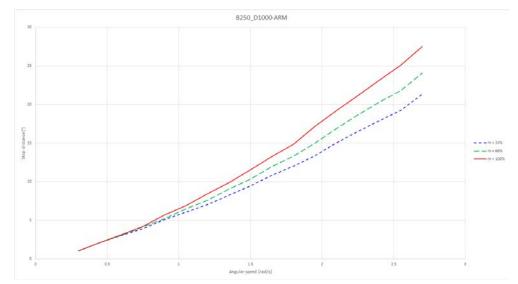
28.1 B250_D1000 *Continued*

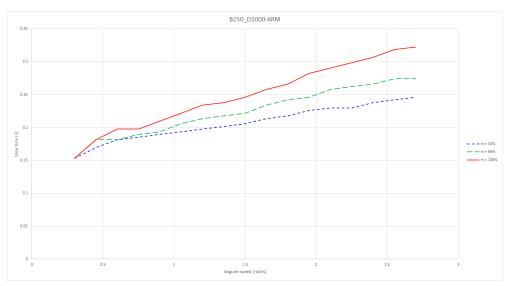
Category 1, INTERCH





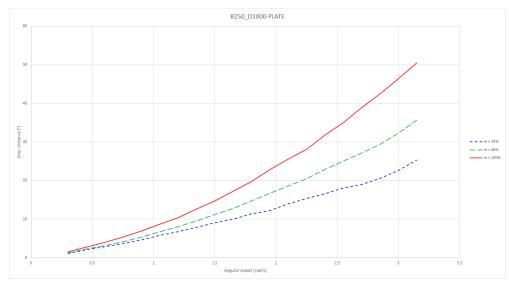
Category 1, ARM

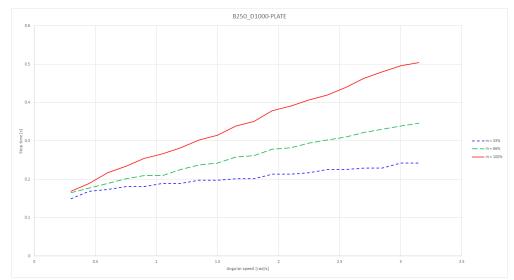




28.1 B250_D1000 *Continued*

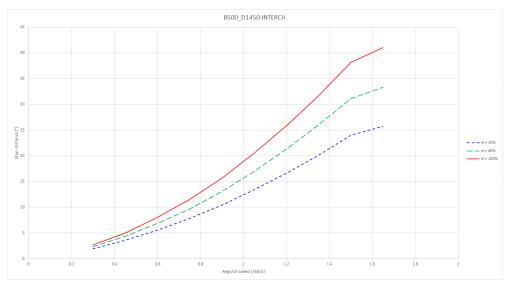
Category 1, PLATE

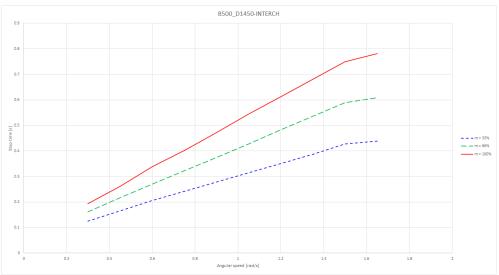




28.2 B500_D1450

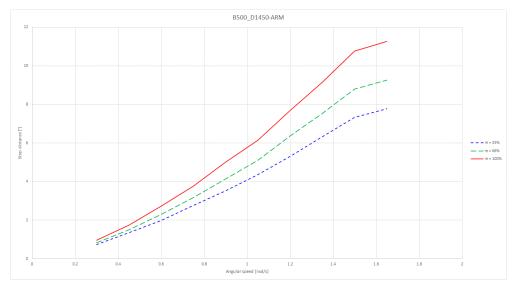
Category 0, INTERCH

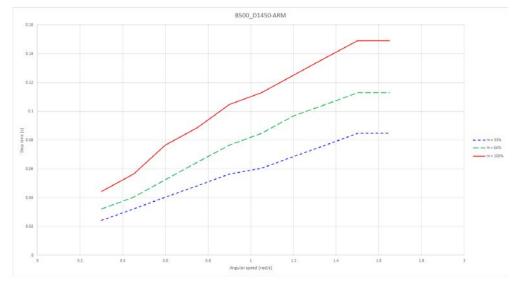




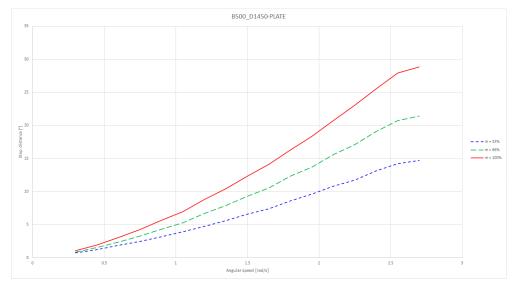
28.2 B500_D1450 *Continued*

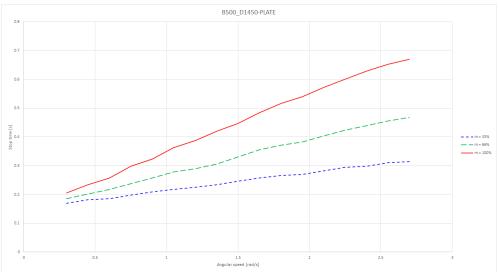
Category 0, ARM





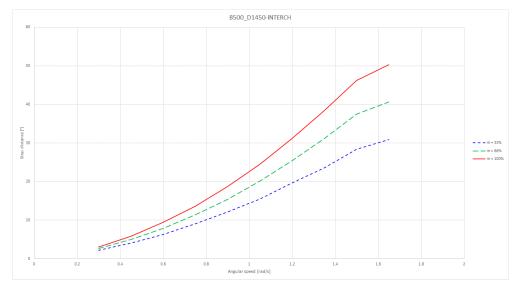
Category 0, PLATE

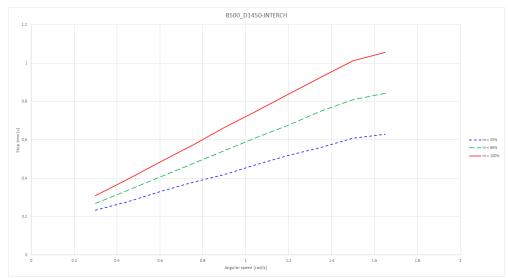




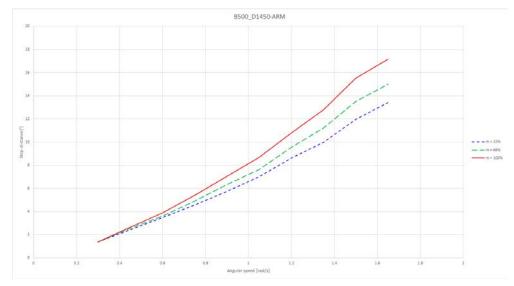
28.2 B500_D1450 *Continued*

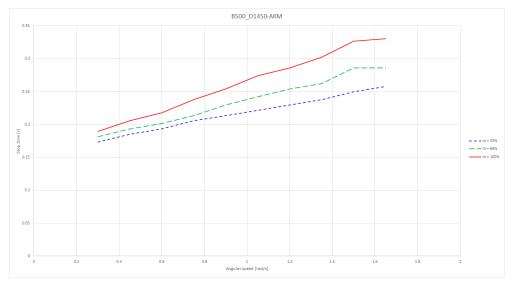
Category 1, INTERCH





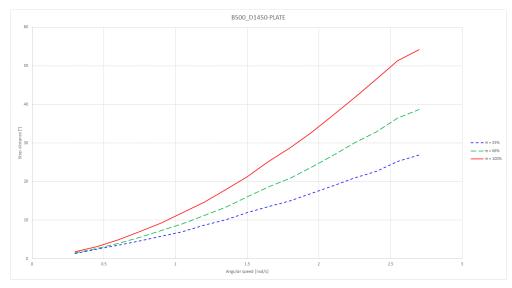
Category 1, ARM

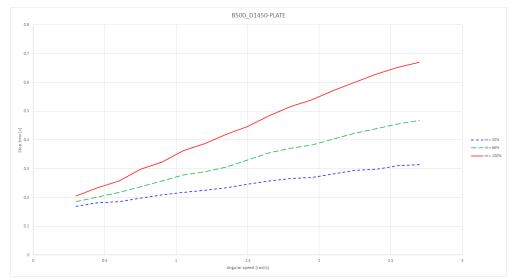




28.2 B500_D1450 *Continued*

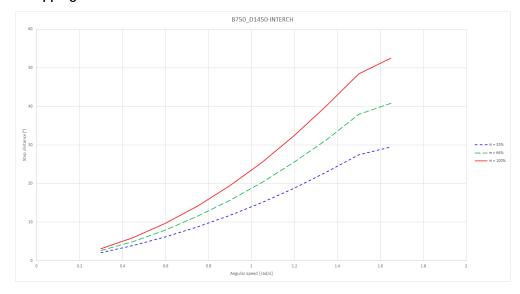
Category 1, PLATE

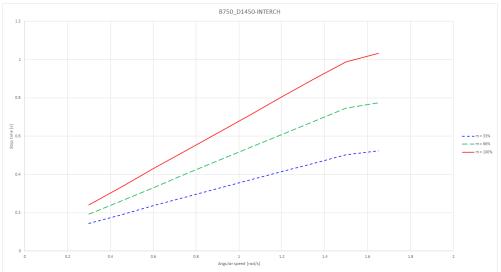




28.3 B750_D1450

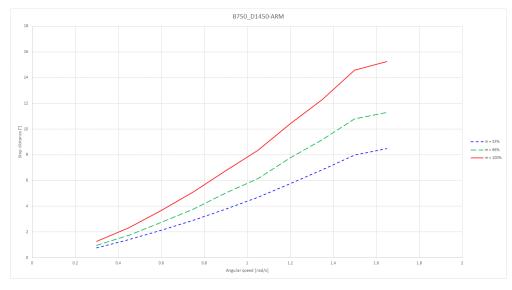
Category 0, INTERCH

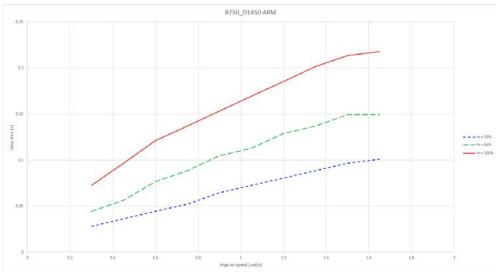




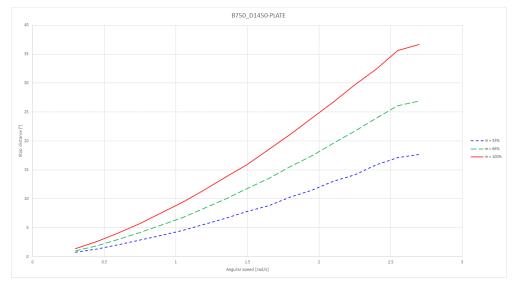
28.3 B750_D1450 *Continued*

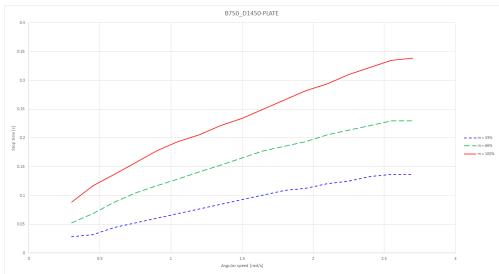
Category 0, ARM





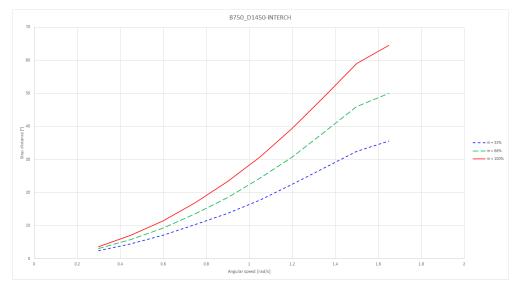
Category 0, PLATE

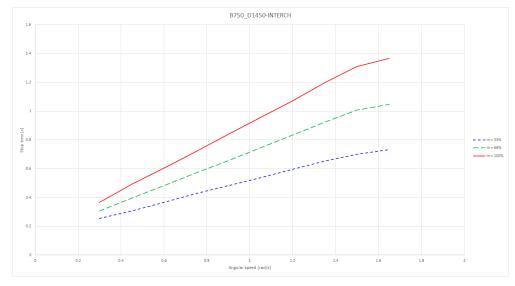




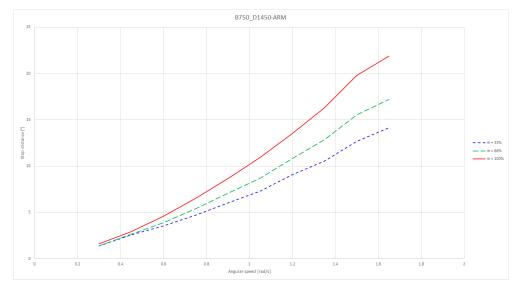
28.3 B750_D1450 *Continued*

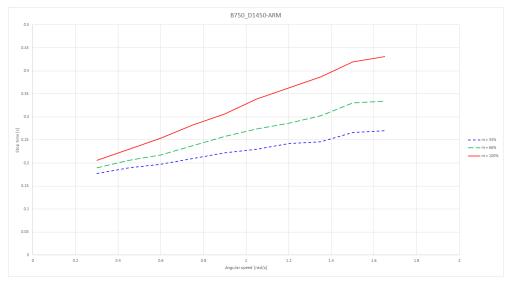
Category 1, INTERCH





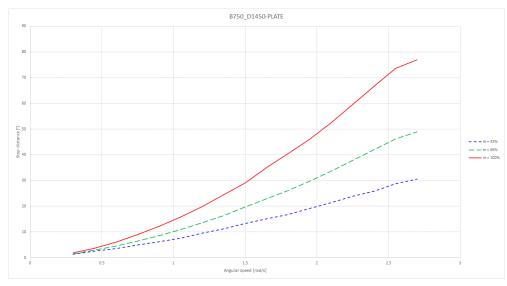
Category 1, ARM

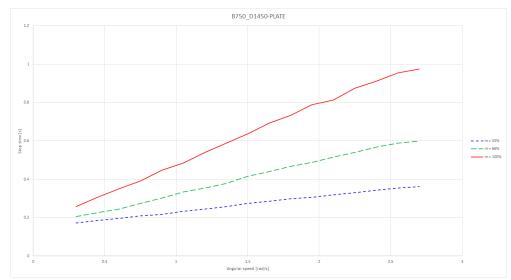




28.3 B750_D1450 *Continued*

Category 1, PLATE

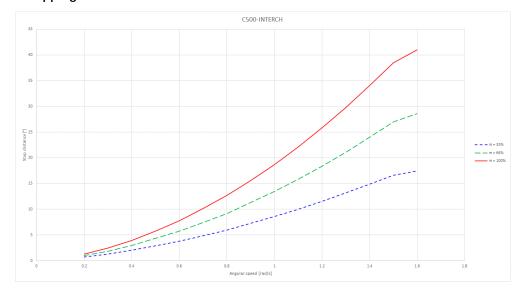


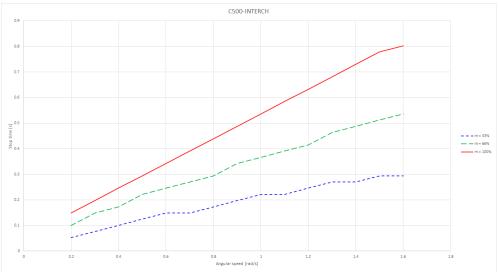


29 IRBP C

29.1 C500

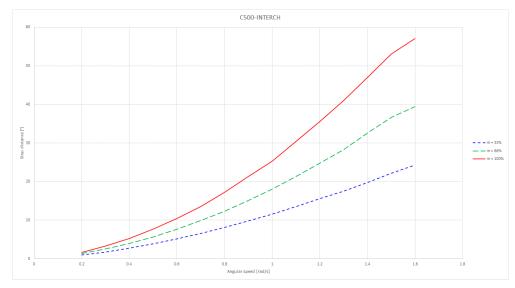
Category 0, INTERCH

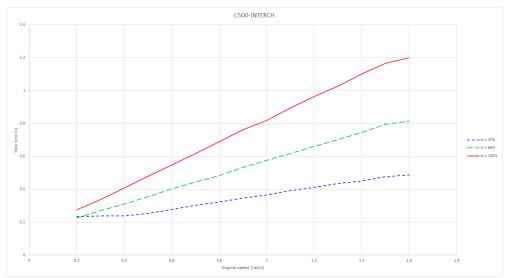




29.1 C500 Continued

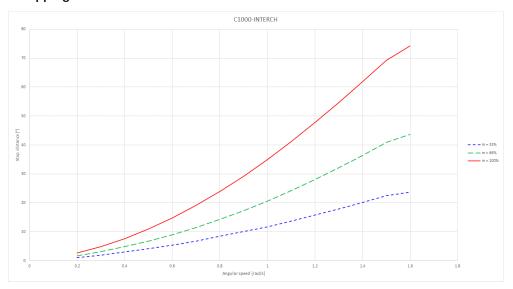
Category 1, INTERCH

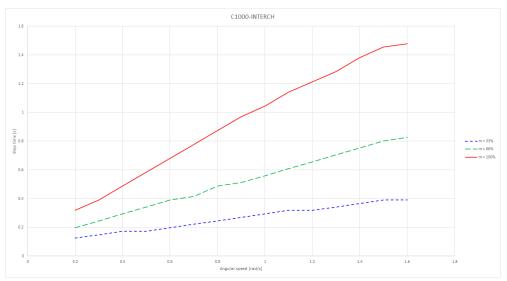




29.2 C1000

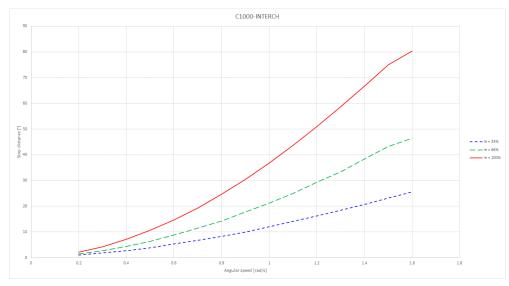
Category 0, INTERCH

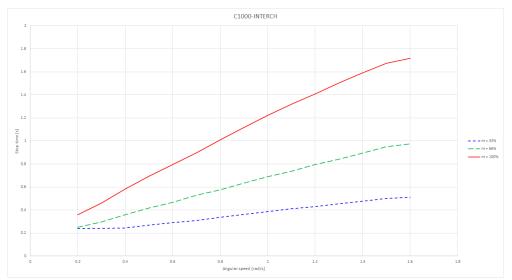




29.2 C1000 Continued

Category 1, INTERCH

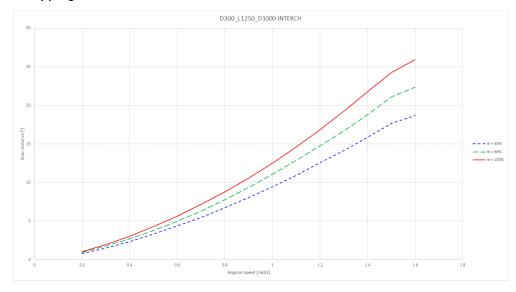


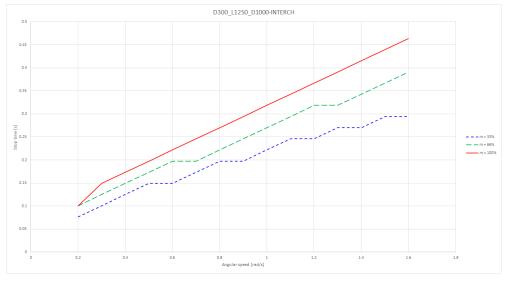


30 IRBP D

30.1 D300_L1250_D1000

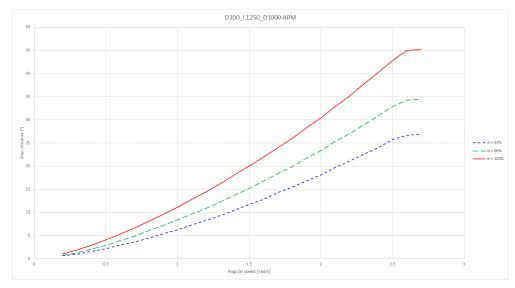
Category 0, INTERCH





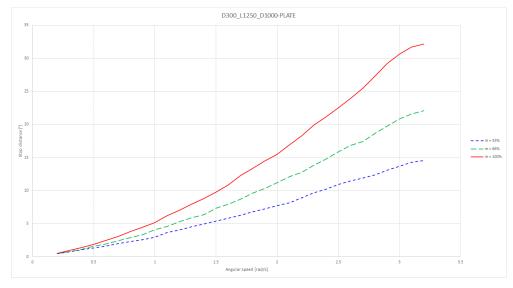
30.1 D300_L1250_D1000 Continued

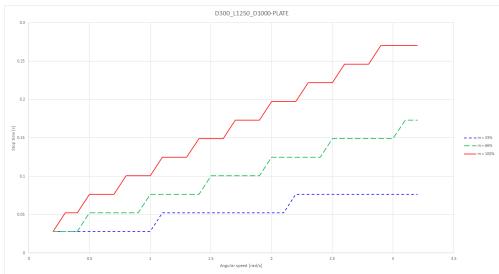
Category 0, ARM





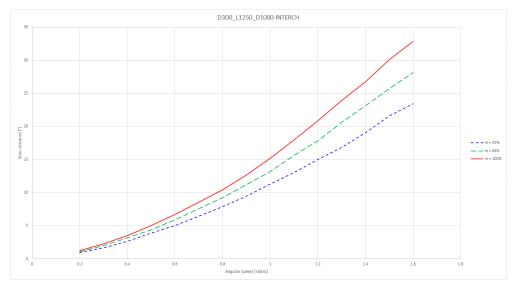
Category 0, PLATE

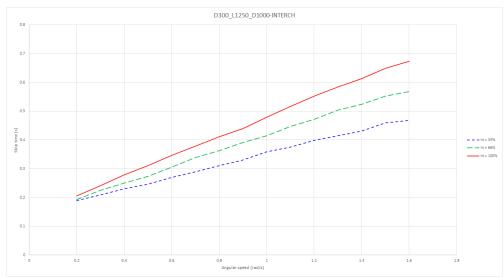




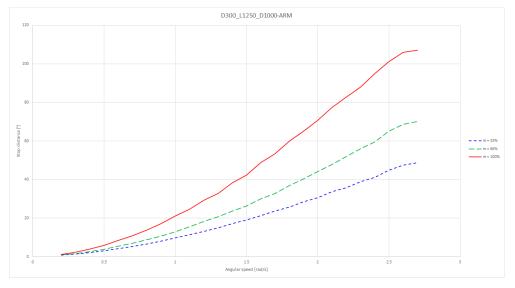
30.1 D300_L1250_D1000 Continued

Category 1, INTERCH





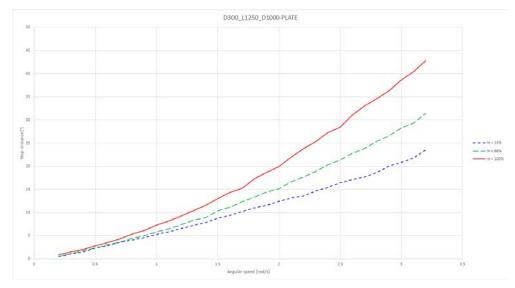
Category 1, ARM

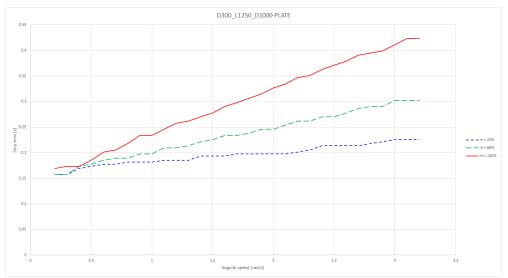




30.1 D300_L1250_D1000 Continued

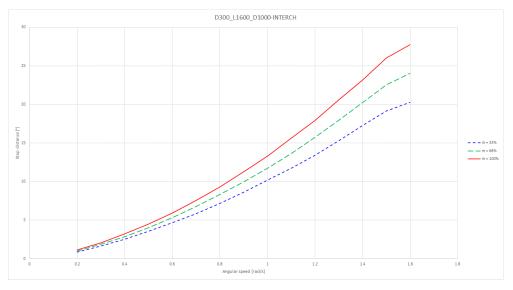
Category 1, PLATE

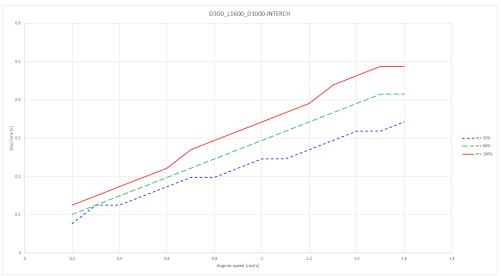




30.2 D300_L1600_D1000

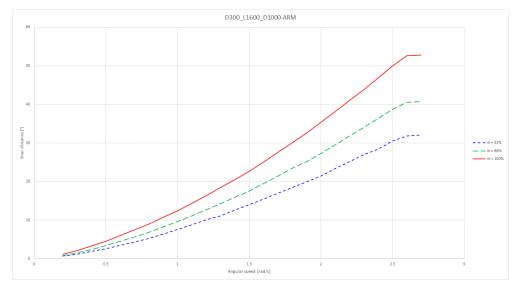
Category 0, INTERCH





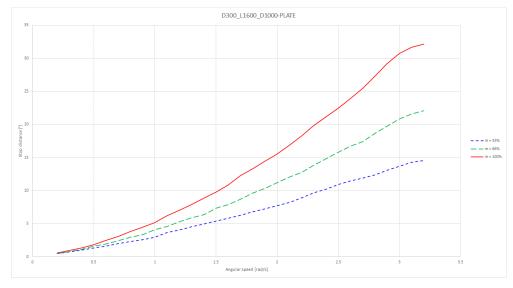
30.2 D300_L1600_D1000 Continued

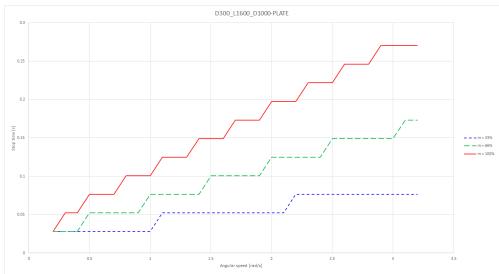
Category 0, ARM





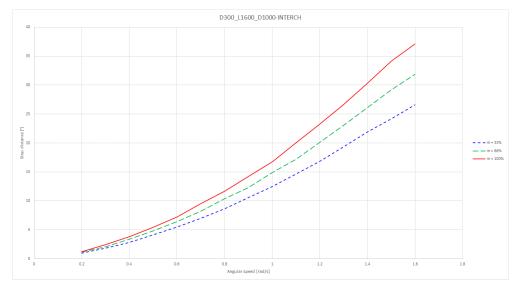
Category 0, PLATE

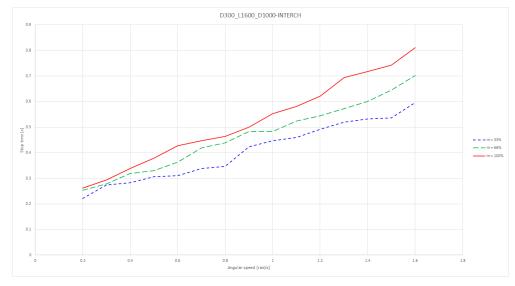




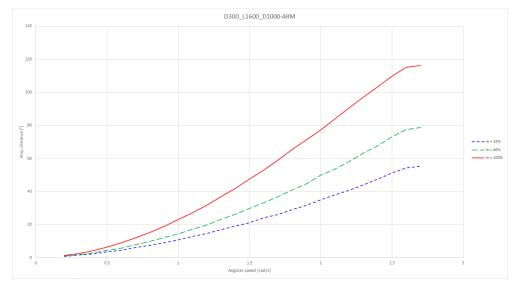
30.2 D300_L1600_D1000 Continued

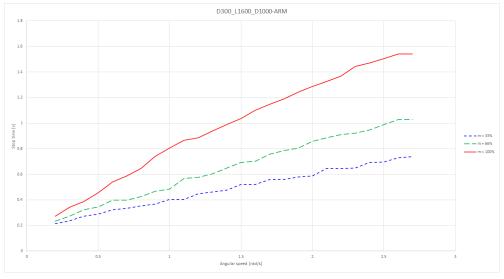
Category 1, INTERCH





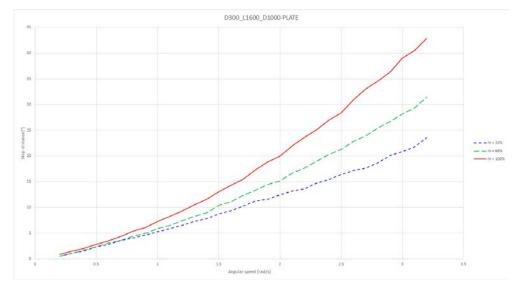
Category 1, ARM





30.2 D300_L1600_D1000 Continued

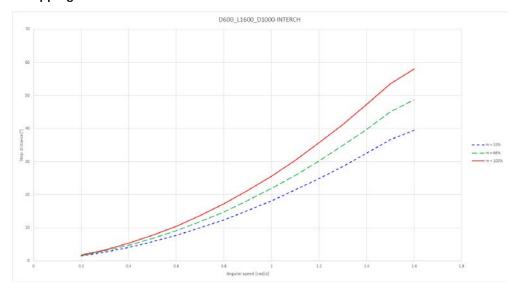
Category 1, PLATE

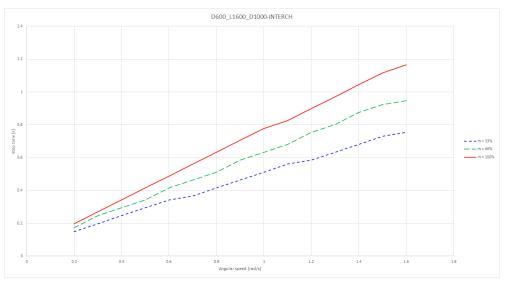




30.3 D600_L1600_D1000

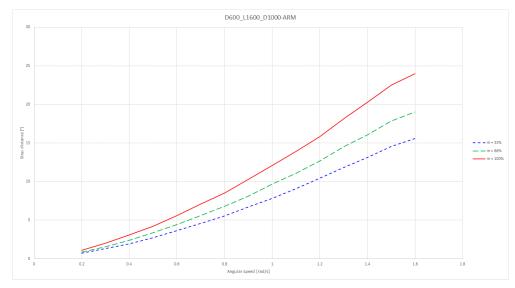
Category 0, INTERCH

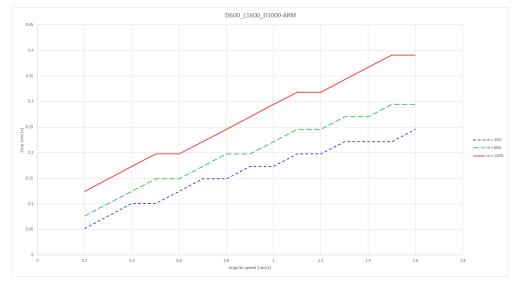




30.3 D600_L1600_D1000 Continued

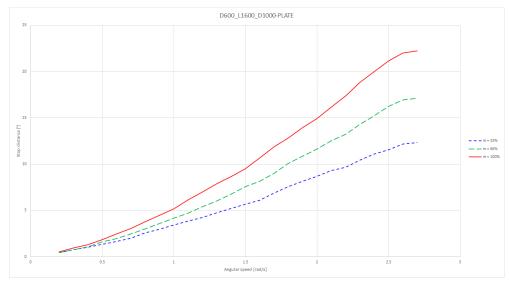
Category 0, ARM

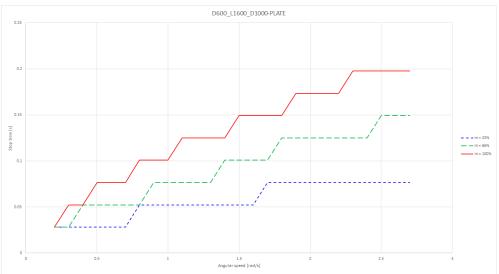




30.3 D600_L1600_D1000 Continued

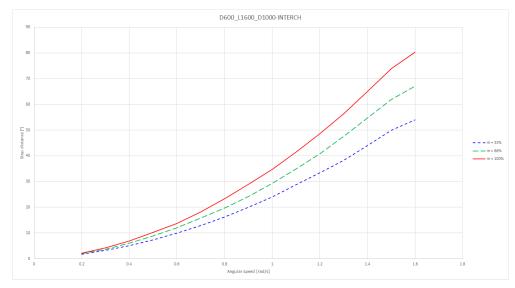
Category 0, PLATE

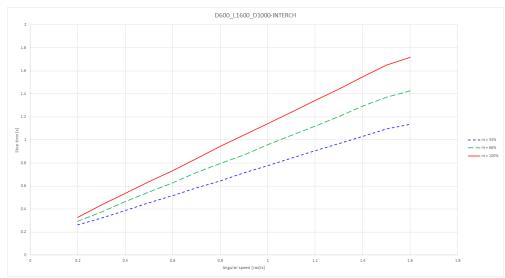




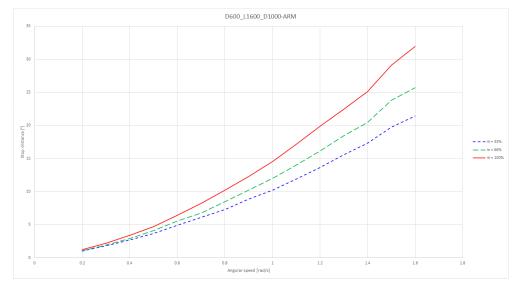
30.3 D600_L1600_D1000 Continued

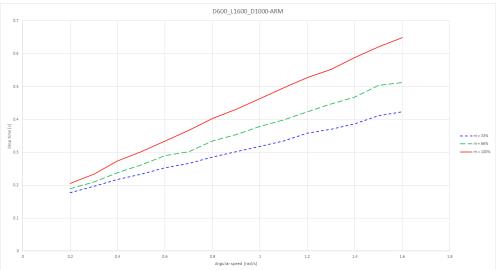
Category 1, INTERCH





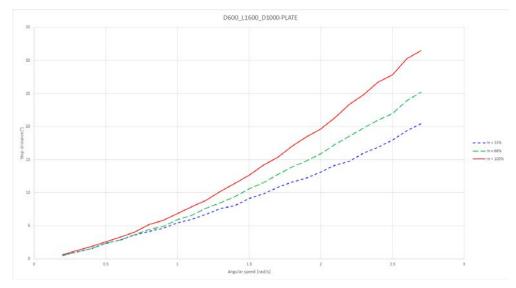
Category 1, ARM





30.3 D600_L1600_D1000 Continued

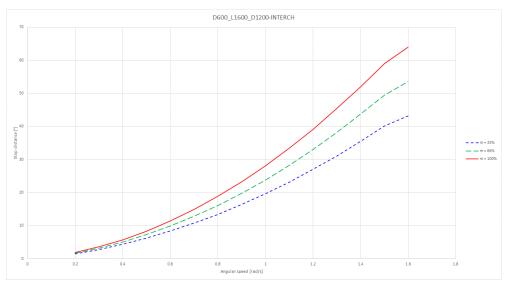
Category 1, PLATE

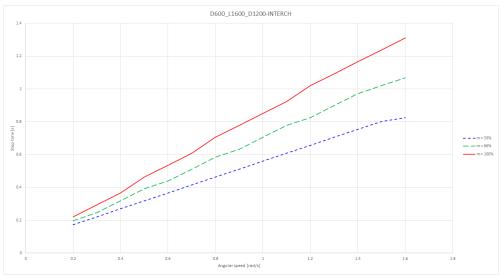




30.4 D600_L1600_D1200

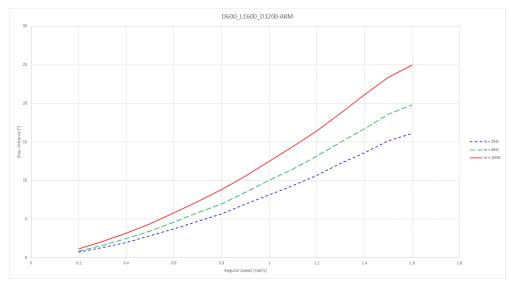
Category 0, INTERCH

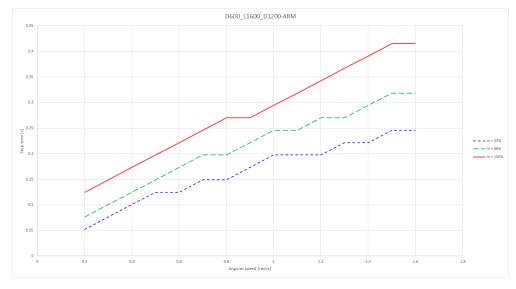




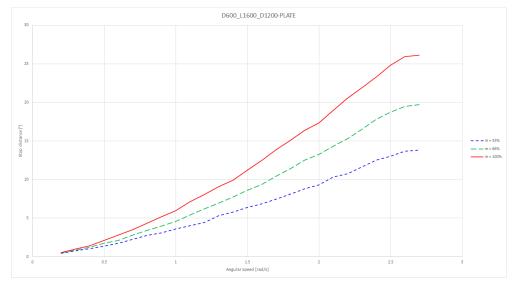
30.4 D600_L1600_D1200 Continued

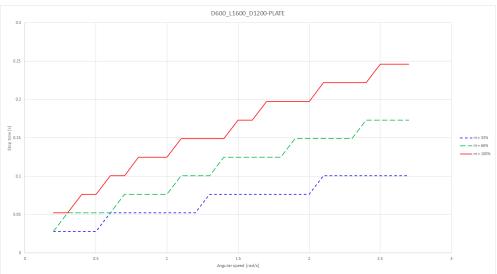
Category 0, ARM





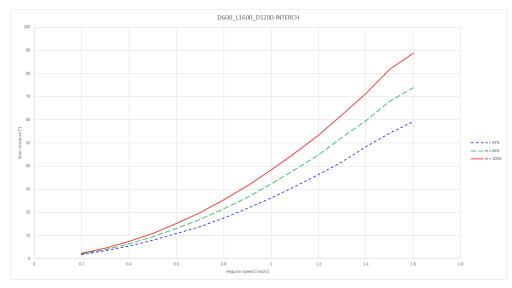
Category 0, PLATE

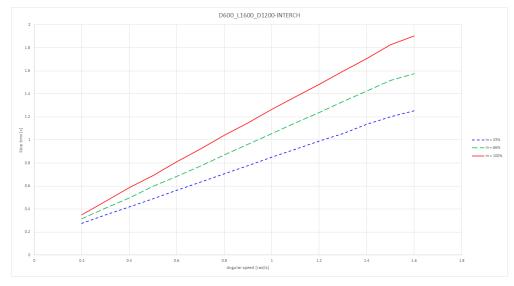




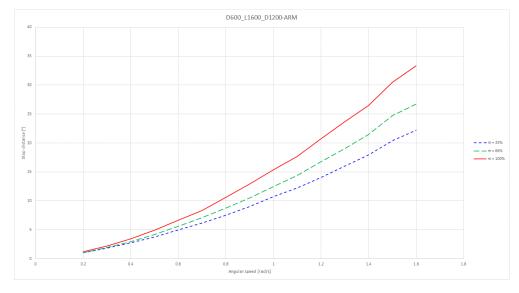
30.4 D600_L1600_D1200 Continued

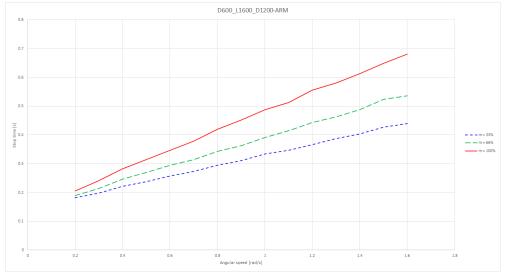
Category 1, INTERCH





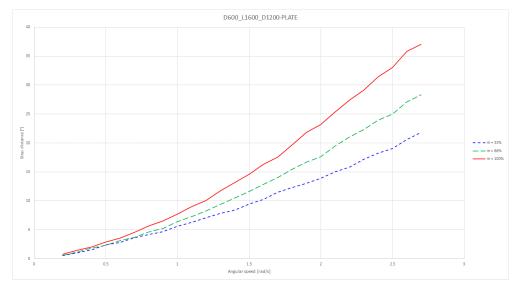
Category 1, ARM

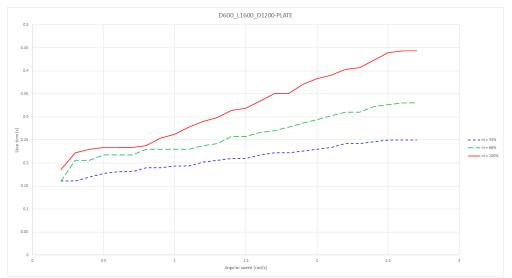




30.4 D600_L1600_D1200 Continued

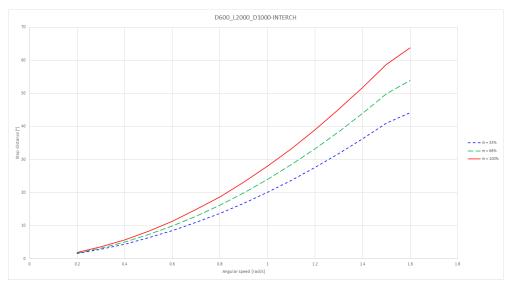
Category 1, PLATE

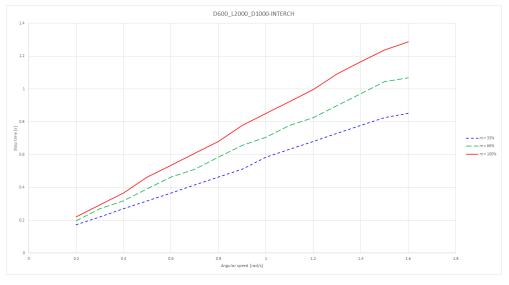




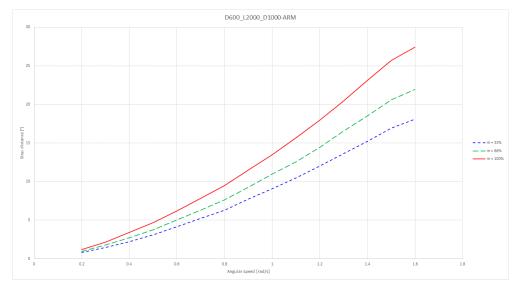
30.5 D600_L2000_D1000

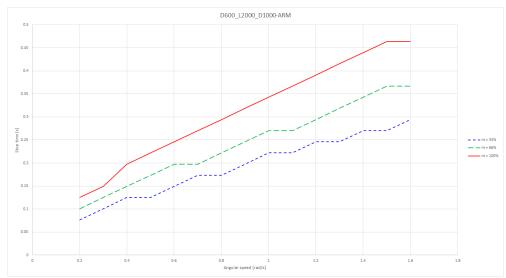
Category 0, INTERCH



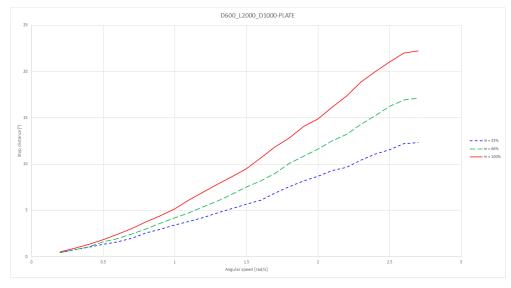


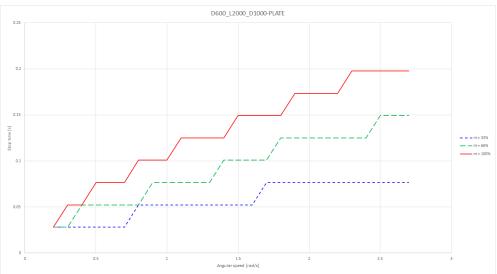
Category 0, ARM



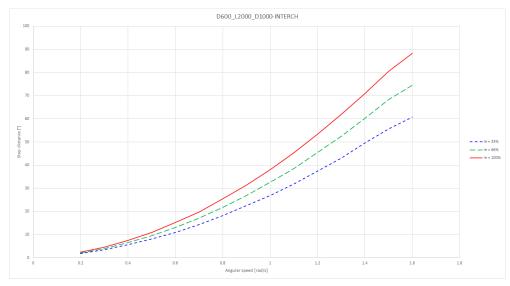


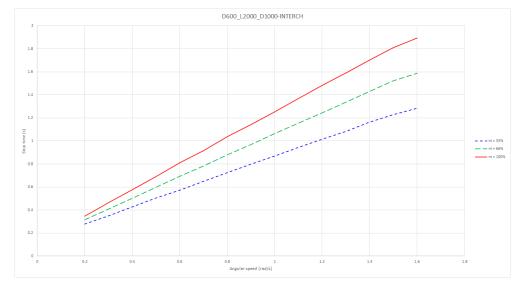
Category 0, PLATE



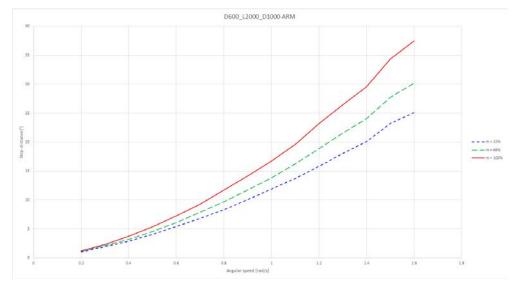


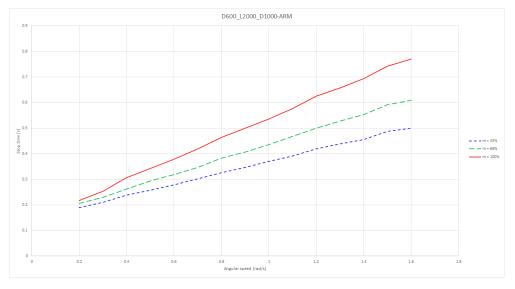
Category 1, INTERCH



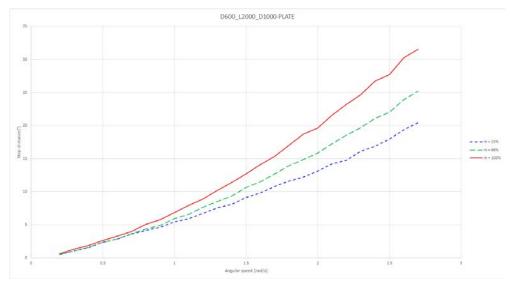


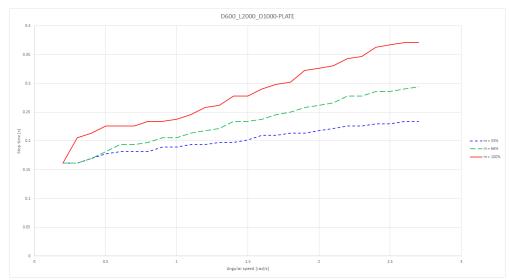
Category 1, ARM





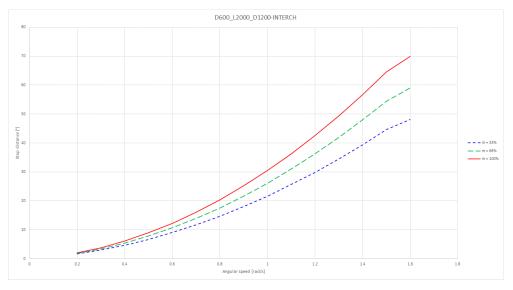
Category 1, PLATE

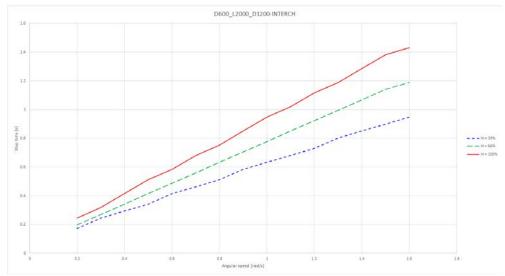




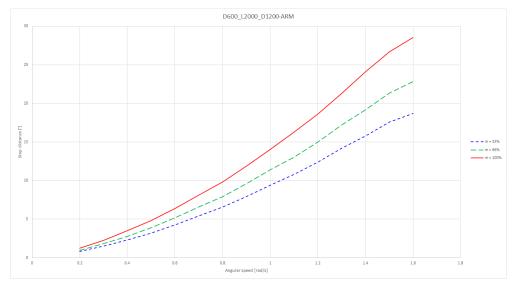
30.6 D600_L2000_D1200

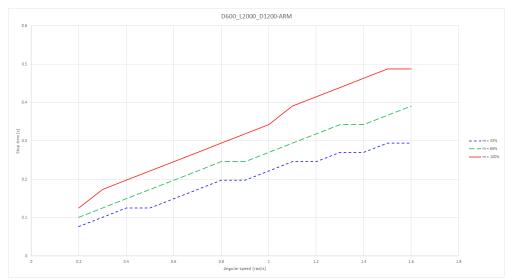
Category 0, INTERCH



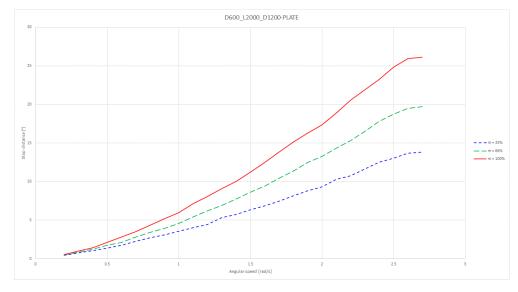


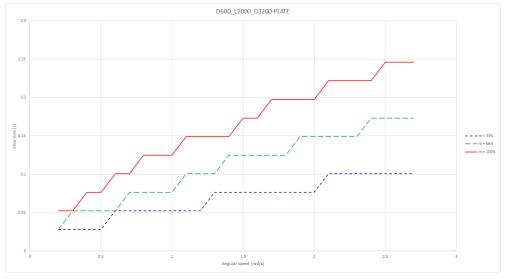
Category 0, ARM



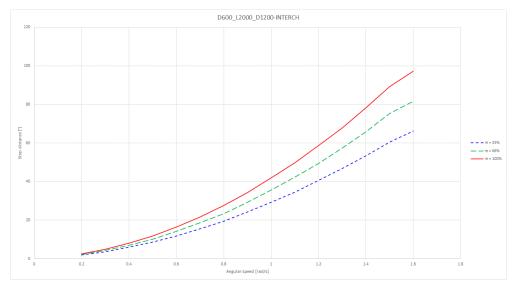


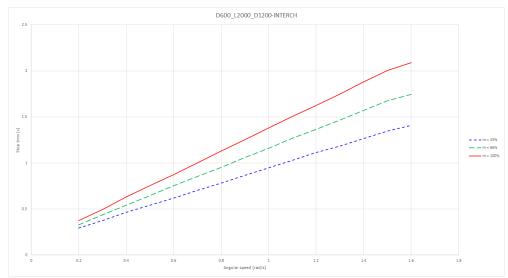
Category 0, PLATE



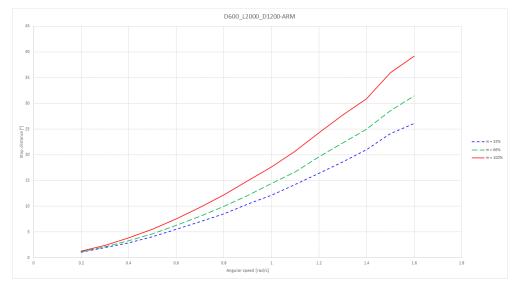


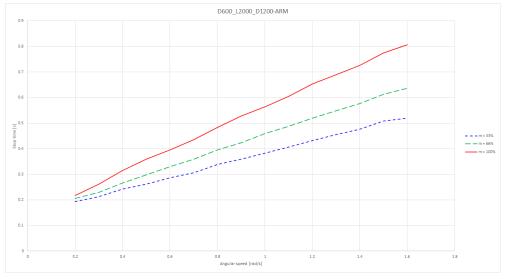
Category 1, INTERCH



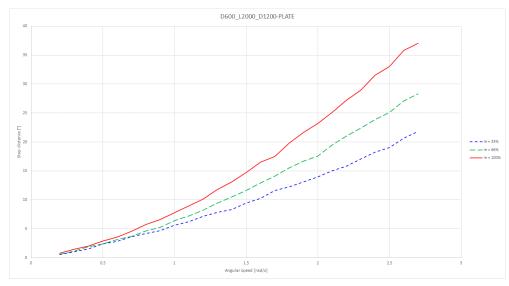


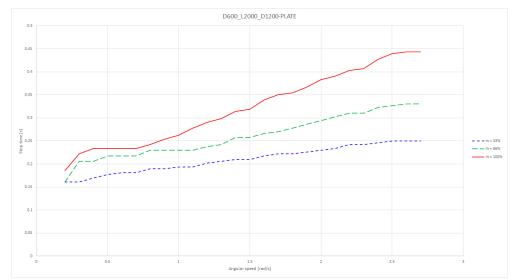
Category 1, ARM





Category 1, PLATE

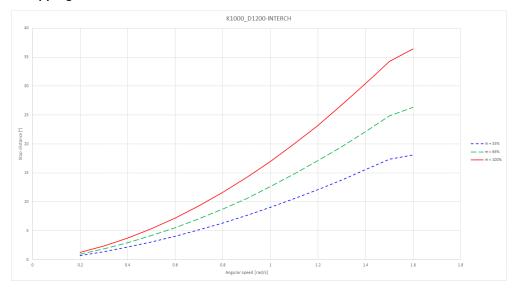


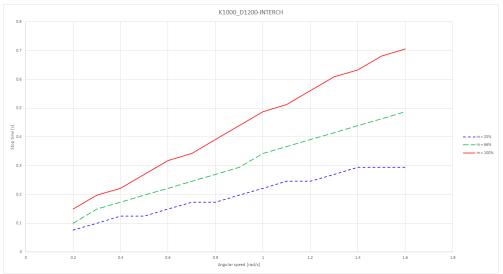


31 IRBP K

31.1 K1000_D1200

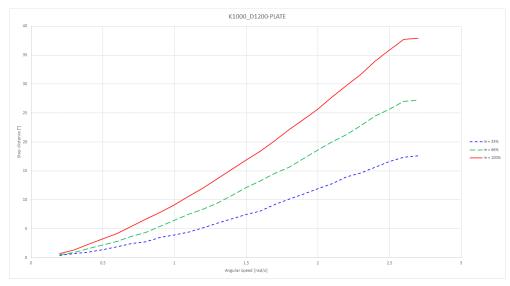
Category 0, INTERCH

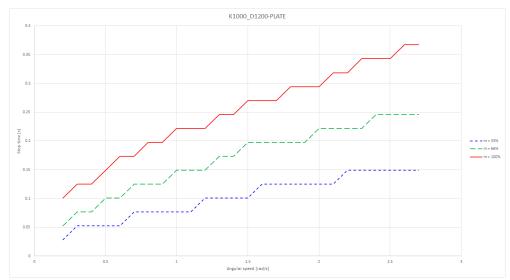




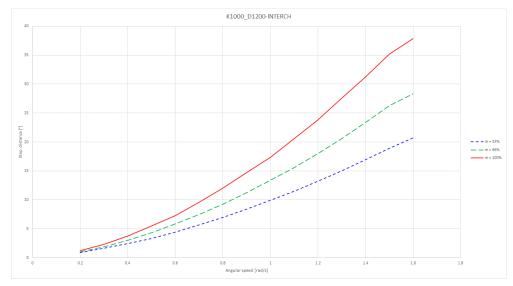
31.1 K1000_D1200 *Continued*

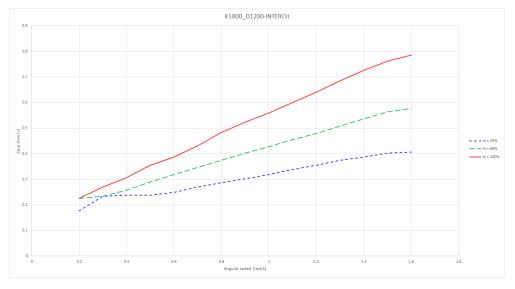
Category 0, PLATE





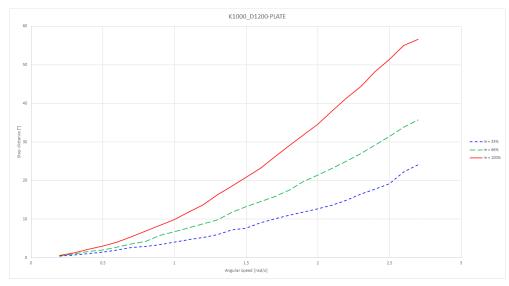
Category 1, INTERCH





31.1 K1000_D1200 *Continued*

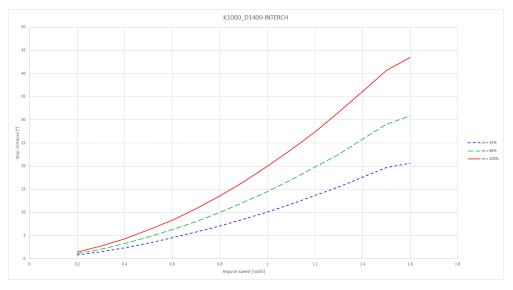
Category 1, PLATE

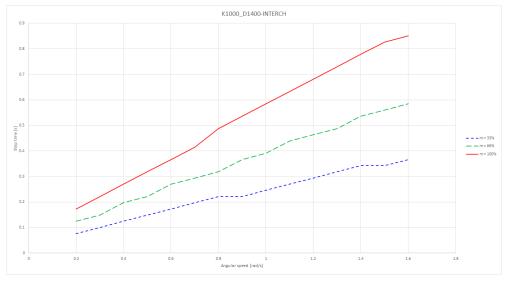




31.2 K1000_D1400

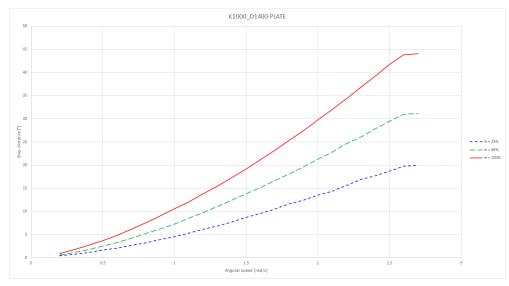
Category 0, INTERCH

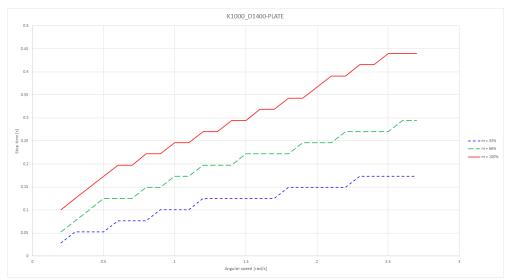




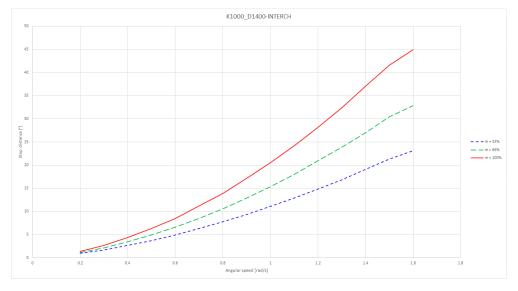
31.2 K1000_D1400 *Continued*

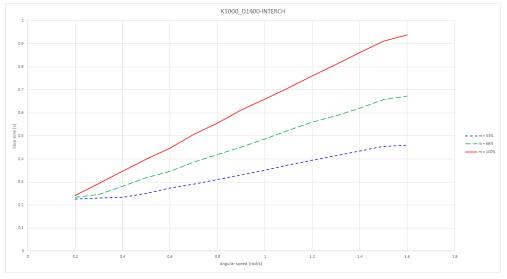
Category 0, PLATE





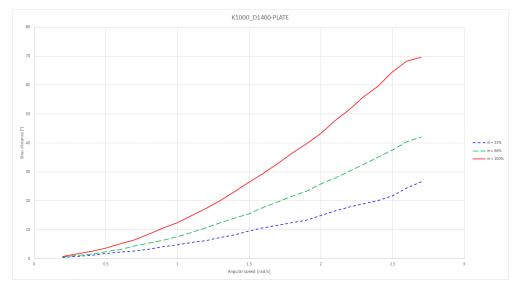
Category 1, INTERCH

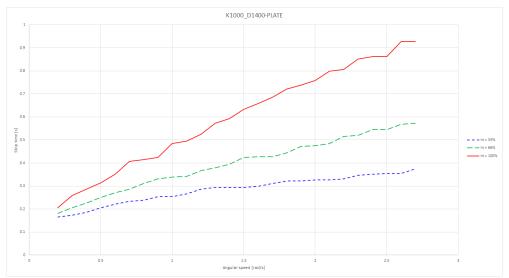




31.2 K1000_D1400 *Continued*

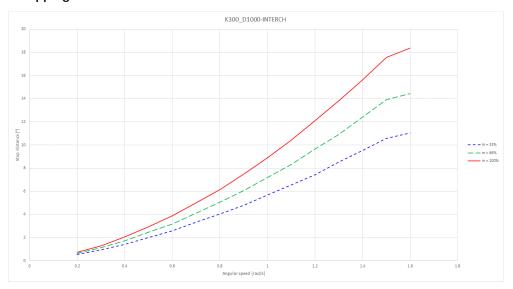
Category 1, PLATE

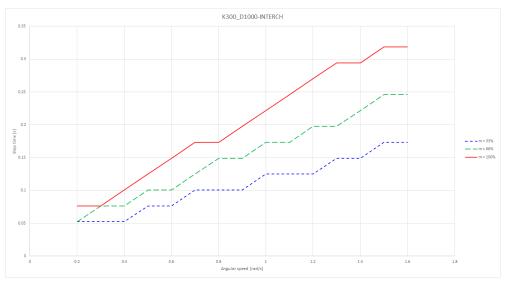




31.3 K300_D1000

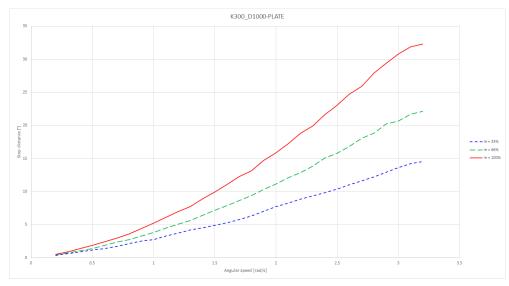
Category 0, INTERCH

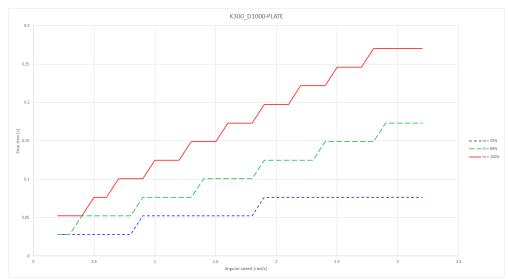




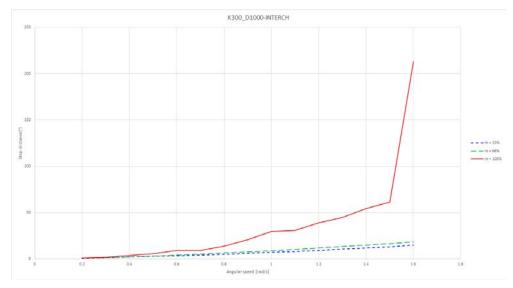
31.3 K300_D1000 *Continued*

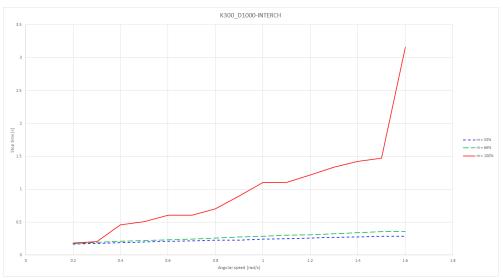
Category 0, PLATE





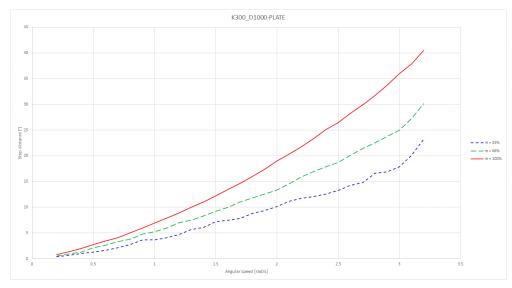
Category 1, INTERCH

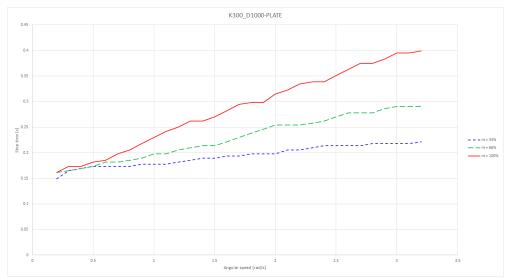




31.3 K300_D1000 *Continued*

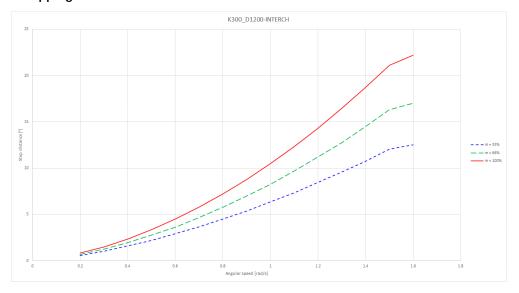
Category 1, PLATE

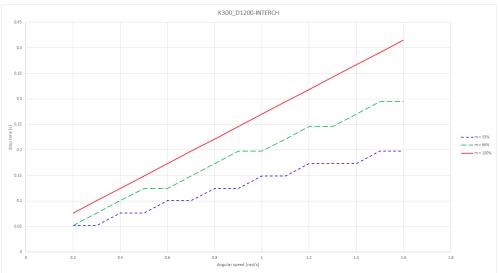




31.4 K300_D1200

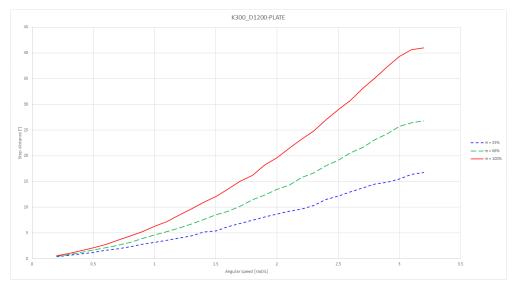
Category 0, INTERCH





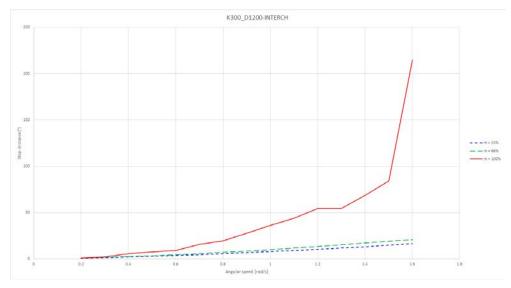
31.4 K300_D1200 *Continued*

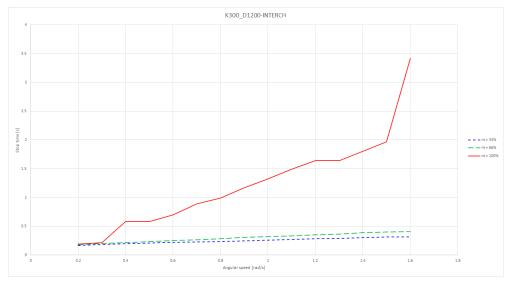
Category 0, PLATE





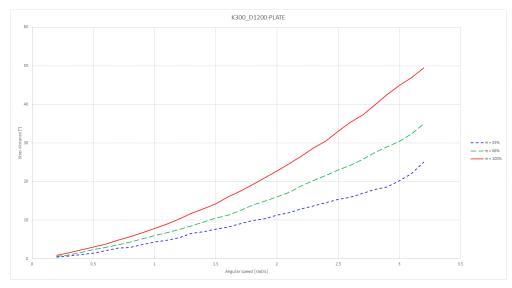
Category 1, INTERCH





31.4 K300_D1200 *Continued*

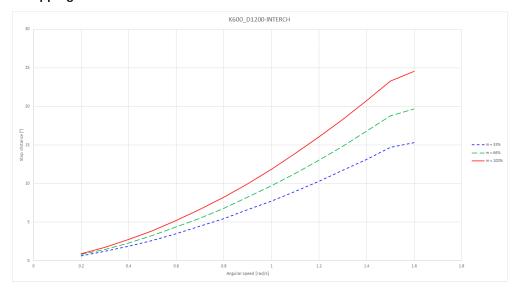
Category 1, PLATE

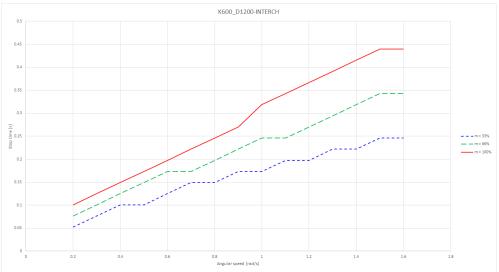




31.5 K600_D1200

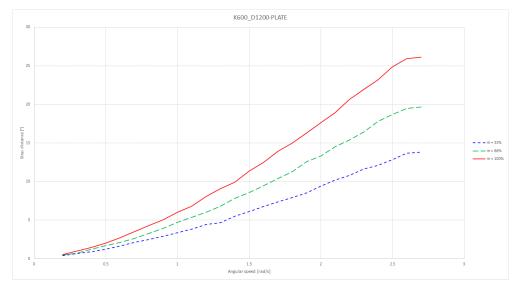
Category 0, INTERCH

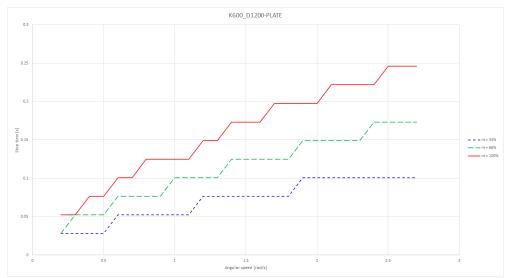




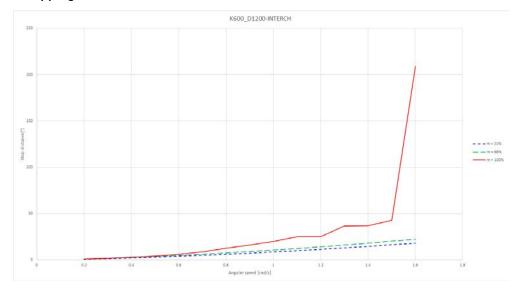
31.5 K600_D1200 *Continued*

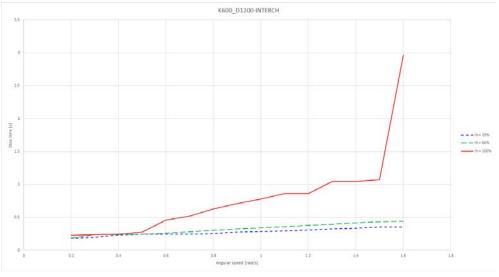
Category 0, PLATE





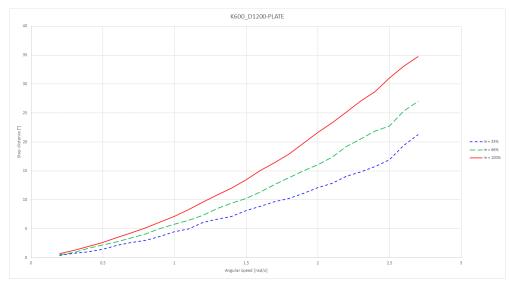
Category 1, INTERCH

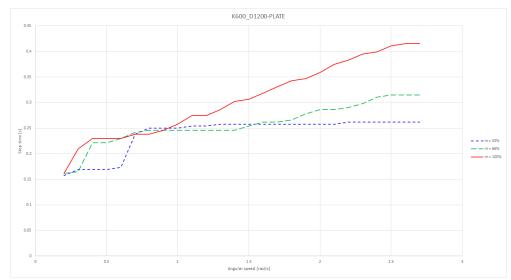




31.5 K600_D1200 *Continued*

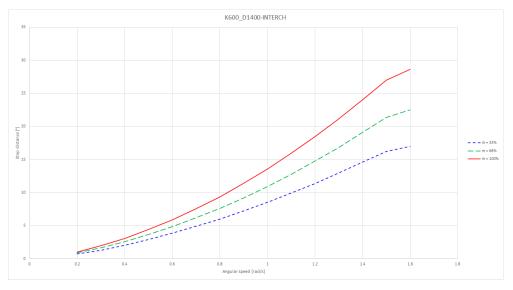
Category 1, PLATE

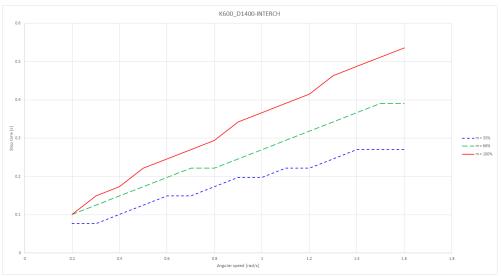




31.6 K600_D1400

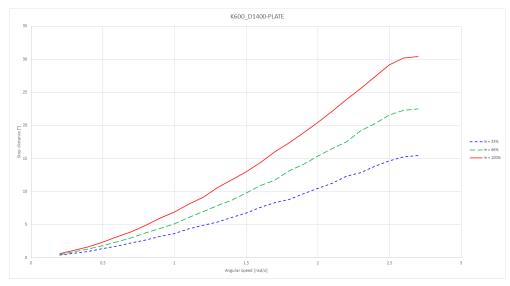
Category 0, INTERCH

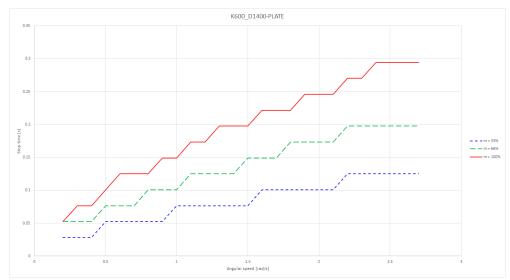




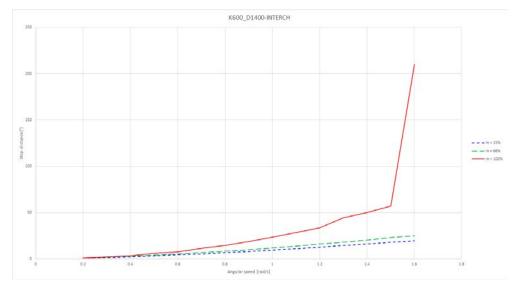
31.6 K600_D1400 *Continued*

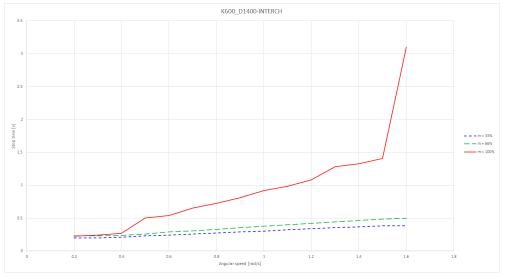
Category 0, PLATE





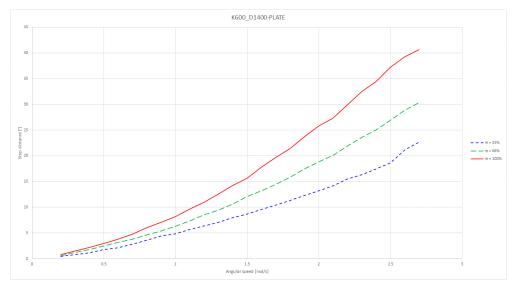
Category 1, INTERCH

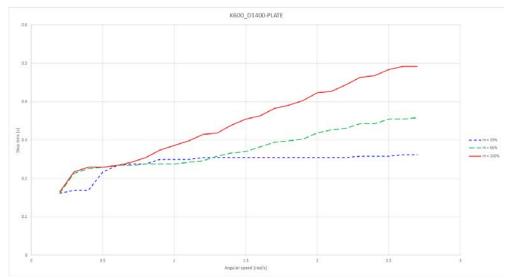




31.6 K600_D1400 *Continued*

Category 1, PLATE

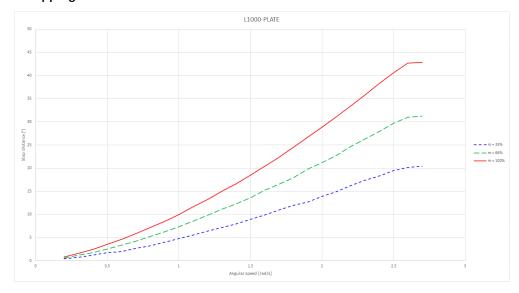


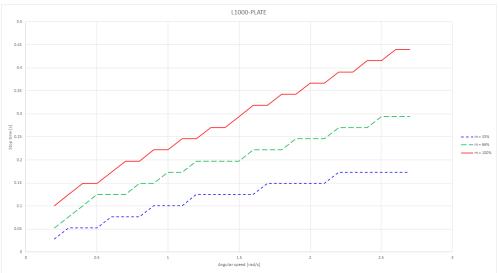


32 IRBP L

32.1 L1000

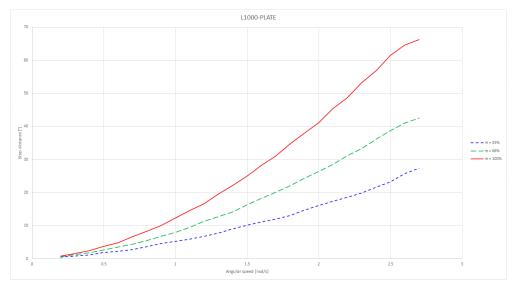
Category 0, PLATE





32.1 L1000 Continued

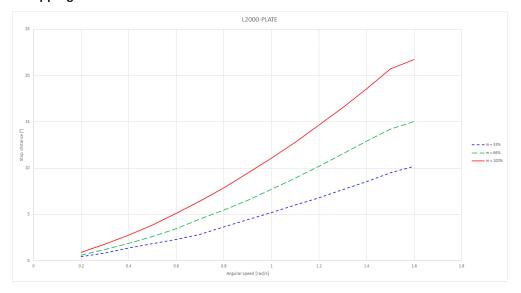
Category 1, PLATE





32.2 L2000

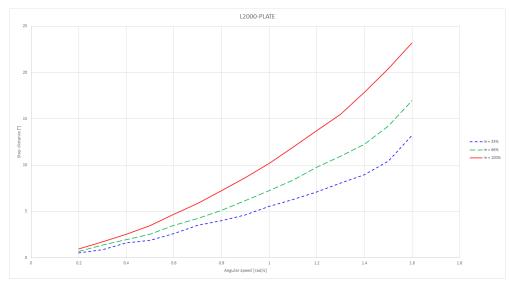
Category 0, PLATE

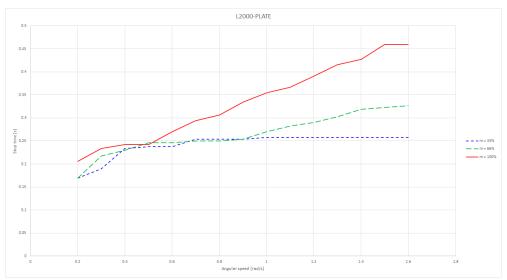




32.2 L2000 Continued

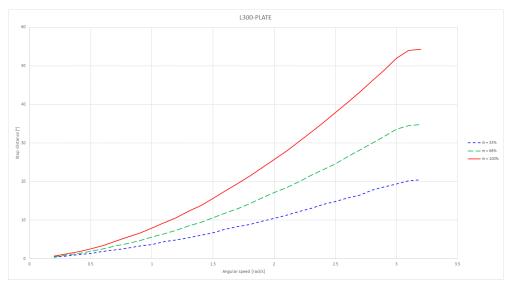
Category 1, PLATE

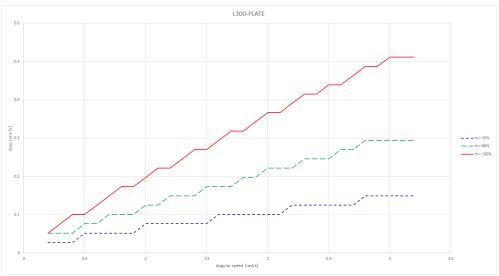




32.3 L300

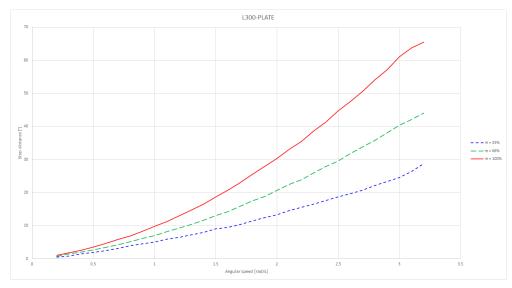
Category 0, PLATE





32.3 L300 Continued

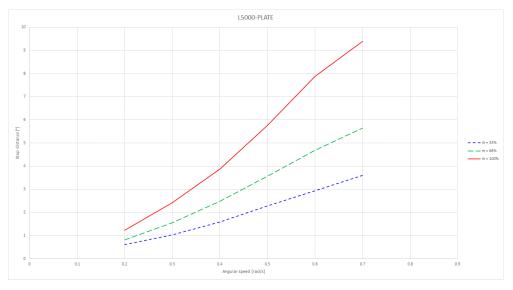
Category 1, PLATE

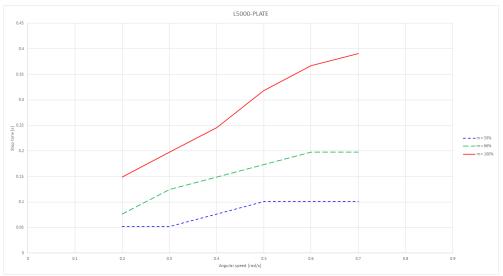




32.4 L5000

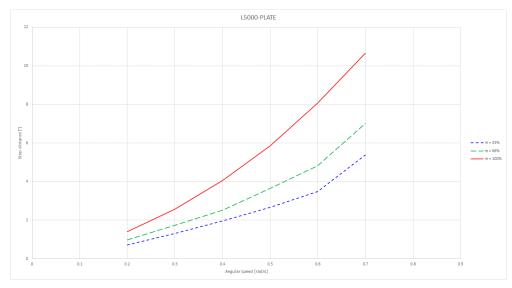
Category 0, PLATE

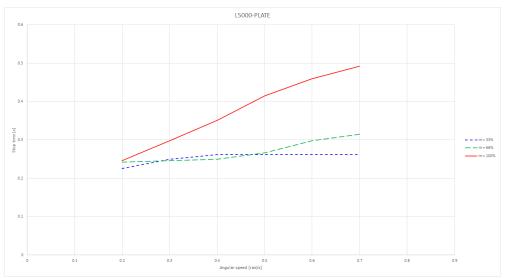




32.4 L5000 Continued

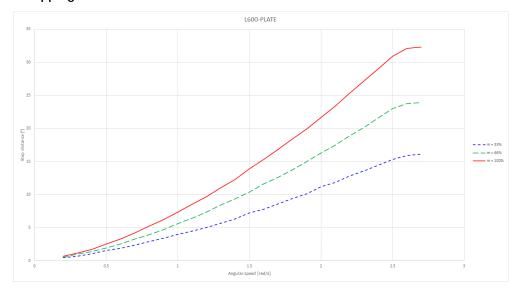
Category 1, PLATE

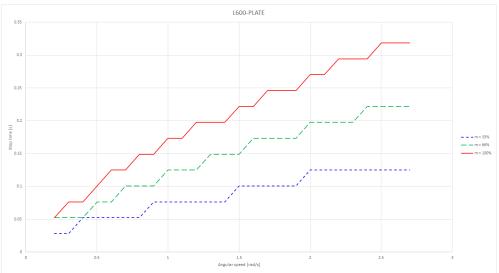




32.5 L600

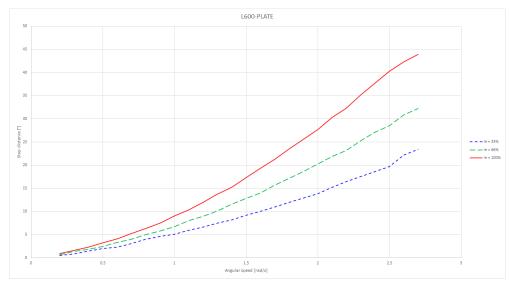
Category 0, PLATE

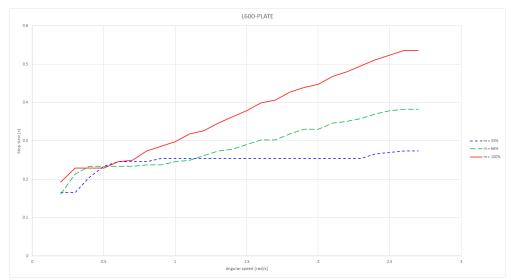




32.5 L600 Continued

Category 1, PLATE

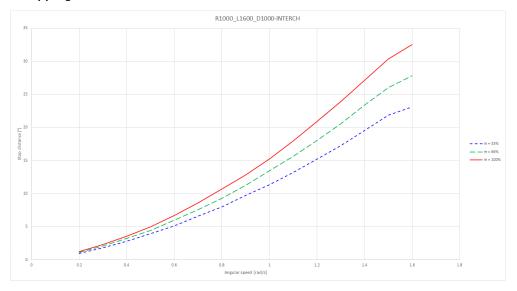


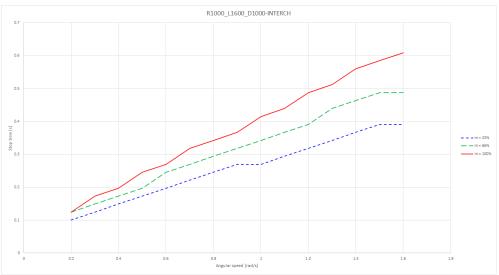


33 IRBPR

33.1 R1000_L1600_D1000

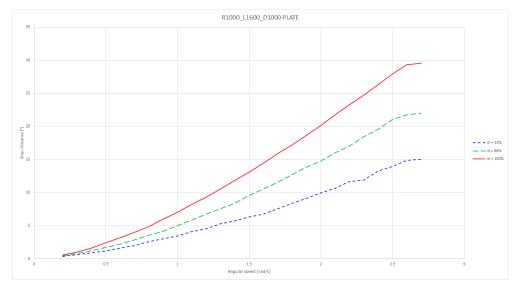
Category 0, INTERCH

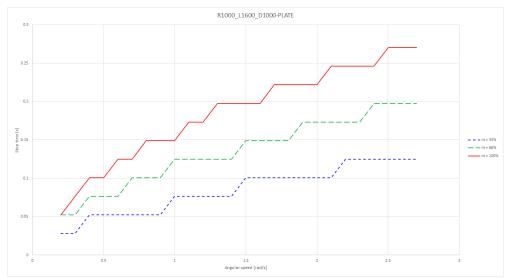




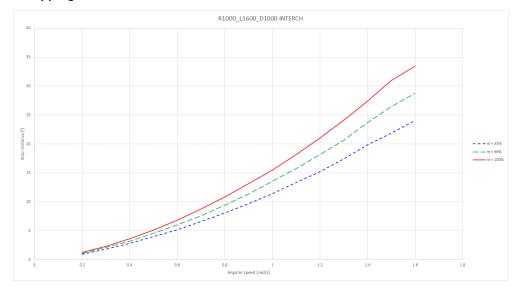
33.1 R1000_L1600_D1000 Continued

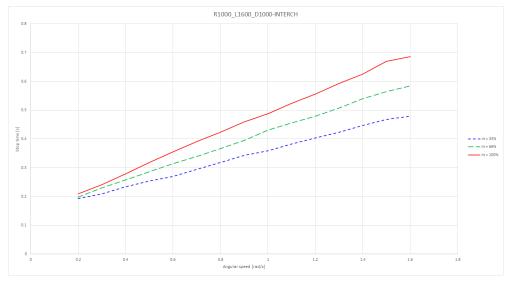
Category 0, PLATE





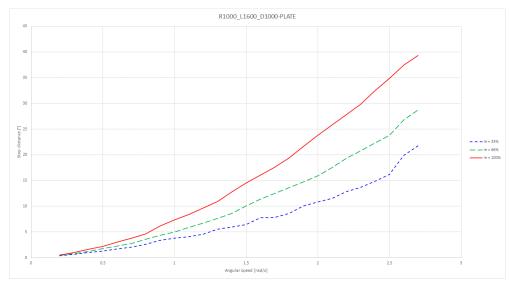
Category 1, INTERCH

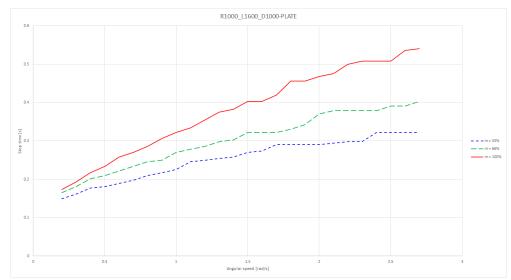




33.1 R1000_L1600_D1000 Continued

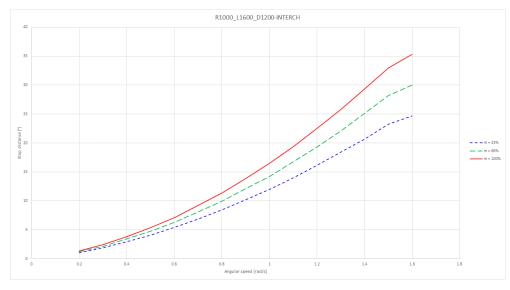
Category 1, PLATE

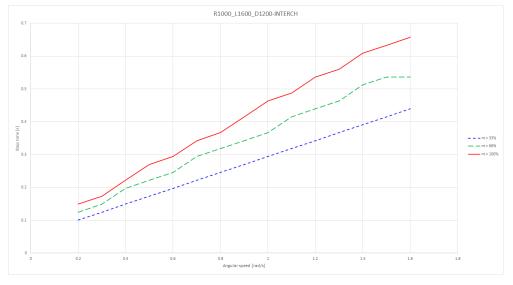




33.2 R1000_L1600_D1200

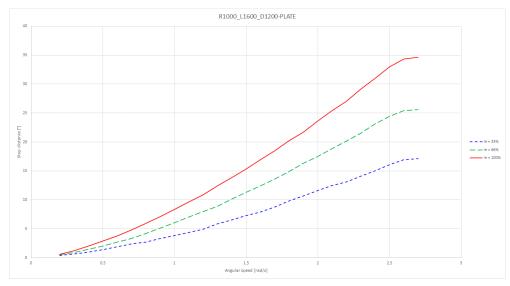
Category 0, INTERCH

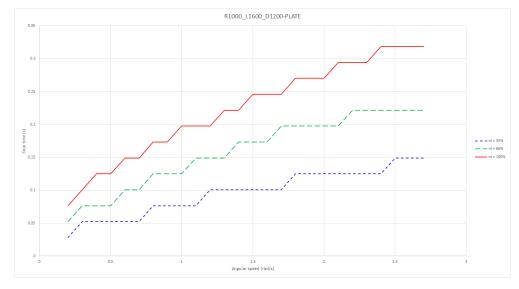




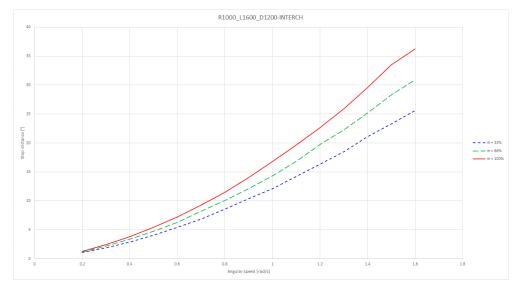
33.2 R1000_L1600_D1200 Continued

Category 0, PLATE





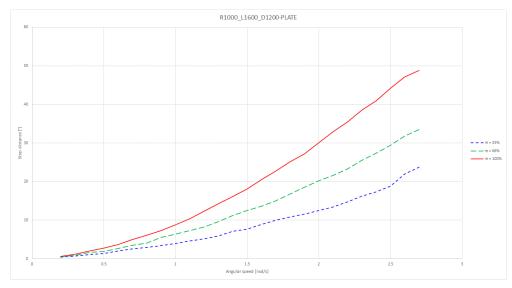
Category 1, INTERCH





33.2 R1000_L1600_D1200 Continued

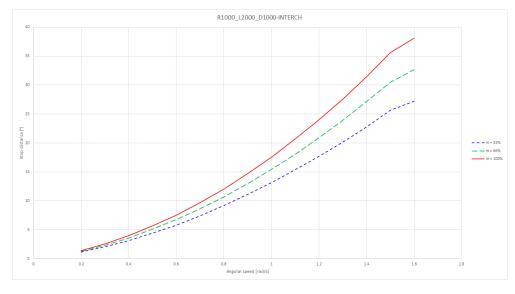
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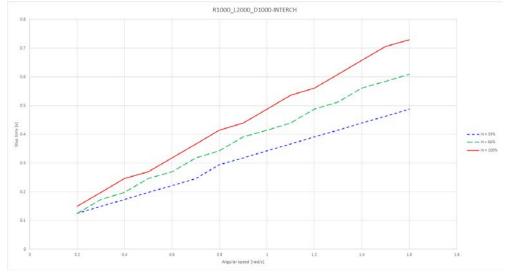




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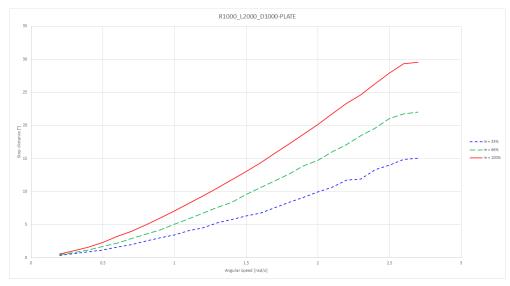
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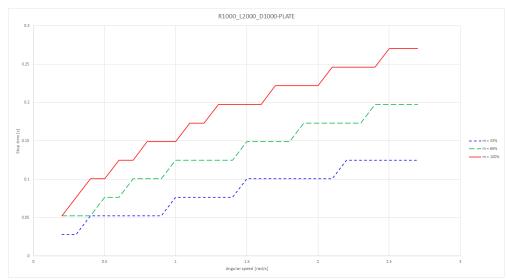




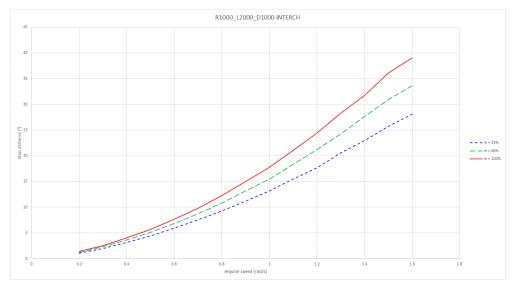
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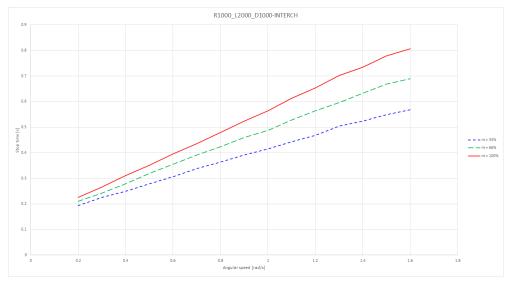
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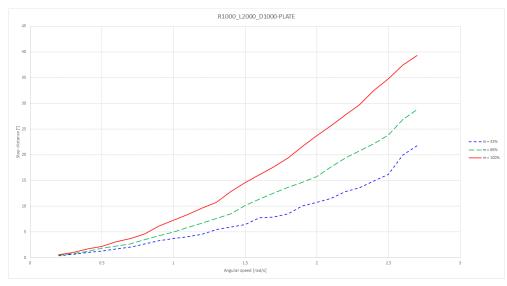
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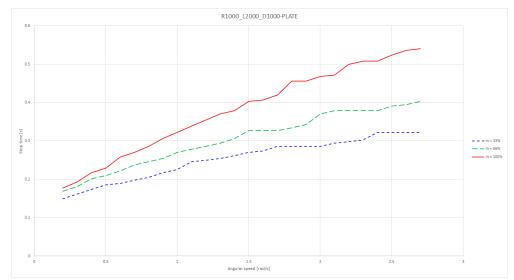




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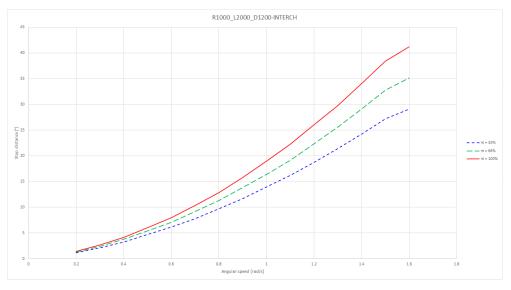
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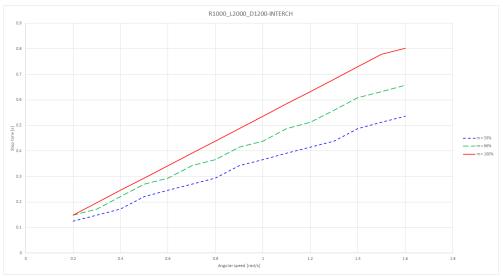




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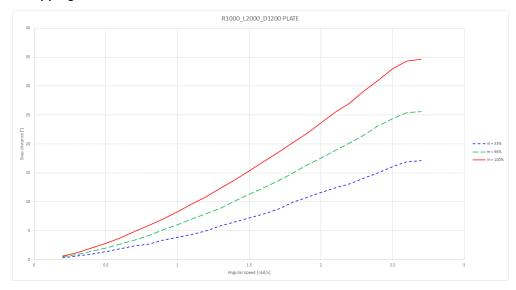
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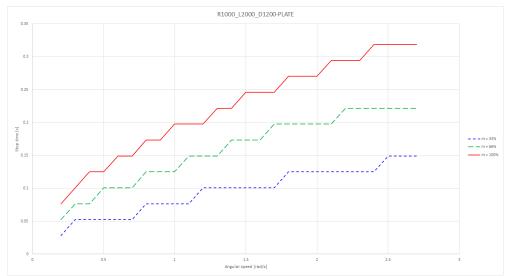




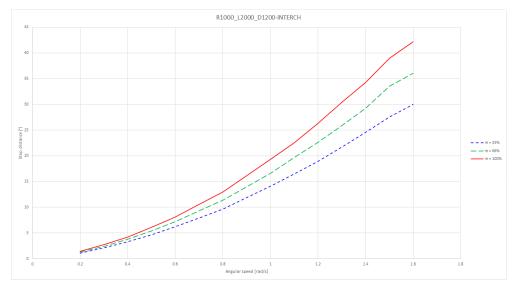
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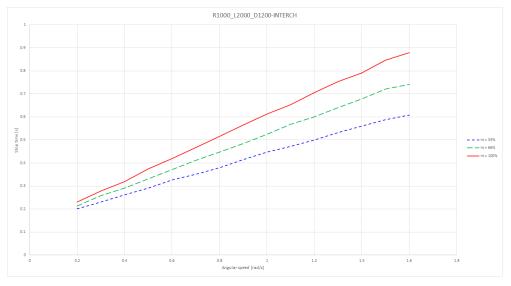
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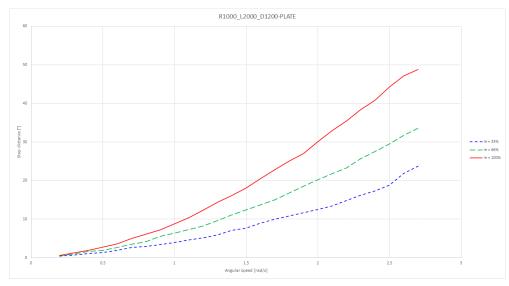
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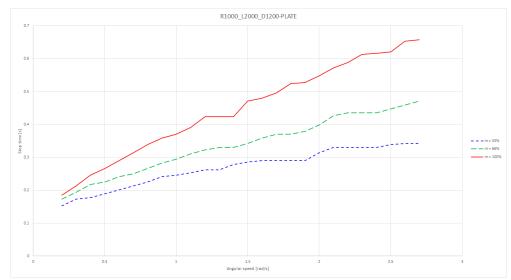




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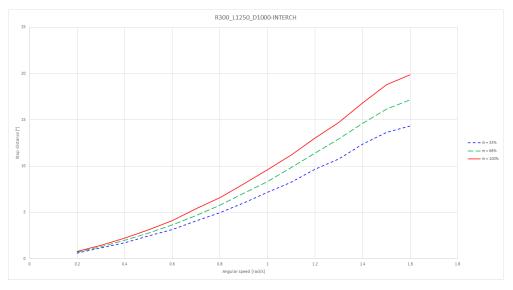
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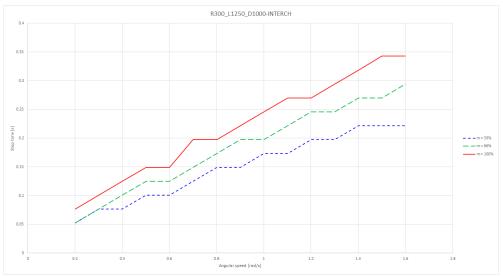




33.5 R300_L1250_D1000

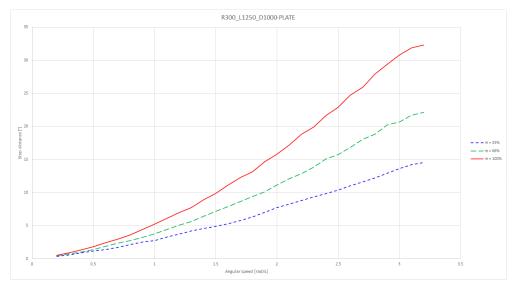
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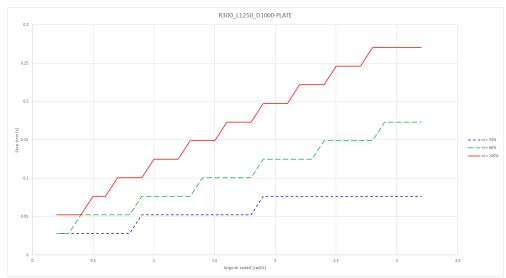


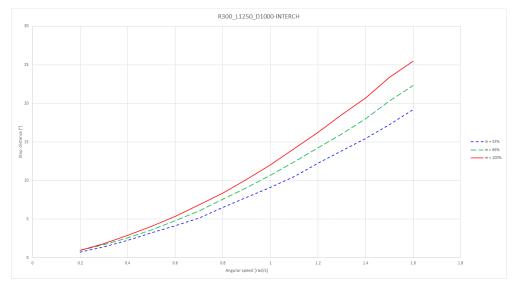


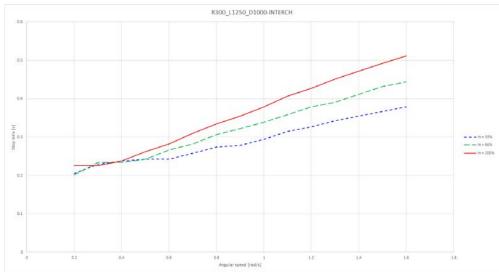
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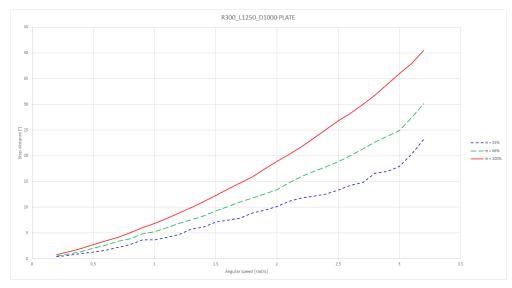


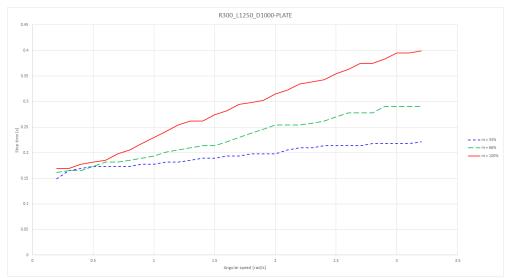




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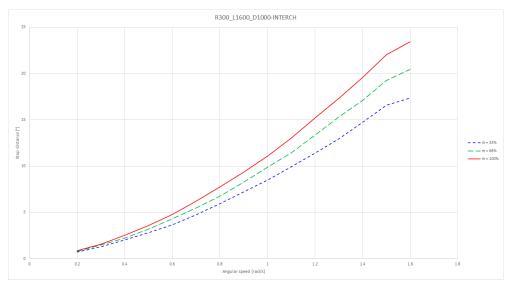
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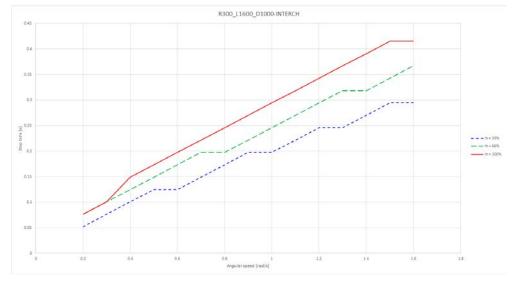




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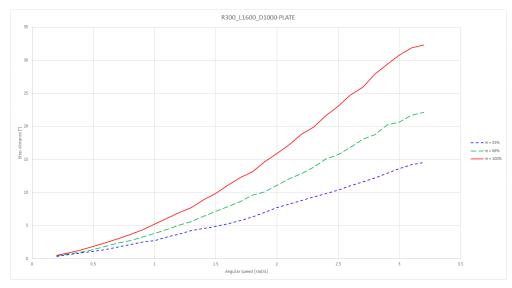
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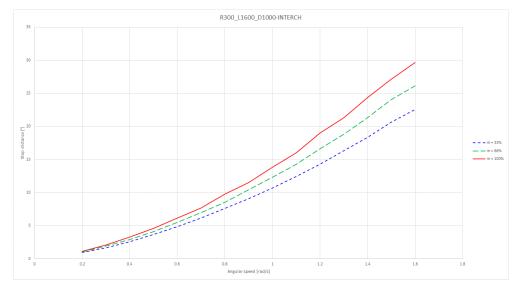


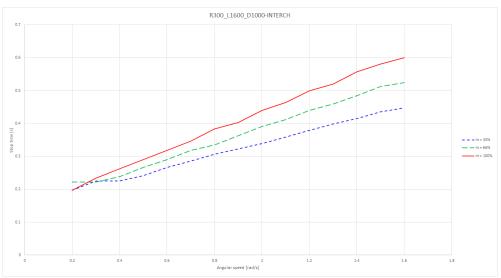
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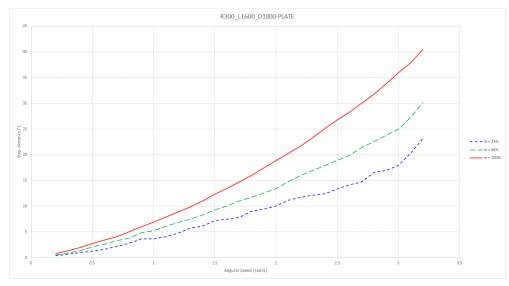






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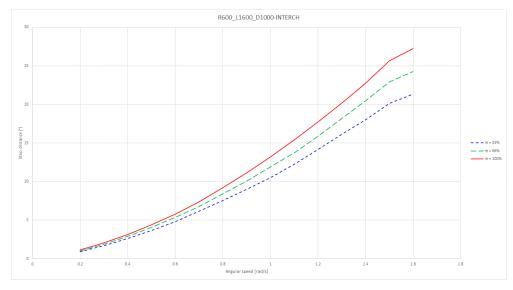
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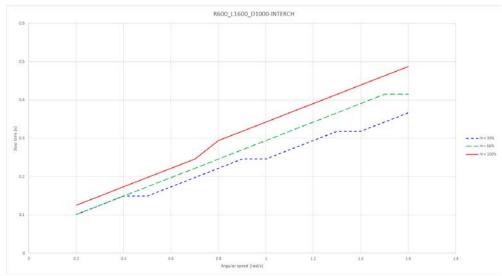




33.7 R600_L1600_D1000

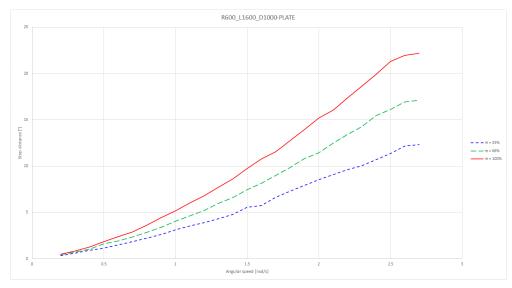
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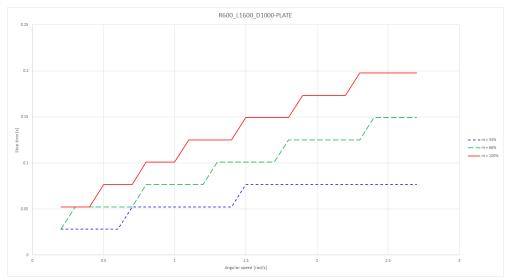


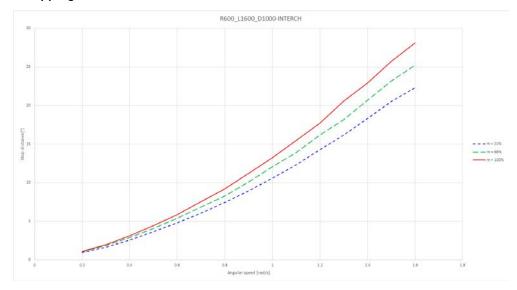


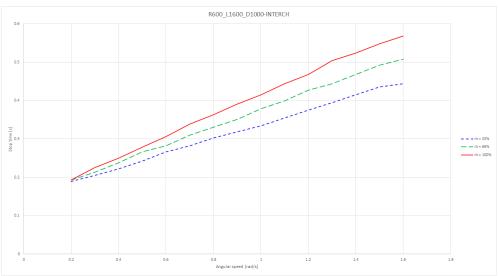
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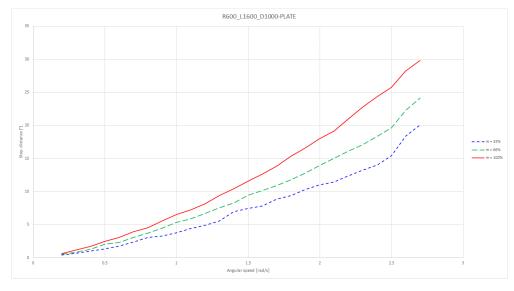


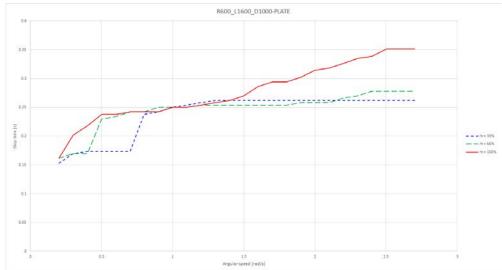




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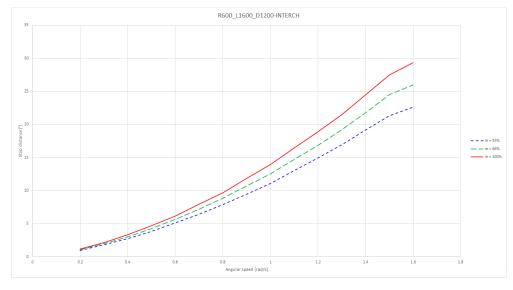
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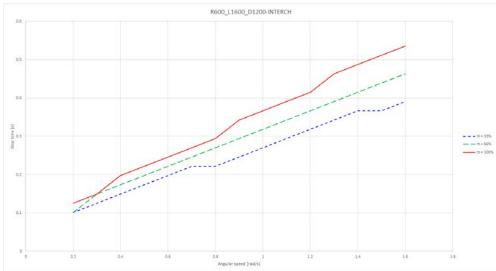




33.8 R600_L1600_D1200

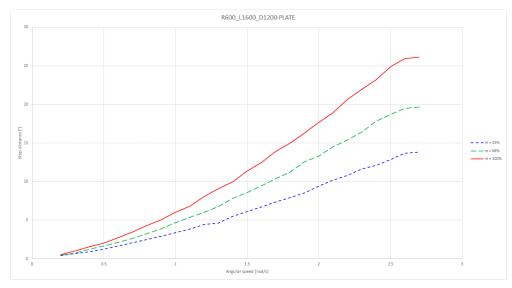
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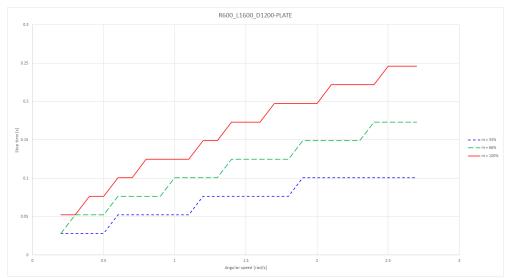


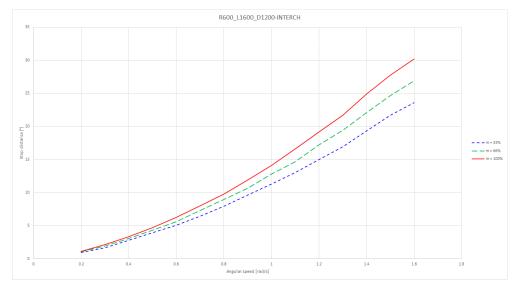


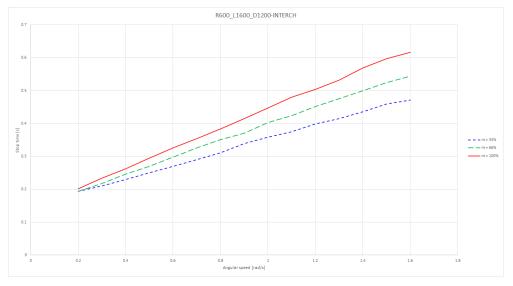
33.8 R600_L1600_D1200 Continued

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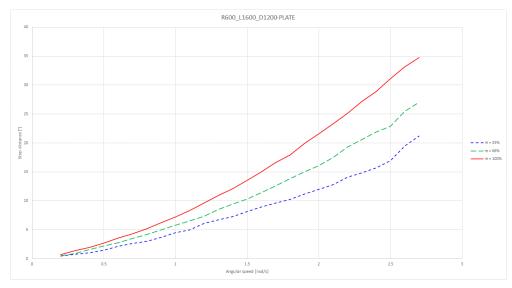


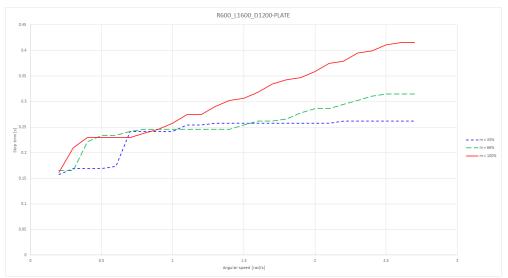




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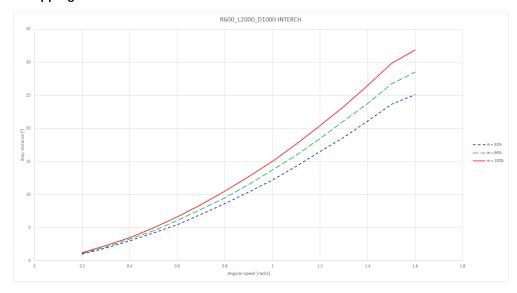
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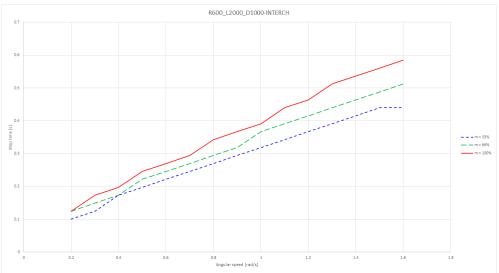




33.9 R600_L2000_D1000

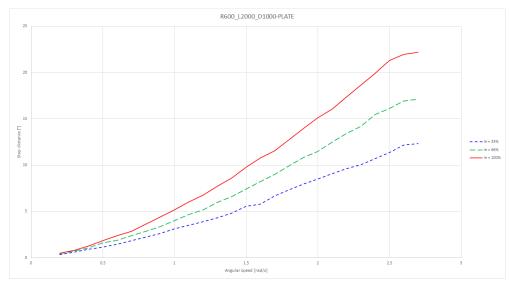
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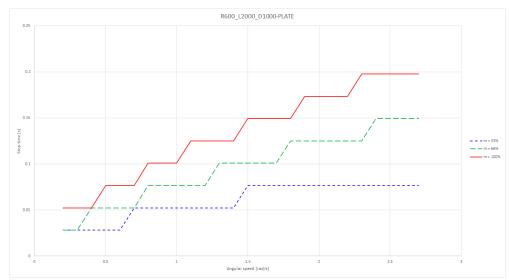


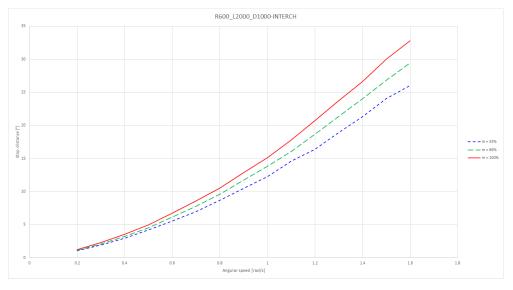


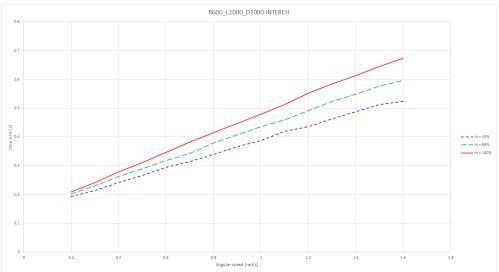
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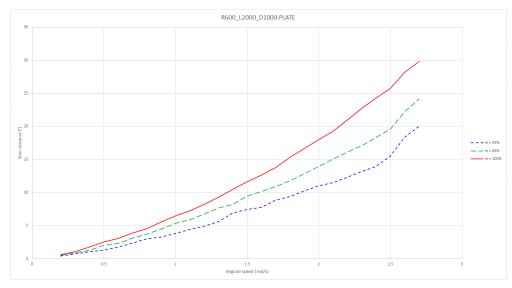


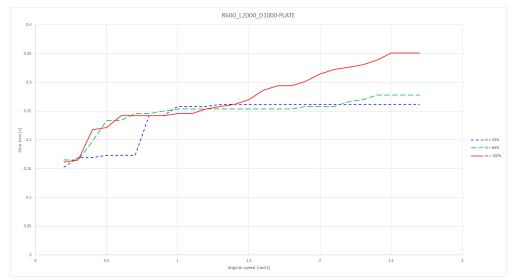




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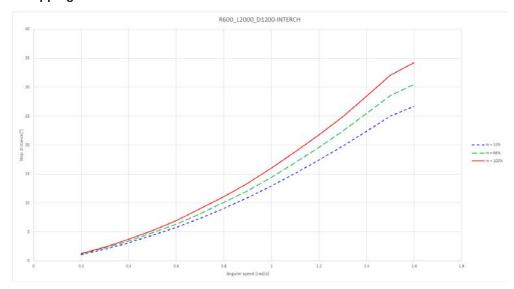
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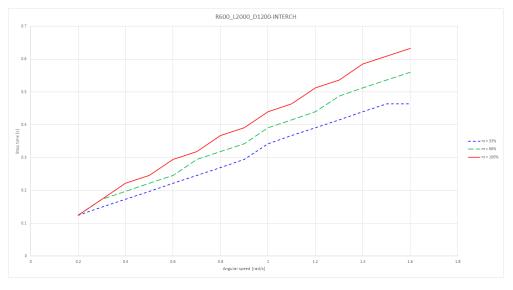




33.10 R600_L2000_D1200

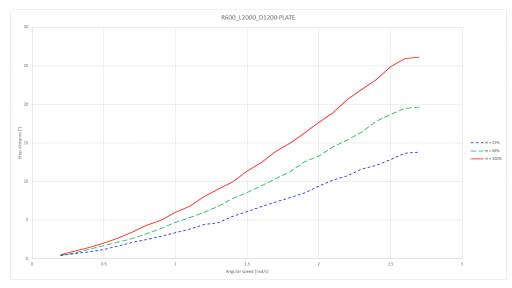
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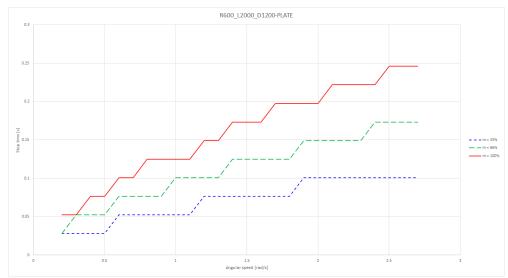




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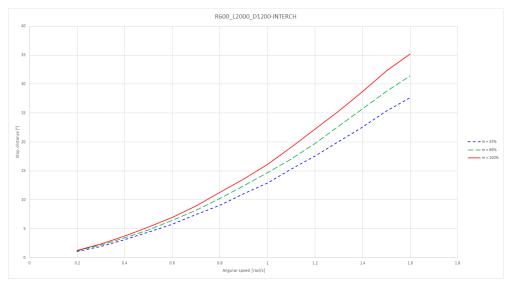
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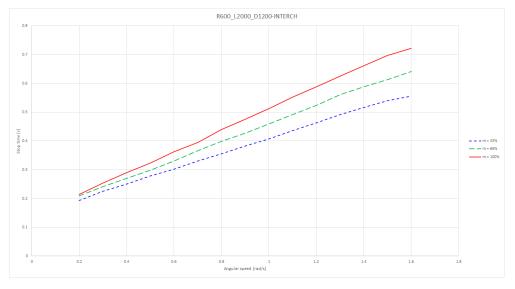




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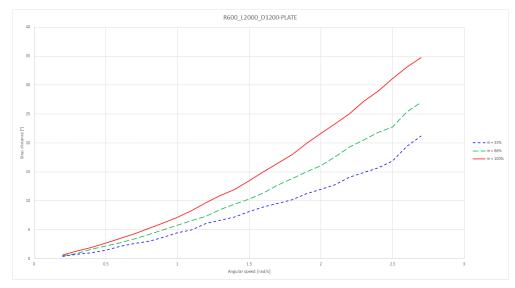
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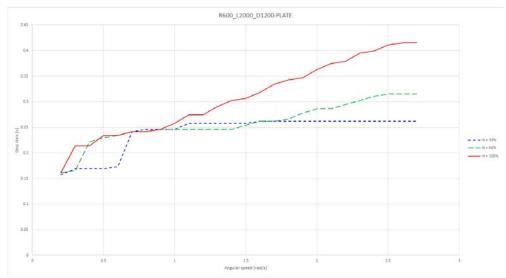




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